SMT Hybrid Polymer-Aluminum Electrolytic Capacitors

For filtering, Bypassing and Power Supply Decoupling with Long Life Requirements



Type HZA hybrid capacitors are a combination of solid polymer aluminum technology with wet aluminum electrolytic technology. This results in a surface mount capacitor with a 10,000 hour life, low leakage current, high voltage capability, very low esr and small case sizes. They are ideal for high density PC board designs. The vertical cylindrical cases facilitate automatic mounting and feature high reflow soldering temperature capability. Type HZA is RoHS compliant.

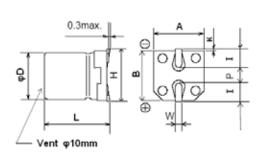
Highlights

- +105 °C, Up to 10,000 Hours Load Life
- Low Leakage Current
- Very Low ESR and High Ripple Current
- 260 °C reflow soldering

Specifications	- 200 Ciellows	olueilig						
Capacitance Range	10 to 330 μF	10 to 330 μF						
Capacitance Tolerance	±20% @ 120 Hz/+	20 ℃						
Rated Voltage	25, 35, 50, 63, 80 V	'dc						
Leakage Current (at 20°C)	I = .01CV or 3 μA max., whichever is greater after 2 minutes I = leakage current in μAmps C = rated capacitance in μF V = rated DC Working voltage in Volts							
Low Temperature Characteristics (at 120 Hz)	, , ,	Z(-25 °C)/Z(+20 °C): 2 Z(-55 °C)/Z(+20 °C): 2.5						
Ripple Current Frequency Multiplier	Frequency	120 Hz	1000 Hz	10,000 Hz	100 KHz			
	Correction Factor	0.1	0.3	0.6	1			
RoHS Compliant								

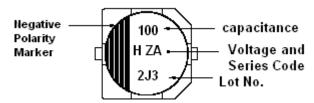
Outline Drawing

Specifications



Case Code	D (± 0.5)	L (± 0.3)	A (± 0.2)	B (± 0.2)	H (max.)	l (ref.)	w	P (ref.)	К
С	5.0	5.8	5.3	5.3	6.5	2.2	0.65 ± 0.1	1.5	0.35 +0.15/-0.20
D	6.3	5.8	6.6	6.6	7.8	2.6	0.65 ± 0.1	1.8	0.35 +0.15/-0.20
Х	6.3	7.7	6.6	6.6	7.8	2.6	0.65 ± 0.1	1.8	0.35 +0.15/-0.20
F	8.0	10.2	8.3	8.3	10.0	3.4	0.90 ± 0.2	3.1	0.70 ± 0.2
G	10.0	10.2	10.3	10.3	12.0	3.5	0.90 ± 0.2	4.6	0.70 ± 0.2

Capacitor Markings



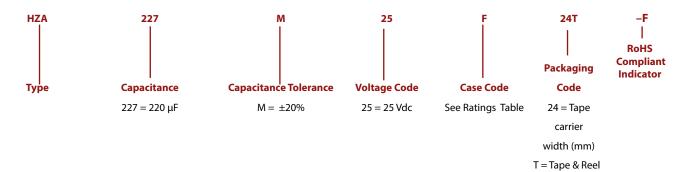
Lot, Number: Year, Line, Month

Voltage Code	Voltage Vdc
E	25
V	35
Н	50
J	63
К	80

mm

Type HZA -55 °C to +105 °C

SMT Hybrid Polymer-Aluminum Electrolytic Capacitors Part Numbering System



Ratings

Capacitance (μF)	Voltage Rating (Vdc)	CDE Part Number	MAX DCL (μA)	MAX DF @ 120 Hz/20°C	MAX E.S.R. @ 100kHz/+20°C (ohms)	MAX Ripple Current @ 100kHz/+105°C (A rms)	D (mm)	L (mm)	Case Code	QTY/reel
				25 Vdc (32 Vdc	Surge)					
33	25	HZA336M025C12T-F	8.2	0.14	0.080	0.9	5.0	5.8	С	1000
56	25	HZA566M025D16T-F	14.0	0.14	0.050	1.3	6.3	5.8	D	1000
100	25	HZA107M025X16T-F	25.0	0.14	0.030	2.0	6.3	7.7	Χ	900
220	25	HZA227M025F24T-F	55.0	0.14	0.027	2.3	8.0	10.2	F	500
330	25	HZA337M025G24T-F	82.5	0.14	0.020	2.5	10.0	10.2	G	500
				35 Vdc (44 Vdc	Surge)					
22	35	HZA226M035C12T-F	7.7	0.12	0.100	0.9	5.0	5.8	С	1000
27	35	HZA276M035D16T-F	9.4	0.12	0.060	1.3	6.3	5.8	D	1000
47	35	HZA476M035D16T-F	16.4	0.12	0.060	1.3	6.3	5.8	D	1000
68	35	HZA686M035X16T-F	23.8	0.12	0.035	2.0	6.3	7.7	Χ	900
150	35	HZA157M035F24T-F	52.5	0.12	0.027	2.3	8.0	10.2	F	500
270	35	HZA277M035G24T-F	94.5	0.12	0.020	2.5	10.0	10.2	G	500
				50 Vdc (63 Vdc	Surge)					
10	50	HZA106M050C12T-F	5.0	0.10	0.120	0.75	5.0	5.8	С	1000
22	50	HZA226M050D16T-F	11.0	0.10	0.080	1.1	6.3	5.8	D	1000
33	50	HZA336M050X16T-F	16.5	0.10	0.040	1.6	6.3	7.7	Χ	900
68	50	HZA686M050F24T-F	34.0	0.10	0.030	1.8	8.0	10.2	F	500
100	50	HZA107M050G24T-F	50.0	0.10	0.028	2.0	10.0	10.2	G	500
				63 Vdc (79 Vdc	Surge)					
10	63	HZA106M063D16T-F	6.3	0.08	0.120	1.0	6.3	5.8	D	1000
22	63	HZA226M063X16T-F	13.8	0.08	0.080	1.5	6.3	7.7	Χ	900
33	63	HZA336M063F24T-F	20.7	0.08	0.040	1.7	8.0	10.2	F	500
56	63	HZA566M063G24T-F	35.2	0.08	0.030	1.8	10.0	10.2	G	500
				80 Vdc (100 Vdc	Surge)					
22	80	HZA226M080F24T-F	17.6	0.08	0.045	1.55	8.0	10.2	F	500
33	80	HZA336M080G24T-F	26.4	0.08	0.036	1.70	10.0	10.2	G	500

Type HZA -55 °C to +105 °C

SMT Hybrid Polymer-Aluminum Electrolytic Capacitors

Load Life Test

Apply the maximum rated voltage for 10,000 hrs at +105 °C with full rated ripple curre the test measure the capacitance, DF, DCL and ESR at +20 °C. Also measure the ESR at 100kHz.					
ΔC at 120Hz Capacitance will be within ±30% of the initial measured value					
DF at 120 Hz DF will be ≤ 200% of the initial specified value					
DCL after 2 minute charge	Leakage current will be ≤ the initial specified value				
ESR at 100kHz/+20 °C	ESR will be ≤ 200% of the initial specified value				
Max. ESR at 100kHz/-40 °C after Load Life test	Case Code C : 2.0 Ω ; Case Code D : 1.4 Ω ; Case Code X : 0.8 Ω ; Case Code F : 0.4 Ω ; Case Code G : 0.3 Ω				

Shelf Life Test

Test	Subject the capacitor to 1000 hrs at +105 °C without voltage. After the test, return the capacitor to room temperature for two hours and then apply rated voltage for 30 minutes. The after test measurements for capacitance, DF, DCL and ESR at +20 °C will meet the following.
ΔC at 120 Hz	Capacitance will be within ±30% of the initial measured value
DF at 120 Hz	DF will be ≤ 200% of the initial specified value
DCL after 2 minute charge	Leakage current will be ≤ the initial specified value
ESR at 100Khz/+20 °C	ESR will be ≤ 200% of the initial specified value

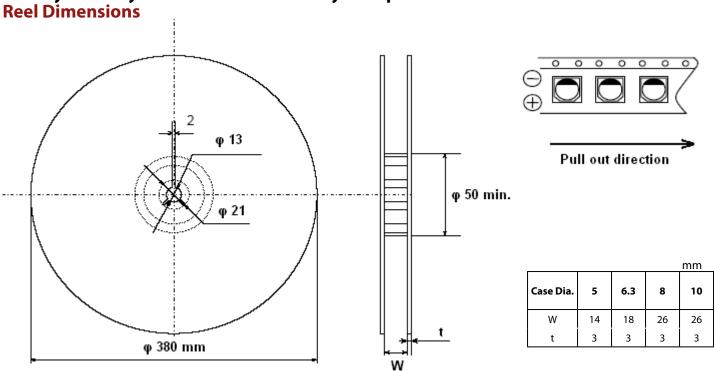
Moisture Resistance Test

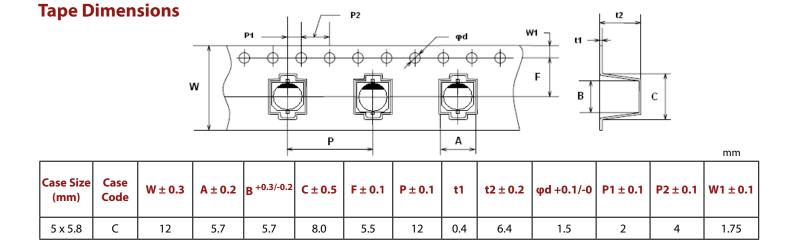
Subject the capacitor to 2000 hrs at +85 °C/85%RH with rated voltage. After the test, re capacitor to room temperature and humidity for two hours. The after test measurement capacitance, DF, DCL and ESR at +20 °C will meet the following.				
ΔC at 120 Hz Capacitance will be within ±30% of the initial measured value				
DF at 120 Hz	DF will be ≤ 200% of the initial specified value			
DCL after 2 minute charge	Leakage current will be ≤ the initial specified value			
ESR at 100Khz/+20 °C	ESR will be ≤ 200% of the initial specified value			

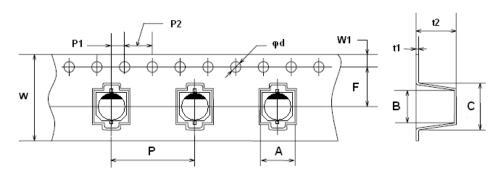
Temperature Cycle Test

	Subject the capacitor to 1000 cycles of temperature change from -55 $^{\circ}$ C to +105 $^{\circ}$ C using the following sequence and durations.							
	Step Temperature		Time at Temperature					
	1	-55 ℃	30 minutes					
Test	2	+20 ℃	3 minutes max					
	3	+105 °C	30 minutes					
	4	+20 ℃	3 minutes max					
	After the test, return the capacitor to +20°C for one to two hours before measurement. The after test measurements for capacitance, DF, and DCL at +20 °C will meet the following;							
ΔC at 120 Hz	Capacitance will be within ±20%	of the initial measured value						
DF at 120 Hz	DF will be ≤ 200% of the initial specified value							
DCL after 2 minute charge	Leakage current will be ≤ the ini	tial specified value						
Appearance	No significant change in appearance							

Type HZA -55 °C to +105 °C SMT Hybrid Polymer-Aluminum Electrolytic Capacitors





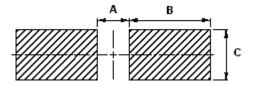


mm

Case Size (mm)	Case Code	W ± 0.3	A ± 0.2	B +0.3/-0.2	C ± 0.5	F ± 0.1	P ± 0.1	t1	t2 ± 0.2	φd +0.1/-0	P1 ± 0.1	P2 ± 0.1	W1 ± 0.1
6.3 x 5.8	D	16	7	7	9.0	7.5	12	0.4	6.4				
6.3 x 7.7	Х	10	/	/		7.5	12	0.4	8.4	1.5	2		1.75
8 x 10.2	F	24	8.7	8.7	12.5	11.5	16	0.4	11	1.5	2	4	1.75
10 x 10.2	G	24	10.7	10.7	14.5	11.5	16	0.4	0.4 11				

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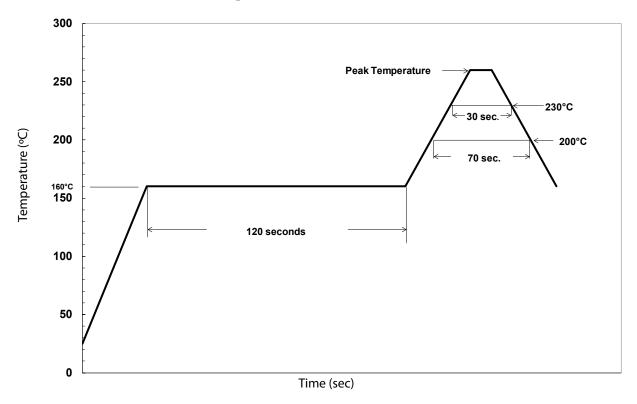
Recommended Land Dimensions



Case Code	D (mm)	A	В	С
С	5	1.5	2.8	1.6
D	6.3	1.8	3.2	1.6
Х	6.3	1.8	3.2	1.6
F	8	3.1	4.0	2.0
G	10	4.6	4.1	2.0

mm

Recommended Reflow Soldering



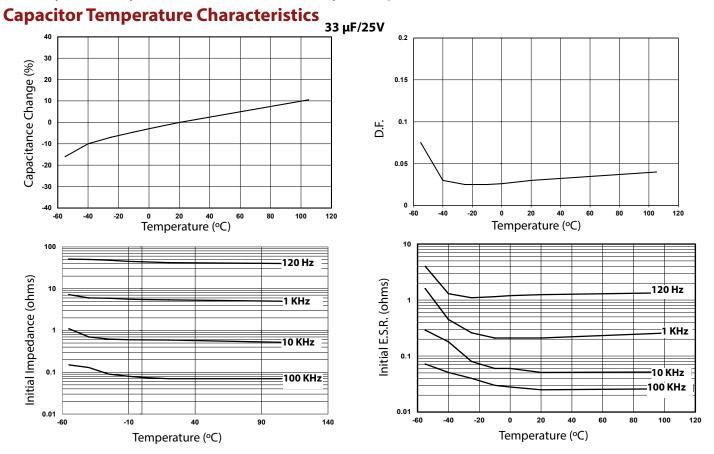
Case Code	Case Dia. (mm)	Peak Temperature	Time at or above 250 °C	Time at or above 230 °C	Time at or above 217°C	Time at or above 200°C	Number of Reflow Processes
С	5						
D	6.3						2
Х	6.3	260°C	5 seconds	30 seconds	40 seconds	70 seconds	
F	8						1
G	10						1

Notes:

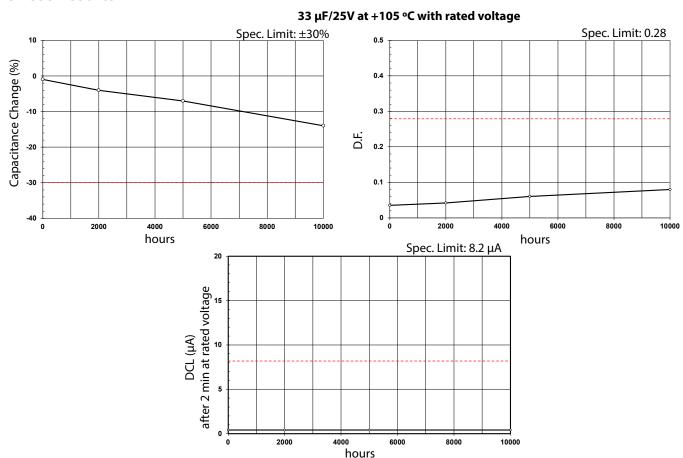
- 1. For 5mm and 6.3 mm case dia., if the peak temperature does not exceed 255 °C the time at or above 250 °C can increase to 10 seconds.
- 2. The capacitors in the 8m and 10 mm case dia. can withstand 2 reflow processes, if the peak temperature does not exceed 245 °C and the time at or above 240 °C does not exceed 10 seconds.
- 3. The 2nd reflow process should be performed after the capacitors have returned to room temperature.
- 4. Temperature should be measured with a thermal couple placed on the top surface of the capacitor.
- 5. After reflow soldering, the leakage current, D.F., and e.s.r., will meet the initial specifications, and the capacitance will be within ±10% of the initial measured value when measured at room conditions.

Type HZA -55 °C to +105 °C

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Life Test Results



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MAL215099818E3 AEH1010471M010R AEA0810101M035R AEA1010681M016R AEA1010471M025R AEA0810331M010R

AEA1616102M050R HV100M100E077ETR RC0J226M04005VR RC0J476M05005VR RC1A227M08010VR RC1C476M6L005VR

MAL214099111E3 50SEV1M4X5.5 50SKV1M4X5.5 TYEH1A336E55MTR UCD1V100MCQ1GS UCX1H471MNQ1MS

35SEV47M6.3X8 35SLV10M5X6.1 VES2R2M1HTR-0405 VZH102M1ATR-1010 50SEV10M6.3X5.5 50SGV1M4X6.1

EDK226M035A9DAA EEV-HA1A471UP SC1C476M05005VR UCX1H471MNS1MS VZH331M1ETR-0810 VES101M1CTR-0605