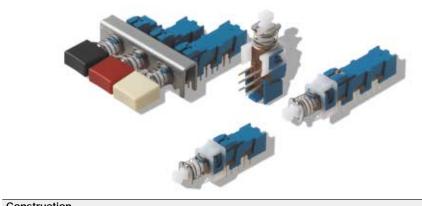
PHA Short Stroke Push-Button Switch



The push-button switch PHA with small dimensions make it the ideal choice for today's demanding switch requirements

- PC pins in the module grid of 2.5×2.5 mm (0.0984 \times 0.0984). Chassis on request.
- Operating force only 170 cN (170 grams) (with 2 poles)
- Sealed, designed for flow soldering
- 2, 4 or 6 pole, double throw switching
- Optionally momentary (OA) or pushpush (EE) function and interlocking (GR) in a chassis. A mixture of these different functions is possible
- Single module with chassis: see next page

Button Removal

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

Construction	
Function	Momentary (OA), push-push (EE) or interlocking (GR)
Number of modules in a chassis	1 up to 10
Contact arrangement	2U, 4U or 6U (U = changeover)
Mode of switching	Non-shorting
Distance between button centers	10, 12.5, 15, 17.5, 20 mm (0.394, 0.492, 0.591, 0.689, 0.787 inch)
Contacts	PC pins in module grid 2.5 \times 2.5 mm (0.0984 \times 0.0984 inch)
Electrical data	
Switching power max.	3 W DC
Switching voltage max.	30 V DC
Switching current max.	100 mA DC
Dielectric strength (50 Hz/1 Min.)	500 V between open contacts
	1500 V between chassis and contacts
Operating life impulse/momentary (OA	A) $\geq 10^4$ operations
latching (EE)	$\geq 10^4$ operations
Contact resistance new	\leq 20 m Ω
after 10 ⁵ opera	tions $\leq 40 \text{ m}\Omega$
Insulation resistance	$\geq 10^{10} \Omega$
Capacitance	≦ 1.5 pF
Contact bounce Operating speed 200 mm/s (7.87 inch	≦ 2 ms /s)
Mechanical data	
Total travel/latching travel	2.5 mm/1.5 mm (0.0984 inch/0.0591 inch)
Operating force	for 2U: 170 cN ± 50 cN (170 grams ± 50 grams) 4U: 230 cN ± 70 cN (230 grams ± 70 grams)

Sealing

Further data	
Contact material	AG
Insulation material of housing and actuator	Thermoplastic
Max. soldering time and temperature	5 s at 260°C
Operating temperature	- 10°C to + 60°C

Sealed contacts

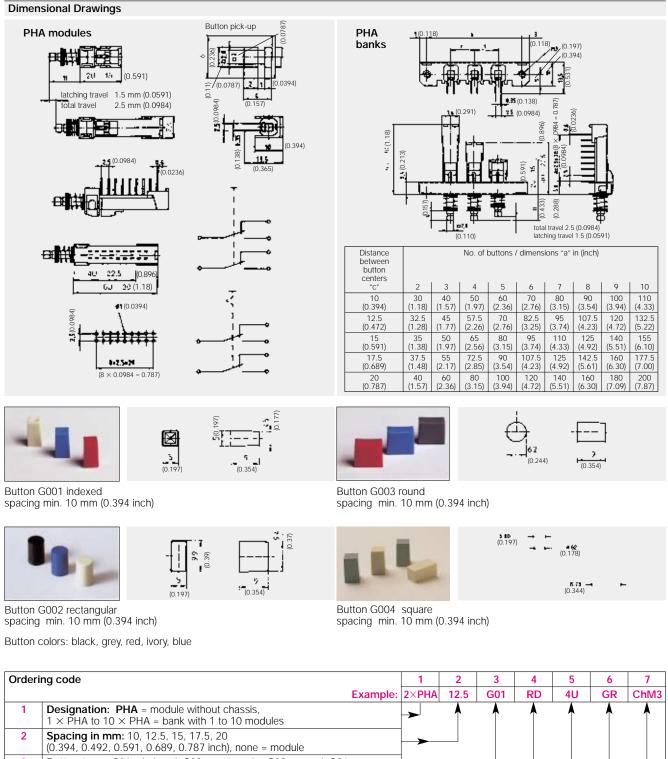
Ordering code: see next page.

Cannon



6U: 300 cN ± 100 cN (300 grams ± 100 grams)

PHA Short Stroke Push-Button Switch



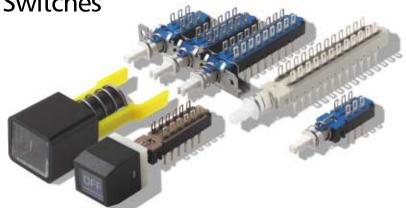
	$1 \times PHA$ to $10 \times PHA = bank$ with 1 to 10 modules	
2	Spacing in mm: 10, 12.5, 15, 17.5, 20 (0.394, 0.492, 0.591, 0.689, 0.787 inch), none = module	
3	Button type: G01 = indexed, G02 = rectangular, G03 = round, G04 = square	
4	Button color: BK = black, IY = ivory, GY = grey, RD = red, BU = blue	
5	Contact arrangement: 2U = 2 changeovers, 4U, 6U, shorting: add KS (e.g. 2UKS)	→
6	Mechanical function: OA = momentary, EE = push-push, GR = interlocking	▶
7	Chassis: on request	▶



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F and SF Push-Button Switches

Construction



The essential features of the F and SF push-button switch are the bridge contact and the many mechanical functions. The contact bridge is spring loaded which guarantees a constant pressure on the contacts.

- Up to 10 poles per module
- Various contact terminals
- Standard mounting frame with max. 23 positions
- Spacing optionally 10, 12.5, 15, 17.5 or 20 mm
- Independent interlocking groups in one bank possible
- Mechanical indicator buttons
- Configurations with illuminated pushbuttons

Mechanical functions

OA	Momentary returning to
	normal "OFF" position
EE	Push-push function
GR	Interlocking
GR1+GR2	Two independent inter-
	locking groups in one bank
AOR	Release push-button for a
	bank, not latching

Button Removal

A button of a push-push button switch is only allowed to be removed in "OFF" (non-latching) position.

CONSTRUCTION							
Function	Momentary (OA),						
	push-push (EE),						
	further functions: see table to the left						
Number of buttons	1 up to 23						
Contact arrangement	Series F: 2U, 4U, 6U, 8U, 10U						
(U = changeover contact)	Series SF: 2U, 4U, 6U, 8U						
Mode of switching	Non-shorting						
	See: indicator and illuminated push-buttons						
Spacing	10, 12.5, 15, 17.5 or 20 mm (0.394, 0.492, 0.591, 0.689 or 0.787 inch)						
Terminals (see next page)	PC pins and soldering lugs or only PC pins						
Electrical data	F-Silver F-Gold						
Switching F module max. AC/DC power	50 VA/15 W 1 VA/300 mW						
Switching F module max. AC/DC voltage	125/30 V 50/30 V						
Switching F module max. AC/DC current	0.5/0.5 A 0.04 A/0.01 A						
Carrying current max. at δu = 20°C	< 2 A < 0.5 A						
Dielectric strength Chassis/contact	≥ 1500 V ≥ 1500 V						
(50 Hz, 1 Min.) Between contacts	≧ 1500 V ≧ 1500 V						
Operating life ¹) "OA/EE" (24 V/200 mA)	> 10 ⁵ operations						
"GR"	$> 3.5 \times 10^4$ operations						
Contact resistance initial	Typical \leq 10 m Ω , max. 20 m Ω						
after operating life	\leq 100 m Ω						
Insulation resistance	$\geq 10^9 \Omega$ between open contacts						
	\geq 10 ⁹ Ω between chassis and contacts						
Capacitance at f = 10 kHz	\leq 0.7 pF between 2 contacts						
Mechanical data							
Total travel/latching travel	4.7 mm/3.3 mm (0.185 inch/0.130 inch)						
Typical F Operating Force	2U = 6.5N (650 grams) 4U = 6.5N (650 grams) 6U = 7.5N (750 grams) 8U = 9.0N (900 grams) 10U = 9.0N (900 grams)						
European Typical SF Operating Force	$2U = 3.5N \pm 0.5N$ (350 grams \pm 50 grams) $4U = 5N \pm 1N$ (500 grams \pm 100 grams) $6U = 6.5N \pm 1N$ (650 grams \pm 100 grams) $8U = 9N \pm 1N$ (900 grams \pm 100 grams)						
Further data	Contacts Housing						
Contact and	Silver with Ni-junction Thermoplastic						
insulation material	Gold with Ni-junction Thermoplastic						
Max. soldering time and temperature	5 s at 260°C · hand soldering 3 s at 350°C						
Operating temperature	- 40°C to + 70°C						
¹) 25 – 30 operations/Min.							

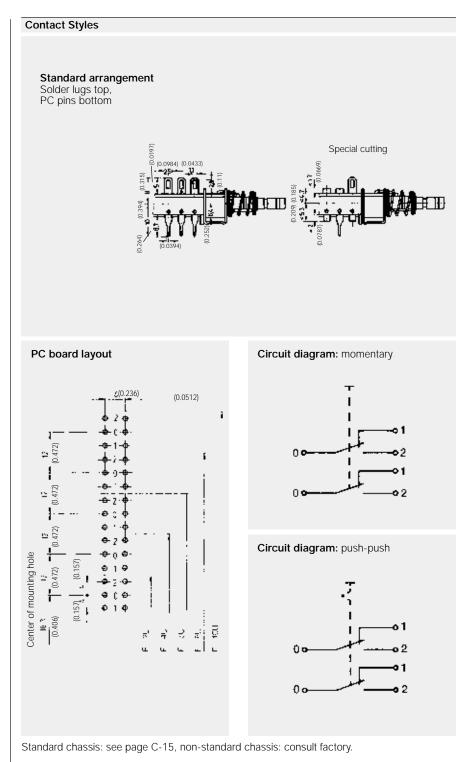
1) 25 – 30 operations/Min.

Ordering code: see page C-15.



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F and SF Push-Button Switches



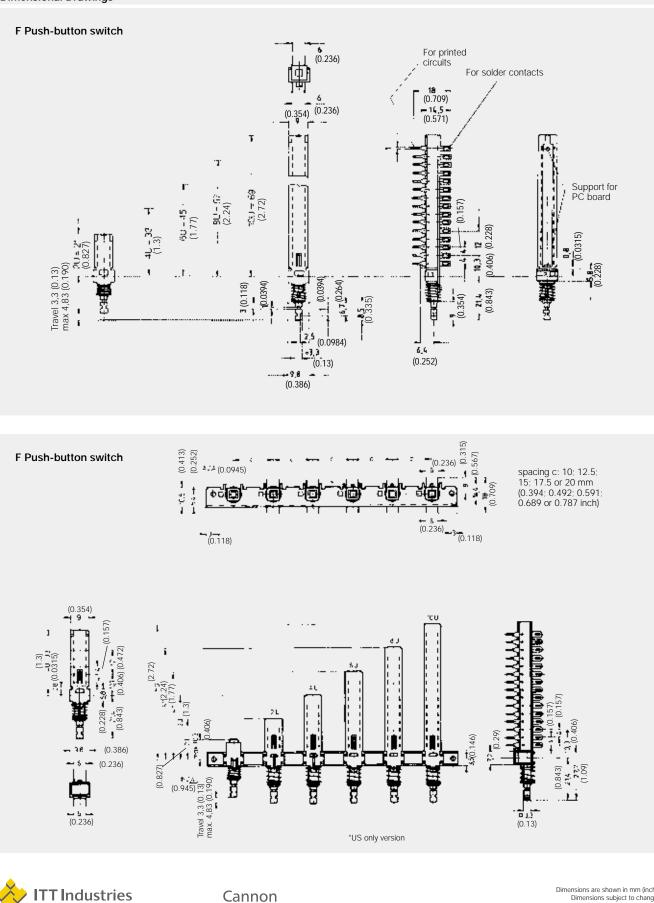
Terminal Code	US	Europe
Solder Lug & P.C. Pins (standard)	01	
Cut Solder Lugs	01A	Р
Cut PC Pins	01B	1



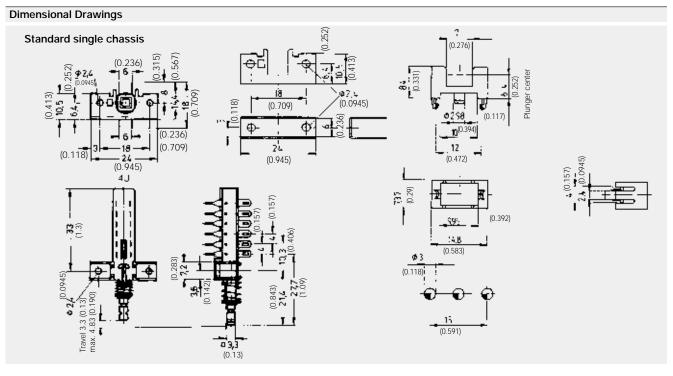
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F Push-Button Switches

Dimensional Drawings



Chassis for F Push-Button Switches, NE18 and NE18CTII Mains Switches



Orderi	ng code - Europe		1	2	3	4	5	6	7	8	9	10	11
	E	xample:	10×F	Α	17.5	FA110	BK	OG		4U	72		EE
1	Designation: $F = module$ (without chassis), 1 to 23 × F = bank (with chassis)		>							1		1	
2	Indication, illumination: none = without, A = indicating, L1, L2, L3 = lampholder for illuminated button		->										
3	Spacing: 10, 12.5, 15, 17.5 or 20 mm (0.394, 0.492, 0.591, 0.689 or 0.787 inch	ר)											
4	Button: none = without, FMR, FG, FSC, FSD, FSB, FE, FA, FSA, FSR, FVB, FVRB, FA100, FA101, FA110, FA120, FA201			>									
5	Color of button housing: BK = black, further colors: see following pages												
6	Color of illuminated button cap: (only illuminated buttons with L1, L2 or L3): RD = red, OG = orange, GN = green, YE = yellow, BU = blue, CL = clear/colorless				->-								
7	Color on ON-position of indicating buttons: RD = red, OG = orange, GN = green, YE = yellow, BU = blue												
8	Contact arrangement (U = changeover): 2U, 4U, 6U,	8U, 10U				->-							
9	Terminal style: 01 = solder lugs top and PC pins bottom, for additional configuration consult factory.						•						
10	Contact material: none = AG with Ni-junction (standard), P = AU with Ni-junction, Macrolon						->						
11	Mechanical function: OA = momentary, EE = push-push, GR = interlocking, GR + Sp = interlocking with blocking	1						•					

Note: Ordering of not mounted F buttons: ordered separately and delivered separately.



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NE18 and NE18CTII Mains Switches

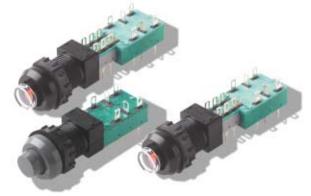
Orderi	ng code - USA	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	Example:	F	17.5	06	4U	EE	TB	F210103	Ν	01	В	AU	1	01	Station 2 = OA
1	Designation: F, F/LT	>				•		•	•				•		•
2	Spacing (if required for chassis) ¹): $10 = 10 \text{ mm} (0.394 \text{ inch}),$ $12.5 = 12.5 \text{ mm} (0.492 \text{ inch}),$ $15 = 15 \text{ mm} (0.590 \text{ inch}),$ $17.5 = 17.5 \text{ mm} (0.689 \text{ inch}),$ $20 = 20 \text{ mm} (0.787 \text{ inch})$	->-													
3	Number of stations: 00 = no chassis, 01 thru 23		>												
4	Number of poles : 2U = 2PDT, 4U = 4PDT, 6U = 6PDT, 8U = 8PDT, 10U = 10PDT														
5	$\begin{array}{llllllllllllllllllllllllllllllllllll$			•											
6	Terminal sealing: TB = top/bottom, N = none	<u> </u>		->-											
7	Button style and color: see pages C-18 to C-20 or C-21 for coding														
8	Power switches: see page D-13				>										
9	Terminal style: 01 = solder lugs top and PC pins bottom, for additional configuration consult factory.					▶									
10	Electrical function: B = BBM					->-									
11	Contact material: AU = gold, AG = silver					>	►								
12	Lamp holder style: see page C-21						->-								
13	Lamp type incandescent: 01 = 6 V, 02 = 12 V, 03 = 24 V	<u> </u>					;	>							
14	Special acknowledgements: if all stations are not identical, please state requirements							->-							

1) If option not required: fill in with an N 2) lockout available with 10,15 and 17.5 mm spacing. 3) Switch Orientation: Plunger toward you, solder lugs up, station #1 far left.



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Central Mounted F-Modules



Single modules of the F Series including mains/power modules NE18 and NE18CTII are available with central mounting.

Standard Designs:

- ZF12 with threaded mounting M 12 × 0.75 and a metal knurled nut.
- ZF

with threaded mounting M 14 \times 1 optional with threaded plastic front panel or with knurled nut.

- ZFA like ZF but with indication button FA200.
- ZFL like ZF but with illuminated pushbuttons FLB or FLC or FLC-LED.
 ZFL: you can select among these
 - three illumination possibilities.



F24 F200



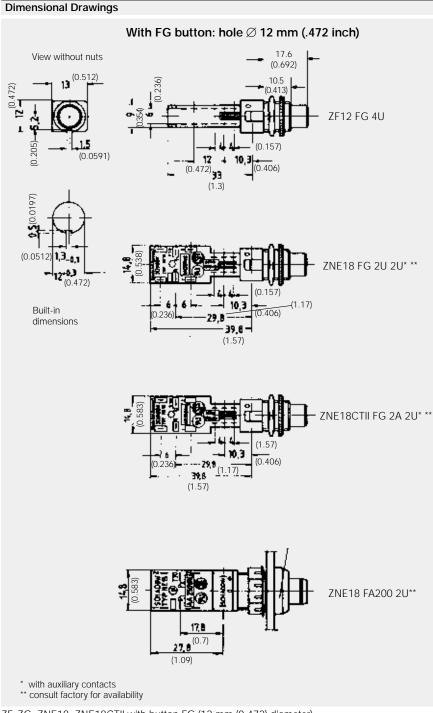
F25



Ordering code: see next page.

FLC





ZF, ZG, ZNE18, ZNE18CTII with button FG (12 mm (0.472) diameter)

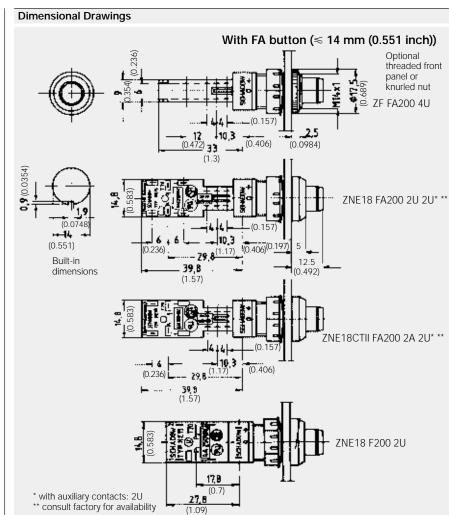
Cannon

Central Mounted F-Modules

Button styles	
Series ZF12	With button FG
	Ø 12 mm (0.472)
Series ZF	With button F200
	Ø 14 mm (0.551)
Series ZFA*	With button FA200
	Ø 14 mm (0.551)
Series ZFL*	With button FLB, FLC,
	FLC-LED
	You can select among these
	three illumination possibilities
* Please indicate	color of button and indicator.
Illuminated b	uttons
Type FLB	With filament lamp
Button shell	Black, white, grey
Сар	Red, yellow, green, white
Lamps	12 V/40 mA
Type FLC	With Neon lamp
Button shell	Black, white, grey
Сар	Red, white, green,
·	chrome, yellow
Lamps	Neon glow lamp
	Z-300-GL2 ¹)
Type FLD	With LED
Button shell	Black, white, grey
Сар	Red, green, yellow
LED	Red, green, yellow
	d series resistors:
	6 kΩ
for 220 V 15	0 kΩ
I ampholdore	

Lampholders

Type LZ1 Illumination with push-button in depressed position. Type LZ2 Illumination independent from button position.



Push-button switches with central mounting: ZF, ZNE18 and ZNE18CTII with F200 or FA200 button (14 mm (0.551) diameter)

Order	ng code	1	2	3	4	5	6	7	8	9
	Example:	ZF	LZ1	FLB	WH	RD		2U	EE	12 V
1	Designation: ZF, ZNE18, ZNE18CTII, ZF12 (only with FG button), ZFA = indicating push-button	•								
2	Indication, illumination: none = without, none = indicating, LZ1 = illuminated in depressed position, LZ2 = illuminated independent from button position									
3	Button: F200, FA200 = for indicating buttons, FG = only for ZF12, FLB (with filament lamp), FLC (with neon lamp), FLC-LED (with LED) = illuminated buttons	;	>							
4	Color of button housing: BK = black, WH = white, GY = grey									
5	Color of illuminated button cap: RD = red, GN = green; additionally: FLB: WH = white, FLC: WH = white,									
6	Color on ON-position of indicating buttons: WH = white, YE = yellow, OG = orange, GN = green			>						
7	Contact arrangement (U = changeover, A = make-contact): 2U, 2A, with additional 2 auxiliary contacts on request, 2U2U, 2A2U				•					
8	Mechanical function: OA = momentary (LZ2 only OA), EE = latching/push-push (LZ1 and ZFA only EE)				> _					
9	Lamp voltage of illuminated buttons: 12 V				- ·	_				



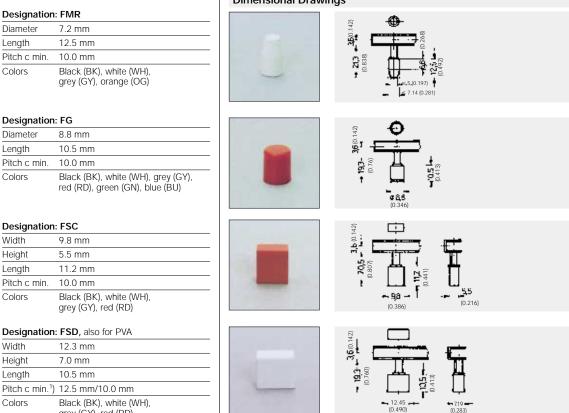
Cannon

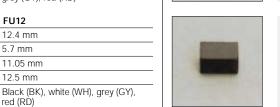
F-Buttons Non-illuminated Buttons for F Series, PVF, Mains/Power Switches NE18 and NE18CTII

Overview of F-Buttons								
Designation	F	Mains Switches NE18, NE18CTII	Mounting on chassis					
FMR	Х	Х						
FG	Х	Х						
F1.12-H-4	X 3)	Х						
F1.15-H-4	X 3)	Х						
F1.12-H-5	X 3)	Х						
FSC	Х	Х						
FSD	Х	X						
FSB	Х	X						
FE	Х	X						
FA	Х	X						
FSA	Х	Х						
FSR illuminated ¹)	X 3)	X ²)						
FVRB illuminated	X 3)	X ²)						
FA100 indicating	X 3)	Х	Х					
FA101 indicating	X ³)	Х	Х					
FA110 indicating	X 3)	Х	Х					
FA120 indicating	X ³)	X	Х					
FA201 indicating	X 3)	Х	Х					

 $^{\rm 1})$ Vertical mounting only $^{\rm 2})$ With auxiliary contacts (2U or 4U) only $^{\rm 3})$ Not for PVA

Dimensional Drawings





*Consult factory for availability



Designation: FMR Diameter

Length

Colors

Diameter

Length Pitch c min.

Colors

Width

Height

Length

Colors

Width

Height

Length

Colors

Width

Height

Length

Colors

Designation: FU12

Pitch c min.¹) 12.5 mm

Pitch c min.

Pitch c min.

Designation: FG

Designation: FSC

7.2 mm

12.5 mm

10.0 mm

8.8 mm

10.5 mm

10.0 mm

9.8 mm

5.5 mm

11.2 mm

10.0 mm

12.3 mm

7.0 mm

10.5 mm

12.4 mm

5.7 mm 11.05 mm

red (RD)

grey (GY), red (RD)

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Dimensions are shown in mm (inch) Dimensions subject to change www.ittcannon.com

F-Buttons Non-illuminated Buttons for F Series, PVA, Mains/Power Switches NE18 and NE18CTII

Dimensional Drawings

Designation: FSB, also for PVA						
Width	14.7 mm					
Height	7.4 mm					
Length	11.0 mm					
Pitch c min.	¹) 15.0 mm/10.0 mm					
Colors	Black (BK), white (WH), grey (GY), red (RD)					

Designation: FE

Designation. FE						
Width	17.3 mm					
Height	6.0 mm					
Length	12.0 mm					
Pitch c min.1)	17.5 mm/10.0 mm					
Colors	Black (BK), white (WH), grey (GY), red (RD)					

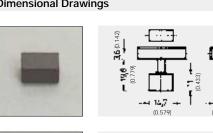
Designation: FSA, also for PVA

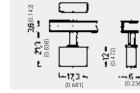
Designation: FSA, also for PVA						
Width	17.2 mm					
Height	8.0 mm					
Length	13.0 mm					
Pitch c min.1)	17.5 mm/10.0 mm					
Body	Black (BK), white (WH), grey (GY)					
Insert	Silver (SR)					

Designation: FA

Width	19.6 mm
Height	10.0 mm
Length	11.5 mm
Pitch c min.1)	20.0 mm/12.5 mm
Colors	Black (BK), white (WH), grey (GY), red (RD)

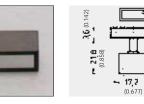
¹) Rectangular buttons can be mounted horizontally or vertically according to center to center spacing of buttons.



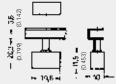


Hetal insert

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+



F Indicating Buttons For F Series, Mains/Power Switches NE18 and NE18CTII

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28

772 -

Designation: I	FA100				
Width	17.3 mm				
Height	8.5 mm				
Length	17.5 mm				
Pitch c min.	17.5 mm				
Housing colors	Black (BK), white (WH), grey (GY)				
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)				
"OFF"	Housing colors				

Designation: FA101

Designation. FATUT						
Width	8.5 mm					
Height	17.3 mm					
Length	17.5 mm					
Pitch c min.	17.5 mm/10.0 mm					
Housing colors	Black (BK), white (WH), grey (GY)					
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)					
"OFF"	Housing colors					

Designation: FA110

Designa	Designation. TATTo								
Width		17.2 mm							
Height		17.2 mm							
Length		22.0 mm							
Pitch c min.		17.5 mm							
Housing colors		Black (BK), white (WH), grey (GY)							
Indicator	"ON"	Black (BK), white (WH), grey (GY)							
	"OFF"	Blue (BU), orange (OG), yellow (YE), green (GN)							
	"ON" a	and "OFF"							
		Colors can be combined differently							

Designation: FA120

5	
Width	9.9 mm
Height	8.6 mm
Length	10.0 mm
Pitch c min.	10.0 mm
Housing colors	Black (BK), grey (GY)
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)

"OFF" Housing colors

Designation: FA201

Diameter	10.0 mm					
Height	11.0 mm					
Pitch c min.	12.5 mm					
Housing colors	Black (BK), white (WH), grey (GY)					
Indicator "ON"	White (WH), orange (OG), yellow (YE), green (GN), blue (BU)					
"OFF"	Housing colors					

Style and color availability - US orders only

			Sh	nell	ell OUT position IN position																					
Color	Black	White	Light grey	Dark grey	Chrome	Gold	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber	Black	White	Light grey	Dark grey	Yellow	Blue	Green	Gold	Orange	Amber
Color code	01	02	04	05	00	10	01	02	04	05	06	07	08	10	12	15	01	02	04	05	06	07	08	10	12	15
Style code																										
F01	Х	Х		Х	Х	Х	Х	Х		Х	Х					Х		Х			Х	Х	Х		Х	Х
F02	Х	Х		Х	Х	Х	Х	Х		Х	Х					Х		Х			Х	Х	Х		Х	Х
F05	Х	Х		Х			Х	Х		Х	Х	Х	Х		Х		Х	Х		Х	Х	Х	Х		Х	
F07	Х			Х			Х			Х								Х			Х	Х	Х		Х	
F08/F11	Х	Х		Х	Х		Х	Х		Х								Х			Х	Х	Х	Х	Х	Х

Note: Other colors available on special request. Example: F05010112

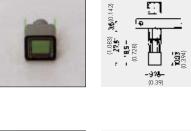
An FA110 style button with a black shell, black "OUT" indicator and orange "IN" indicator.



Cannon

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Dimensional Drawings

www.ittcannon.com

F Illuminated Buttons

For F Series, Mains/Power Switches NE18 and NE18CTII

Designation: FVR*B (not for PVA)

Designation.	
Width	17.2 mm
Height	17.2 mm
Length	19.0 mm
Pitch c min.	17.5 mm
Body	Black (BK), white (WH), grey (GY)
Reflecting cap	Red (RD), orange (OG), green (GN), blue (BU), yellow (YE), colorless-

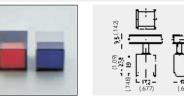
blue (BU), yellow (YE), colorless clear (CL)

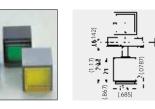
Designation: FSR*

Designation. 1 Six				
Width	17.4 mm			
Height	17.4 mm			
Length	21.0 mm			
Pitch c min.	17.5 mm			
Body	Black (BK), white (WH), grey (GY)			
Reflecting cap	Red (RD), orange (OG), green (GN), blue (BU), yellow (YE), colorless- clear (CL)			

 Illuminated buttons with grey or black housing require an additional reflector to improve luminous efficiency.

Dimensional Drawings





Button order code

	Shell				Lens						
Color Color code	10 Black	50 White	6 Light grey	Grey	рэ Исе 03	90 Yellow	ene 70	80 Breen	Drange	91 Clear/White	Smoke 18
	01	02	04	05	05	00	07	00	12	10	10
Style code											
F21*	Х	Х		х	Х	Х	Х	Х	х	х	
F22*	Х	Х		Х	Х	Х	Х	Х	Х	Х	Х

* Available also with front panel bezel.

Example: F210103

An FRV style button with a black shell and a red lens.

Lamphold	lers
Type FL1	Standard version. No electrical connection to module. Lamps are illuminated by applying voltage to the solder lugs of the lampholder contacts.
Type FL2	For use only on modules with solder lugs on top face. One of the lampholder contacts is electrically linked with the module by means of a blade spring connecting the normally closed contact of the left side front changeover.
Type FL3	For use only on modules with solder lugs on top face. Both of the lampholder contacts are electrically linked with the module's normally closed contacts.

Choice of Lamps - US

Alba Lamp						
V/mA	6/30	12/30	24/30			
Recommended undervoltage	5 V	10 V	20 V			
Current at undervoltage	25 mA	25 mA	25 mA			
	•					

Choice of Lamps - Europe

choice of Earlips - Europe							
A-810-3K	A-812-3K	A-814-3K	A-824-3K				
5/60	6/40	12/40	24/20				
4.5 V	5 V	10 V	20 V				
57 mA	31 mA	31 mA	18 mA				
	5/60 4.5 V	5/60 6/40 4.5 V 5 V	5/60 6/40 12/40 4.5 V 5 V 10 V				

The illuminated option can be used with the basic F series switches including the power switches. By the addition of a lampholder, lamp, and lens a versatile illuminated switch is obtained. Three methods of termination are available (see above).

The F series illuminated option is also available in multiple assemblies with a minimum spacing centerline of 17.5 mm (.689 inch).

In backlight push-buttons the heat of the lamps has to be considered. With intermittent or continuous operation up to 0.6 W, it is quite easy to dissipate heat. With higher rating or simultaneously burning lamps, especially in connection with the heat created by the equipment itself, it is necessary to provide efficient venting holes or air circulation.

Note: Power switches must have auxiliary low power contacts for illumination. Example: NE18 2U 2A (2U = auxiliary contacts)



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