

Datasheet revision 1.1

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Thermally Stable Solder Paste No-Clean Sn96.5/Ag3.0/Cu0.5 T4 (500g Cartridge)

Product Highlights Revolutionary Formula: No Refrigeration Required! Printing speeds up to 125mm/sec Long stencil life Wide process window Clear residue

Low voiding Excellent wetting compatibility on most board finishes Dispense grade Compatible with enclosed print heads **RoHS II and REACH compliant**

| Specifications | | |
|----------------------|--|-------------------|
| Alloy: | Sn96.5/Ag3.0/Cu0.5 | |
| Mesh Size: | T4 | |
| Micron (µm) Range: | 20-38 | |
| Flux Type: | Synthetic No-Clean | |
| Flux Classification: | ROL0 | |
| Metal Load: | 87% Metal by Weight | |
| Melting Point: | 217-220°C (423-428°F) | |
| Packaging: | 6oz/500g Cartridge | |
| Shelf Life: | Refrigerated >12 months, Unrefrigerated >12 months | *See notes below: |

*Shelf Life Notes: Chip Quik® solder paste is good past its quoted shelf life, regardless of refrigeration. Before use, visually inspect the solder paste to ensure it is not dried out or clumpy, or check stencil release. If stored in a jar, stir the product thoroughly for 2-3 minutes before inspection and use.

Chip Quik® solder paste is manufactured using Made in USA high guality synthetic flux and precision atomized metal powder. Chip Quik® solder paste is guaranteed for 12 months from date of manufacture, regardless of refrigeration. If you have any issues with our solder paste, please contact Chip Quik® directly for no charge warranty replacement. Please retain original bill of sale, and solder paste in original container as we may request its return for internal R&D testing purposes.

Printer Operation

Print Speed: 25-125mm/sec Squeegee Pressure: 70-250g/cm of blade Under Stencil Wipe: Once every 10-25 prints, or as necessary

Stencil Life >12 hours @ 20-50% RH 22-28°C (72-82°F) >4 hours @ 50-70% RH 22-28°C (72-82°F)

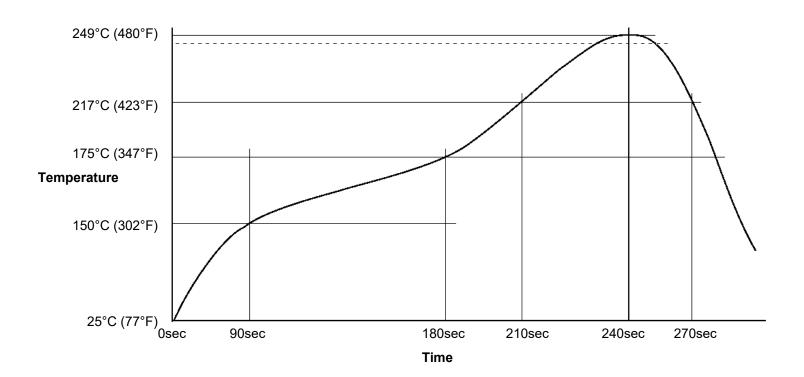
Stencil Cleaning Automated stencil cleaning systems for both stencil and misprinted boards. Manual cleaning using isopropyl alcohol (IPA).

Storage and Handling

Store at room temperature 20-25°C (68-77°F). Do not freeze. Chip Quik Thermally Stable solder paste should be stored at its operating temperature (room temperature) of 20-25°C (68-77°F), therefore no warming time is required before use.

Transportation

This product has no shipping restrictions. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground or air will not impact this product's stated shelf life.



Test Results

| i ost itosuits | | |
|--|---|--|
| Test J-STD-004 or other requirements as stated | Test Requirement | Result |
| Copper Mirror | IPC-TM-650: 2.3.32 | L: No breakthrough |
| Corrosion | IPC-TM-650: 2.6.15 | L: No corrosion |
| Quantitative Halides | IPC-TM-650: 2.3.28.1 | L: <0.5% |
| Electrochemical Migration | IPC-TM-650: 2.6.14.1 | L: <1 decade drop (No-clean) |
| Surface Insulation Resistance 85°C, 85% RH @ 168 Hours | IPC-TM-650: 2.6.3.7 | L: ≥100MΩ (No-clean) |
| Tack Value | IPC-TM-650: 2.4.44 | 33g |
| Viscosity – Malcom @ 10 RPM/25°C (x10 ³ mPa/s) | IPC-TM-650: 2.4.34.4 | Print: 140-195, Dispense: 115-160 |
| Visual | IPC-TM-650: 3.4.2.5 | Clear and free from precipitation |
| Conflict Minerals Compliance | Electronic Industry Citizenship Coalition (EICC) | Compliant |
| REACH Compliance | Articles 33 and 67 of Regulation (EC) No 1907/2006 | Contains no substance >0.1% w/w that is listed as a SVHC or restricted for use in solder materials |
| | | |

| Conforms to the following Industry Standards: |
|---|
| J-STD-004B, Amendment 1 (Solder Fluxes): Yes |
| J-STD-005A (Solder Pastes): Yes |
| J-STD-006C, Amendments 1 & 2 (Solder Alloys and Fluxed/Non-Fluxed Solders): Yes |
| RoHS 2 Directive 2011/65/EU:Yes |

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