



**CONQUER**  
功得電子

# 規格書

## Specification For Approval

Spec NO. SFA030-24

**型號：** MST 400V 系列  
慢速型保險絲

**Model：** MST 400V Series  
Time Lag Radial Lead Micro Fuse

Designed in accordance to IEC60127 standard.

### Conquer Electronics Co., Ltd.

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### History of Change

REV.	Description	Date	Drawn	Designed	Checked	Approved
1	新增規格書	2012.03.08	邱俊偉	葉志浩	蔡進義	蔡其湖
2	1. 於第12項內增加冷阻值範圍、I <sup>2</sup> t、 最大壓降與最大分散功率數值 2. 新增焊接參數與曲線圖	2014.05.21	彭彥鳴	葉志浩	蔡進義	蔡其湖
3	1. 移除40mA規格 2. Item 2 形狀及尺寸原打帶1排24pcs 改為25pcs 3. Item 4.3 過載熔斷 更新IEC60127-3 測試規範 4. Item 10 包裝 描述新增每箱數量 5. Item 11.2 加入標準條件說明 25± 5°C and 35-75% RH 6. 新增Item 11.3 操作溫度條件 -55°C ~125°C。 7. Item 12 標記/安規認證 I <sup>2</sup> t以中心 值標示 8. Item 12 標記/安規認證Voltage Drop(MAX)及Power Dissipation(MAX) 更新測試規範 9. Item 13 描述:系列品名列表 series model list改為產品描述 Product Description 10. Item 13 產品描述 : 4. 包裝規範 新增(BK)(8.0) 11. 新增Item 15 Temperature Derating curve	2018.11.30	陳詩哲	彭彥鳴	蔡進義	葉煥益
4	1. 更新規格書版面 2. 修改部分內文英文敘述 3. 遮斷能力併入Clause 9 4. Clause 8. 修改包裝說明 5. Clause 9. 移除PSE安規	2020.06.05	陳詩哲	彭彥鳴	邱信雄	葉煥益
5	Clause 9. 新增IR測試後絕緣阻抗說 明、修改10A的I <sup>2</sup> t值，由288A <sup>2</sup> sec改為 400A <sup>2</sup> sec	2021.06.11	陳詩哲	彭彥鳴	邱信雄	葉煥益

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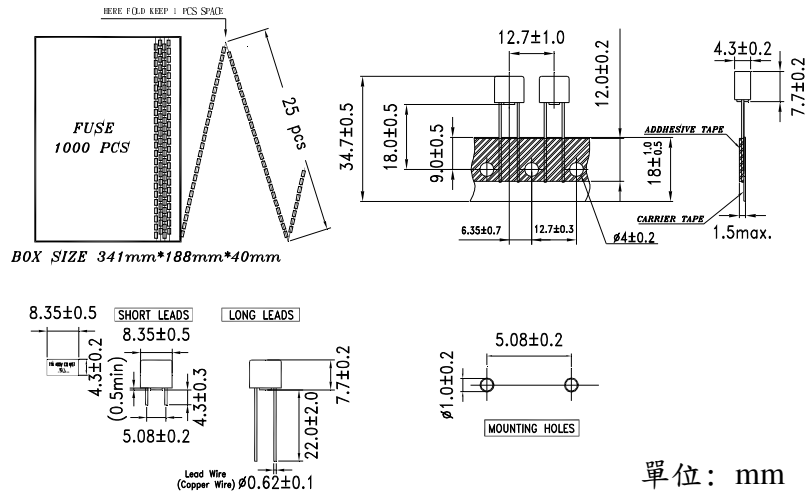
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~ 立式微小型保險絲 ~  
Fuses for Instrument, Power and Telephone (Non-indicating)

1 **適用範圍**: 本標準適用於保護儀器、電源供應器和電話機用之立式微小型熔斷保險絲。  
 Applications: For protecting instruments, power supplies and telephone sets.

2 **形狀及尺寸** Shape & Dimensions



2.1 構造形狀 Structure & Shape : 如上圖 As shown in figure above

2.2 額定電壓 Voltage Rating: 400Vac

2.3 額定電流 Ampere Rating: 50mA~10A

2.4 上圖印字為示意安培數及安規標誌

Above figure marking is only an example for current rating and safety mark.

3 **材料** Material:

3.1 上蓋: 不透明塑膠套蓋且不可破裂或變形。

Cap: Non-Transparent plastic Cap. No breaking or deformation is allowed.

3.2 下座: 不透明塑膠底座且不可破裂或變形。

Base: Non-Transparent plastic base. No breaking or deformation is allowed.

3.3 兩端端腳: 須以導電率良好之鍍錫銅為材料。

Two copper leads: Made of tin-plated copper wire for good conductivity.

Part Name 部品名稱	Quantity 數量
Plastic Cap - Black 塑膠套蓋 - 黑色	1
Plastic base - Black 方形底座 - 黑色	1
Fuse Element 可熔體	1
Two copper leads 兩端端腳	2



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4 電氣特性 Electrical Characteristics:

- 4.1 負載容量: 通過額定電流值 150 % ( 亦即  $1.5 \times I_n A$  ), 能繼續通電至少 1 小時無任何熔化現象。  
Loading Capacity: Loading 150% Rated Current (i.e.  $1.5 \times I_n A$ ) for flowing, and it's available to let current keep on flowing at least 1 hour without any melting. (Can keep 1 Hour minimum)
- 4.2 壓降測量: 以額定電流, 通過保險絲, 其兩端壓降值不得超過最大值, 可參考 IEC60127-3 Sheet 4。  
Voltage drop: Loading 100% of rated current.(ie  $1.0 \times I_n$ ), the voltage drops across the fuse-links shall not exceed the maximum values given on the relevant standard sheet ( IEC 60127-3 sheet 4 )
- 4.3 過載熔斷: 請參照下表。Melting due to overloading: Details as follows Table.

※最大熔斷時限 Operating Characteristics

安培數 Rating	150% Rating		210% Rating		275% Rating		400% Rating		1000% Rating	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
50mA~6.3A	60min	2min	400ms	10sec	150ms	3sec	20ms	150ms		
8A~10A	60min	5min	1sec	20sec	150ms	3sec	20ms	150ms		

5 機械特性 Mechanical Characteristics:

- 5.1 拉力測試 Tensile Test : 上蓋與下座組合之拉力至少 3 kg。  
For the tensile test, the force applied shall be 3 kg at least between cover and base.
- 5.2 推力測試 Thrust Test : 施力為 0.2kg, 附腳不發生鬆動現象。  
For the thrust test, the force applied shall be 0.2kg, the lead wire doesn't loose.
- 5.3 彎折強度 Bending Test : 附腳經過兩次反向之彎折後(彎折90度再折回原位謂之一次彎折) 不發生損壞。  
No damage are to be visualized after two bends of opposite directions (bending through an angle of  $90^\circ$  and back is defined as one bend) of lead.

6 突波實驗 Pulse Test:

為適應電感或電容性電路所產之暫態電流, 本品於10倍額定電流熔斷時間最少為20ms。  
In order to stand transient current caused by inductive or capacitive, the fuses are designed to have minimum clearing time of 20 millisecond at 1000% rated current.

7 耐久實驗 Endurance(On-Off Cycle Test):

- 7.1 於額定電流 ( $1.0 \times I_n$ ), 1小時ON, 15分鐘OFF, 共100次。  
Loading 100% rated current ( $1.0 \times I_n$ ), 1 hour ON, 15 minutes OFF. Keep 100 cycles.
- 7.2 接著以1.5倍之額定電流( $1.5 \times I_n$ ) 通過1小時。  
Followed by 1 Hour at 1.5 times the rated current ( $1.5 \times I_n$ ).
- 7.3 再以4-2之方式量測壓降值, 所測得之壓降值不可比原值增加10%以上。  
The voltage drop across the fuse-link after the test shall not have increased by more than 10% of the original value measured before the test

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8 包裝 Packing :

MST系列:1000PCS/盒;10000PCS/箱。

MST(BK)短腳系列:1000PCS/盒;20000PCS/箱。

內盒(袋)印明下列標示:料號、額定(電壓、電流、遮斷能力)及安規名稱。


包裝材料均符合RoHS或者HF的環保要求,且包裝材料不會和零件發生化學反應,造成不良。

MST Series:1000 pcs in an inner box;10000 pcs in an outer box.

MST (BK) Short Lead Series:1000 pcs in an inner box;20000 pcs in an outer box.

The following items indicated on the box.Mark: Catalog number; ratings (voltage, current, interrupting capacity), and safety mark.The packing material conforms to ROHS or the HF environmental protection request. And the packing material can't have the chemical reaction with the components.

9 標記/安規認證 Mark/ Agency Approvals:

Ampere Rating	Interrupting Rating		Nominal Cold Resistance (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> sec.)	Voltage Drop (mv) MAX	Power Dissipation (mw) MAX
50 mA	100A @400Vac	**	6.2300~11.570	0.0225	550	155
63 mA		**	3.7837~7.0268	0.0446	480	160
80 mA		**	2.5809~4.7931	0.0760	400	165
100 mA		**	1.6844~3.1281	0.1080	350	170
125 mA		**	1.1336~2.1053	0.1223	300	180
160 mA		**	0.8721~1.6195	0.1700	280	190
200 mA		**	0.5768~1.0712	0.3060	260	200
250 mA		**	0.4410~0.8190	0.6019	240	220
315 mA		**	0.2660~0.4940	0.8216	220	250
400 mA		**	0.1890~0.3510	1.4832	200	280
500 mA		**	0.1365~0.2535	2.7000	190	310
630 mA		**	0.0925~0.1719	3.1792	180	360
800 mA		**	0.0635~0.1179	5.7600	160	430
1 A		**	0.0525~0.0975	8.7300	140	500
1.25 A		**	0.0385~0.0715	14.766	130	600
1.6 A		**	0.0298~0.0553	23.040	120	730
2 A		**	0.0221~0.0411	36.000	100	870
2.5 A		**	0.0169~0.0313	56.250	100	1000
3.15 A		**	0.0132~0.0244	93.768	100	1200
4 A		**	0.0095~0.0177	158.40	100	1400
5 A	**	0.0070~0.0130	202.50	100	1500	
6.3 A	**	0.0052~0.0096	310.77	100	1650	
8 A	**	0.0040~0.0074	368.64	80	1800	
10 A	**	0.0024~0.0044	400.00	75	2000	

\*: 安規認證 Agency approvals

\*\* \*: 安規認證及保險絲上有安規印字標記 Agency approvals and mark on fuse body.

IR:100A @ 250Vdc (  )

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IR測試後，以直流電壓測試保險絲絕緣電阻，測試電壓為保險絲額定電壓的2倍，但不得低於250V，  
檢測絕緣電阻不得小於0.1MΩ

After the IR test, the insulation resistance shall be measured with a d.c. voltage equal to twice the rated voltage of the fuse,  
but not less than 250V, the resistance shall be not less than 0.1 MΩ

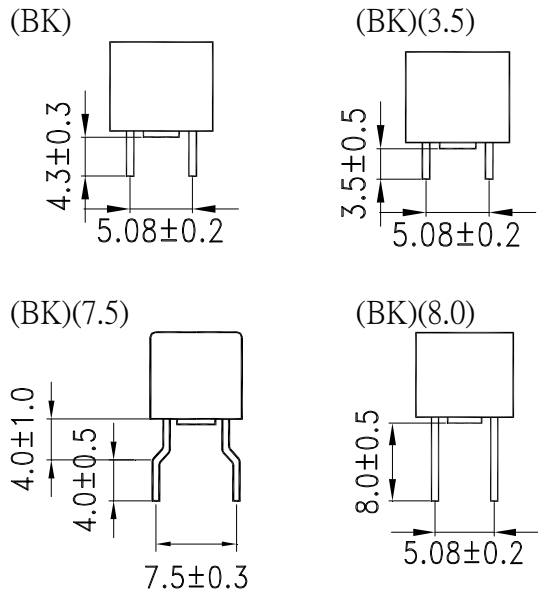
10 產品描述 Description :

描述 Description	安培數 Ampere Rating
MST ___A ___V ___	50mA~10A

例：                      
          1      2      3      4

- 1 系列品名 Series Model : MST
- 2 安培數 Ampere Rating : 50mA~10A
- 3 伏特數 Voltage Rating : 400V
- 4 包裝規範 Packaging Code :

包裝規範 Packaging Code	說明 Description
	1000 pcs:打帶(長腳) 1000 pcs on Taped(Long Lead)
(BK)	1000 pcs:散裝(短腳) 1000 pcs in Bulk(Short Lead)
(BK)(3.5)	1000 pcs:散裝(短腳) 1000 pcs in Bulk(Short Lead)
(BK)(7.5)	1000 pcs:散裝(短腳) 1000 pcs in Bulk(Short Lead)
(BK)(8.0)	1000 pcs:散裝(短腳) 1000 pcs in Bulk(Short Lead)



11 建議生產參數(無鉛焊錫使用) :

Recommended Applications Parameters(for the action to Lead-free solder alloy) :

11.1 波峰參數 Wave Parameter	預熱溫度 Preheat temperature 最低溫度：100度 Temperature Minimum : 100°C 最高溫度：150度 Temperature Maximum : 150°C	錫槽溫度 Solder Pot Temperature 260度 Maximum 260°C Maximum 焊接時間 2~5 seconds Solder Dwell Time: 2~5 seconds
11.2 建議手持烙鐵焊接參數 Recommended Hand-Solder Parameters	烙鐵溫度：350°C +/-5°C Solder Iron Temperature : 350°C +/-5°C 加熱時間：5 seconds max. Heating Time : 5 seconds max.	

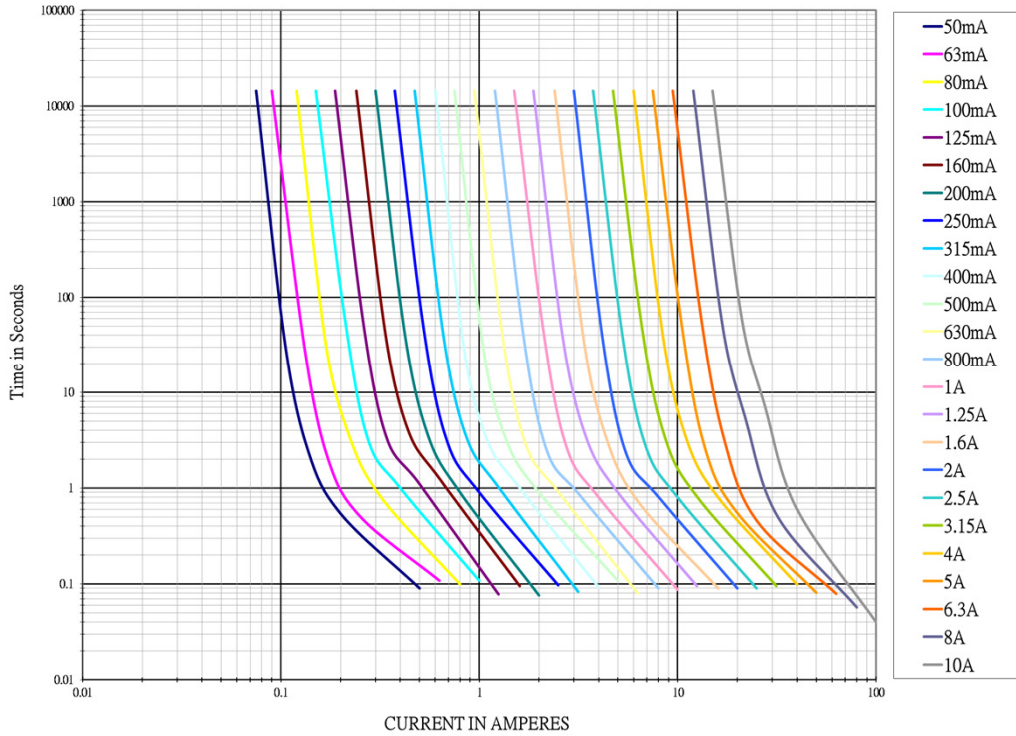
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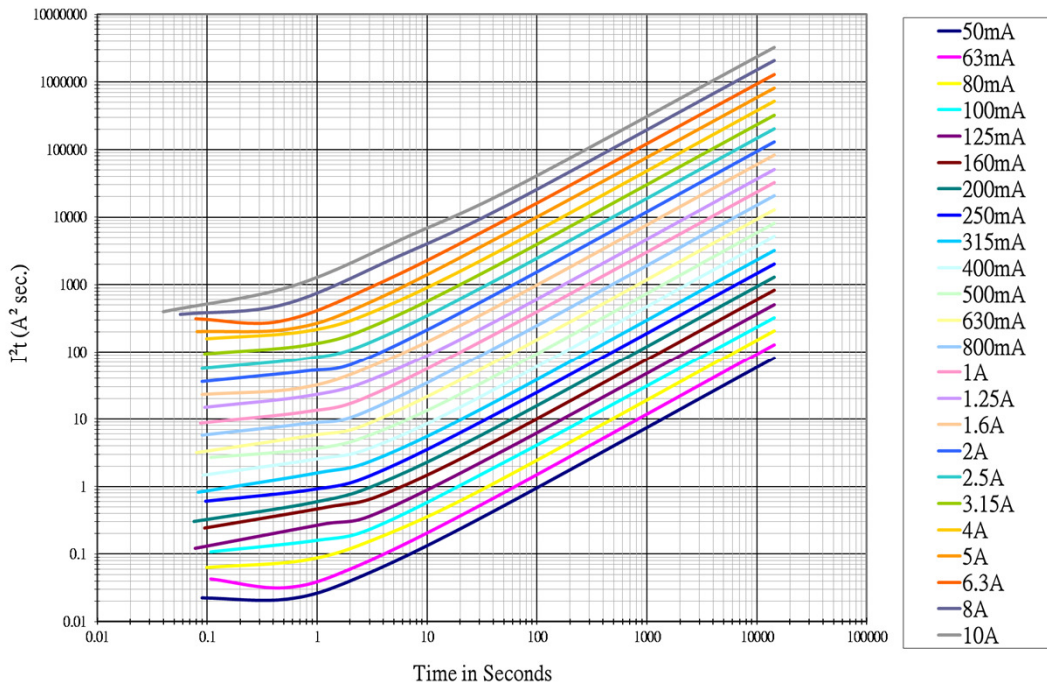
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12 **I<sub>t</sub>** 曲線圖 Time Current Characteristic Curve :



13 **I<sup>2</sup>t** 曲線圖 Average Melting I<sup>2</sup>t Curves :





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14 信賴性作業規定 Product Characteristics:

### Product Characteristics & Reliability Tests

Test item	Test Description & Reference
Humidity unload test	MIL-STD-202G , Method 103B , Test Condition A Heat (85±0.5°C) & High Humidity (85±1% RH), 240 hours , ΔR<15%
Thermal shock test	MIL-STD-202G, Method 107g , Test Condition B Temperature setup : 25°C ~ -65°C ~ 25°C ~ 125°C Time setup : -65°C (30min)~25°C (5min)~125°C (30min)~ 25°C (5min) 5 cycles , ΔR<15%
Vibration test	MIL-STD-202G , Method 201A Frequency setup : 10 ~ 55 ~ 10 Hz Time setup : 1 Minutes/cycle (X-Y-Z,120 Cycles) 6hrs, ΔR<15%
Salt spray Test	MIL-STD-202G , Method 101E , Test Condition A Salt spray concentration : 5 ± 1% Test liquid temperature : 35 ± 0.5°C 96hrs, ΔR<15%
Solderability test	Reference IEC 60068-2-20 Temperature setup : 250 ± 3°C, 3 ± 0.3 sec After test terminal electrode wetting area must be greater than 95%
Resistance to Solder Heat Test	Reference IEC 60068-2-20 Temperature setup : 260 ± 3°C, 10 ± 1 sec ΔR<15%

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15 高溫環境試驗 Derating Test:

本品置於70°C之高溫中，能以額定電流 (1.0 x In)通過1小時。

In an air circulating oven at 70°C, the fuses can load 100% rated current for 1 hour and they shall not operate.

16 其他 Other:

16.1 除非另有指定，上述機械、電器特性，係於常溫，標準狀況下測試之。

Unless otherwise, specified, all tests to be performed at 25±5°C and 35-75% RH.

16.2 於標準狀況下儲放一年內，本品乃確保上述機械與電氣之特性。

Store under normal conditions for one year, the fuse could meet the electrical and mechanical characteristics in clause 4 and 5.

16.3 操作溫度 Operation: -55°C~125°C。

使用環境溫度超出25°C±5°C範圍，在選用保險絲規格時，應考慮使用環境溫度對保險絲的影響如圖1所示。

When the ambient temperature is not at 25°C±5°C, customers should consider the effect of ambient temperature on current-carrying capacity as shown in Fig1.

溫度降額曲線  
Temperature Re-rating curve

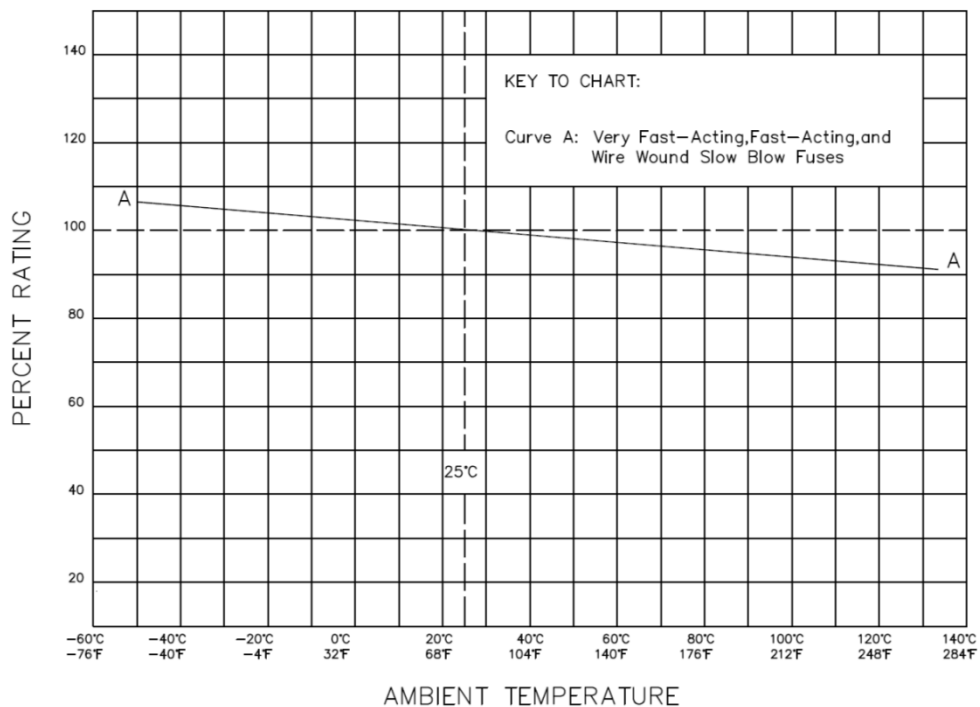


圖1 (Fig1)

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