

CLX6F-BKB: PLCC6 3 IN 1 SMD LED



PRODUCT DESCRIPTION

These SMD LEDs are packaged in an • industry standard PLCC6 package. These high reliability and high brightness LEDs • are designed to work in a wide range of environmental condition and are ideally suited for use in illumination applications.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumination applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.

FEATURES

- Size (mm): 3.5 x 3.4 x 2.8
- Dominant Wavelength: Blue (465 - 475nm)
- Luminous Intensity (mcd) CLX6F-BKB:(1120 - 2240)
- Water-Resistant (IPX8)*
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant
- Matte Surface

APPLICATIONS

- Architecture Lighting
- Channel Letter
- Backlight

*:This part is tested under the condition of assembling it on a PCB with isolating the electrical path by silicone. The leads area of the LED is not IPx8 rated and it's required to insulate for moisture by customer in outdoor application.

Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com

ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

Items	Symbol	Absolute Maximum Rating	Unit		
Forward Current Note 1	I _F	3 x 35	mA		
Peak Forward Current Note 2	I _{FP}	3 x 100	mA		
Reverse Voltage	V _R	5	V		
Power Dissipation	P _D	3 x 133	mW		
Operation Temperature	T _{opr}	-40 ~ +85	٥°		
Storage Temperature	T _{stg}	-40 ~ +100	°C		
Junction Temperature	T _J	110	°C		
Junction/Ambient 1 chip on	R _{thja}	450	°C/W		
Junction/Solder Point 1 chip on	R _{THJS}	200 °C/W			
Electrostatic Discharge Classification (MIL-STD-883E)	ESD	1000V			

Note:

1. Single-color light

2. Pulse width ≤ 0.1 msec, duty $\leq 1/10$.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS ($T_A = 25^{\circ}C$)

Characteristics	Condition	Symbol	Values	Unit
Dominant Wavelength	I _F = 3 x 20mA	$\lambda_{_{\text{DOM}}}$	465~475	nm
Spectral bandwidth at 50% $\mathrm{I}_{_{\rm REL}}$ max	I _F = 3 x 20mA	Δλ	28	nm
Forward Voltage	l _F = 3 x 20mA	V _{F(avg)}	2.9	V
		V _{F(max)}	3.8	V
	I _F = 3 x 20mA	I _{V(min)}	1120	mcd
Luminous Intensity		I _{V(avg)}	1450	mcd
Luminous Flux(Reference)	I _F = 3 x 20mA	$\Phi_{_{V(avg)}}$	4.2	lm
Reverse Current (max)	V _R = 5 V	I _R	10	μA

* Continuous reverse voltage can cause LED damage.



INTENSITY BIN LIMIT

Blue(3 x 20 mA) - CLX6F-BKB				
Bin Code	Min.(mcd)	Max.(mcd)		
Р	1120	1400		
vw	1260	1600		
Q	1400	1800		
ху	1600	2020		
R	1800	2240		

* Tolerance of measurement of luminous intensity is ±10%

COLOR BIN LIMIT

Blue (3 x 20 mA) - CLX6F-BKB				
Bin Code	Min.(nm)	Max.(nm)		
B4	465	470		
B45	467.5	477.5		
В5	470	475		

* Tolerance of measurement of dominant wavelength is ±1 nm

ORDER CODE TABLE

Color Kit Number		Luminous Intensity (mcd)		Dominant Wavelength (nm)				Package
Color	Color Kit Number	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max.(nm)	Гаскауе
Blue	CLX6F-BKB-CPR453	1120	2240	B4	465	B5	475	Reel
Blue	CLX6F-BKB-CP14S3	Any 1 Intensity bin from P(1120) - R(2240)		Any 1 hue bin from B4(465) - B5(475)			Reel	

Notes:

• The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.

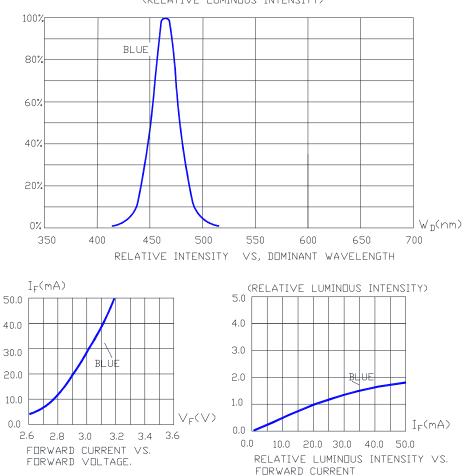
Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.

• Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

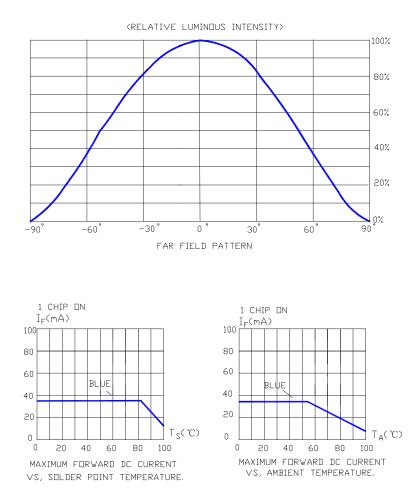


(RELATIVE LUMINOUS INTENSITY)



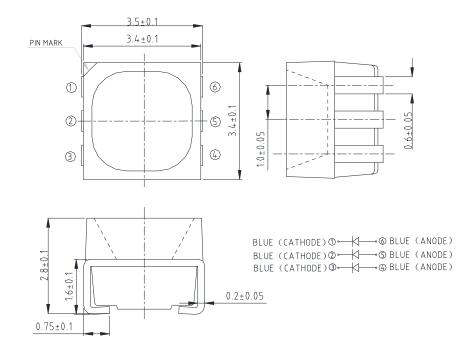
GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



MECHANICAL DIMENSIONS

All dimensions are in mm.



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

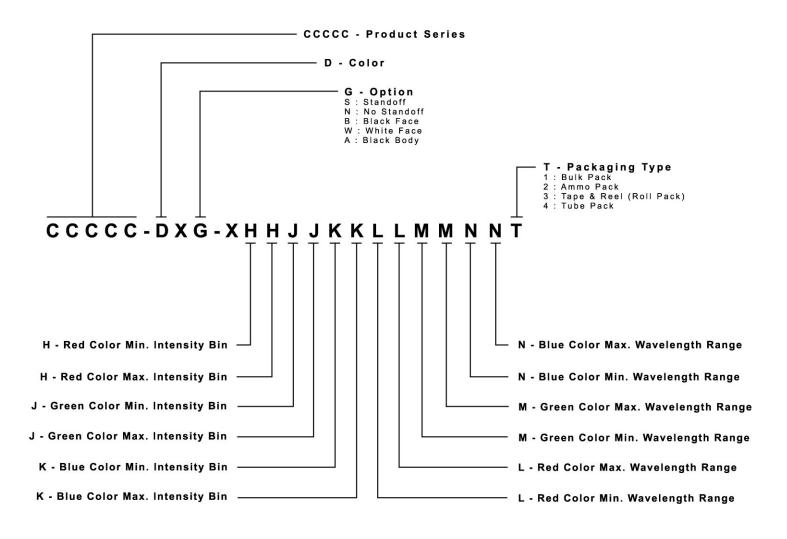
Vision Advisory

WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

KIT NUMBER SYSTEM

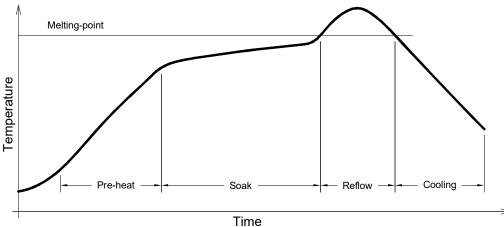
Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



REFLOW SOLDERING

- The CLX6F-BKB is rated as a MSL 5a product. .
- The recommended floor life out of bag is 24hrs. .
- The temperature profile is as below. •

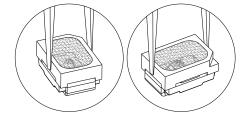




Use only with CLX6F-BKB

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

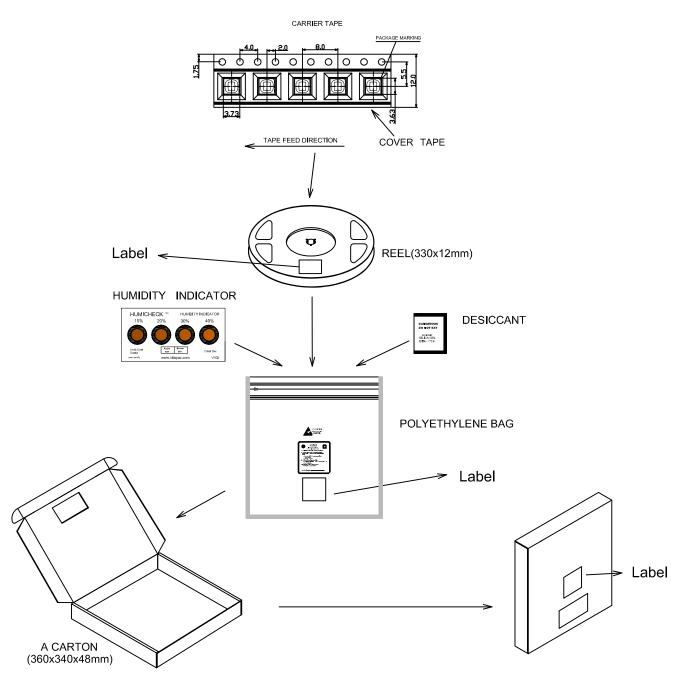
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle • with care. Never touch the resin surface of SMD products.
- · To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely. •





PACKAGING

- · The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- The reel pack is applied in SMD LED.
- Max 2800 pcs per reel.



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LTST-C19GD2WT LTST-N683GBEW LTW-170ZDC LTW-M140SZS40 598-8110-100F 598-8170-100F 598-8610-202F 67-22VRVGC/TR8 AAAF5060QBFSEEZGS HLMA-QG00-S0021 HLMP-6305-L0011 ALMD-LB36-SV002 APT1608QGW 15-21UYC/S530-A3/TR8 EASV1803BA0 LG M67K-H1J2-24-0-2-R18-Z LS A676-P2S1-1 SML-512VWT86A SML-LX0606SISUGC/A SML-LXL1307SRC-TR SML-LXR851SIUPGUBC LT1ED53A FAT801-S AM27ZGC03 APB3025SGNC APFA3010SURKCGKQBDC APHK1608VGCA APT2012QGW CLX6D-FKB-CN1R1H1BB7D3D3 LTST-C250KGKT LTW-020ZDCG LTW-21TS5 LTW-220DS5 JANTXM19500/521-02 UYGT801-S 42-21UYC/S530-A3/TR8 LO T67F-V1AB-24-1 YGFR411-H SML-LX0402IC-TR CMDA20AYAA7D1S CMDA16AYDR7A1X 339-1SURSYGW/S530-A2 598-8040-100F 598-8070-100F 598-8140-100F 598-8610-200F EAPL3527GA5 SML-LXL1209SYC/ATR EASV3020YGA0 EAST16086YA5