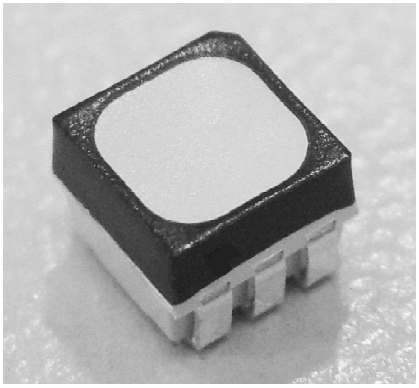
CLX6E-FKC: PLCC6 3 in 1 SMD LED



PRODUCT DESCRIPTION

This SMD LED features an IPx8 water resistant rating in a PLCC6 package. These high performance tricolor SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for outdoor and full color video signage applications.

The encapsulation resin contains UV inhibitors to minimize the effects of long-term exposure to direct sunlight, resulting in stable light output over the life of the LED. This PLCC6 package has an increased package height to ease in the manufacturing process.

FEATURES

- Size (mm): 3.5 x 3.4 x 2.8
- Dominant Wavelength
  Red (619 - 624nm)
  Green (520 - 535nm)
  Blue (460 - 480nm)
- Luminous Intensity (mcd)
  Red (355 - 805)
  Green (710 - 1400)
  Blue (140 - 355)
- Water-Resistant (IPx8)*
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

APPLICATIONS

- Architecture Lighting
- Outdoor Full-Color Video Screen
- Decorative Lighting
- Amusement

*:This part is tested under the condition of assembling it on a PCB with isolating the electrical path by silicone. The leads area of the LED is not IPx8 rated and it's required to insulate for moisture by customer in outdoor application.

Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com

ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

Items	Symbol	Absolute Maximum Rating			Unit
		R	G	B	
Forward Current Note 1	I_F	50	30	35	mA
Peak Forward Current Note 2	I_{FP}	200	100	100	mA
Reverse Voltage	V_R	5	5	5	V
Power Dissipation	P_D	130	102	133	mW
Operation Temperature	T_{opr}	-40 ~ +85			°C
Storage Temperature	T_{stg}	-40 ~ +100			°C
Junction Temperature	T_J	110	110	110	°C
Junction/ambient 1 chip on	R_{THJA}	450	400	450	°C/W
Junction/solder point 1 chip on	R_{THJs}	230	230	200	°C/W
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000V			

Note:

1. Single-color light
2. Pulse width ≤0.1 msec, duty ≤1/10.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T_A = 25°C)

Characteristics	Condition	Symbol	Values			Unit
			R	G	B	
Dominant Wavelength	I_F = 15mA(R) I_F = 10mA(G) I_F = 10mA(B)	λ_{DOM}	619~624	520~535	460~480	nm
Spectral bandwidth at 50% I_{REL} max	I_F = 15mA(R) I_F = 10mA(G) I_F = 10mA(B)	$\Delta\lambda$	24	38	28	nm
Forward Voltage	I_F = 15mA(R) I_F = 10mA(G) I_F = 10mA(B)	$V_{F(avg)}$	2.0	2.8	3.0	V
		$V_{F(max)}$	2.6	3.4	3.8	V
Luminous Intensity	I_F = 15mA(R) I_F = 10mA(G) I_F = 10mA(B)	$I_{V(min)}$	355	710	140	mcd
		$I_{V(avg)}$	500	950	240	mcd
Luminous Fulx(Reference)	I_F = 15mA(R) I_F = 10mA(G) I_F = 10mA(B)	$\Phi_{V(avg)}$	1.3	2.4	0.6	lm
Luminous Intensity(Reference)	I_F = 20mA(R/G/B)	$I_{V(avg)}$	700	1500	400	mcd
Reverse Current (max)	V_R = 5 V	I_R	10	10	10	μA

* Continuous reverse voltage can cause LED damage.

INTENSITY BIN LIMIT

Red (15 mA)			Green (10 mA)			Blue (10 mA)		
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
H	355	450	M	710	900	D	140	180
hj	403	505	qr	805	1010	9a	160	202
J	450	560	N	900	1120	E	180	224
km	505	635	st	1010	1260	bc	202	252
K	560	710	P	1120	1400	F	224	280
np	635	805				de	252	318
						G	280	355

* Tolerance of measurement of luminous intensity is ±10%.

COLOR BIN LIMIT

Red (15 mA)			Green (10 mA)			Blue (10 mA)		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RB	619	624	G7	520	525	B3	460	465
			G23	522.5	527.5	B23	462.5	467.5
			G8	525	530	B4	465	470
			G45	527.5	532.5	B45	467.5	472.5
			G9	530	535	B5	470	475
						B67	472.5	477.5
						B6	475	480

* Tolerance of measurement of dominant wavelength is ±1 nm.

ORDER CODE TABLE

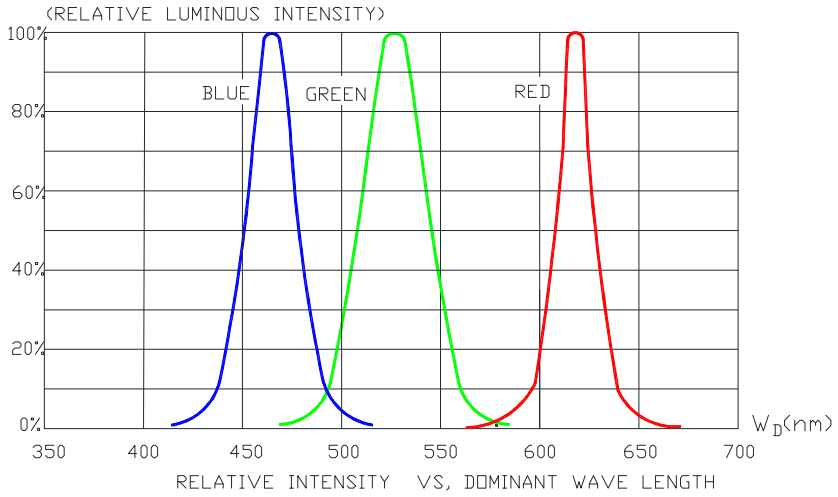
Kit Number	Color	Luminous Intensity (mcd)		Dominant Wavelength (nm)				Package
		Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max. (nm)	
CLX6E-FKC-CHnpMPDGBB79363	Red	355	805	RB	619	RB	624	Reel
	Green	710	1400	G7	520	G9	535	Reel
	Blue	140	355	B3	460	B6	480	Reel
CLX6E-FKC-CH1M1D1BB7C3D3	Red	Any 1 Intensity bin from H(355) - np(805)		RB	619	RB	624	Reel
	Green	Any 1 Intensity bin from M(710) - P(1400)		Any 1 hue bin from G7(520)-G9(535)				Reel
	Blue	Any 1 Intensity bin from D(140) - G(355)		Any 1 hue bin from B3(460)-B6(480)				Reel

Notes:

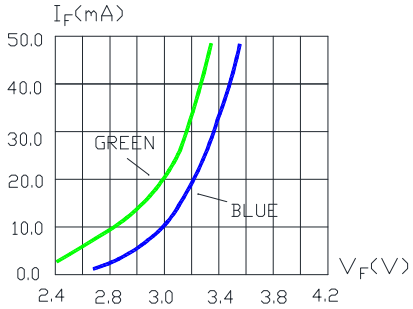
- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

GRAPHS

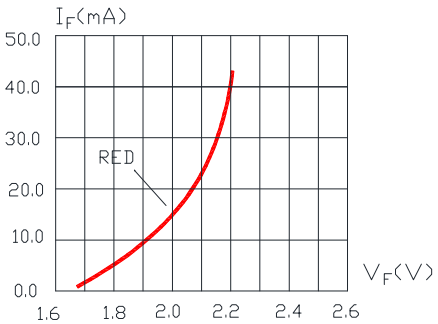
The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



RELATIVE INTENSITY VS, DOMINANT WAVE LENGTH



FORWARD CURRENT VS. FORWARD VOLTAGE.



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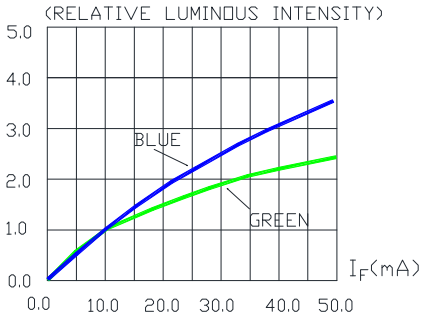
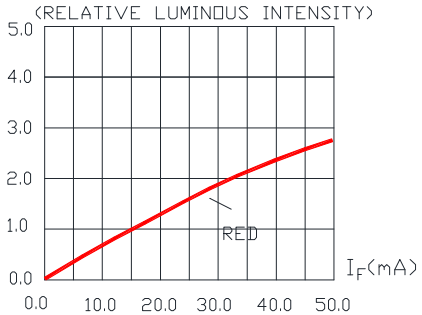


RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT.



RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

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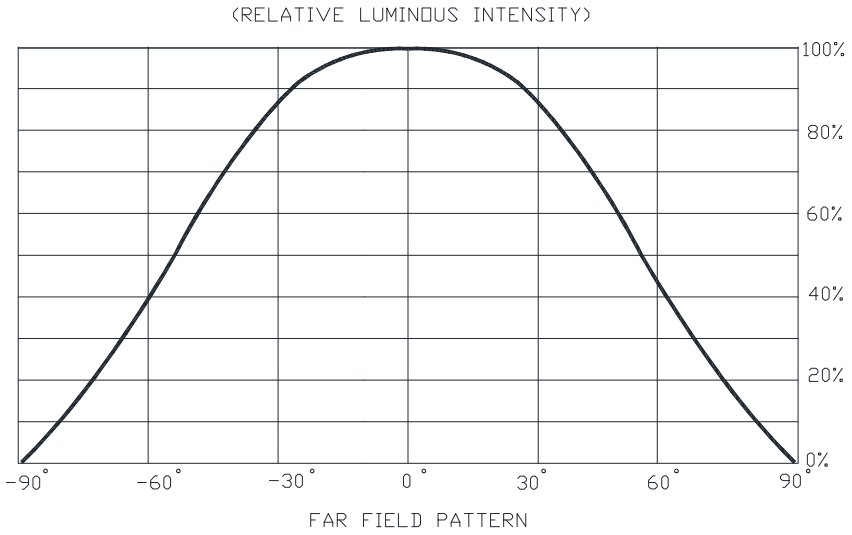
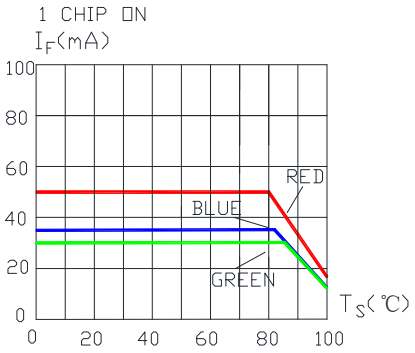
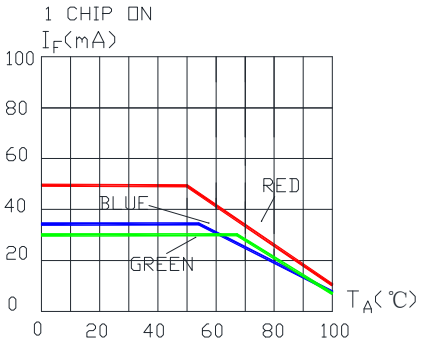


FAR FIELD PATTERN



MAXIMUM FORWARD DC CURRENT
VS, SOLDER POINT TEMPERATURE.

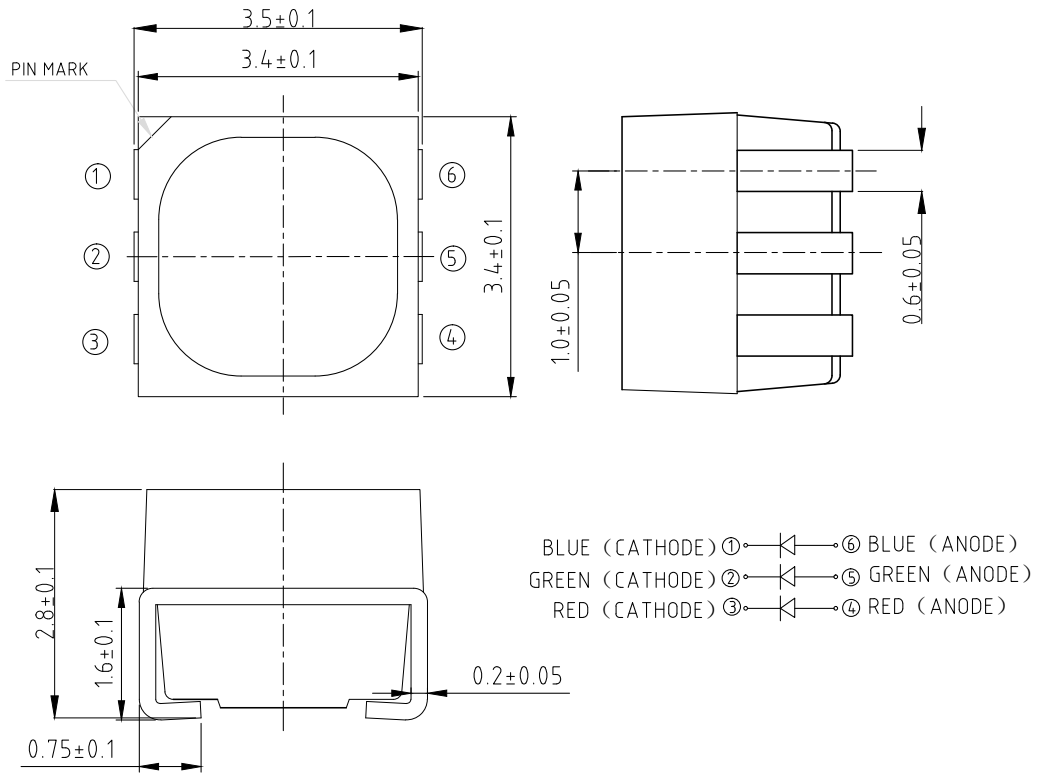


MAXIMUM FORWARD DC CURRENT
VS, AMBIENT TEMPERATURE.

MECHANICAL DIMENSIONS

All dimensions are in mm.

Tolerance of measurement of the dimension is ±0.1.



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

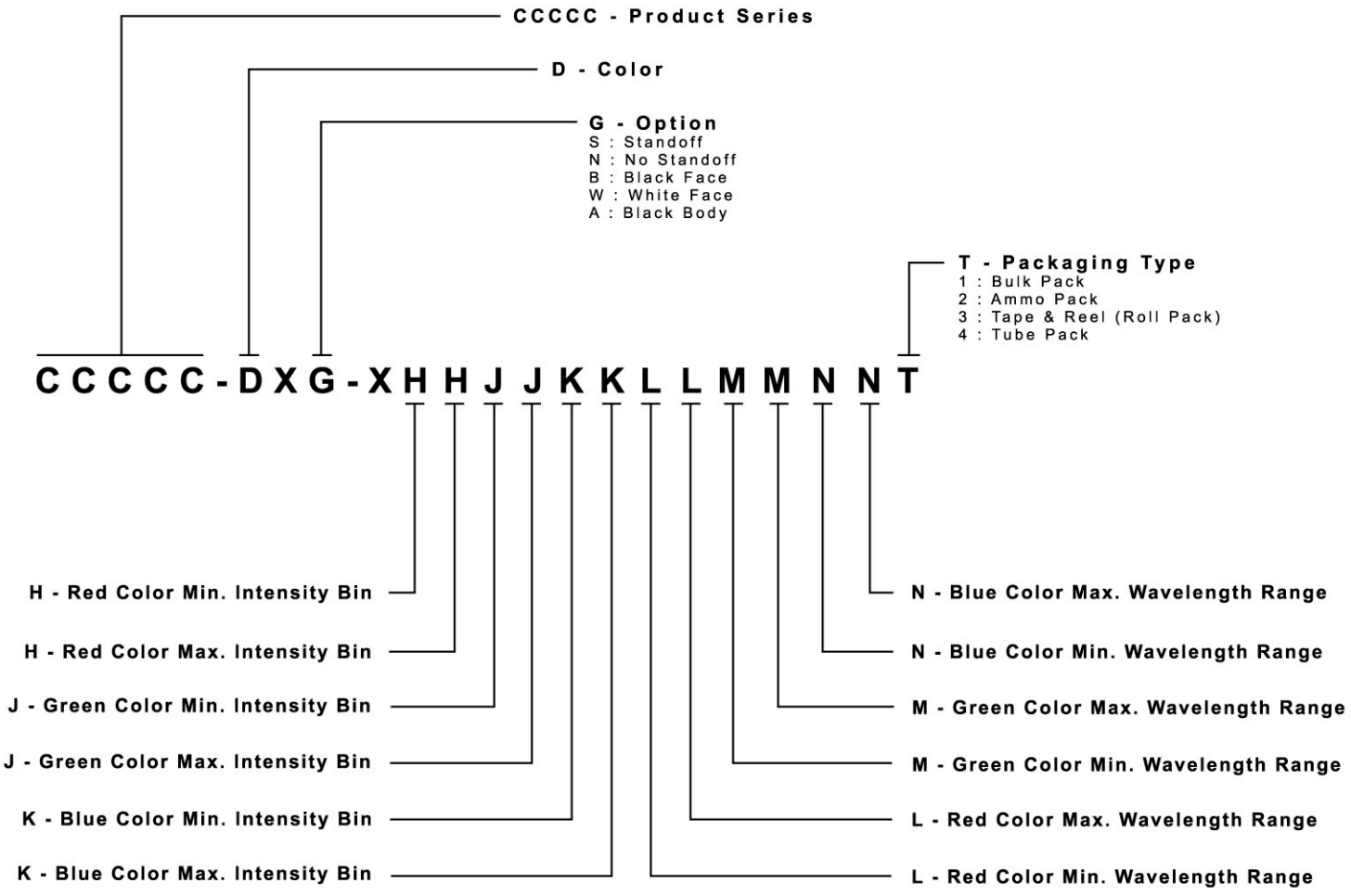
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



RELIABILITY

Tests and Results

Test	Applicable Standards	Test Condition	Note	Number of Damaged
Temperature Cycle	JEITA ED-4701 100 105	-40°C~25°C~100°C~25°C 30 mins, 5 mins, 30 mins, 5 mins	100 cycles	0/50
Thermal Shock	MIL-STD-202G	-40°C~100°C 30 mins, 30 mins	100 cycles	0/50
Moisture Resistance	JEITA ED-4701 200 203	25°C~65°C~ 90%RH 24hrs/1cycle	10 cycles	0/50
High Temperature Storage	JEITA ED-4701 200 201	T_A=100°C	500 hrs	0/50
Temperature Humidity Storage	JEITA ED-4701 100 103	T_A=60°C RH=90%	500 hrs	0/50
Low Temperature Storage	JEITA ED-4701 200 202	T_A=-40°C	500 hrs	0/50
Water Proof Test*	IEC 60529:2001	IP X8 Immersing in 1m water	24hrs	0/50
High Temperature Life Test	-	T_A=85°C I_F=15 mA	1000 hrs	0/50
Life Test	-	T_A=25°C IF: R=30mA G=30mA B=20mA	1000 hrs	0/50
High Humidity Heat Life Test	-	60°C RH=90% I_F=15 mA	500 hrs	0/50
Low Temperature Life Test	-	Ta=-40°C IF: R=30mA G=30mA B=20mA	500 hrs	0/50
Resistance to Soldering Heat(Reflow Soldering)	JEITA ED-4701 300 301	T_{sol}=250°C,10sec (Pre treatment 30°C,70%,168hrs)	2 times	0/50
Vibration-variable Frequency	MIL-STE-883 Method 2007	20G min, 20 to 2000Hz, 4cycles, 4mins, Each x,y,z		0/50
Electrostatic Discharge Test	AEC(Q101-001)	Human body model 1000 V (Forward and reverse current conduct electricity each 1time)		0/50

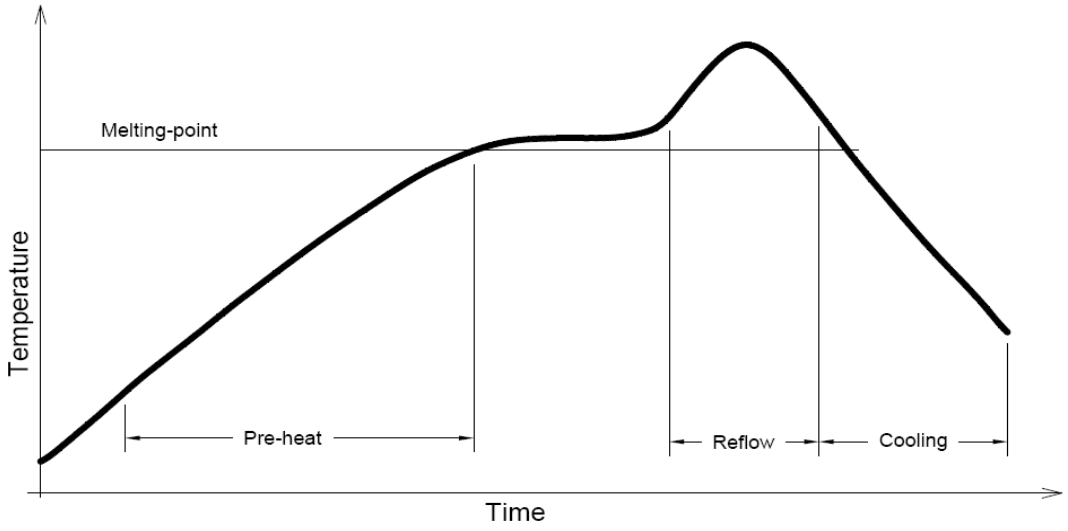
Water proof test*: The test is conducted on component level. It is strongly recommended the customers test the products for their application

Failure Criteria

Item	Symbol	Test Condition	Criteria for Judgment	
			Min.	Max.
Forward Voltage	V_F	I_F = 20 mA	–	Initial Data x 1.1
Reverse Current	I_R	V_R = 5 V	-	10 μA
Luminous Flux/Intensity	Φ_V	I_F = 20 mA	Initial Data x 0.7	-
Resistance to Soldering Heat	-	I_F = 20 mA	No dead lamps and visual damage	
Vibration-variable Frequency	-	I_F = 20 mA	No dead lamps and visual damage	

REFLOW SOLDERING

- The CLX6E-FKC is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below

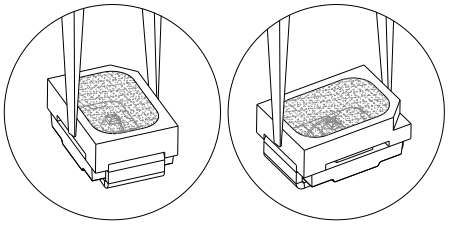


Use only with CLX6E-FKC

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

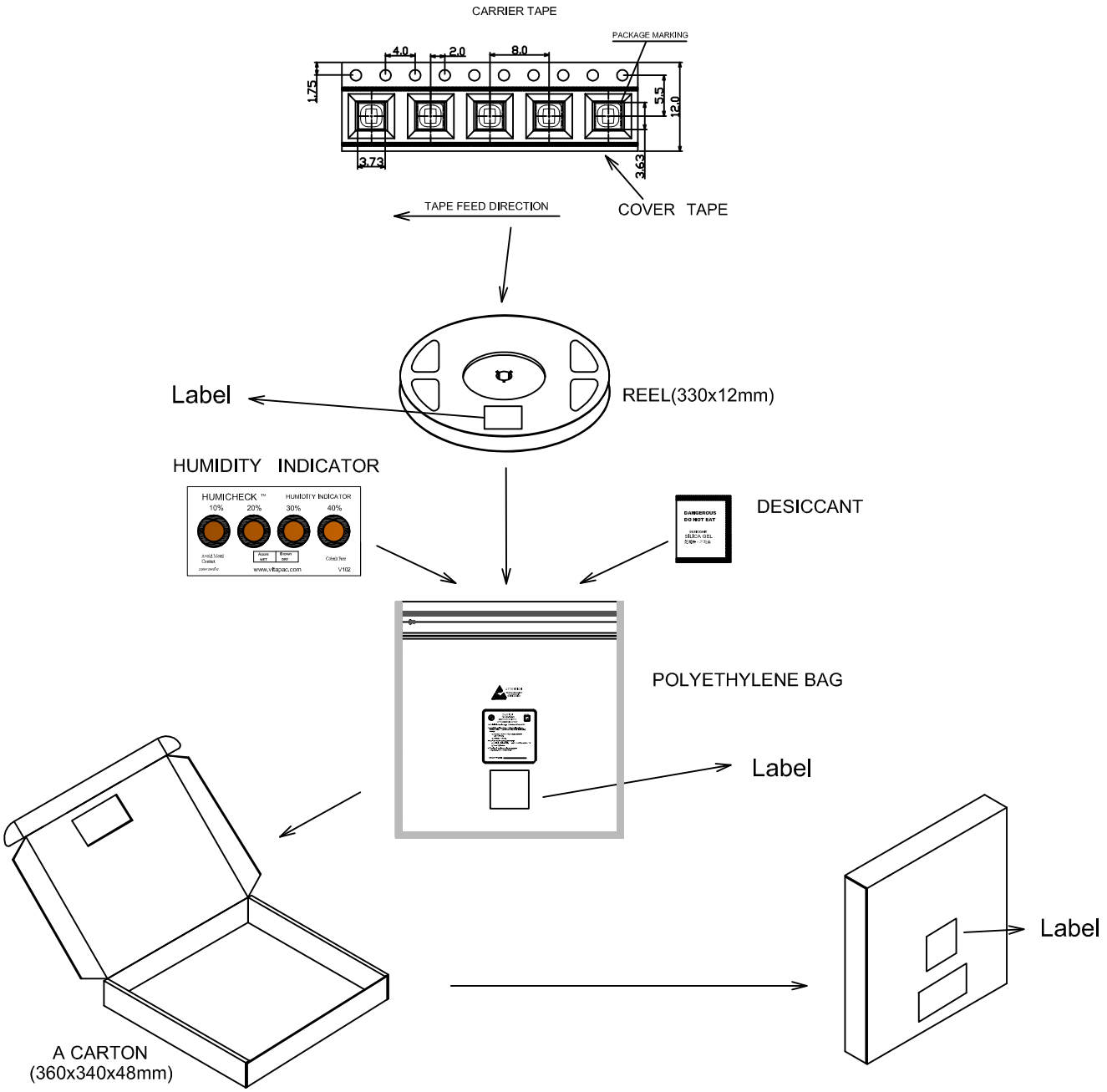
NOTES

- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:



PACKAGING

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2800 pcs per reel.



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