

NOTES:

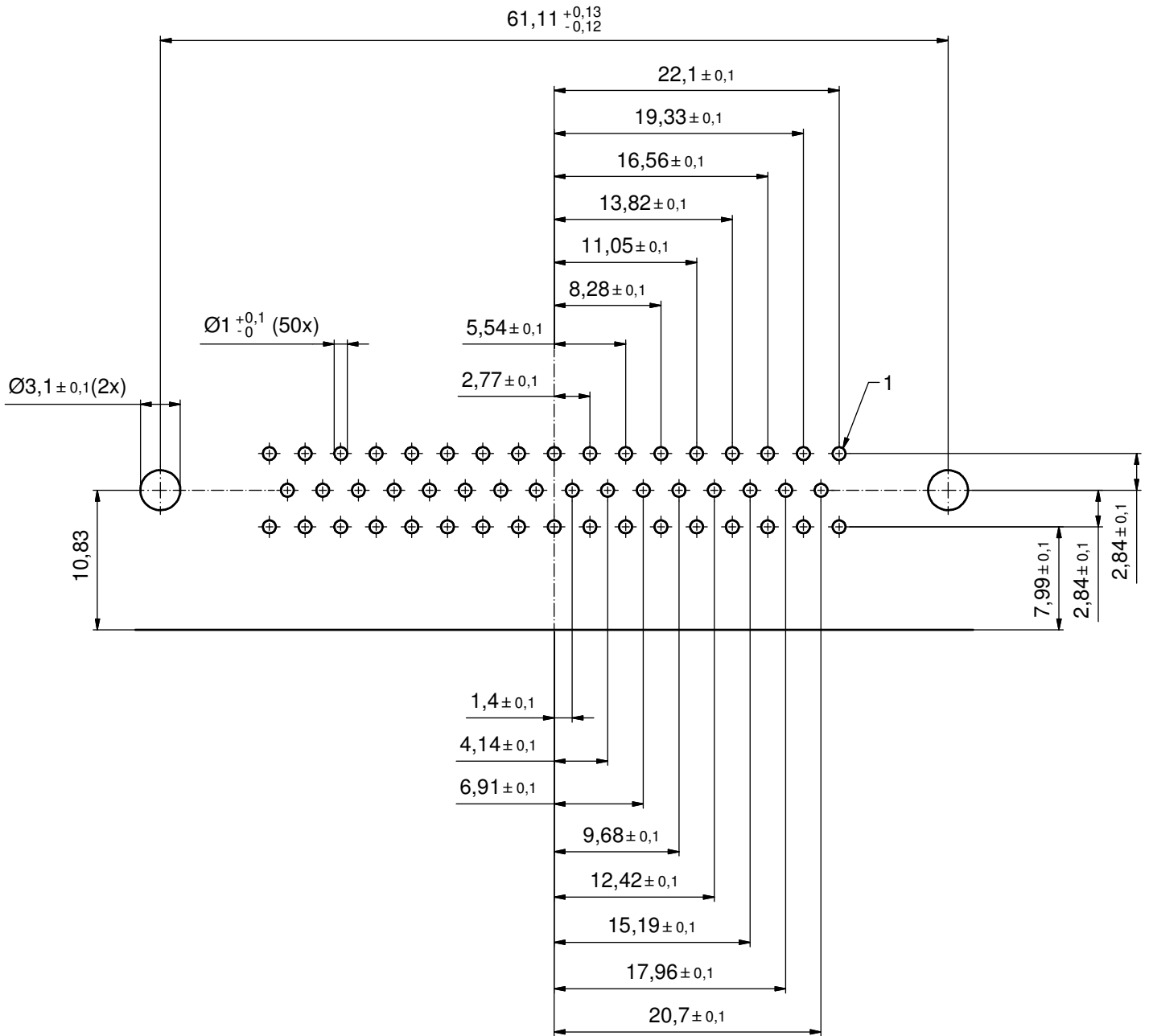
1. METAL SHELLS: STEEL; min. 315µm TIN over 40-80µm NICKEL
2. INSULATORS: PBT GF UL 94 V-0, BLACK
- (b) 3. SIGNAL CONTACTS: COPPER ALLOY; PLATING (SEE PART NO.):
 - PLEASE ADD A for GOLD FLASH over NICKEL (PREFERRED TYPE)
 - PLEASE ADD B for 20µm HARD GOLD over min. 50µm NICKEL
 - PLEASE ADD C for 30µm HARD GOLD over min. 50µm NICKEL
4. METAL BRACKETS: STEEL; min. 320µm TIN over 80µm NICKEL
5. THREADED INSERTS: COPPER ALLOY; min. 200µm TIN over 80µm NICKEL
6. FIXING-PLATE: PBT GF UL 94 V-0, BLACK
7. P.C.B. HOLE DRILLINGS ON SHEET 2
8. MAXIMUM TORQUE VALUE FOR THREAD: 6 in.LB
9. CONNECTOR IS PART MARKED: 164□18969X CONEC ABC (see note 3)

Directive 2002/95/EC RoHS compliant

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				date		name	material:	SEE NOTES
				drawn	05.07.13	Henneboel	title: D-SUB FEMALE 90° 50pos. SOLDER PIN ANGLED 0.318inch with threaded insert, metal bracket, fixing-plate	
				appd.	05.07.13	Fischer		
				norm				
			d-old	16K1A653 / 16K1A1720		dwg no:	DIN-A3	
			5 x b	A4827	08.07.2013	K.H.	(b) 16K1A3278	sh: 1/2
			rev.	description	date	name	part no: (b) 164□18969X (see note 3)	



P.C.B. HOLE DRILLINGS
(P.C.B. TOP SIDE)



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				dim. in mm		material: SEE SHEET 1
	drawn	05.07.13	Henneboel	title:		
	appd.	05.07.13	Fischer	P.C.B. HOLE DRILLINGS		
	norm			D-SUB FEMALE 90° 50pos. 0.318inch ANGLED with threaded insert, metal bracket, fixing-plate		
d-old			dwg no:			
a	Original					DIN-A3
rev.	description	date				name
			part no: SEE SHEET 1			

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