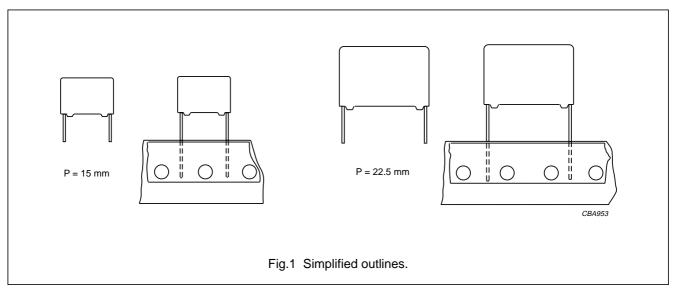
# Interference suppression film capacitors

**MKP 335 5** 

### **MKP RADIAL POTTED TYPE**

PITCH 15/22.5 mm



#### **FEATURES**

- 15 to 22.5 mm lead pitch
- Supplied loose in box and taped on reel
- Consists of a low-inductive wound cell of metallized polypropylene film, potted in a flame-retardant case.

### **APPLICATIONS**

- For X2 electromagnetic interference suppression
- Specially designed to meet the NEW REQUIREMENTS of the new "IEC 60384-14 2<sup>nd</sup> edition and EN 132400", requiring a 2.5 kV peak pulse voltage test and both UL1414 and CSA-C22.2 No. 1 specifications.

## **DETAIL SPECIFICATION**

For more detailed data and test requirements see "Tentative detail specification HQX-48-300-188".

#### **QUICK REFERENCE DATA**

DESCRIPTION	VALUE
Capacitance range (E12 series)	10 nF to 0.47 μF
Capacitance tolerance	±20%; ±10%; ±5%
Rated (AC) voltage, 50 to 60 Hz	275 V
Rated (DC) voltage	630 V
Climatic category	55/100/56/B
Rated temperature	100 °C
Maximum application temperature	100 °C
Reference specifications	IEC 60384-14 2 <sup>nd</sup> edition and EN 132400
Safety approvals:	
250 V	UL1414; CSA-C22.2 No. 1; note 2
275 V	UL1283; CSA-C22.2 No. 8; CCEE; note 1 SEV; VDE; FI; N; D; S; IMQ; ÖVE; note 2
Materials	qualified in accordance with UL94V-O
Safety class	X2

#### **Notes**

- 1. Pending.
- 2. Approved.

# Interference suppression film capacitors

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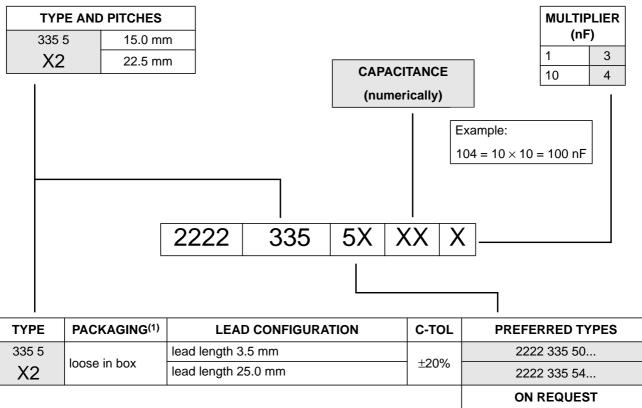
# **SAFETY APPROVALS**

SAFETY APPROVALS (X2)		VOLTAGE	VALUE	FILE NUMBERS
<b>7.1</b>	UL1414	250 V (AC)	10 nF to 1.0 μF	E 112471
<i>1R</i>	UL1283	275 V (AC)	10 nF to 1.5 μF	pending
<b>(39</b> )	CSA-C22.2 No.1	250 V (AC)	10 nF to 1.0 μF	LR94054-16
<b>(39</b> )	CSA-C22.2 No.8	275 V (AC)	10 nF to 1.5 μF	pending
Ŝ	SEV (EN132400)	275 V (AC)	10 nF to 1.5 μF	99.6 60019.01
₽ P E	VDE (EN132400)	275 V (AC)	10 nF to 1.5 μF	118878
(F)	FI (EN132400)	275 V (AC)	10 nF to 1.5 μF	FI 12134
N	NEMKO (EN132400)	275 V (AC)	10 nF to 1.5 μF	P99100002
(D)	DEMKO (EN132400)	275 V (AC)	10 nF to 1.5 μF	308307
S	SEMKO (EN132400)	275 V (AC)	10 nF to 1.5 μF	9851035/01
<b>@</b>	IMQ (EN132400)	275 V (AC)	10 nF to 1.5 μF	V4696
ÖVE	ÖVE (EN132400)	275 V (AC)	10 nF to 1.5 μF	E260-010-00
	CCEE	275 V (AC)	10 nF to 1.5 μF	pending

# Interference suppression film capacitors

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### **COMPOSITION OF CATALOGUE NUMBER**



TYPE	PACKAGING <sup>(1)</sup>	LEAD CONFIGURATION C-TO		PREFERRED TYPES
335 5	laasa in haw	lead length 3.5 mm	1000/	2222 335 50
X2	loose in box	lead length 25.0 mm	±20%	2222 335 54
		ON REQUEST		
335 5 loose in box		lead length 3.5 mm	±10%	2222 335 51
	looso in boy	lead length 5.0 mm	±20%	2222 335 56
	lead length 5.0 mm	±10%	2222 335 57	
		lead length 25.0 mm	±10%	2222 335 55
taped on	taned on rool	H = 18.5 mm; note 2	±20%	2222 335 52
	laped of feet		±10%	2222 335 53

#### **Notes**

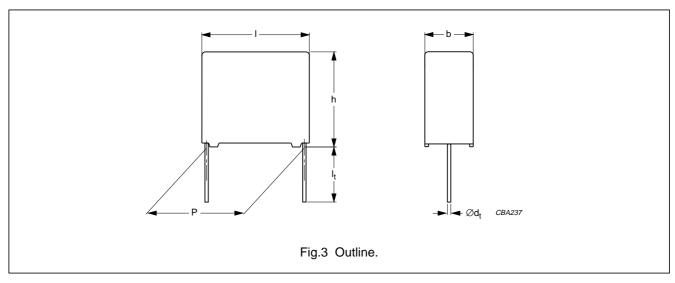
- 1. For SPQ refer to this handbook, chapter "Packaging information".
- 2. H = in-tape height; for detailed specifications refer to this handbook, chapter "Packaging information".

# Interference suppression film capacitors

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## **MKP 335 5 GENERAL DATA**

PITCH 15/22.5 mm



# Specific reference data for the 275 V AC capacitors

DESCRIPTION	VALUE		
DESCRIPTION	at 10 kHz	at 100 kHz	
Tangent of loss angle:			
C ≤ 100 nF	≤10 × 10 <sup>-4</sup>	≤30 × 10 <sup>-4</sup>	
100 nF < C ≤ 470 nF	≤20 × 10 <sup>-4</sup>	≤70 × 10 <sup>-4</sup>	
Rated voltage pulse slope (dU/dt) <sub>R</sub> at 390 V (DC)	100 V/μs		
R between leads, for C ≤ 0.33 μF at 100 V; 1 minute	>15000 MΩ		
RC between leads, for C > 0.33 μF at 100 V; 1 minute	>5000 s		
R between leads and case; 100 V; 1 minute	>30000 MΩ		
Withstanding voltage DC (cut off current 10 mA); rise time 100 V/s	2200 V; 1 minute		
Withstanding voltage AC between leads and case	2050 V; 1 minute		

# Interference suppression film capacitors

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 $U_{\mbox{\scriptsize Rac}} = 275~\mbox{\scriptsize V}$  (AC) X2;  $U_{\mbox{\scriptsize Rdc}} = 630~\mbox{\scriptsize V}$ 

			CATALOGUE NUMBER  LOOSE IN BOX		
С	C DIMENSIONS	MASS (g)	short leads	long leads	
<b>(μF)</b>	b × h × l (mm)		$I_t = 3.5 \pm 0.5 \text{ mm}$	$I_{t} = 25.0 \pm 2.0 \text{ mm}$	
	, ,		C-tol = ±20%		
			catalogue number <sup>(1)</sup>	last 5 digits <sup>(1)</sup>	
Pitch = 15.0	$\pm$ 0.4 mm; d <sub>t</sub> = 0.80 $\pm$ 0.08 mm				
0.01			2222 335 50 <b>103</b>	54103	
0.015	50 440 475	1.2	2222 335 50 <b>153</b>	54153	
0.022	5.0 × 11.0 × 17.5		2222 335 50 <b>223</b>	54223	
0.033			2222 335 50 <b>333</b>	54333	
0.047	6.0 × 12.0 × 17.5	1.4	2222 335 50 <b>473</b>	54473	
0.068	$7.0 \times 13.5 \times 17.5$	1.9	2222 335 50 <b>683</b>	54683	
0.1	8.5 × 15.0 × 17.5	2.6	2222 335 50 <b>104</b>	54104	
0.15	10.0 × 16.5 × 17.5	3.1	2222 335 50 <b>154</b>	54154	
Pitch = 22.5 $\pm$ 0.4 mm; d <sub>t</sub> = 0.80 $\pm$ 0.08 mm					
0.22	8.5 × 18.0 × 26.0	4.4	2222 335 50 <b>224</b>	54224	
0.33	$10.0 \times 19.5 \times 26.0$	5.5	2222 335 50 <b>334</b>	54334	
0.47	12.0 × 22.0 × 26.0	7.8	2222 335 50 <b>474</b>	54474	

### Note

<sup>1.</sup> The shading indicates preferred types.

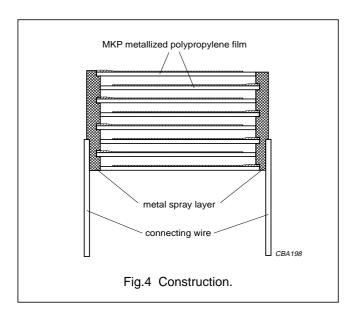
# Interference suppression film capacitors

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#### CONSTRUCTION

#### Description

- Low-inductive wound cell of metallized polypropylene (PP) film, potted with epoxy resin in a flame-retardant polypropylene case
- · Radial leads, solder-coated:
  - Copper clad steel wire for pitch = 15 mm
  - Copper wire for pitch = 22.5 mm
- Small stand-off pips allow removal of solder flux etc. during cleaning of the printed-circuit board.



#### Mounting

NORMAL USE

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to this handbook, chapter "Packaging information".

SPECIFIC METHOD OF MOUNTING TO WITHSTAND VIBRATION AND SHOCK

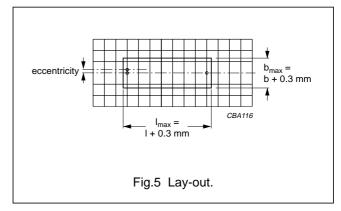
In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

- For pitches ≤15 mm capacitors shall be mechanically fixed by the leads.
- For larger pitches the capacitors shall be mounted in the same way and the body clamped.

SPACE REQUIREMENTS ON PRINTED-CIRCUIT BOARD

The maximum length and width of film capacitors is shown in Fig.5:

- Eccentricity as in Fig.5. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.
- Product height with seating plane as given by "IEC 60717" as reference:  $h_{max} \le h + 0.3$  mm.



#### Storage temperature

Storage temperature: T<sub>stg</sub> = -25 to +40 °C with RH maximum 80% without condensation.

# RATINGS AND CHARACTERISTICS REFERENCE CONDITIONS

Unless otherwise specified, all electrical values apply to an ambient temperature of 23  $\pm 1$  °C, an atmospheric pressure of 86 to 106 kPa and a relative humidity of 50  $\pm 2\%$ .

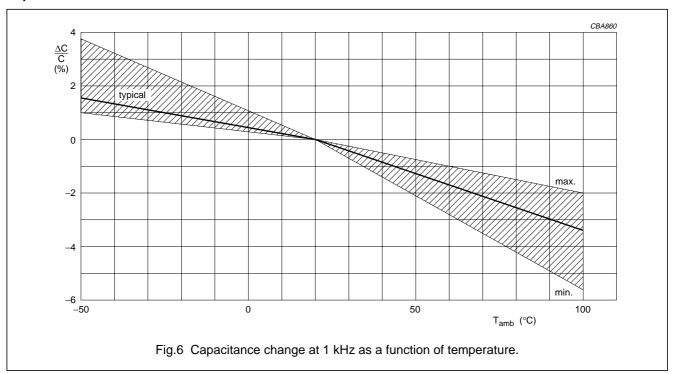
For reference testing, a conditioning period shall be applied over 96  $\pm 4$  hours by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20%.

# Interference suppression film capacitors

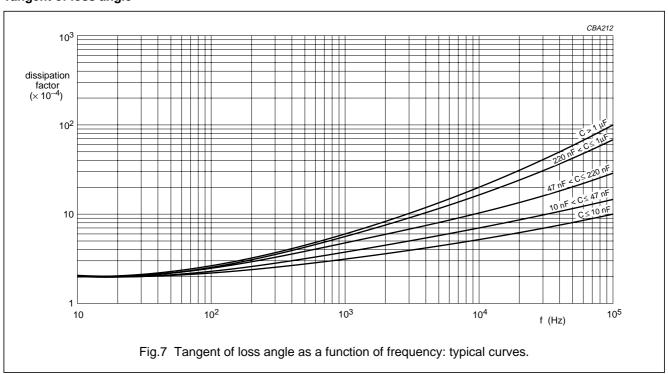
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## **CHARACTERISTICS**

## Capacitance



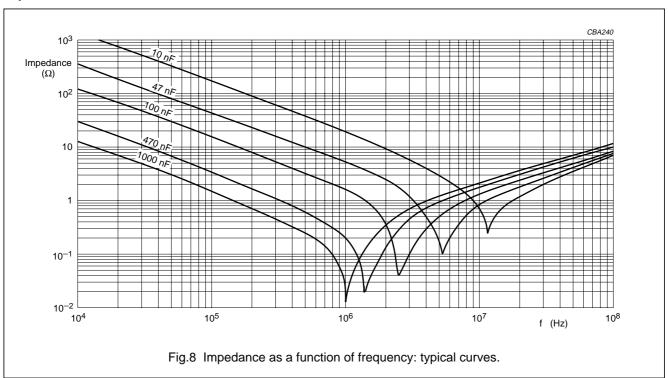
# Tangent of loss angle



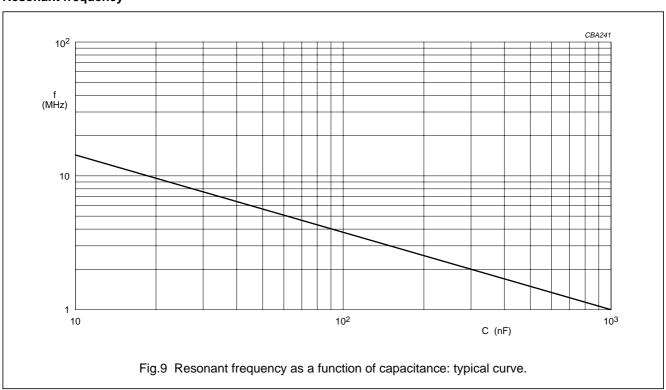
# Interference suppression film capacitors

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## **Impedance**



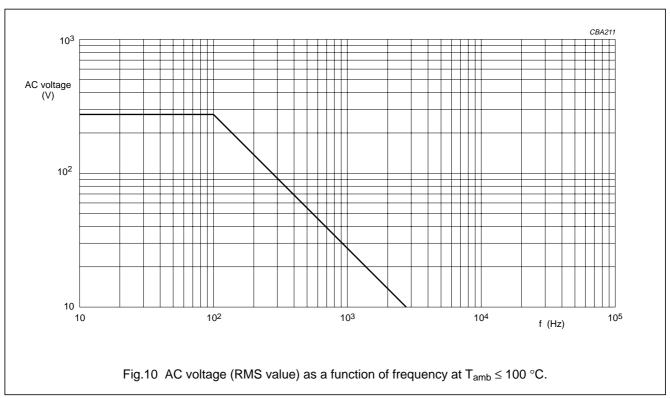
## **Resonant frequency**

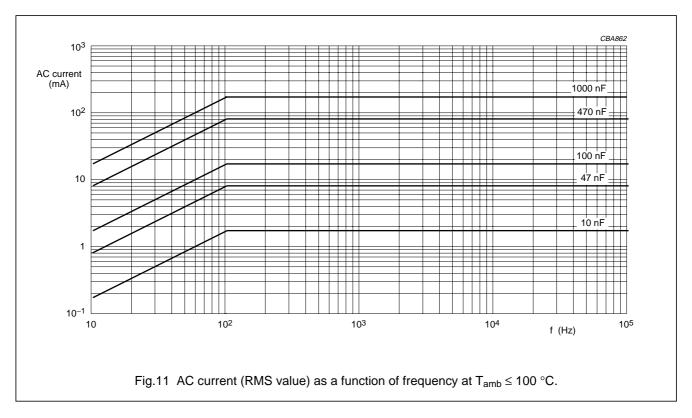


# Interference suppression film capacitors

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## Maximum RMS voltage and AC current (sinewave) as a function of frequency for $T_{amb} \le 100 \, ^{\circ} C$

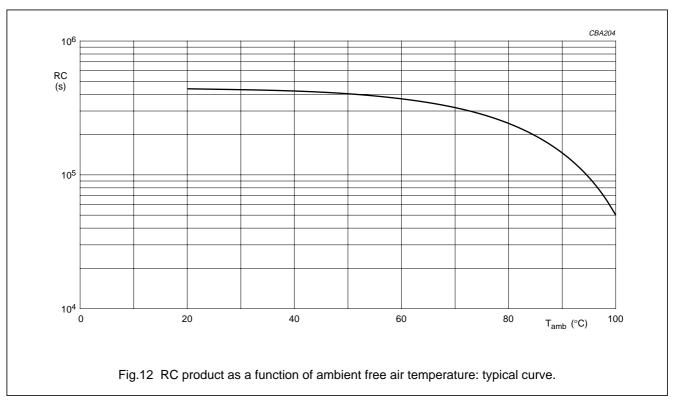




# Interference suppression film capacitors

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### Insulation resistance



### **APPLICATION NOTES**

- For X2 electromagnetic interference suppression in across the line applications (50 to 60 Hz) with a maximum mains voltage of 275 V (AC).
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse program must be used, such as: 2222 375 .....; 2222 383 ..... or 2222 479 .....
- The maximum ambient temperature must not exceed 100 °C.
- Rated voltage pulse slope:
  - If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 385 V (DC) and divided by the applied voltage.

# Interference suppression film capacitors

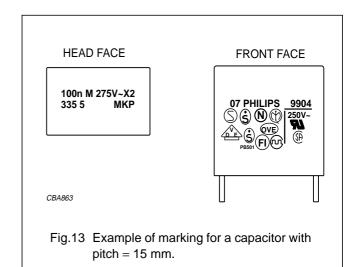
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#### **MARKING**

#### **Product marking**

The capacitors are marked by laser print; on the top for pitch  $\geq$  22.5 mm (see Fig.14) or on the top and one side pitch  $\leq$  15 mm (see Fig.13) with the following information:

- 1. Rated capacitance code in accordance with "IEC 60062"
- 2. Tolerance on rated capacitance;  $M = \pm 20\%$ ;  $K = \pm 10\%$ ;  $J = \pm 5\%$
- 3. Rated (AC) voltage (275 V)
- 4. Sub-class (e.g. X2)
- 5. Manufacturer's type designation (e.g. 335 5)
- 6. Code for dielectric material (MKP)
- 7. Manufacturer
- 8. Year and week of manufacture (e.g. 9840)
- Safety approvals: products will be marked with approvals depending on the available marking space per product. Although all approvals remain valid as indicated in the reference data.



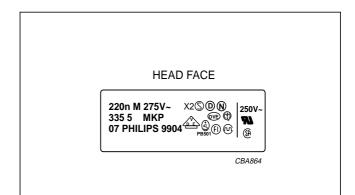


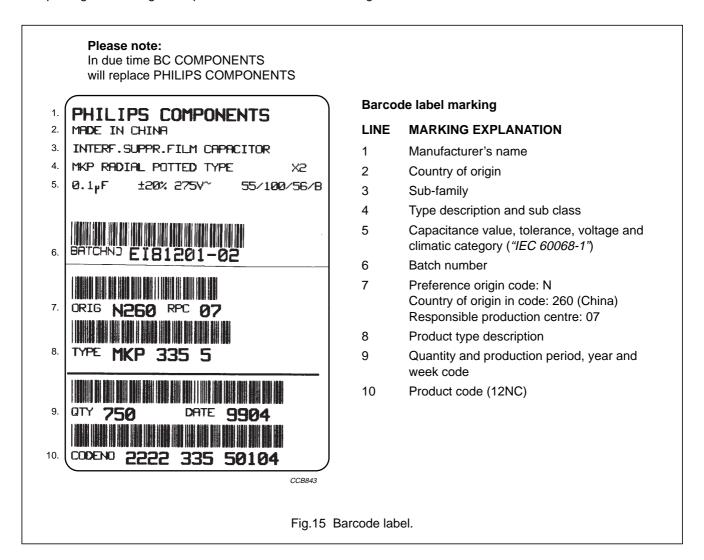
Fig.14 Example of marking for a capacitor with pitch = 22.5 or 27.5 mm.

# Interference suppression film capacitors

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### Package marking

The package containing the capacitors is marked as shown Fig.15.



# Interference suppression film capacitors

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# QUICK REFERENCE TEST REQUIREMENTS (see note 1)

TEST	PROCEDURE (quick reference)	REQUIREMENTS
Robustness of leads		
Tensile strength: "IEC 60068-2-21"	load 10 N; 10 s	
Bending: "IEC 60068-2-21"	load 5 N; 4 × 90°	no visible damage legible marking
Resistance to soldering heat: "IEC 60068-2-20"	solder bath: 260 °C; 10 s	$ \Delta C/C  \le 5\%$ $\Delta \tan \delta \le 80 \times 10^{-4} (C \le 1 \mu F); \text{ note } 2$ $\Delta \tan \delta \le 50 \times 10^{-4} (C > 1 \mu F); \text{ note } 2$
Component solvent resistance	isopropyl alcohol; 23 °C; 5 minutes	Διαπο 3 30 × 10 (0 > 1 μι ), ποιε 2
Robustness of component		
Rapid change of temperature: "IEC 60068-2-14"	5 cycles 1 cycle = 30 minutes at -55 °C and 30 minutes at 100 °C	∆C/C  ≤ 5%
Vibration: "IEC 60068-2-6"	10 to 55 Hz; amplitude 0.75 mm; 6 hours	$\Delta \tan \delta \le 80 \times 10^{-4} \text{ (C} \le 1  \mu\text{F); note 2}$ $\Delta \tan \delta \le 50 \times 10^{-4} \text{ (C} > 1  \mu\text{F); note 2}$
Shock: "IEC 60068-2-27"	half sinewave; 490 m/s <sup>2</sup> ; 11 ms	
Climatic sequence		
Dry heat: "IEC 60068-2-2"	16 hours; 100 °C	
Damp heat, cyclic, test Db, first cycle: "IEC 60068-2-30"		ΔC/C   ≤ 5%
Cold: "IEC 60068-2-1"	2 hours; –55 °C	$\Delta \tan \delta \le 80 \times 10^{-4} \text{ (C} \le 1  \mu\text{F); note 2}$ $\Delta \tan \delta \le 50 \times 10^{-4} \text{ (C} > 1  \mu\text{F); note 2}$
Damp heat, cyclic, test Db, remaining cycles: "IEC 60068-2-30"		R <sub>ins</sub> ≥ 50% of specified value
Voltage proof: "IEC 60384-14"	V <sub>p</sub> = 1200 V (DC); 1 minute	
Other applicable tests		
Damp heat, steady state:	56 days; 40 °C; 90 to 95% RH	\( \Delta C/C \) \( \le 5\%\)
"IEC 60068-2-3"	V <sub>p</sub> = 1200 V (DC); 1 minute	$\Delta tan \ \delta \leq 80 \times 10^{-4} \ (C \leq 1 \ \mu F); \ note \ 2$ $\Delta tan \ \delta \leq 50 \times 10^{-4} \ (C > 1 \ \mu F); \ note \ 2$
		R <sub>ins</sub> ≥ 50% of specified value
Endurance (AC): "IEC 60384-14"	3 × 2.5 kV pulse voltage for X2	ΔC/C   ≤ 10%
120 00304-14	1000 hours; $1.25 \times U_{Rac}$ at 100 °C; once per hour; 0.1 s; 1000 V (RMS) via resistor of 47 $\Omega$ ;	$\begin{array}{l} \Delta tan \ \delta \leq 80 \times 10^{-4} \ (C \leq 1 \ \mu F); \ note \ 2 \\ \Delta tan \ \delta \leq 50 \times 10^{-4} \ (C > 1 \ \mu F); \ note \ 2 \end{array}$
	$V_p = 1200 \text{ V (DC)}; 1 \text{ minute}$	R <sub>ins</sub> ≥ 50% of specified value

# Interference suppression film capacitors

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TEST	PROCEDURE (quick reference)	REQUIREMENTS
Charge and discharge: "IEC 60384-14"	10000 cycles; 5 ms; 1.5 × dV/dt	$\begin{split} &\left \Delta C/C\right  \leq 10\% \\ &\Delta \tan\delta \leq 80\times 10^{-4} \text{ (C} \leq 1 \mu\text{F); note 2} \\ &\Delta \tan\delta \leq 50\times 10^{-4} \text{ (C} > 1 \mu\text{F); note 2} \\ &R_{\text{ins}} \geq 50\% \text{ of specified value} \end{split}$
Passive flammability: "IEC 60384-14"	class B	no burning
Active flammability: "IEC 60384-14"	20 × 2.5 kV discharge for X2	no burning
Heat storage: "IEC 60384-14"	1000 hours; 100 °C	$\begin{split} & \left  \Delta C/C \right  \leq 5\% \\ & \Delta tan \ \delta \leq 80 \times 10^{-4} \ (C \leq 1 \ \mu F); \ note \ 2 \\ & \Delta tan \ \delta \leq 50 \times 10^{-4} \ (C > 1 \ \mu F); \ note \ 2 \end{split}$
Resistance to soldering heat with preheating: "IEC 60384-14"	preheating: 100 °C; solder bath: 260 °C; 10 s	$\begin{split} & \left  \Delta C/C \right  \leq 5\% \\ & \Delta tan \ \delta \leq 80 \times 10^{-4} \ (C \leq 1 \ \mu F); \ note \ 2 \\ & \Delta tan \ \delta \leq 50 \times 10^{-4} \ (C > 1 \ \mu F); \ note \ 2 \end{split}$
Active flammability test	voltage proof up to 4 kV (DC) or until breakdown (100 V/s, current limited 2mA)	no burning
	failed capacitors connected to a 250 V (AC) power supply during 5 minutes	

### **Notes**

- 1. For detailed information: see "Tentative detail specification HQX-48-300-188".
- 2. Measuring frequency 10 kHz for C  $\leq$  1  $\mu F$  and 1 kHz for C > 1  $\mu F.$