

## Solder Wire SAC305 No-Clean with 2.2% Flux Core 1/2 lb Spool

### Product Highlights

#### No-Clean Water-Washable Synthetic Flux Core

The clear, non-corrosive, non-conductive residue is meant to be left on the board. Residues that do remain are water soluble if you want to remove them. Clean with hot water at 60°C (140°F) minimum.

2.2% flux core

Halogen content: None

RoHS II and REACH compliant

### Specifications

Alloy:	Sn96.5/Ag3.0/Cu0.5
Wire Diameter:	0.031" (0.8mm)
Flux Type:	No-Clean Water-Washable Synthetic
Flux Classification:	ROL0
Melting Point:	217-220°C (423-428°F)
Packaging:	1/2 lb (8oz) spool

### Test Results

Test J-STD-004 or other requirements as stated	Test Requirement	Result
Copper Mirror	IPC-TM-650: 2.3.32	L: No breakthrough
Corrosion	IPC-TM-650: 2.6.15	L: No corrosion
Quantitative Halides	IPC-TM-650: 2.3.28.1	L: <0.5%
Electrochemical Migration	IPC-TM-650: 2.6.14.1	L: <1 decade drop (No-clean)
Surface Insulation Resistance 85°C, 85% RH @ 168 Hours	IPC-TM-650: 2.6.3.7	L: ≥100MΩ (No-clean)
Visual	IPC-TM-650: 3.4.2.5	Clear and free from precipitation
Conflict Minerals Compliance	Electronic Industry Citizenship Coalition (EICC)	Compliant
REACH Compliance	Articles 33 and 67 of Regulation (EC) No 1907/2006	Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials

Conforms to the following Industry Standards:

J-STD-004B, Amendment 1 (Solder Fluxes):	Yes
J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders):	Yes
RoHS 2 Directive 2011/65/EU:	Yes

ChipQuik® Solder Wire Orderable Part Numbers:

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number	
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn63/Pb37	183°C (361°F)	.015" (0.38mm)	100g (3.5oz)	SMDSW.015 100g	
				0.4 oz	SMDSW.020 .4OZ	
			.020" (0.5mm)	1 oz	SMDSW.020 1OZ	
				2 oz	SMDSW.020 2OZ	
				4 oz	SMDSW.020 4OZ	
				1/2 lb	SMDSW.020 8OZ	
				1 lb	SMDSW.020 1LB	
			.031" (0.8mm)	0.7 oz	SMDSW.031 .7OZ	
				1 oz	SMDSW.031 1OZ	
	2 oz	SMDSW.031 2OZ				
	4 oz	SMDSW.031 4OZ				
	1/2 lb	SMDSW.031 8OZ				
	1 lb	SMDSW.031 1LB				
	Sn60/Pb40	183-188°C (361-370°F)	.015" (0.38mm)	100g (3.5oz)	SMD2SW.015 100g	
				0.4 oz	SMD2SW.020 .4OZ	
			.020" (0.5mm)	1 oz	SMD2SW.020 1OZ	
				2 oz	SMD2SW.020 2OZ	
				4 oz	SMD2SW.020 4OZ	
				1/2 lb	SMD2SW.020 8OZ	
				1 lb	SMD2SW.020 1LB	
			.031" (0.8mm)	0.7 oz	SMD2SW.031 .7OZ	
				1 oz	SMD2SW.031 1OZ	
				2 oz	SMD2SW.031 2OZ	
				4 oz	SMD2SW.031 4OZ	
				1/2 lb	SMD2SW.031 8OZ	
				1 lb	SMD2SW.031 1LB	
			Sn62/Pb36/Ag2	179°C (354°F)	.015" (0.38mm)	100g (3.5oz)
0.4 oz						SMD3SW.020 .4OZ
.020" (0.5mm)	1 oz	SMD3SW.020 1OZ				
	2 oz	SMD3SW.020 2OZ				
	4 oz	SMD3SW.020 4OZ				
	1/2 lb	SMD3SW.020 8OZ				
	1 lb	SMD3SW.020 1LB				
.031" (0.8mm)	0.7 oz	SMD3SW.031 .7OZ				
	1 oz	SMD3SW.031 1OZ				
	2 oz	SMD3SW.031 2OZ				
	4 oz	SMD3SW.031 4OZ				
	1/2 lb	SMD3SW.031 8OZ				
	1 lb	SMD3SW.031 1LB				

Continued on next page

ChipQuik® Solder Wire Orderable Part Numbers:

Continued from previous page

Flux Core	Alloy	Melting Point	Diameter	Size	Orderable Part Number
No-Clean Water-Washable Synthetic Flux Core 2.2%  (Except .006" and .008" diameter wire which are 1.2%)	Sn96.5/Ag3.0/Cu0.5	217-220°C (423-428°F)	.006" (0.15mm)	50g (1.8oz)	SMDSWLF.006 50g
			.008" (0.20mm)	50g (1.8oz)	SMDSWLF.008 50g
			.015" (0.38mm)	0.3 oz	SMDSWLF.015 .3OZ
				1 oz	SMDSWLF.015 1OZ
				2 oz	SMDSWLF.015 2OZ
				4 oz	SMDSWLF.015 4OZ
				1/2 lb	SMDSWLF.015 8OZ
				1 lb	SMDSWLF.015 1LB
			.020" (0.5mm)	0.4 oz	SMDSWLF.020 .4OZ
				1 oz	SMDSWLF.020 1OZ
				2 oz	SMDSWLF.020 2OZ
				4 oz	SMDSWLF.020 4OZ
				1/2 lb	SMDSWLF.020 8OZ
				1 lb	SMDSWLF.020 1LB
			.031" (0.8mm)	0.7 oz	SMDSWLF.031 .7OZ
	1 oz	SMDSWLF.031 1OZ			
	2 oz	SMDSWLF.031 2OZ			
	4 oz	SMDSWLF.031 4OZ			
	1/2 lb	SMDSWLF.031 8OZ			
	1 lb	SMDSWLF.031 1LB			
	Sn99.3/Cu0.7	227°C (441°F)	.012" (0.3mm)	100g (3.5oz)	SMD2SWLF.012 100g
			.015" (0.38mm)	0.3 oz	SMD2SWLF.015 .3OZ
				1 oz	SMD2SWLF.015 1OZ
				2 oz	SMD2SWLF.015 2OZ
				4 oz	SMD2SWLF.015 4OZ
				1/2 lb	SMD2SWLF.015 8OZ
			1 lb	SMD2SWLF.015 1LB	
.020" (0.5mm)			0.4 oz	SMD2SWLF.020 .4OZ	
			1 oz	SMD2SWLF.020 1OZ	
			2 oz	SMD2SWLF.020 2OZ	
			4 oz	SMD2SWLF.020 4OZ	
			1/2 lb	SMD2SWLF.020 8OZ	
1 lb			SMD2SWLF.020 1LB		
.031" (0.8mm)			0.7 oz	SMD2SWLF.031 .7OZ	
			1 oz	SMD2SWLF.031 1OZ	
	2 oz	SMD2SWLF.031 2OZ			
	4 oz	SMD2SWLF.031 4OZ			
	1/2 lb	SMD2SWLF.031 8OZ			
1 lb	SMD2SWLF.031 1LB				
Solid Wire (No Flux)	Sn42/Bi57/Ag1	138°C (281°F)	.030" (0.762mm)	32 feet	SMDSWLTLP32
	In100	157°C (315°F)	.031" (0.8mm)	10 feet	SMDIN100
	In52/Sn48	118°C (244°F)	.031" (0.8mm)	10 feet	SMDIN52SN48
	In97/Ag3	143°C (289°F)	.031" (0.8mm)	10 feet	SMDIN97AG3

## X-ON Electronics

Largest Supplier of Electrical and Electronic Components

*Click to view similar products for [Solder](#) category:*

*Click to view products by [Chip Quik](#) manufacturer:*

Other Similar products are found below :

[600YSY](#) [701-2758](#) [707-1746](#) [707-1748](#) [707-1811](#) [707-1813](#) [707-1831](#) [707-1840](#) [707-1850](#) [707-1852](#) [13-217-3-01](#) [P10695](#) [SN63WRAP3-.022-1-LB](#) [24-6040-0007](#) [DAC-061](#) [701-2089](#) [707-0285](#) [707-0366](#) [707-0441-26](#) [707-1774](#) [707-1810](#) [24-6337-9727](#) [601Y](#) [24-9574-7619](#) [24-4060-2437](#) [14-6040-0125](#) [04-0595-0000](#) [5901003](#) [631960](#) [SW02-10](#) [S2626-O-T](#) [8055](#) [5760140](#) [TRWR-204](#) [1152](#) [EC2002M-1](#) [WPT17](#) [WS6016](#) [760-2028](#) [8001115](#) [8001073](#) [8001495](#) [41-096-0202N](#) [41-096-0203N](#) [ART.AGT-030](#) [389289](#) [54068](#) [ECO 1 \(SNCU1\)](#) [FLUX B2.1 0,8 MM 250G](#) [ECO3 \(SNCU3\)](#) [FLUX B2.1 0,8 MM 250 G.](#) [ECO3 \(SNCU3\)](#) [FLUX B2.1 0,8 MM 1000 G.](#)