



SPECIFICATION FOR APPROVAL

产品规格承认书

SMD POWER INDUCTOR

功率电感

CUSTOMER.

MODEL NO.

MTF1055-R68M-C

CUSTOMER'S PART NO.

LILE NO.

DATE.

2020.12.08

REVISION.

A0

CUSTOMER APPROVE

DATE:

DRAWING

| DRAWN BY | CHECK BY | APPROVAL BY |
|-----------------|-----------------|--------------------|
| | | |

DATE: 2020.12.08



深圳市迈翔科技有限公司

SHENZHEN MOTTO TECHNOLOGY Co., Ltd

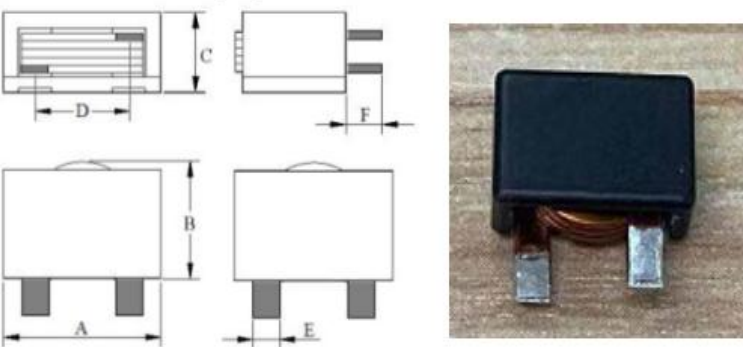
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|----------|--|-----------|----------------|----------|------------|
| CUSTOMER | | MODEL NO. | MTF1055-R68M-C | REVISION | A0 |
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| 1.PRODUCT DIMENSION | | UNIT:mm | |
|--|---|---------|--|
|  | A | 10.8MAX | |
| | B | 8.3MAX | |
| | C | 5.4MAX | |
| | D | 6.0±0.5 | |
| | E | 1.8±0.3 | |
| | F | 2.8±0.5 | |
| | | | |
| | | | |
| | | | |
| | | | |

| 2.ELECTRICAL REQUIREMENTS | | | |
|---------------------------|-----------------|--------------|---------------------|
| PARAMETER | SPECIFICATION | CONDITION | TEST INSTRUMENTS |
| L(uH) | 0.68±20% | 100KHz/0.25V | MICROTEST 6377 |
| DCR(mΩ) | 2.0MAX | At 25℃ | TH2512A |
| I sat(A) | 40A TYP L0A*65% | 100KHz/0.25V | MICROTEST 6377+6220 |
| I rms(A) | 22A TYP ΔT≤40℃ | 100KHz/0.25V | MICROTEST 6377+6220 |

| 3.MATERIAL LIST | | |
|-----------------|-------------------------|----------------------|
| ITEM | MATERIAL | SUPPLIER |
| CORE | DR:10*8 | YUZHENG/TIANTONG |
| WIRE | T0.6*1.8*4.0*3.75TS 扁平线 | TAIYI-JIATENG-SONGYE |
| SOLDER | TIN-Sn99.95 | QIANDAO/HONGXINGWEI |

| 4.CHARACTERISTICS |
|--|
| (1). All test data is based on 25℃ ambient. |
| (2). DC current(A)that will cause an approximate ΔT40℃ |
| (3). DC current(A)that will cause L0 to drop approximately 30%Typ |
| (4). Operating temperature range: -55℃~+125℃ |
| (5).The part temperature (ambient + temp rise)should not exceed 125℃ under worst case operating conditions. circuit design, component.PWB trace size and thickness,airflow and other cooling provision all affect the part temperature. Part temperature should be verified in the den application |

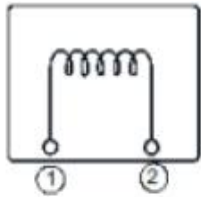
| 5.SPECIAL REQUEST |
|--------------------------------------|
| (1)Lettering R68 on top of the body. |

| | | | | | |
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6.PRODUCT IDENTIFICATION

XX XXXX - XXX X X
 ① ② ③ ④ ⑤
 ①、 Product Symbol ②、 Dimensions ③、 Inductance
 ④、 Tolerance: M±20%, N±30%. ⑤、 Material

7.ELECTRICAL SCHEMATICS



8.APPLICATION

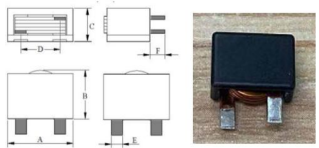
- (1)Low profile,high current power supplies.
- (2)Battery powered devices.
- (3)DC/DC converters in distributed power systems.
- (5)DC/DC converters for field programmable gate array.

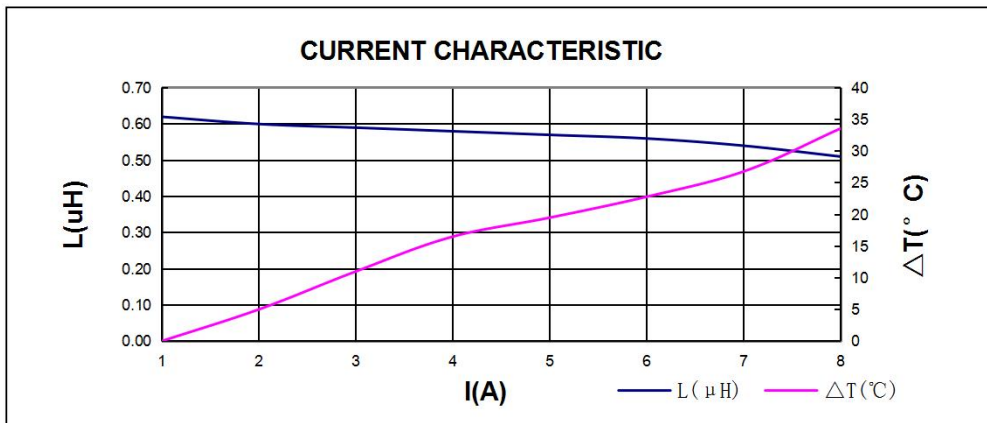
9.FEATURES

- (1)ROHS compliant.
- (2)Super low resistance,ultra high current rating.
- (3)high performance(l sat)realized by metal dust core.
- (4)Frequency Range:up to 1MHZ.

10.RECOMMENDED PCB LAYOUT

| | | |
|--|---|--|
| | H | |
| | S | |
| | M | |
| | | |
| | | |
| | | |

| | | | | | | | | | |
|---------------------------|------|-----------|----------------|--------------------|---------|-------------------|---|--|--|
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| FILE NO. | | PART NO. | | | | DATE | 2020.12.08 | | |
| SORT | ITEM | A | B | C | | | | | |
| PRODUCT & DIMENSION | SPEC | 10.8MAX | 8.3MAX | 5.4MAX | | | | | |
| | 1 | 10.21 | 8.05 | 5.08 | | | | | |
| | 2 | 10.22 | 8.01 | 5.09 | | | | | |
| | 3 | 10.22 | 8.02 | 5.1 | | | | | |
| | 4 | 10.23 | 8.04 | 5.05 | | | | | |
| | 5 | 10.21 | 8.02 | 5.04 | | | | | |
| | X | 10.22 | 8.03 | 5.07 | | | | | |
| | R | 0.02 | 0.04 | 0.06 | | | | | |
| ELECTRICAL & REQUIREMENTS | ITEM | L(μH) | DCR (mΩ) | I sat(A) | DC BIAS | | SHAPE: | | |
| | SPEC | 0.68±20% | 2.0MAX | 40A TYP LOA*65% | | Irms |  | | |
| | 1 | 0.63 | 1.50 | 0.48 | -23.8% | 22A TYP ΔT≤40℃ | | | |
| | 2 | 0.64 | 1.51 | 0.51 | -20.3% | OK | | | |
| | 3 | 0.63 | 1.51 | 0.50 | -20.6% | OK | | | |
| | 4 | 0.65 | 1.51 | 0.52 | -20.0% | OK | | | |
| | 5 | 0.63 | 1.52 | 0.51 | -19.0% | OK | | | |
| | X | 0.64 | 1.51 | 0.50 | -20.8% | OK | | | |
| | R | 0.02 | 0.02 | 0.04 | 0.05 | | | | |



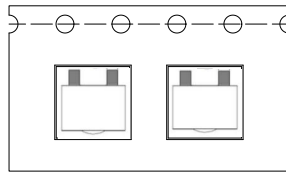
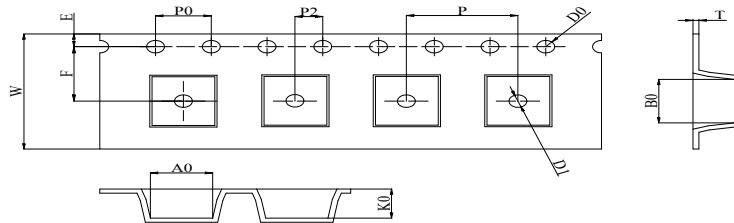
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|-------------------------------------|---|---|----------------|----------|------------|
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| FILE NO. | | PART NO. | | DATE | 2020.12.08 |
| 项目Item | 规格与需求 Specification and Requirement | 测试方法Test Method | | | |
| 可焊性 Solderability test | 沾锡面积不得小于95%上锡面 Terminals area must have 95% min solder coverage | 上锡升温曲线Solder heat proof: (1) 预热: 160±10℃持续90s Preheating: 160±10℃ for 90 seconds (2) 恒温时段: 245±5℃持续2±0.5s Retention time: 245±5℃ for 2±0.5 seconds | | | |
| 振动测试 Vibration test | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1) 振动频率(10Hz 55Hz 10Hz)60s为一个周期 Vibration frequency: (10Hz to 55Hz to 10Hz) in 60 seconds as a period (2) 振动时间 Vibration time: 三维正交坐标系每个方向振动(周期)循环2小时 Period cycled for 2 hours in each of 3 mutual perpendicular directions (3) 振幅 Amplitude: 1.5 mm Max | | | |
| 冲击测试 Shock test | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1) 最大振幅 Peak value: 100G (2) 脉冲波长 Duration of pulse: 11ms (3) 三维正交坐标系每个方向正负方向冲击3次 Times in each positive and negative direction of 3 mutual perpendicular directions | | | |
| 冷热冲击 Thermal shock | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1)重复以上100个循环Repeat 100 cycle as follow (-55±2℃,30±3分钟) 室温5分钟 (-55±2℃,30±3 minutes) Room temperature,5 minutes (+125±2℃,30±3分钟) 室温5分钟 (+125±2℃,30±3 minutes) Room temperature,5 minutes (2)恢复: 测试于标准条件下恢复48+4/-0小时(参考注释1) Recovery:48+4/-0 hours of recovery under the standard condition after the test. (see Note1) | | | |
| 耐高温测试 High temperature life test | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1)环境条件: 85±2℃ Environment condition : 85±2℃ 应用电流: 额定电流 Applied current: Rated current (2)持续时间: 1000+4/-0 小时(参考注释1) Duration:1000+4/-0 hours (see Note1) | | | |
| 耐湿测试 Humidity Resistance | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1)环境条件: 60±2℃ Environment condition : 60±2℃ 湿度: 90~95% Humidity:90~95% 应用电流: 额定电流 Applied current: Rated current (2)持续时间: 1000+4/-0 小时(参考注释1) Duration:1000+4/-0 hours (see Note1) | | | |
| 低温存放测试Low temperature life test | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1)存储温度 Store temperature -55±2℃下存放 1000+4/-0 小时 -55±2℃for total 1000+4/-0 hours | | | |
| 高温存放测试High temperature life test | 感值变化: 不超过±5% 且无破裂等机械损伤产生 Inductance change: Within±5% Without mechanical damage such as break | (1)存储温度 Store temperature +125±2℃下存放 1000+4/-0 小时 +125±2℃for total 1000+4/-0 hours | | | |

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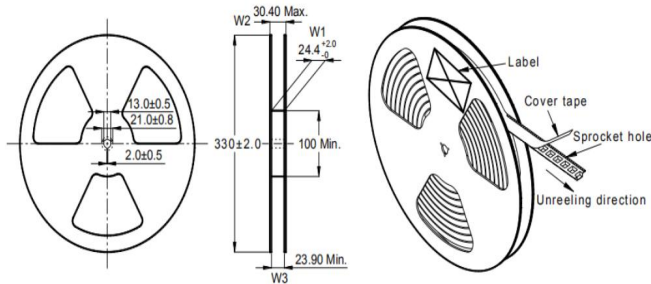
11、包装 Packaging

11.1、尺寸 Dimensions

11.1.1 包装料带尺寸 Tape packaging dimensions

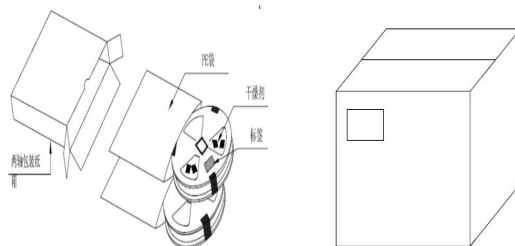


11.1.2 卷轴尺寸 Reel dimensions



| 项目 | 尺寸(mm) |
|----|-------------|
| A | 330.0 ± 0.5 |
| B | 100.0 ± 0.5 |
| C | 30.5MAX |
| G | 100MAX |

11.1.3 外箱尺寸 Carton dimensions

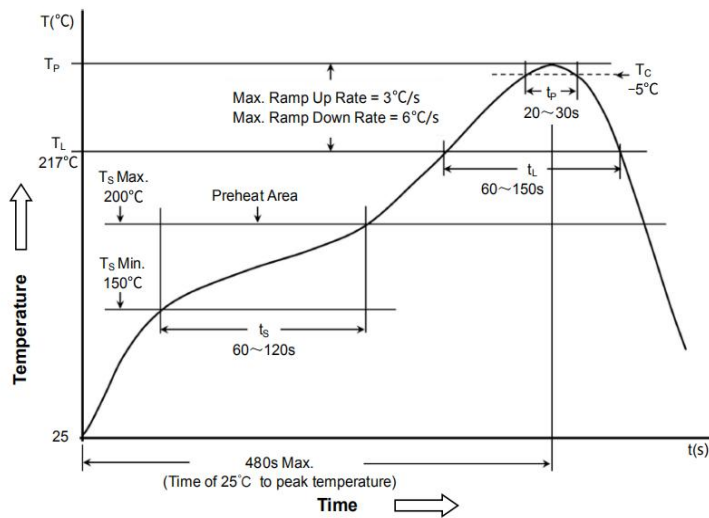


| 项目 | 数量 (PCS) |
|-----|----------|
| 1卷轴 | 500 |
| 1内箱 | |
| 1外箱 | |

| | | | | | |
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Reflow curve

※ Reflow Profile



1. Reflow Soldering Method

| | | |
|-------------------------------|------------------|--------------------------|
| Reflow Soldering | T_p :255~260°C | Max.30 seconds (t_p) |
| | 217°C | 60~150 seconds |
| Pre-Heat | 150 ~ 200°C | 60~120 seconds |
| Time 25°C to peak temperature | 8 minutes max. | |

2. Soldering iron method : 350±5°C Max.3 seconds.

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