

## Indium Solder Wire (In100) 0.031" diameter - 10 ft with 2cc SMD291 flux

### Product Highlights

Low Temperature Melts at 157°C (315°F)

Lead-Free

RoHS II compliant

This pure indium solder wire bonds well to glass, ceramic, and quartz. It can be used for low temperature soldering and for hermetic sealing.

### Specifications

Alloy:	In100
Wire diameter:	0.031" (0.8mm)
Flux Core:	No flux core, solid solder wire
Melting Point:	157°C (315°F)
Packaging:	10ft spool, comes with 2cc of SMD291 flux
Shelf Life:	Indefinite. Solid solder wire has no limited shelf life as long as it is stored in a non-corrosive, dry environment. The surface may lose its shine and appear dull grey. This is a surface phenomenon and is not detrimental to product functionality.

### Recommended Accessory Flux

Recommended to use with Chip Quik® SMD291 flux.

### Storage and Handling

Store in a non-corrosive, dry environment.

### Notes

Pure Indium (In100) is very soft. It is normal for the 10ft spooled In100 wire to have some breaks in it.

ChipQuik® Solder Wire Orderable Part Numbers:

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number		
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn63/Pb37	183°C (361°F)	.015" (0.38mm)	100g (3.5oz)	SMDSW.015 100g		
				0.4 oz	SMDSW.020 .4OZ		
			.020" (0.5mm)	1 oz	SMDSW.020 1OZ		
				2 oz	SMDSW.020 2OZ		
				4 oz	SMDSW.020 4OZ		
				1/2 lb	SMDSW.020 8OZ		
				1 lb	SMDSW.020 1LB		
				.031" (0.8mm)	0.7 oz	SMDSW.031 .7OZ	
			1 oz		SMDSW.031 1OZ		
			2 oz		SMDSW.031 2OZ		
			4 oz		SMDSW.031 4OZ		
			1/2 lb		SMDSW.031 8OZ		
	1 lb	SMDSW.031 1LB					
	Sn60/Pb40	183-188°C (361-370°F)	.015" (0.38mm)	100g (3.5oz)	SMD2SW.015 100g		
				0.4 oz	SMD2SW.020 .4OZ		
			.020" (0.5mm)	1 oz	SMD2SW.020 1OZ		
				2 oz	SMD2SW.020 2OZ		
				4 oz	SMD2SW.020 4OZ		
				1/2 lb	SMD2SW.020 8OZ		
				1 lb	SMD2SW.020 1LB		
				.031" (0.8mm)	0.7 oz	SMD2SW.031 .7OZ	
			1 oz		SMD2SW.031 1OZ		
			2 oz		SMD2SW.031 2OZ		
			4 oz		SMD2SW.031 4OZ		
			1/2 lb		SMD2SW.031 8OZ		
			1 lb		SMD2SW.031 1LB		
			Sn62/Pb36/Ag2	179°C (354°F)	.015" (0.38mm)	100g (3.5oz)	SMD3SW.015 100g
						0.4 oz	SMD3SW.020 .4OZ
					.020" (0.5mm)	1 oz	SMD3SW.020 1OZ
						2 oz	SMD3SW.020 2OZ
4 oz						SMD3SW.020 4OZ	
1/2 lb	SMD3SW.020 8OZ						
1 lb	SMD3SW.020 1LB						
.031" (0.8mm)	0.7 oz	SMD3SW.031 .7OZ					
	1 oz	SMD3SW.031 1OZ					
	2 oz	SMD3SW.031 2OZ					
	4 oz	SMD3SW.031 4OZ					
	1/2 lb	SMD3SW.031 8OZ					
	1 lb	SMD3SW.031 1LB					

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ChipQuik® Solder Wire Orderable Part Numbers:

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Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn96.5/Ag3.0/Cu0.5	217-220°C (423-428°F)	.006" (0.15mm)	50g (1.8oz)	SMDSWLF.006 50g
			.008" (0.20mm)	50g (1.8oz)	SMDSWLF.008 50g
			.015" (0.38mm)	0.3 oz	SMDSWLF.015 .3OZ
				1 oz	SMDSWLF.015 1OZ
				2 oz	SMDSWLF.015 2OZ
				4 oz	SMDSWLF.015 4OZ
				1/2 lb	SMDSWLF.015 8OZ
				1 lb	SMDSWLF.015 1LB
			.020" (0.5mm)	0.4 oz	SMDSWLF.020 .4OZ
				1 oz	SMDSWLF.020 1OZ
				2 oz	SMDSWLF.020 2OZ
				4 oz	SMDSWLF.020 4OZ
				1/2 lb	SMDSWLF.020 8OZ
				1 lb	SMDSWLF.020 1LB
			.031" (0.8mm)	0.7 oz	SMDSWLF.031 .7OZ
	1 oz	SMDSWLF.031 1OZ			
	2 oz	SMDSWLF.031 2OZ			
	4 oz	SMDSWLF.031 4OZ			
	1/2 lb	SMDSWLF.031 8OZ			
	1 lb	SMDSWLF.031 1LB			
	Sn99.3/Cu0.7	227°C (441°F)	.012" (0.3mm)	100g (3.5oz)	SMD2SWLF.012 100g
			.015" (0.38mm)	0.3 oz	SMD2SWLF.015 .3OZ
				1 oz	SMD2SWLF.015 1OZ
				2 oz	SMD2SWLF.015 2OZ
				4 oz	SMD2SWLF.015 4OZ
				1/2 lb	SMD2SWLF.015 8OZ
				1 lb	SMD2SWLF.015 1LB
.020" (0.5mm)			0.4 oz	SMD2SWLF.020 .4OZ	
			1 oz	SMD2SWLF.020 1OZ	
			2 oz	SMD2SWLF.020 2OZ	
			4 oz	SMD2SWLF.020 4OZ	
			1/2 lb	SMD2SWLF.020 8OZ	
			1 lb	SMD2SWLF.020 1LB	
.031" (0.8mm)			0.7 oz	SMD2SWLF.031 .7OZ	
			1 oz	SMD2SWLF.031 1OZ	
	2 oz	SMD2SWLF.031 2OZ			
	4 oz	SMD2SWLF.031 4OZ			
	1/2 lb	SMD2SWLF.031 8OZ			
	1 lb	SMD2SWLF.031 1LB			
Solid Wire (No Flux)	Sn42/Bi57/Ag1	138°C (281°F)	.030" (0.762mm)	32 feet	SMDSWLTLP32
	In100	157°C (315°F)	.031" (0.8mm)	10 feet	SMDIN100
	In52/Sn48	118°C (244°F)	.031" (0.8mm)	10 feet	SMDIN52SN48
	In97/Ag3	143°C (289°F)	.031" (0.8mm)	10 feet	SMDIN97AG3

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