

Specification Sheet for Approved

Customer Name:	
Customer Part No.:	
Ceaiya Part No:	CR3021 Series
Spec No:	L321

【For Customer Approval Only】

If you Approval, Please Stamp

【RoHS Compliant Parts】

Approved By	Checked By	Prepared By
李庆辉	刘志坚	劳水花

Shenzhen Ceaiya Electronics Co., Ltd.

地址 1: 深圳市龙华区观湖街道鹭湖社区观盛二路 5 号捷顺科技中心 B706

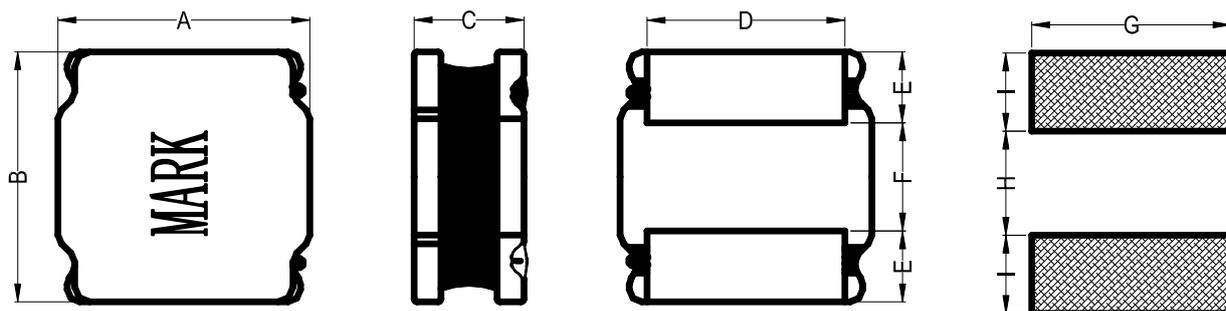
地址 2: 广东省东莞清溪镇青滨东路 105 号力合紫荆智能制造中心 10 栋

Http://www.szceaiya.com

Tel: 0769-89135516

Fax: 0769-89135519

1. Shape and Dimension (Unit:mm)



A	B	C	D	E	F	G	H	I
3.0 ± 0.2	3.0 ± 0.2	2.5Max	2.5 ± 0.3	0.85 ± 0.2	1.3 ± 0.3	2.7 Ref	1.5 Ref	0.8 Ref

2. Electronic Characteristics List

Part Number	Inductance (uH)	Tolerance (±%)	DCR(mΩ) ±30%	Isat (A)	Irise (A)	Test Condition	Marking
CR3021-R33N	0.33	30	21	7.00	3.20	1MHz/0.25V	R33
CR3021-1R0N	1.0	30	43	4.00	2.00	100KHz /0.25V	1R0
CR3021-1R2N	1.2	30	47	3.80	1.95	100KHz /0.25V	1R2
CR3021-1R5N	1.5	30	47	3.90	2.00	100KHz /0.25V	1R5
CR3021-2R2N	2.2	30	70	3.20	1.85	100KHz /0.25V	2R2
CR3021-3R3M	3.3	20	92	2.70	1.50	100KHz /0.25V	3R3
CR3021-4R7M	4.7	20	120	2.20	1.20	100KHz /0.25V	4R7
CR3021-6R8M	6.8	20	160	2.00	1.00	100KHz /0.25V	6R8
CR3021-8R2M	8.2	20	230	1.90	0.96	100KHz /0.25V	8R2
CR3021-100M	10	20	240	1.40	0.93	100KHz /0.25V	100
CR3021-120M	12	20	330	1.40	0.90	100KHz /0.25V	120
CR3021-150M	15	20	376	1.30	0.86	100KHz /0.25V	150
CR3021-220M	22	20	530	1.00	0.55	100KHz /0.25V	220
CR3021-330M	33	20	800	0.78	0.45	100KHz /0.25V	330
CR3021-470M	47	20	1000	0.70	0.40	100KHz /0.25V	470
CR3021-101M	100	20	2420	0.45	0.28	100KHz /0.25V	101
CR3021-151M	150	20	4000	0.40	0.16	100 KHz /0.25V	151

※ All test data is referenced to 25°C ambient;

Isat (A) :

DC Saturation Current that will cause initial inductance to drop approximately 30% max.

Irise(A)

DC Current that will cause an approximate ΔT of 40 °C

Measuring Instrument :

L:HIOKI3532-50

DCR:HIOKI 3540

Isat / Irise:HP4284A+42841

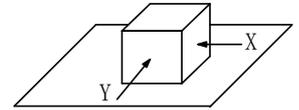
3. General Characteristics

3-1. Storage Temperature range : $-40^{\circ}\text{C} \sim +105^{\circ}\text{C}$

3-2. Operating temperature range: $-40^{\circ}\text{C} \sim +125^{\circ}\text{C}$ (Including coil's self temperature rise)

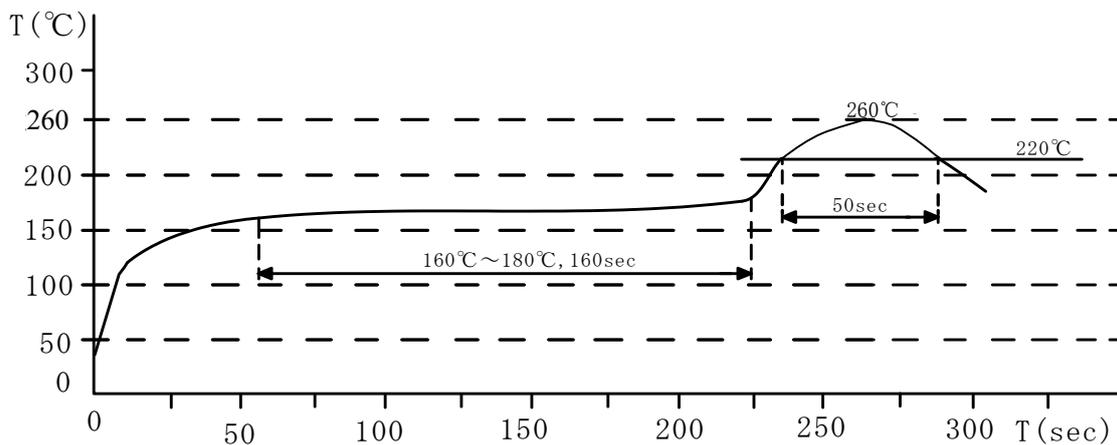
3-3. External appearance : No external defects can be found in the visual inspection.

3-4. Electrode strength : No electrode detachment should be found when the device is pushed in two directions of X and Y with the force of 10.0N for 10 ± 2 seconds after soldering between copper plate and the electrodes.
(Refer to figure at right)



3-5. Vibration test : Inductance deviation is within $\pm 10.0\%$ after 1 hour sweeping vibration in each three directions, namely, forward and backward, up and down, right and left. The frequency is $10 \sim 55 \sim 10\text{Hz}$ and the amplitude of 1 minute cycle is 1.5mm PP.

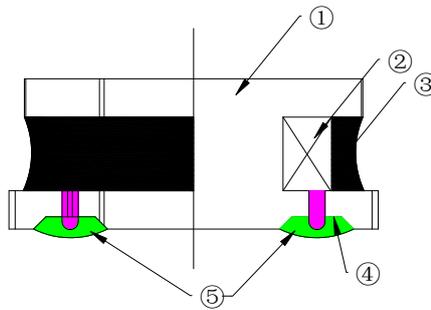
3-6. Recommended reflow condition:



3-7. Humidity test : Inductance deviation is within $\pm 5.0\%$ after 96 ± 4 hours test under the condition of relative humidity of $90 \sim 95\%$ and temperature of $60 \pm 2^{\circ}\text{C}$, and 1 hour storage under room ambient conditions after the device is wiped with dry cloth.



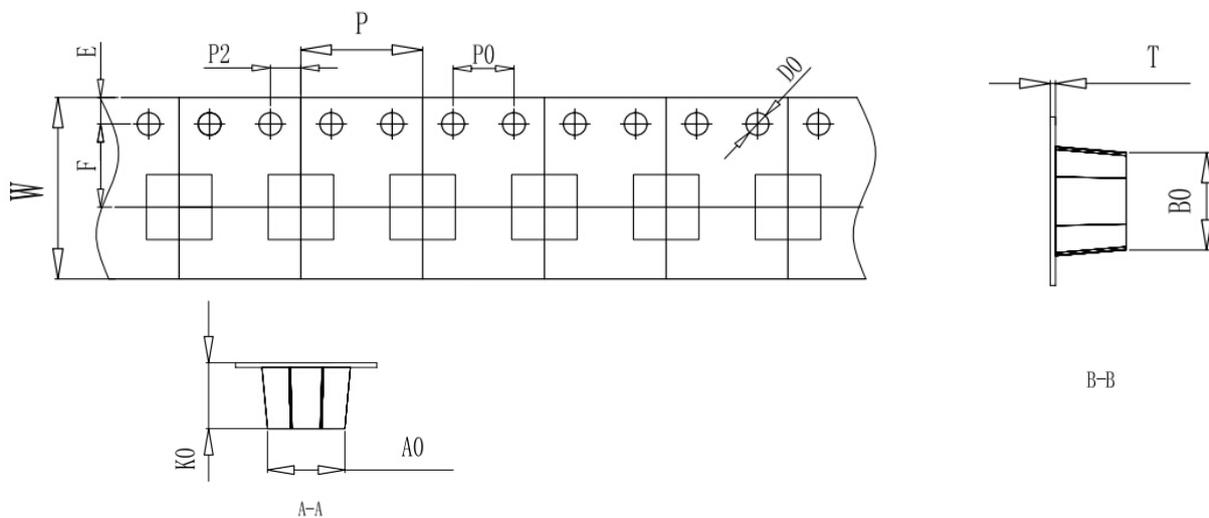
4. Construction and materials



No.	Part name	Material	Ceaiya P/N
①	Drum Core	Ni-Zn Ferrite Core	YN/MT
②	Wire	Polyurethane enameled copper wire	YLSL
③	Adhesive	Epoxy Resin Magnetic Powder	
④	Plating Electrodes	Plating: Ag 3-7 μm Ni 1-3 μm Sn 3-7 μm	
⑤	Outer Electrodes	Top surface solder coating Sn99%、 Ag0.3%、Cu0.7%	YX

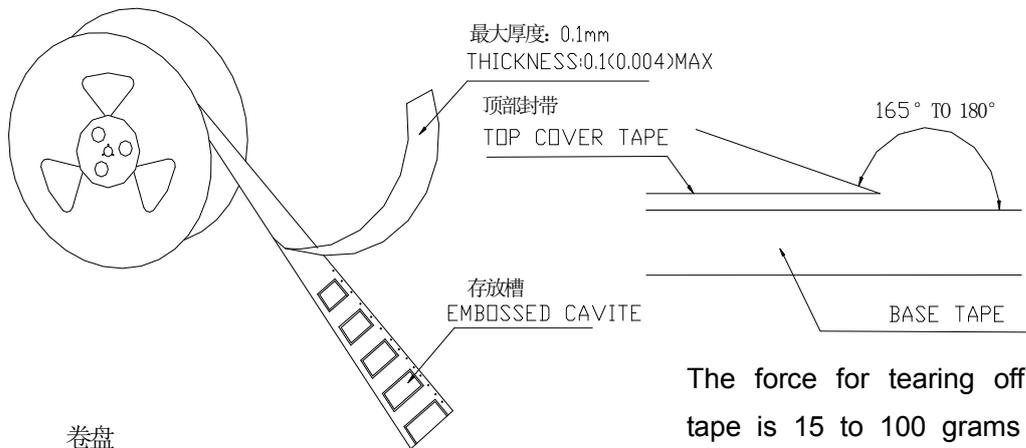
5. Packaging and Marking:

5-1. Carrier Tape Dimensions:



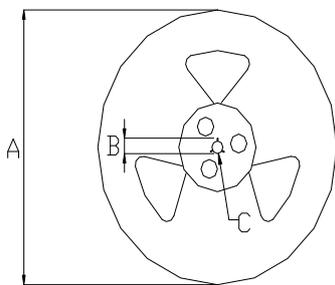
TEM	W	A0	B0	K0	P	F	E	D0	P0	P2	T
DIM	12.00	3.3	3.3	2.50	8.00	5.50	1.75	1.50	4.00	2.00	0.3
TOLE	± 0.3	± 0.1	± 0.1	± 0.1	± 0.1	± 0.1	± 0.1	+0.1	± 0.1	± 0.1	± 0.05

5-2. Reel Dimensions:



卷盘
Carrier Tape Reel

The force for tearing off cover tape is 15 to 100 grams in the arrow direction/按箭头的方向施加 15 克至 100 克力撕开

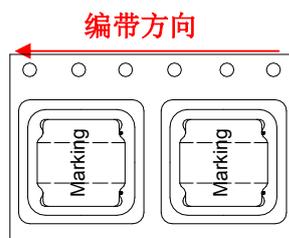


Type	A	B	C	G	N	T
12mm	330	21±0.8	13±0.4	12.4	100	16.4

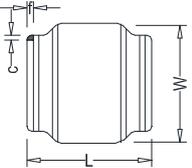
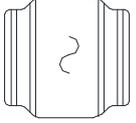
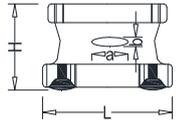
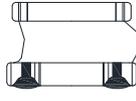
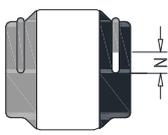
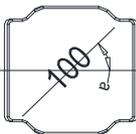
6. PACKAGE SPECIFICATION:

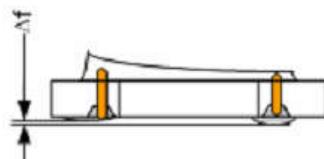
3KPCS/ Reel 9KPCS/ Inner Box 27KPCS/ Outer Box

编带方向 , 如右图所示 (图中红色虚线部分表示焊盘位置)



Visual Inspection Standard of Product

No.	Defect Item	Figure	Rejection Identification	Acceptance
1	Core Defect		The defect length(c or f)more than L/6 or W/6 , NG	AQL=0.65
2	Core Crack		Visual cracks , NG	AQL=0.65
3	Starvation		(1)Resin starved length a more than L/2, NG (2)When $L > 2\text{mm}$, $b > H/2$, NG (3)When $L \leq 2\text{mm}$, b don't control	AQL=0.65
4	Excessive glue		The length, width or height of product beyond specified value, NG	AQL=0.65
5	Cold Solder		(1)For CR2520** Series , cold solder $N > 0.5\text{mm}$,NG (2)For other series, cold solder $N > 1\text{mm}$,NG	AQL=0.65
6	Marking Defect		The marking angle $a > 45^\circ$, NG	AQL=0.65



Δf : Clearance between terminal and the surface of plate must be 0.15mm max when coil is placed on a flat plate.

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