# Photoelectrics Diffuse-reflective Type PA18C.D..., DC





- Miniature sensor range
- Range: 1 m (Axial), 0.8 m (Radial)
- Sensitivity adjustment by potentiometer
- Modulated, red light 625 nm
- Supply voltage: 10 to 30 VDC
- Output: 100 mA, NPN or PNP, N.O & N.C.
- Degree of protection IP67, IP69K
- . LED indication for output, stability and power ON
- · Protection: reverse polarity, short circuit and transients
- Cable and plug versions
- Excellent EMC performance



#### **Product Description**

The PA18CAD10... is part of a family of inexpensive general purpose diffuse reflective sensors in industrial standard 18 mm cylindrical ABS housing.

The sensors are useful in applications where high-accuracy detection as well as small size is required.

Compact housing and high power LED for excellent performance-size ratio.

The potentiometer used for adjustment of the sensitivity makes the sensors highly flexible. The output type is NPN or PNP and the output switching function is NO and NC.

# Type Housing style Housing size Housing material Housing type axial Detection principle Sensing distance Output type Output configuration Connection type Sensitive adjustment

#### **Type Selection**

Housing style	Range S <sub>n</sub>	Connection	Ordering no. NPN Make & break switching	Ordering no. PNP Make & break switching
M18 Axial type	1 m	Cable	PA 18 CAD 10 NASA	PA 18 CAD 10 PASA
M18 Axial type	1 m	Plug	PA 18 CAD 10 NAM1SA	PA 18 CAD 10 PAM1SA
M18 Radial type	0.8 m	Cable	PA 18 CRD 08 NASA	PA 18 CRD 08 PASA
M18 Radial type	0.8 m	Plug	PA 18 CRD 08 NAM1SA	PA 18 CRD 08 PAM1SA

#### **Specifications** according to EN60947-5-2

Rated operating distance (S <sub>n</sub> ) Axial type (A) Radial type (R)	Up to 1 m, Up to 0.8 m reference target Kodak test card R27, white, 90% reflective, 200 x 200 mm
Blind zone	2 mm @ Sn max.
Sensitivity control Electrical adjustment Mecanical adjustment Adjustable distance	Adjustable by potentiometer 210° 240°
Axial types	50-1000 mm
Radial types	50-800 mm
Temperature drift	≤ 0.2%/°C
Hysteresis (H)	
(differential travel)	≤ 20%
Rated operational volt. (U <sub>B</sub> )	10 to 30 VDC (ripple included)
Ripple (U <sub>rpp</sub> )	≤ 10%
Output current Continuous (I <sub>e</sub> ) Short-time (I)	≤ 100 mA ≤ 100 mA (max. load capacity 100 nF)

No load supply current (I <sub>o</sub> )	≤ 25 mA @ 24 VDC
Minimum operational current (I <sub>m</sub> )	0.5 mA
OFF-state current (I <sub>r</sub> )	≤ 100 µA
Voltage drop (U <sub>d</sub> )	≤ 2.0 VDC @ 100 mA
Protection	Short-circuit, reverse polarity and transients
Light source	InGaAIP, LED, 625 nm
Light type	Red, modulated
Sensing angle	± 2°
Ambient light	30.000 lux Incandescent lamp
Light spot Diameter	Ø 30 mm @ 0.5 m
Operating frequency	500 Hz
Response time OFF-ON (t <sub>ON</sub> ) ON-OFF (t <sub>OFF</sub> )	≤ 1.0 ms ≤ 1.0 ms
Power ON delay (t <sub>v</sub> )	≤ 100 ms
Output function Type Switching function	NPN or PNP NO and NC

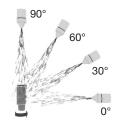


# **Specifications (cont.)**

Indication	
Output ON	LED, yellow
Signal stability and power ON	LED, green
Environment	
Installation category	III (IEC 60664/60664A;
	60947-1)
Pollution degree	3 (IEC 60664/60664A;
	60947-1)
Degree of protection	IP 67, IP 69K*
Ambient temperature	
Operating	-25° to +60°C (-13° to +140°F)
Storage	-40° to +70°C (-40° to +158°F)
Vibration	10 to 150 Hz, 1 mm/15 g
	(IEC 60068-2-6)
Shock	30 g / 11ms, 3 pos, 3 neg
	per axis
	(IEC 60068-2-6, 60068-2-32)
Rated insulation voltage	500 VAC (rms)
_	IEC protection class III

Housing material Body Front material Cable gland Trimmer shaft Locknuts Mounting bracket	ABS, grey PMMA, red POM, Black POM, Dark Grey PBTB, black PPA, black
Connection Cable Plug	PVC, grey, 2 m 4 x 0.25 mm <sup>2</sup> , Ø = 4.5 mm M12, 4-pin (CONB14NF-series)
Weight	With cable: 85g With plug: 25 g
CE-marking	Yes
Approvals	cULus (UL508) supply class 2

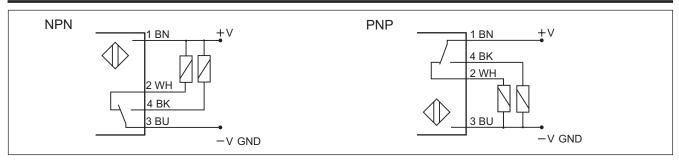
<sup>\*</sup> The IP69K test according to DIN 40050-9 for high-pressure, high-temperature wash-down applications. The sensor must not only be dust tight (IP6X), but also able to withstand high-pressure and steam cleaning. The sensor is exposed to high pressure water from a spray nozzle that is fed with 80°C water at 8'000–10'000 KPa (80–100bar) and a flow rate of 14–6L/min. The nozzle is held 100 –150 mm from the sensor at angles of 0°, 30°, 60° and 90° for 30s each. The test device sits on a turntable that rotates with a speed of 5 times per minute. The sensor must not suffer any damaging effects from the high pressure water in appearance and function.



# **Operation Diagram**

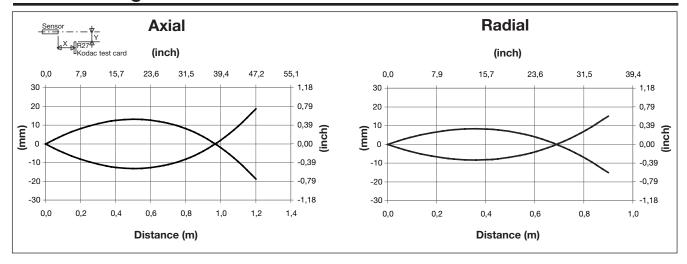


# **Wiring Diagrams**

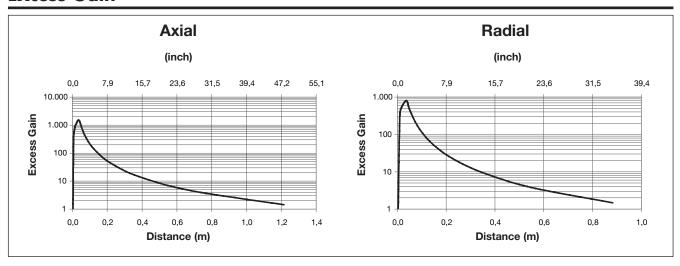




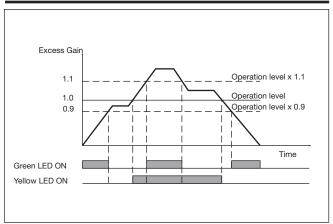
# **Detection Diagram**



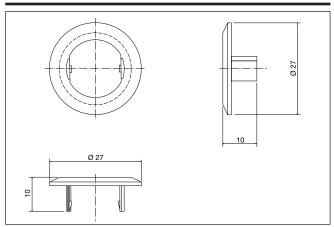
#### **Excess Gain**



# **Signal Stability Indication**

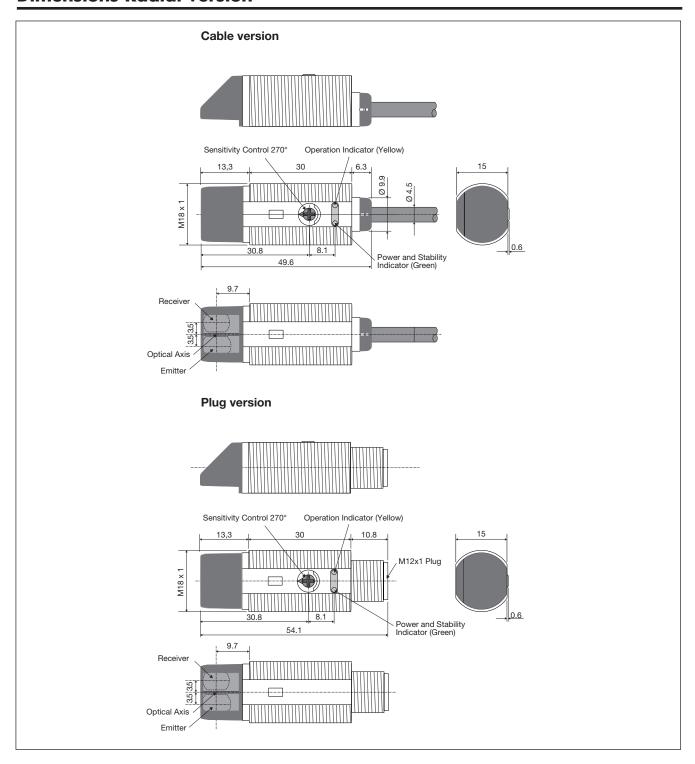


#### APA18-MB1



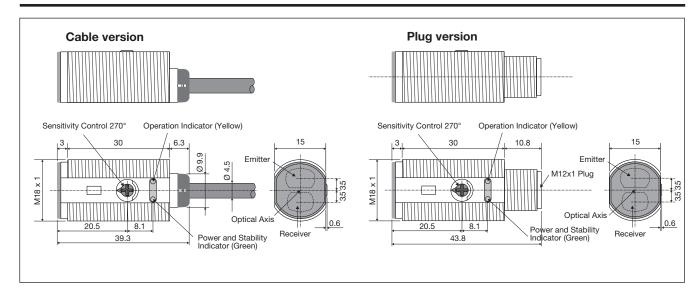


# **Dimensions Radial version**

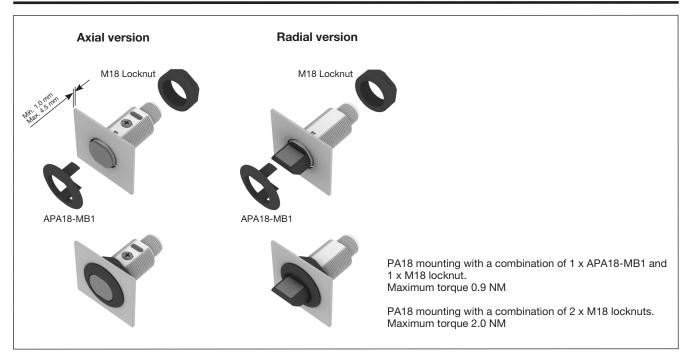




#### **Dimensions Axial version**

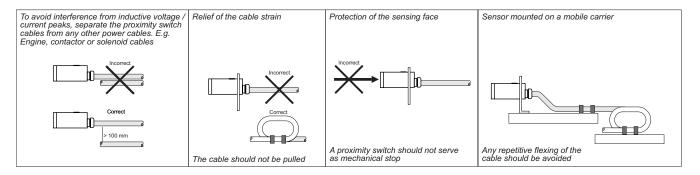


#### **Mounting Systems**





#### **Installation Hints**



# **Delivery Contents**

- Photoelectric switch: PA 18 C.D...
- Installation instruction on plastic bag
- Screwdriver
- Mounting bracket APA18-MB1
- 2 M18 locknuts
- Packaging: Plastic bag

#### **Accessories**

• Connector type CONG1A.. / CONB14NF.. series

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