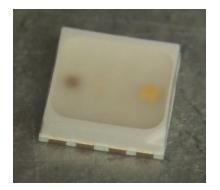


CLQ6A-TKW: PLCC8 4 in 1 SMD LED



PRODUCT DESCRIPTION

These SMD LEDs are packaged in an • industry standard PLCC8 package. These • high performance 4 color SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for signage applications.

FEATURES

- Size (mm): 5.0 x 5.2 x 1.1
- Dominant Wavelength/CCT Red (619 - 624nm) Green (520 - 535nm) Blue (460 - 475nm) White (3000K/4000K/5000K/5700K)
- Luminous Intensity (mcd) Red (3000 - 5860) Green (7030 - 14400) Blue (1824 - 4180) White (5860 - 12000)
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

APPLICATIONS

- Architecture Lighting
- Decorative Lighting
- Amusement

Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com

1

ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

láoma	Cumbal			Unit			
Items	Symbol	R	G	В	W	onit	
Forward Current Note 1	I _F	200	180	180	200	mA	
Peak Forward Current Note 2	I _{FP}	500	400	400	500	mA	
Reverse Voltage	V _R	5	5	5	5	V	
Power Dissipation	P _D	520	684	684	720	mW	
Operation Temperature	T _{opr}		-40 ~	- +85		°C	
Storage Temperature	T _{stg}		-40 ~	+100		°C	
Junction Temperature	T _J	110	110	110	110	°C	
Junction/ambient	R _{THJA}	60	110	70	80	°C/W	
Junction/solder point	R _{THJS}	20	70	40	40	°C/W	
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000V					

Note:

1. Single-color light

2. Pulse width ≤ 0.1 msec, duty $\leq 1/10$.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ($T_A = 25^{\circ}C$)

Obarratariation	O an distan	0hal		Valu	es		11-24
Characteristics	Condition	Symbol	R	G	В	w	Unit
Dominant Wavelength	$I_F = 100 \text{ mA(R)}$ $I_F = 100 \text{ mA(G)}$ $I_F = 100 \text{ mA(B)}$ $I_F = 100 \text{ mA(W)}$	λ_{dom}	619~624	520~535	460~475	NA	nm
Spectral bandwidth at 50% $\mathrm{I}_{\mathrm{REL}}$ max	$I_{F} = 100 \text{ mA(R)}$ $I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	Δλ	24	38	28	NA	nm
	$I_{\rm F} = 100 {\rm mA(R)}$	V _{F(avg)}	2.1	3.0	3.1	2.9	V
Forward Voltage	l _F = 100 mA(G) l _F = 100 mA(B) l _F = 100 mA(W)	V _{F(max)}	2.6	3.8	3.8	3.6	V
	$I_{\rm F} = 100 {\rm mA(R)}$	I _{V(min)}	3000	7030	1824	5860	mcd
Luminous Intensity	$I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	I _{V(avg)}	4500	10400	3000	8200	mcd
Luminous Flux(Reference)	$I_{F} = 100 \text{ mA(R)}$ $I_{F} = 100 \text{ mA(G)}$ $I_{F} = 100 \text{ mA(B)}$ $I_{F} = 100 \text{ mA(W)}$	$\Phi_{_{V(avg)}}$	14	30	8.2	25	lm
Reverse Current (max)	V _R = 5 V	I _R	10	10	10	10	μA

* Continuous reverse voltage can cause LED damage.

INTENSITY BIN LIMIT

	Red (100 mA)		Green (100 mA)			Blue (100 mA)			White (100 mA)			
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	
1L	3000	4180	1R	7030	10100	1H	1824	2560	1Q	5860	8200	
1M	3590	5020	1S	8200	12000	1J	2130	3000	1R	7030	10100	
1N	4180	5860	1T	10100	14400	1K	2560	3590	1S	8200	12000	
						1L	3000	4180				

Tolerance of measurement of luminous intensity is ±10%.

COLOR BIN LIMIT

*

	Red (100 mA)		G	Green (100 mA	.)	Blue (100 mA)			
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	
RB	619	624	G7	520	525	B3	460	465	
			G23	522.5	527.5	B23	462.5	467.5	
			G8	525	530	B4	465	470	
			G45	527.5	532.5	B45	467.5	472.5	
			G9	530	535	B5	470	475	

* Tolerance of measurement of dominant wavelength is ±1 nm.

CRI BIN LIMIT

White (100 mA)									
Bin Code	CRI Min.	CRI Max.							
Z	60	65							
А	65	70							
С	70	75							
D	75	80							
Н	80	85							
J	85	90							

* Tolerance of measurement of CRI is ±2.

PERFORMANCE GROUPS - CHROMATICITY

Region	x	У									
	0.3146	0.3172		0.3130	0.3284		0.3190	0.3339		0.3201	0.3222
411	0.3201	0.3222	410	0.3190	0.3339	410	0.3251	0.3394		0.3256	0.3273
A11	0.3211	0.3106	A12	0.3201	0.3222	A13	0.3256	0.3273	A14	0.3261	0.3152
	0.3161	0.3059		0.3146	0.3172		0.3201	0.3222		0.3211	0.3106
	0.3115	0.3397		0.3099	0.3509		0.3170	0.3572		0.3180	0.3456
4.01	0.3180	0.3456	4.00	0.3170	0.3572	4.00	0.3240	0.3636	404	0.3245	0.3515
A21	0.3190	0.3339	A22	0.3180	0.3456	A23	0.3245	0.3515	A24	0.3251	0.3394
	0.3130	0.3284		0.3115	0.3397		0.3180	0.3456		0.3190	0.3339
	0.3245	0.3515		0.3240	0.3636		0.3311	0.3699		0.3311	0.3574
401	0.3311	0.3574	4.2.2	0.3311	0.3699	400	0.3381	0.3762	404	0.3376	0.3633
A31	0.3311	0.3449	A32	0.3311	0.3574	A33	0.3376	0.3633	A34	0.3371	0.3504
	0.3251	0.3394		0.3245	0.3515		0.3311	0.3574		0.3311	0.3449
	0.3256	0.3273	A42	0.3251	0.3394		0.3311	0.3449		0.3311	0.3324
A41	0.3311	0.3324		0.3311	0.3449	A43	0.3371	0.3504	A44	0.3366	0.3374
A41	0.3311	0.3199		0.3311	0.3324	A43	0.3366	0.3374		0.3361	0.3245
	0.3261	0.3152		0.3256	0.3273		0.3311	0.3324		0.3311	0.3199
	0.3663	0.3758		0.3646	0.3680		0.3630	0.3611	4D4	0.3614	0.3539
4C3	0.3680	0.3833	4C4	0.3663	0.3758	4D3	0.3646	0.3680		0.3630	0.3611
403	0.3736	0.3874	404	0.3719	0.3797	4D3	0.3702	0.3722		0.3686	0.3649
	0.3719	0.3797		0.3702	0.3722		0.3686	0.3649		0.3670	0.3578
	0.3680	0.3833		0.3736	0.3874		0.3802	0.3916		0.3871	0.3959
4T4	0.3698	0.3915	5S1	0.3754	0.3954	584	0.3820	0.3997	5T1	0.3894	0.4044
414	0.3754	0.3954	551	0.3820	0.3997	554	0.3894	0.4044	511	0.3962	0.4086
	0.3736	0.3874		0.3802	0.3916		0.3871	0.3959		0.3937	0.4001
	0.3937	0.4001		0.3670	0.3578		0.3686	0.3649		0.3744	0.3685
5T4	0.3962	0.4086	5A1	0.3686	0.3649	5A2	0.3702	0.3722	5A3	0.3763	0.3760
514	0.4035	0.4133	JAT	0.3744	0.3685	JAZ	0.3763	0.3760	JA3	0.3825	0.3798
	0.4006	0.4044		0.3726	0.3612		0.3744	0.3685		0.3804	0.3721
	0.3726	0.3612		0.3702	0.3722		0.3719	0.3797		0.3782	0.3837
5A4	0.3744	0.3685	5B1	0.3719	0.3797	5B2	0.3736	0.3874	5B3	0.3802	0.3916
JA4	0.3804	0.3721	JDT	0.3782	0.3837	JDZ	0.3802	0.3916	303	0.3869	0.3958
	0.3783	0.3646		0.3763	0.3760		0.3782	0.3837		0.3847	0.3877

PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

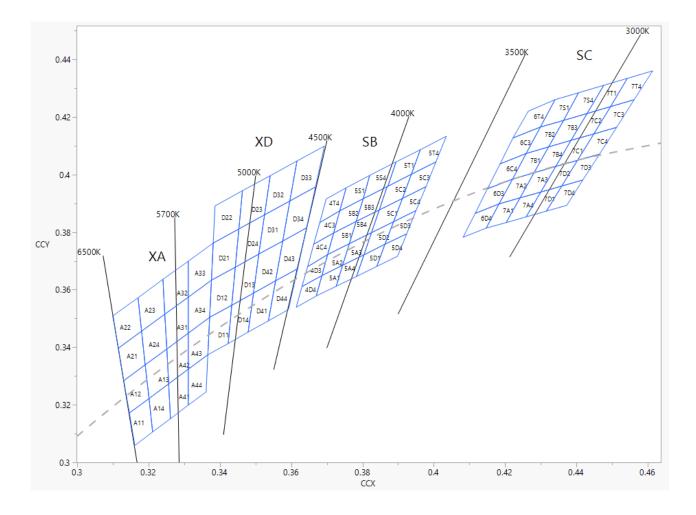
Region	x	у									
	0.3763	0.3760		0.3825	0.3798		0.3847	0.3877		0.3912	0.3917
50.4	0.3782	0.3837	501	0.3847	0.3877	500	0.3869	0.3958	500	0.3937	0.4001
5B4	0.3847	0.3877	5C1	0.3912	0.3917	5C2	0.3937	0.4001	5C3	0.4006	0.4044
	0.3825	0.3798		0.3887	0.3836		0.3912	0.3917		0.3978	0.3958
	0.3887	0.3836		0.3783	0.3646		0.3804	0.3721		0.3863	0.3758
5C4	0.3912	0.3917	5D1	0.3804	0.3721	5D2	0.3825	0.3798	5D3	0.3887	0.3836
504	0.3978	0.3958	501	0.3863	0.3758	502	0.3887	0.3836	505	0.3950	0.3875
	0.3950	0.3875		0.3840	0.3681		0.3863	0.3758		0.3924	0.3794
	0.3840	0.3681		0.4186	0.4037		0.4150	0.3950		0.4116	0.3865
5D4	0.3863	0.3758	6C3	0.4222	0.4127	6C4	0.4186	0.4037	6D3	0.4150	0.3950
504	0.3924	0.3794	003	0.4299	0.4165	004	0.4259	0.4073	003	0.4221	0.3984
	0.3898	0.3716		0.4259	0.4073		0.4221	0.3984		0.4183	0.3898
	0.4082	0.3782		0.4222	0.4127		0.4299	0.4165		0.4364	0.4188
6D4	0.4116	0.3865	6T4	0.4265	0.4220	7S1	0.4340	0.4260	754	0.4406	0.4284
004	0.4183	0.3898	014	0.4340	0.4260		0.4406	0.4284		0.4477	0.4310
	0.4147	0.3814		0.4299	0.4165		0.4364	0.4188		0.4430	0.4212
	0.4430	0.4212		0.4496	0.4236	744	0.4147	0.3814	7A2	0.4183	0.3898
7T1	0.4477	0.4310	7T4	0.4543	0.4334		0.4183	0.3898		0.4221	0.3984
711	0.4543	0.4334	/14	0.4614	0.4360	7A1	0.4242	0.3919		0.4281	0.4006
	0.4496	0.4236		0.4562	0.4260		0.4203	0.3833		0.4242	0.3919
	0.4242	0.3919		0.4203	0.3833		0.4221	0.3984		0.4259	0.4073
7A3	0.4281	0.4006	7A4	0.4242	0.3919	7B1	0.4259	0.4073	7B2	0.4299	0.4165
745	0.4342	0.4028	784	0.4300	0.3939	701	0.4322	0.4096	702	0.4364	0.4188
	0.4300	0.3939		0.4259	0.3853		0.4281	0.4006		0.4322	0.4096
	0.4322	0.4096		0.4281	0.4006		0.4342	0.4028		0.4385	0.4119
7B3	0.4364	0.4188	7B4	0.4322	0.4096	7C1	0.4385	0.4119	7C2	0.4430	0.4212
703	0.4430	0.4212	7 04	0.4385	0.4119	701	0.4449	0.4141	762	0.4496	0.4236
	0.4385	0.4119		0.4342	0.4028		0.4403	0.4049		0.4449	0.4141
	0.4449	0.4141		0.4403	0.4049		0.4259	0.3853		0.4300	0.3939
7C3	0.4496	0.4236	7C4	0.4449	0.4141	7D1	0.4300	0.3939	202	0.4342	0.4028
703	0.4562	0.4260	764	0.4513	0.4164	701	0.4359	0.3960	7D2	0.4403	0.4049
	0.4513	0.4164			0.4071		0.4316	0.3873		0.4359	0.3960

PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)

Region	x	У									
	0.4359	0.3960		0.4316	0.3873		0.3371	0.3504		0.3376	0.3633
7D3	0.4403	0.4049	7D4	0.4359	0.3960	D11	0.3433	0.3546	D12	0.3443	0.3678
703	0.4465	0.4071	704	0.4418	0.3981	ווע	0.3423	0.3413	DIZ	0.3433	0.3546
	0.4418	0.3981		0.4373	0.3893		0.3366	0.3374		0.3371	0.3504
	0.3443	0.3678		0.3433	0.3546		0.3381	0.3762		0.3386	0.3891
D13	0.3509	0.3724	D14	0.3494	0.3588	D21	0.3453	0.3811	D22	0.3463	0.3944
D13	0.3494	0.3588	D14	0.3479	0.3453	DZT	0.3443	0.3678	D22	0.3453	0.3811
	0.3433	0.3546		0.3423	0.3413		0.3376	0.3633		0.3381	0.3762
	0.3463	0.3944		0.3453	0.3811	D31	0.3525	0.3860	D32	0.3541	0.3996
D23	0.3541	0.3996	D24	0.3525	0.3860		0.3596	0.3908		0.3616	0.4047
D23	0.3525	0.3860	DZ4	0.3509	0.3724		0.3576	0.3769		0.3596	0.3908
	0.3453	0.3811		0.3443	0.3678		0.3509	0.3724		0.3525	0.3860
	0.3616	0.4047		0.3596	0.3908		0.3494	0.3588		0.3509	0.3724
D33	0.3693	0.4099	D34	0.3668	0.3957	D41	0.3556	0.3631	D42	0.3576	0.3769
035	0.3668	0.3957	D34	0.3643	0.3815	D41	0.3536	0.3492	D4Z	0.3556	0.3631
	0.3596	0.3908		0.3576	0.3769		0.3479	0.3453		0.3494	0.3588
	0.3576	0.3769		0.3556	0.3631						
D43	0.3643	0.3815	D44	0.3618	0.3673						
D43	0.3618	0.3673	D44	0.3592	0.3531						
	0.3556	0.3631		0.3536	0.3492						

* Tolerance of measurement of the color coordinates is ±0.01.

CIE CHROMATICITY DIAGRAM



ORDER CODE TABLE

		Luminous Int	tensity (mcd)	D	ominant Wa	velength (nr	n)	
Kit Number	Color	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	Package
	Red	Any 1 Intens 1L(3000) -	sity bin from - 1N(5860)	RB	619	RB	624	Reel
CLQ6A-TKW-S1L1R1H1QBB7935AA3	Green	Any 1 Intens 1R(7030) -	Any 1	hue bin fron	n G7(520)-G9	9(535)	Reel	
CEQ0A-IKM-SIFIKIHIGPP/930A43	Blue	Any 1 Intens 1H(1824)	sity bin from - 1L(4180)	Any 1	hue bin fron	n B3(460)-B5	5(475)	Reel
	White	Any 1 Intens 1Q(5860) -		х	A		Reel	
	Red	Any 1 Intens 1L(3000) -	sity bin from - 1N(5860)	RB	619	RB	624	Reel
CLQ6A-TKW-S1L1R1H1QBB7935BB3	Green		sity bin from 1T(14400)	Any 1	Reel			
GEQUA-TRW-STETRTTTQDD/953DD5	Blue	Any 1 Intens 1H(1824)	Any 1	Reel				
	White	Any 1 Intens 1Q(5860) -		Reel				
	Red	Any 1 Intens 1L(3000) -	sity bin from - 1N(5860)	RB	619	RB	624	Reel
CLQ6A-TKW-S1L1R1H1QBB7935CC3	Green	Any 1 Intens 1R(7030) -	Any 1	Any 1 hue bin from G7(520)-G9(535)				
	Blue	Any 1 Intens 1H(1824)	sity bin from - 1L(4180)	Any 1	Reel			
	White		sity bin from 1S(12000)		S	С		Reel
	Red	Any 1 Intens 1L(3000) -	sity bin from - 1N(5860)	RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from 1R(7030) - 1T(14400)		Any 1	Reel			
CLQ6A-TKW-S1L1R1H1QBB7935DD3	Blue	Any 1 Intens 1H(1824)	sity bin from - 1L(4180)	Any 1	Reel			
	White	Any 1 Intens 1Q(5860) -	sity bin from 1S(12000)		х	D		Reel

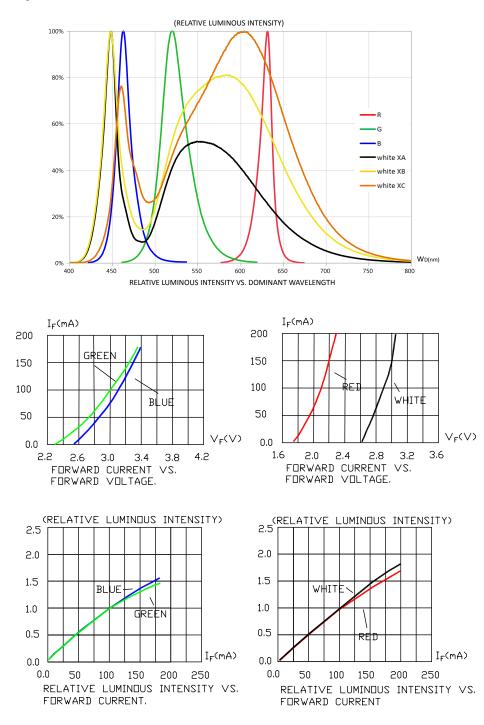
Notes:

The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.

- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

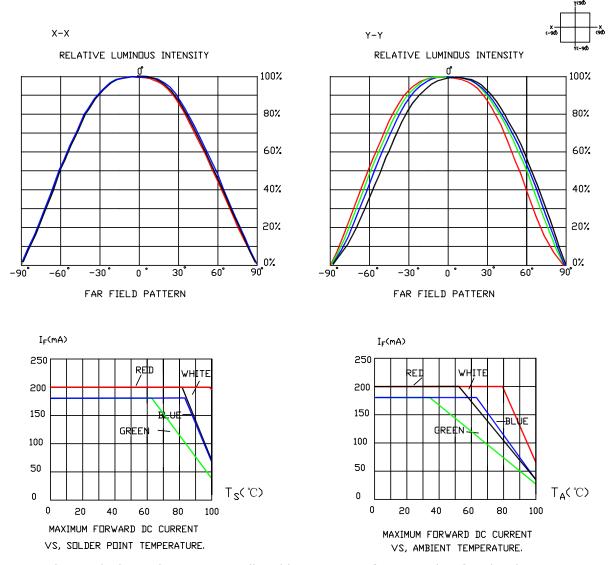
GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

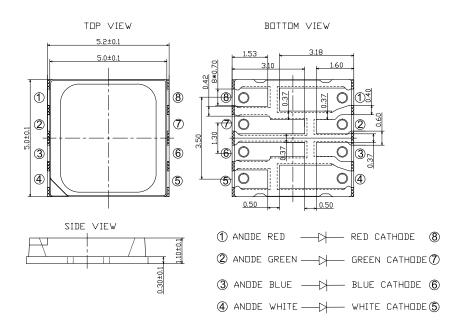


The graph shows the maximum allowable DC current for a LED die of each color.

MECHANICAL DIMENSIONS

All dimensions are in mm.

Tolerance of measurement of the dimension is ±0.1.



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

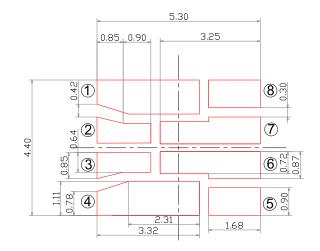
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result.



Solder Pad recommend:

All dimensions are in mm.



• Tolerance of measurement of the dimension is ±0.1.

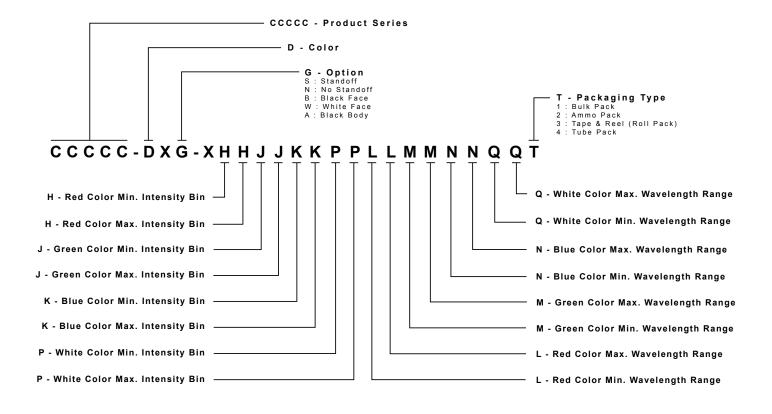
Assembly notes:

- Modification of an SMD LED is not recommended after soldering. If modification cannot be avoided, the modifications must be pre-qualified to avoid damaging the SMD LED.
- Reflow soldering should not be done more than two times(according to model's MSL requirements).
- · No stress should be exerted on the package during soldering.
- The package may be affected by environments & assemblies which contain corrosive substance. Please avoid conditions which may cause the LEDs to corrode tarnish or discolor.
- The PCB should not be wrapped after soldering to allow natural cooling down to 40°.

KIT NUMBER SYSTEM

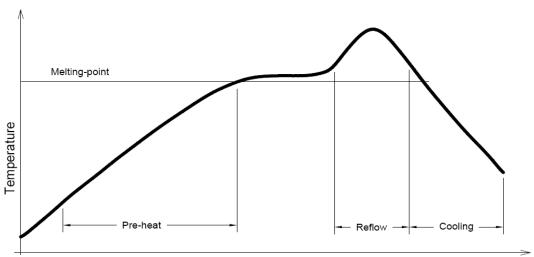
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



REFLOW SOLDERING

- The CLQ6A-TKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



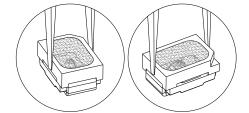
Time

Use only with CLQ6A-TKW

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

NOTES

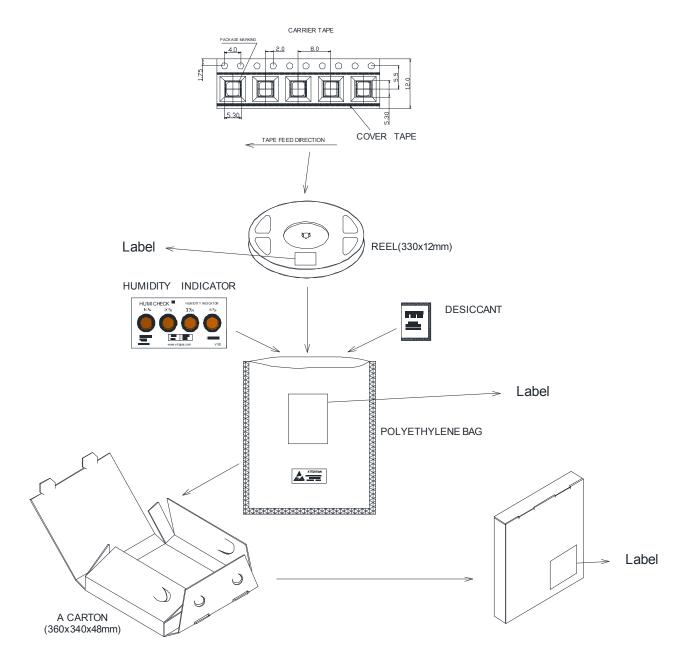
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 4000 pcs per reel.



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