



CONQUER
功得電子

規格書

Specification For Approval

Spec NO. SFA605

型 號： CRU CQ12LV 系列
快速型陶瓷晶片保險絲

Model： CRU CQ12LV Series
Fast-Acting SMD L-Type Chip Fuse

Conquer Electronics Co., Ltd.

五股廠

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History of Change

REV.	Description	Date	Drawn	Designed	Checked	Approved
1	新制定文件	2010.10.26	陳佳鈺	翁靜亨	葉志強	蕭煥益
2	修正規格書格式、新增產品材料	2014.07.15	陳佳鈺	翁靜亨	葉志強	蕭煥益
3	修正規格書封面格式	2016.11.02	陳佳鈺	翁靜亨	葉志強	蕭煥益
4	修正產品包裝載帶尺寸	2019.03.13	陳佳鈺	翁靜亨	葉志強	蕭煥益

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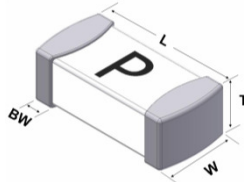
1 適用範圍

- 1.1 液晶顯示器 LCD Display 【Monitor, Notebook】
- 1.2 電腦週邊 PC Appliance
 【Laptop Computer, Word Processor, CD Drive, MO Drive, Laser Printer and Ink Jet Print】
- 1.3 攜帶型通訊 Portable Communication Machinery
 【PDA, Mobile Phone and Battery Charge for them】
- 1.4 影音週邊 AV Appliances
 【DVC, 8mm VC, Digital Camera, Mini Disk Player, Personal Audio Equipment】
- 1.5 遊戲機週邊 Amusement Machine 【Game equipment, Handy Game equipment】

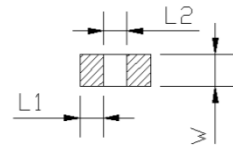
2 形狀及尺寸如下圖 單位: mm

Shape & Size as following illustrations.

Type	1206
L	3.1 ± 0.2 mm
W	1.6 ± 0.2 mm
T	0.9 ± 0.3 mm
BW	0.5 ± 0.25 mm

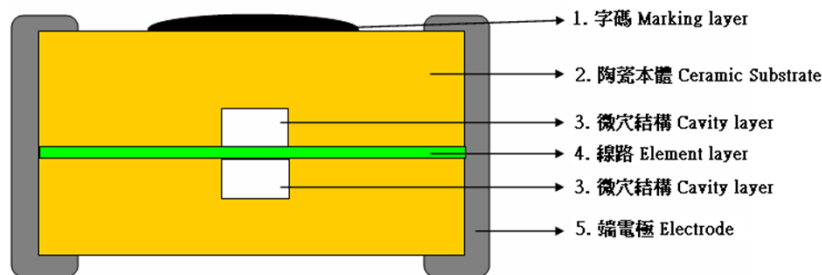


建議銅箔尺寸	
L1	1.1
L2	1.52
W	1.78



- 2.1 構造形狀 Structure & Shape : 如上圖 As shown in figure above
- 2.2 額定電壓 Rated Voltage: 63V/32V/24V
- 2.3 額定電流 Rated Current: 1A~20A

3 材料 Material :



部件編號	部件名稱	組成材料
1	字碼 Marking layer	玻璃 Glass Powders
2	陶瓷本體 Ceramic Substrate	陶瓷 Ceramic
3	微穴結構 Cavity layer	空氣 Air
4	線路 Element layer	銀 Ag
5	端電極 Electrode	銀 Ag、鎳 Nickel、錫 Tin

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4 **電氣特性** Electrical Characteristics :

4.1 負載容量: 通過額定電流值 100 % (亦即 $1.0 \times I_n A$)4小時以上，能繼續通電無任何熔化現象。

Loading Capacity : Through the 100 % rating current ($1.0 \times I_n A$) loading, and keep current continuously without any melting. (Can keep 4 hours minimum)

4.2 溫度特性: 通過額定電流值100%(亦即 $1.0 \times I_n A$)1.5小時，繼續維持原加之電流，每隔十分鐘測試一次，連續測三次，溫度不得升高，若使用熱偶式測量方法。(Thermocouple method) 則本體溫升在 $200^{\circ}C$ 以下。

Temperature: Loading the 100 % ($1.0 \times I_n A$) for 1.5 hours, keep testing it with the original current every 10 minutes. Continue to test it for 3 times. The temperature is not allowed to be higher. The main temperature rise is below $200^{\circ}C$ by way of Thermocouple Method.

4.3 過載熔斷: 請參照下表。Melting due to overloading: Details as follows Table.

※最大熔斷時限Operating Characteristics

安培數	100% Rating		250% Rating	
	Min.	Max.	Min.	Max.
1A~20A	4 hr			5 sec

5 **突波實驗**：為適應電感或電容性電路所產之暫態電流。

晶片保險絲的應用，建議客戶端所產生的突波最好小於該保險絲額定電流的5倍。

Surge Test: In order to stand transient current caused by inductive or capacitive.

We suggest application for SMD fuse inrush withstand capacity are better less than 5 times of rating current.

6 **遮斷能力** Interrupting rating :

1A~8A : 100 amperes at 63V DC

150 amperes at 32V AC

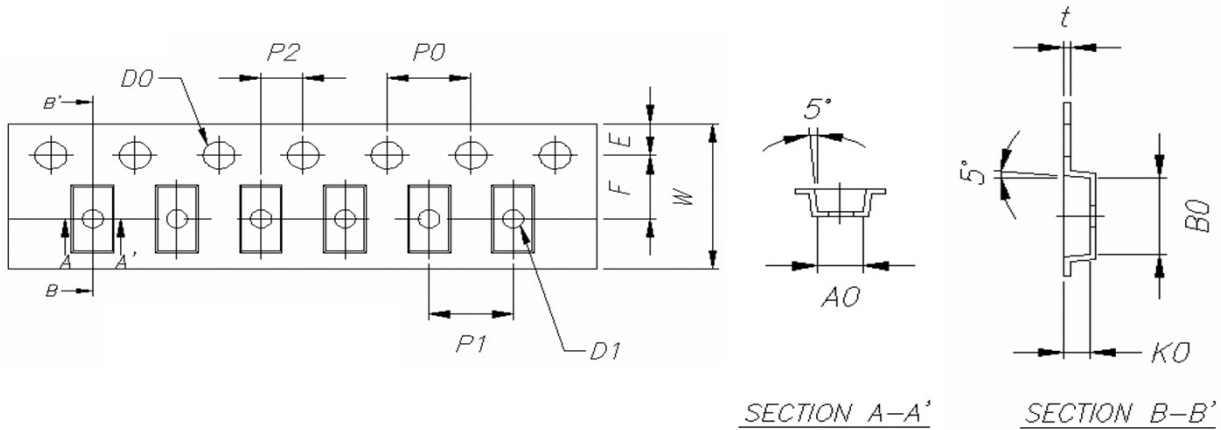
10A~20A : 150 amperes at 24V DC

7 **包裝**：4000 pcs (7") in an inner box. 內盒印明下列標示:料號、額定(電壓、電流、遮斷能力)及安規名稱。包裝材料均符合RoHS或者HF的環保要求,且包裝材料不會和零件發生化學反應,造成不良。

Packing : 4000 pcs (7") in an inner box. The following items indicated on the box.

Mark: Catalog number; ratings (voltage, current, interrupting capacity), and safety mark.

The packing material conforms to ROHS or the HF environmental protection request. And the packing material can't have the chemical reaction with the components.



Item	W	E	F	D0	D1	P0	P1	P2	P0 x 10	t	A0	B0	K0
Criterion	8.00	1.75	3.50	1.50	1.00	4.00	4.00	2.00	40.00	0.23	1.85	3.56	1.04
Tolerance	± 0.20	± 0.10	± 0.05	± 0.10	± 0.10	± 0.05	± 0.10	± 0.05	± 0.20	± 0.05	± 0.10	± 0.10	± 0.10

8 其他 Other :

8.1 除非另有指定，上述機械、電器特性，係於常溫，標準狀況下測試之。

Unless otherwise, specified, all tests to be performed at 25±5°C and 35-75% RH.

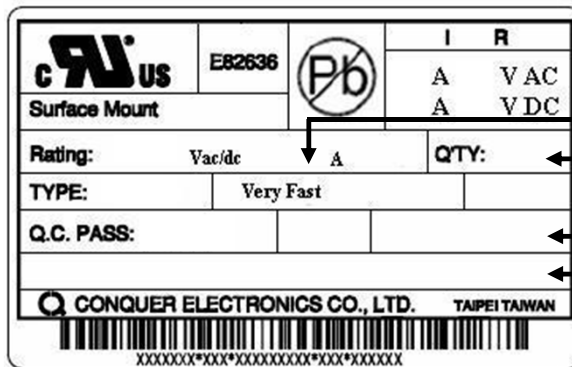
8.2 於標準狀況下儲放一年，本品乃確保上述機械與電氣之特性。

After one year's storage under normal condition, this item is guaranteed to meet the requirements mentioned above.

9 標記/安規認證 Mark/ Safety certification :

9.1 標記 Mark

貼紙 Label



Ampere Rating
Pcs

Product Code
Product Name

ex :
CRU CQ12LV 1A 63V


Product Name	Ampere Rating	IR
CRU CQ12LV *A 32V	1A ~ 8A	150A 32V AC
CRU CQ12LV *A 63V	1A ~ 8A	100A 63V DC
CRU CQ12LV *A 24V	10A ~ 20A	150A 24V DC

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Approvals	Marking		Nominal Resistance Cold Ohms	Nominal Melting I ² t A ² Sec
1 A	H	*	0.1750 - 0.3250	0.090
1.5 A	K	*	0.0770 - 0.1430	0.113
2 A	N	*	0.0455 - 0.0845	0.160
2.5 A	O	*	0.0210 - 0.0390	0.188
3 A	P	*	0.0182 - 0.0338	0.225
3.5 A	R	*	0.0140 - 0.0260	0.245
4 A	S	*	0.0105 - 0.0195	0.320
5 A	T	*	0.0070 - 0.0130	0.750
6 A	U	*	0.0063 - 0.0117	0.900
7 A	V	*	0.0056 - 0.0104	1.470
8 A	W	*	0.0049 - 0.0091	1.728
10 A	10	*	0.0042 - 0.0078	3.000
12 A	12	*	0.0035 - 0.0065	4.320
15 A	15	*	0.0028 - 0.0052	6.750
20 A	20	*	0.0021 - 0.0039	16.00

* : 有安規認證 Have safety certify

9.2 UL cRU認證，認證號碼：E82636。

Recognized to meet UL cRU. File No:E82636

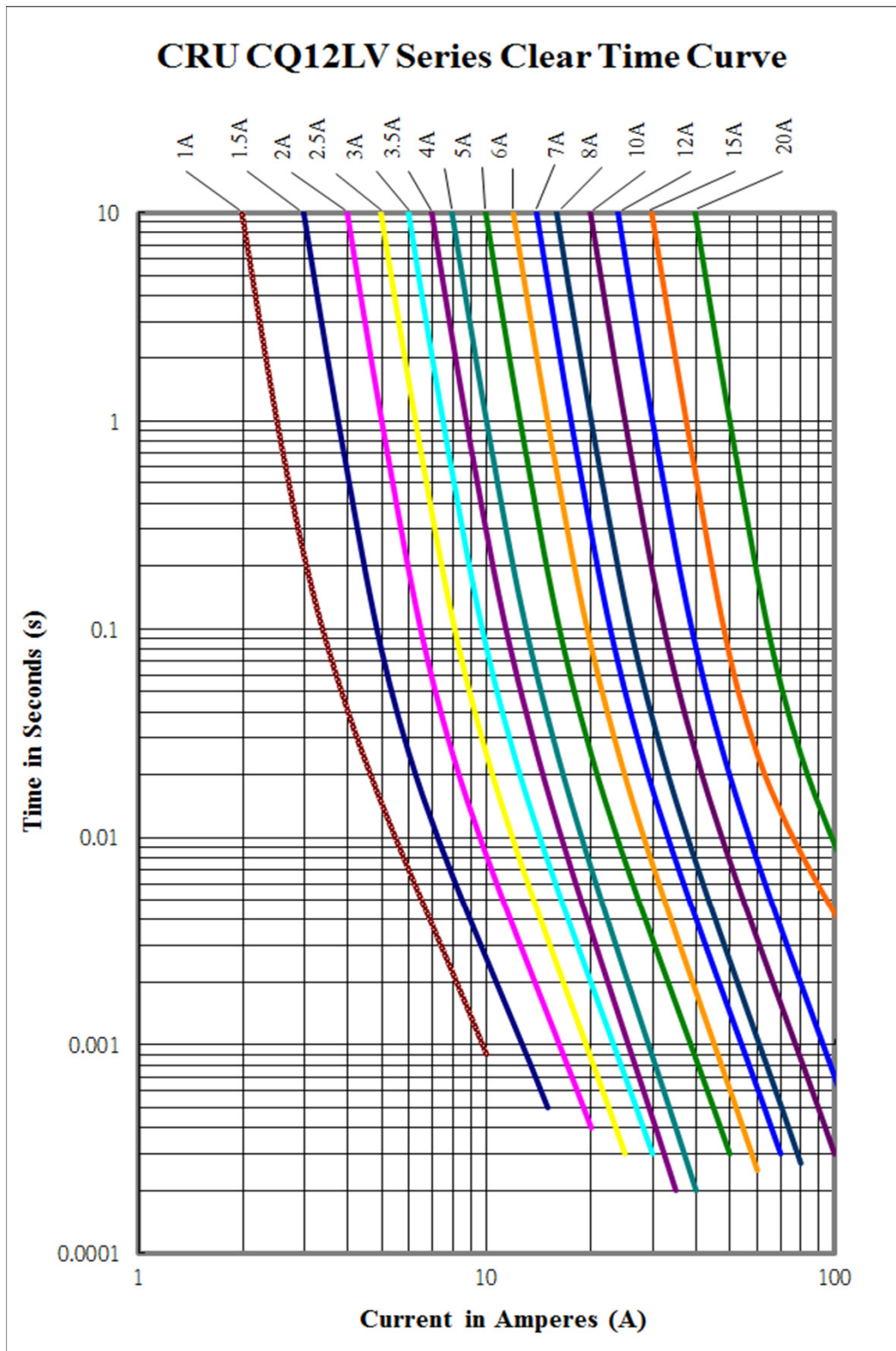
10 產品名稱 Product Name :

品名	安培數
CRU CQ12LV __A __V	1A~20A

例：CRU CQ12LV A V
 1 2 3 4

- 1 安規認證 Safety certification : CRU
- 2 系列品名 Series Model : CQ12LV
- 3 安培數 Ampere Rating : 1A~20A
- 4 伏特數 Voltage : 63V / 32V / 24V

11 IT曲線圖 Clear Time Curve(I vs t curve) :



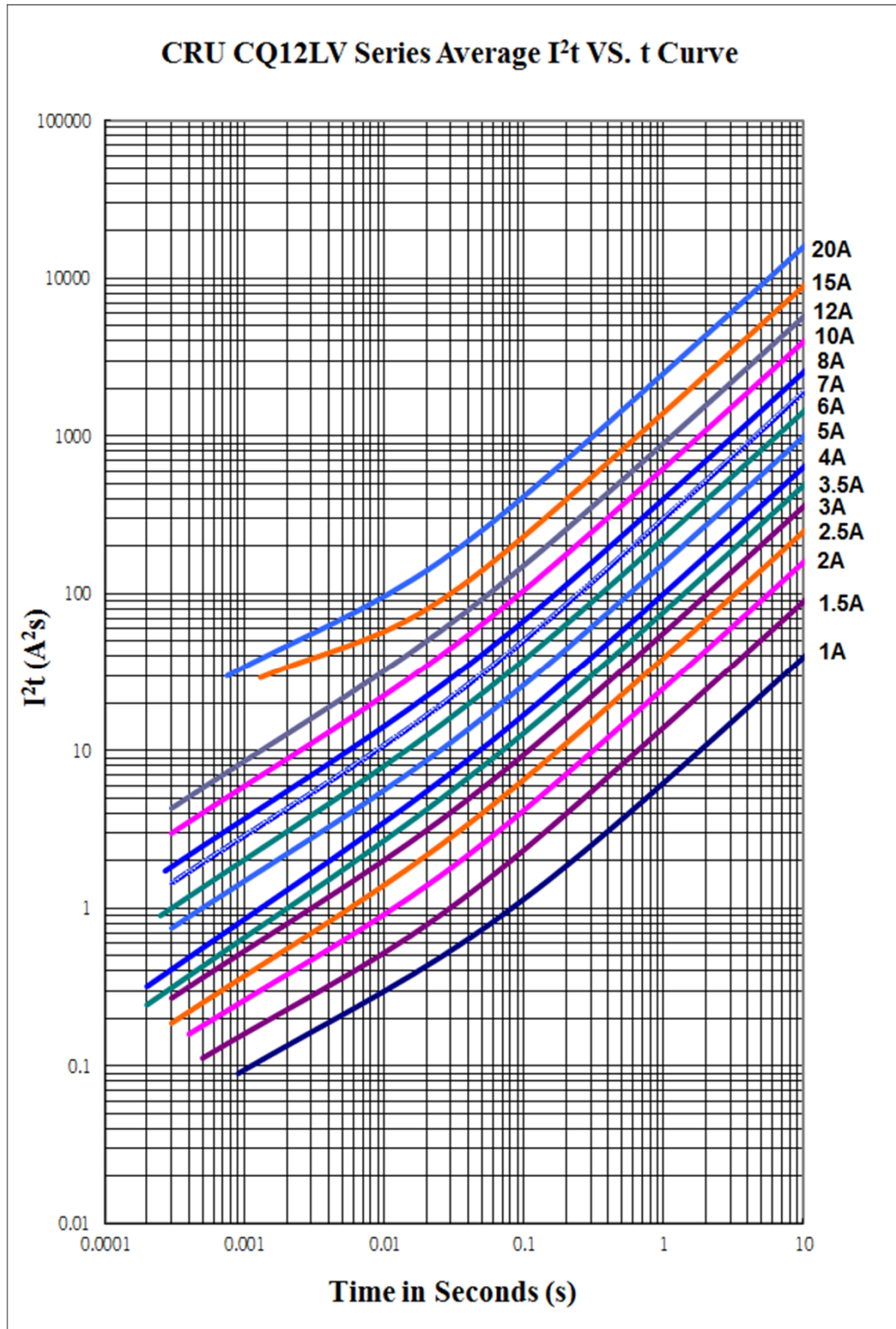
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12 I²T 曲線圖 Standing Pulse(I²t vs t curve) :



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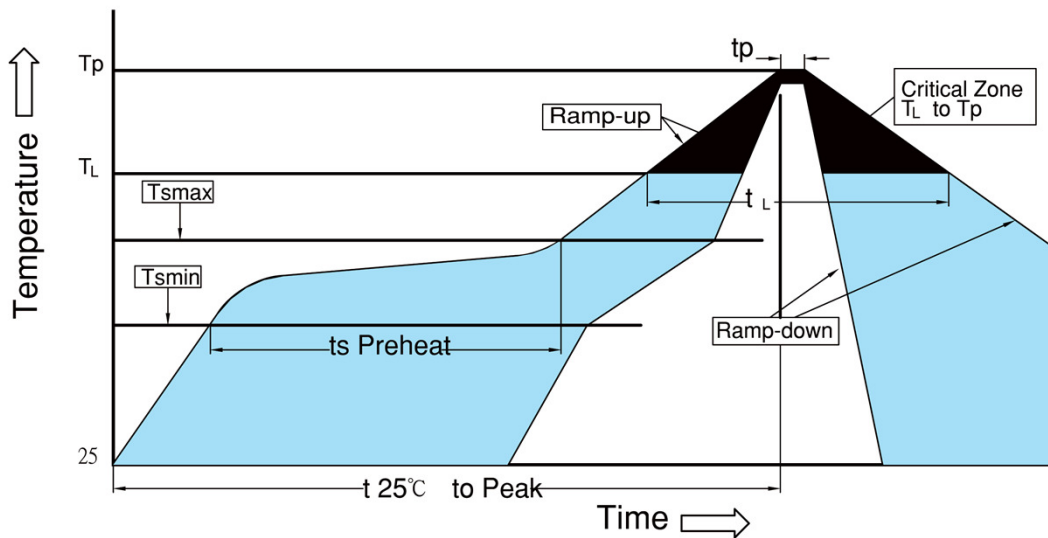
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13 焊接方法 Soldering Method :

- 13.1 手焊 Hand soldering : 350°C, 3 Sec. max
- 13.2 波焊 Wave soldering : 260°C, 10 Sec. max
- 13.3 迴焊 Reflow soldering : 260°C, 30 Sec. max

14 迴焊建議曲線圖 Recommended Reflow Soldering Curve :



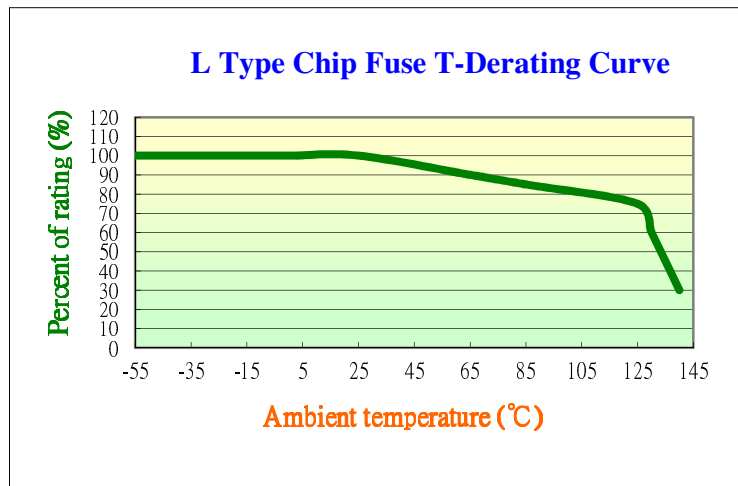
Reflow Condition		Pb-free assembly
Pre Heat	Temperature Min ($T_{s (min)}$)	150°C
	Temperature Max ($T_{s (max)}$)	200°C
	Time (Min to Max) (t_s)	60-180 seconds
Average Ramp-up Rate (Liquidus Temp (T_L) to peak)		3°C/second max
$T_{s (max)}$ to T_L -Ramp-up Rate		5°C/second max
Reflow	Temperature (T_L) (Liquidus)	217°C
	Time (t_L)	60-150 second
Peak Temperature (T_P)		260 ^{+0/-5} °C
Time within 5°C of actual peak Temperature (t_p)		10 ~ 30 seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature ($t_{25^\circ\text{C to peak}}$)		8 minutes max
Do not exceed		260°C

15 L-TYPE 溫度曲線圖 Temperature Derating curve :

15.1 環境溫度對應電流承載能力，請參照下曲線圖。

Ambient temperature on current-carrying capacity.Details as follows curve.

15.2 工作溫度 Operating Temperature Range : -55°C ~ 125°C



16 信賴性規範 Product Characteristics & Reliability Tests :

Test item	Test Description & Reference
Humidity unload test	MIL-STD-202G, Method 103B, Test Condition A Heat (85 ± 0.5°C) & High Humidity (85 ± 1% RH), 240 hours, ΔR<15%
Thermal shock test	MIL-STD-202G, Method 107G, Test Condition B Temperature setup : 25°C ~ -65°C ~ 25°C ~ 125°C Time setup : -65°C(30min) ~ 25°C(5min) ~ 125°C(30min) ~ 25°C(5min), 5 cycles, ΔR<15%
Vibration test	MIL-STD-202G, Method 201A Frequency setup : 10 ~ 55 ~ 10 Hz Time setup : 1 Minute/cycle (X-Y-Z · 120 Cycles · 6hours), ΔR<15%
Salt spray test	MIL-STD-202G, Method 101E, Test Condition A Salt spray concentration : 5 ± 1% Test liquid temperature : 35 ± 0.5°C, 96hours, ΔR<15
Solderability test	Reference IEC 60068-2-58 Temperature setup : 250 ± 5°C, 3 ± 0.3 sec After test terminal electrode wetting area must be greater than 95%
Resistance to solder heat test	Reference IEC 60068-2-58 Temperature setup : 260 ± 5°C, 10 ± 1 sec ΔR<15%

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