

# COILMX

## SPECIFICATION FOR APPROVAL

产品规格承认书

### Unibody Inductor

一体成型功率电感

CUSTOMER.

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MODEL NO.

MS1050-330M

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CUSTOMER'S PART NO.

---

LILE NO.

---

DATE.

2019-3-27

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REVISION.

A/0

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CUSTOMER APPROVE

DATE:

DRAWING

DRAWN BY

CHECK BY

APPROVAL BY

DATE:



**sira**  
CERTIFICATION



IATF16949 / ISO9001 / ISO14000

### 深圳市迈翔科技有限公司

SHENZHEN MOTTO TECHNOLOGY Co., Ltd

香港瑞德科技有限公司 黄冈市迈翔电子有限公司

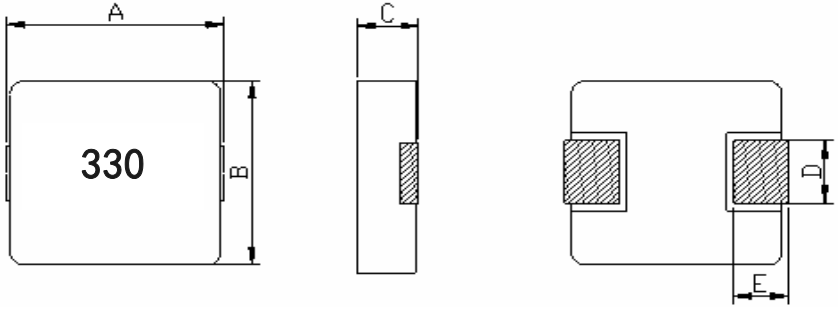
Motto Technology park, niu e ling village no#214 xintian, nghua Town,  
Guanlan Street, Longhua District, Shenzhen

TEL: +86 0755-8948751~2 89487610 Fax: +86 0755-61624574

[Http://www.coilmx.com](http://www.coilmx.com) E-mail: [sales@mottotech.com](mailto:sales@mottotech.com)



<b>CUSTOMER</b>		<b>MODEL NO.</b>	MS1050-330M	<b>REVISION</b>	A/0
<b>FILE NO.</b>		<b>PART NO.</b>		<b>DATE</b>	2019-3-27

<b>1.PRODUCT DIMENSION</b>  	<b>UNIT:mm</b>	
	<b>A</b>	10.85±0.35
	<b>B</b>	10.0±0.3
	<b>C</b>	5.0 Max
	<b>D</b>	3.0±0.5
	<b>E</b>	2.0±0.5

<b>2.ELECTRICAL REQUIREMENTS</b>			
<b>PARAMETER</b>	<b>SPECIFICATION</b>	<b>CONDITION</b>	<b>TEST INSTRUMENTS</b>
L(uH)	33.0µH±20%	100KHz/1.0V	MICROTEST 6377
DCR(mΩ)	76mΩMAX	At 25℃	TH2512A
I sat(A)	5.0A TYP L0A*70%	100KHz/1.0V	MICROTEST 6377+6220
I rms(A)	4.5A TYP ΔT≤40℃	100KHz/1.0V	MICROTEST 6377+6220

**3.CHARACTERISTICS**

(1). All test data is based on 25℃ ambient.

(2). DC current(A)that will cause an approximate ΔT40℃

(3). DC current(A)that will cause L0 to drop approximately 30%Typ

(4). Operating temperature range: -55℃~+125℃

(5).The part temperature (ambient + temp rise)should not exceed 125℃ under worst case operating conditions. circuit design, component.PWB trace size and thickness,airflow and other cooling provision all affect the part temperature. Part temperature should be verified in the den application

**4.SPECIAL REQUEST**

(1)Lettering 330 on top of the body.

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CUSTOMER		MODEL NO.	MS1050-330M	REVISION	A/0
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**5.PRODUCT IDENTIFICATION**

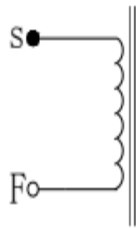
XX XXXX - XXX X X

① ② ③ ④ ⑤

①、 Product Symbol ②、 Dimensions ③、 Inductance

④、 Tolerance: M±20%, N±30%. ⑤、 Material

**6.ELECTRICAL SCHEMATICS**



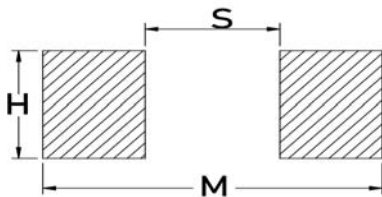
**7.APPLICATION**

- (1)Low profile,high current power supplies.
- (2)Battery powered devices.
- (3)DC/DC converters in distributed power systems.
- (5)DC/DC converters for field programmable gate array.

**8.FEATURES**

- (1)ROHS compliant.
- (2)Super low resistance,ultra high current rating.
- (3)high performance(I sat)realized by metal dust core.
- (4)Frequency Range:up to 1MHZ.

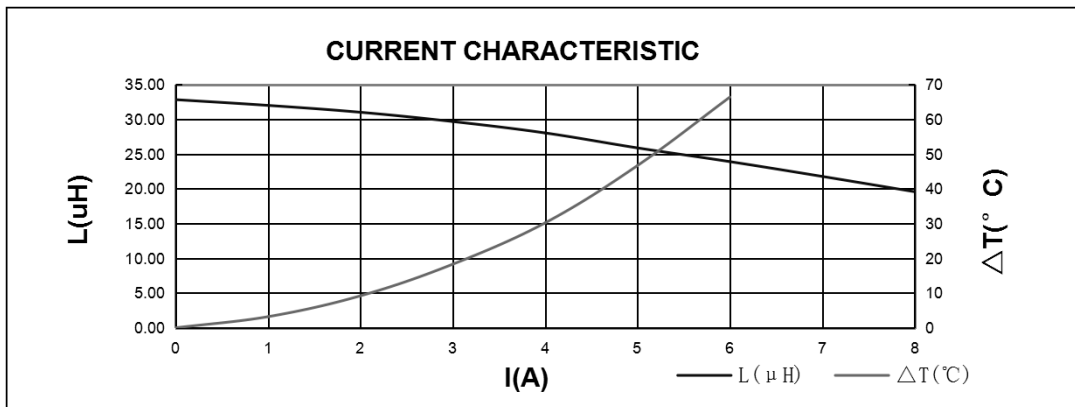
**9.RECOMMENDED PCB LAYOUT**



H	4.95
S	5.4
M	13.6

CUSTOMER		MODEL NO.	MS1050-330M		REVISION	A/0	
FILE NO.		PART NO.			DATE	2019-3-27	
SORT	ITEM	A	B	C	D	E	
PRODUCT & DIMENSION	SPEC	10.85±0.35	10.0±0.3	5.0 Max	3.0±0.5	2.0±0.5	
	1	10.76	10.03	4.92	2.98	2.08	
	2	10.78	10.03	4.89	2.98	2.06	
	3	10.76	10.04	4.89	2.98	2.10	
	4	10.76	10.03	4.92	2.97	2.08	
	5	10.74	10.04	4.89	2.98	2.07	
	X	10.76	10.03	4.90	2.98	2.08	
R	0.04	0.01	0.03	0.01	0.04		

ELECTRICAL & REQUIREMENTS	ITEM	L(μH)	DCR (mΩ)	I sat(A)	DC BIAS	Irms	SHAPE:
	SPEC	33.0μH±20%	76mΩMAX	5.0A TYP L0A*70%		4.5A TYP ΔT≤40℃	
	1	32.940	69.00	25.887	-21.4%	OK	
	2	33.120	68.00	25.897	-21.8%	OK	
	3	32.850	68.70	25.884	-21.2%	OK	
	4	31.960	68.00	25.086	-21.5%	OK	
	5	31.870	68.40	25.048	-21.4%	OK	
	X	32.55	68.42	25.56	-21.5%		
R	1.25	1.00	0.85	0.6%			



I(A)	0	1	2	3	4	5	6	7	8
L(μH)	32.833	32.007	31.018	29.685	28.043	25.887	23.914	21.785	19.583
ΔT(°C)	0	3.2	9.2	18.3	30.2	46.7	66.4		

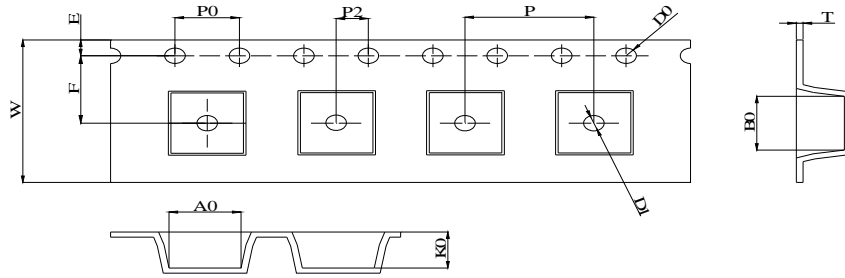
CUSTOMER		MODEL NO.	MS1050-330M	REVISION	A/0
FILE NO.		PART NO.		DATE	2019-3-27
<b>11.可靠性Reliability</b>					
项目Item	规格与需求 Specification and Requirement	测试方法Test Method			
可焊性 Solder a bility test	沾锡面积不得小于95%上锡面 Terminals area must have 95% min solder coverage	上锡升温曲线Solder heat proof: (1) 预热: 160±10℃持续90s Preheating: 160±10℃ for 90 seconds (2) 恒温时段: 245±5℃持续2±0.5s Retention time: 245±5℃ for 2±0.5 seconds			
振动测试 Vibration test	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1) 振动频率(10Hz 55Hz 10Hz)60s为一个周期 Vibration frequency: (10Hz to 55Hz to 10Hz) in 60 seconds as a period (2) 振动时间 Vibration time: 三维正交坐标系每个方向振动(周期)循环2小时 Period cycled for 2 hours in each of 3 mutual perpendicular directions (3) 振幅 Amplitude: 1.5 mm Max			
冲击测试 Shock test	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1) 最大振幅 Peak value: 100G (2) 脉冲波长 Duration of pulse: 11ms (3) 三维正交坐标系每个方向正负方向冲击3次 Times in each positive and negative direction of 3 mutual perpendicular directions			
冷热冲击 Thermal shock	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1)重复以上100个循环Repeat 100 cycle as follow (-55±2℃,30±3分钟) 室温5分钟 (-55±2℃,30±3 minutes) Room temperature,5 minutes (+125±2℃,30±3分钟) 室温5分钟 (+125±2℃,30±3 minutes) Room temperature,5 minutes (2)恢复: 测试于标准条件下恢复48+4/-0小时(参考注释1) Recovery:48+4/-0 hours of recovery under the standard condition after the test. (see Note1)			
耐高温测试 High temperature life test	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1)环境条件: 85±2℃ Environment condition : 85±2℃ 应用电流: 额定电流 Applied current: Rated current (2)持续时间: 1000+4/-0 小时(参考注释1) Duration:1000+4/-0 hours (see Note1)			
耐湿测试 Humidity Resistance	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1)环境条件: 60±2℃ Environment condition : 60±2℃ 湿度: 90~95% Humidity:90~95% 应用电流: 额定电流 Applied current: Rated current (2)持续时间: 1000+4/-0 小时(参考注释1) Duration:1000+4/-0 hours (see Note1)			
低温存放测试Low temperature life test	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1)存储温度 Store temperature -55±2℃下存放 1000+4/-0 小时 -55±2℃for total 1000+4/-0 hours			
高温存放测试High temperature life test	感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break	(1)存储温度 Store temperature +125±2℃下存放 1000+4/-0 小时 +125±2℃for total 1000+4/-0 hours			

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12、包装 Packaging

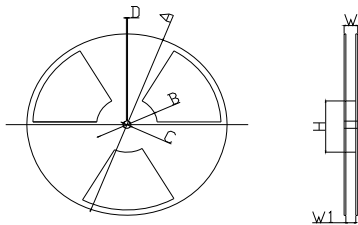
12.1、尺寸 Dimensions

12.1.1 包装料带尺寸 Tape packaging dimensions



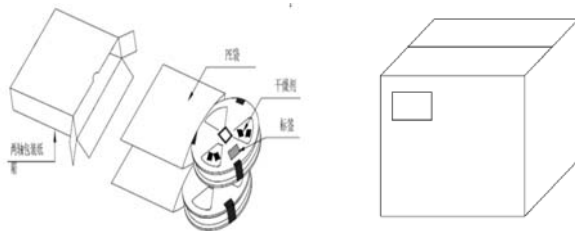
W	A0	B0	K0	P	F	E	D0	P0	T
24.00 ±0.30	10.6 ±0.10	11.8 ±0.10	5.5 ±0.10	16.0 ±0.10	11.5 ±0.1	1.75 ±0.10	1.50 ±0.10	4.0 ±0.10	0.35 ±0.05

12.1.2 卷轴尺寸 Reel dimensions



项目	尺寸(mm)
A	330.0 ± 2.0
B	100.0 ± 1.0
C	13.0 ± 1.0
D	1.9 ± 0.4
W	30.4 Max
W1	24.4 ± 1.0

12.1.3 外箱尺寸 Carton dimensions



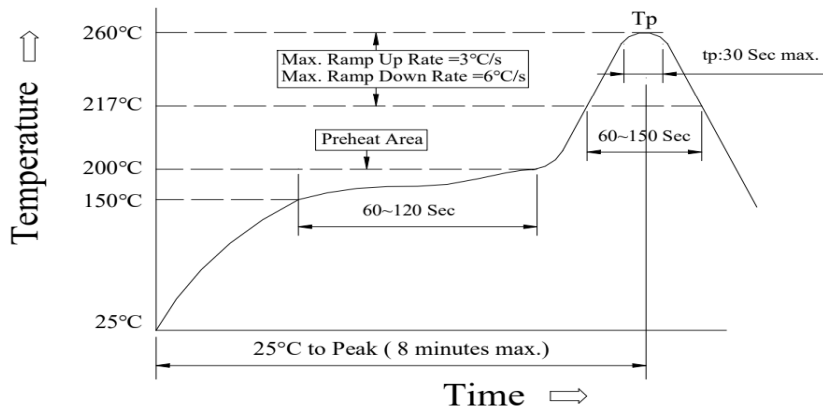
项目	数量(PCS)
1卷轴	500
1内箱	1000
1外箱	3000

CUSTOMER		MODEL NO.	MS1050-330M	REVISION	A/0
FILE NO.		PART NO.		DATE	2019-3-27

Reflow curve

※ Reflow Profile

Power Choke Coil Type



1. Reflow Soldering Method

Reflow Soldering	Tp:255~260°C	Max.30 seconds ( tp )
	217°C	60~150 seconds
Pre-Heat	150 ~ 200°C	60~120 seconds
Time 25°C to peak temperature	8 minutes max.	

2. Soldering iron method : 350±5°C Max.3 seconds.



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[MHQ1005P5N1S](#) [MHQ1005P8N2J](#) [PE-53601NL](#) [PE-53602NL](#) [PG0936.113NLT](#) [9220-20](#) [9310-16](#) [PM06-2N7](#) [PM06-39NJ](#) [A01TK](#)  
[1206CS-471XJ](#) [HC2-R47-R](#) [HC8-1R2-R](#) [HCF1305-3R3-R](#) [1206CS-151XG](#) [RCH664NP-140L](#) [RCH664NP-4R7M](#) [RCP1317NP-391L](#)  
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