

## XLamp<sup>®</sup> CMB2550 LED



#### **PRODUCT DESCRIPTION**

The XLamp® CMB family delivers • industry-leading lumen density and efficacy • in Cree LED's package and LES sizes. Leveraging the latest COB technology platform, the CMB family provides a • no-compromise performance upgrade to existing CXA, CXB and CMA product • families while retaining mechanical and • optical compatibility with them.

XLamp CMB LEDs are optimized for • premium indoor lighting applications, • including track, spot and downlight, as well as outdoor lighting. •

#### **FEATURES**

- 19-mm optical source
- Mechanical and optical design consistent with CXA25, CXB25 and CMA25 LEDs
- Available in 70, 80, 90, and 95 CRI minimum options
- EasyWhite<sup>®</sup> 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning
  Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 3600 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL<sup>®</sup> recognized component (E349212)

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# Cree LED / 4001 E. Hwy. 54, Suite 2000 / Durham, NC 27709 USA / +1.919.313.5330 / www.cree-led.com

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#### **CHARACTERISTICS**

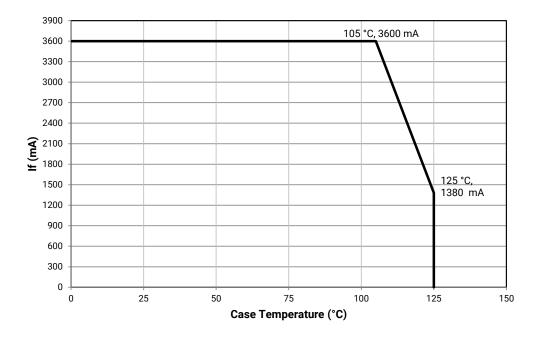
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			3600*
Reverse current	mA			0.1
Forward voltage (@ 1400 mA, T <sub>i</sub> = 85 °C)	V		34	38

\* Refer to the Operating Limits section.

#### **OPERATING LIMITS**

The maximum current rating of the CMB2550 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 16 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 17 for more information on LES temperature measurement.



#### FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS (I<sub>F</sub> = 1400 mA, T<sub>J</sub> = 85 °C)

The following tables provide order codes for XLamp CMB2550 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 15).

Nominal	С	RI	Minimum	Typical		2-Step		3-Step		5-Step
сст	Min.	Тур	Luminous Flux (Im)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
6500 K	70	73	8012	8594					65E	CMB2550-0000- 000N0B0A65E
0300 K	80	82	7305	7836			65G	CMB2550-0000- 000N0H0A65G		
	70	73	7947	8524					57E	CMB2550-0000- 000N0B0A57E
5700 K	80	82	7246	7773			57G	CMB2550-0000- 000N0H0A57G		
	90	92	6380	6843			57G	CMB2550-0000- 000N0U0A57G		
	70	73	7947	8524					50E	CMB2550-0000- 000N0B0A50E
5000 K	80	82	7246	7773			50G	CMB2550-0000- 000N0H0A50G		
	90	92	6201	6652			50G	CMB2550-0000- 000N0U0A50G		
	70	73	7856	8427					40E	CMB2550-0000- 000N0B0A40E
4000 K	80	82	7162	7682	40H	CMB2550-0000- 000N0H0A40H	40G	CMB2550-0000- 000N0H0A40G		
	90	92	6166	6614	40H	CMB2550-0000- 000N0U0A40H	40G	CMB2550-0000- 000N0U0A40G		
3500 K	80	82	7109	7625	35H	CMB2550-0000- 000N0H0A35H	35G	CMB2550-0000- 000N0H0A35G		
3300 K	90	92	6160	6607	35H	CMB2550-0000- 000N0U0A35H	35G	CMB2550-0000- 000N0U0A35G		
	70	73	7659	8215					30E	CMB2550-0000- 000N0B0A30E
3000 K	80	82	6985	7491	30H	CMB2550-0000- 000N0H0A30H	30G	CMB2550-0000- 000N0H0A30G		
	90	92	6070	6511	30H	CMB2550-0000- 000N0U0A30H	30G	CMB2550-0000- 000N0U0A30G		
2700 1/	80	82	6697	7183	27H	CMB2550-0000- 000N0H0A27H	27G	CMB2550-0000- 000N0H0A27G		
2700 K	90	92	5837	6261	27H	CMB2550-0000- 000N0U0A27H	27G	CMB2550-0000- 000N0U0A27G		
2200 K	80	82	5897	6325			22G	CMB2550-0000- 000N0H0A22G		

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.

#### FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS, PREMIUM COLOR (I<sub>E</sub> = 1400 mA, T<sub>1</sub> = 85 °C)

#### Fidelity

Nominal	CF	<b>XI</b> *	Minimum	Typical		2-Step
CCT	Min.	Тур	Luminous Flux (Im)			Order Code
4000 K	95	98	5569	5974	40H	CMB2550-0000-000N0Z0A40H
3500 K	95	98	5541	5943	35H	CMB2550-0000-000N0Z0A35H
3000 K	95	98	5379	5770	30H	CMB2550-0000-000N0Z0A30H
2700 K	95	98	5121	5493	27H	CMB2550-0000-000N0Z0A27H

#### Specialty

Nominal	C	RI	Minimum	Typical	2-Step		3-Step			
ССТ	Min.	Тур	Luminous Flux (Im)		Group	Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	5797	6218			31Q	CMB2550-0000- 000N0U0A31Q		
	90	92	5706	6120					30U	CMB2550-0000- 000N0U0A30U
3000 K	90	92	5949	6381			30Q	CMB2550-0000- 000N0U0A30Q		
	95	98	5069	5437	L7C	CMB2550-0000- 000N0Z0AL7C				

Notes

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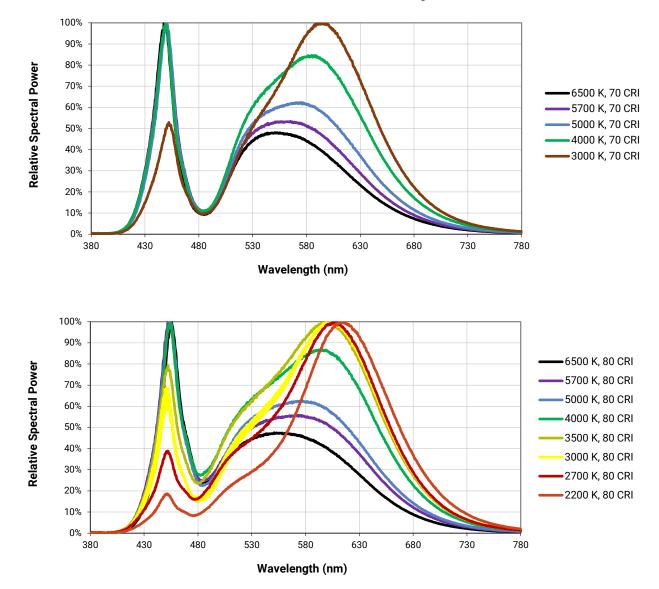
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Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).

For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



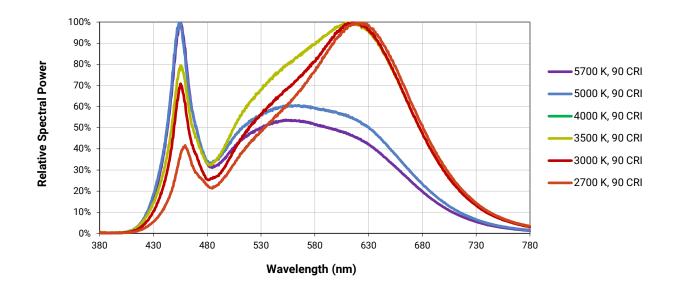
#### **RELATIVE SPECTRAL POWER DISTRIBUTION, STANDARD LEDS**



The following graphs are the result of a series of pulsed measurements at 1400 mA and T<sub>1</sub> = 85 °C.



#### **RELATIVE SPECTRAL POWER DISTRIBUTION, STANDARD LEDS - CONTINUED**



#### **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS**

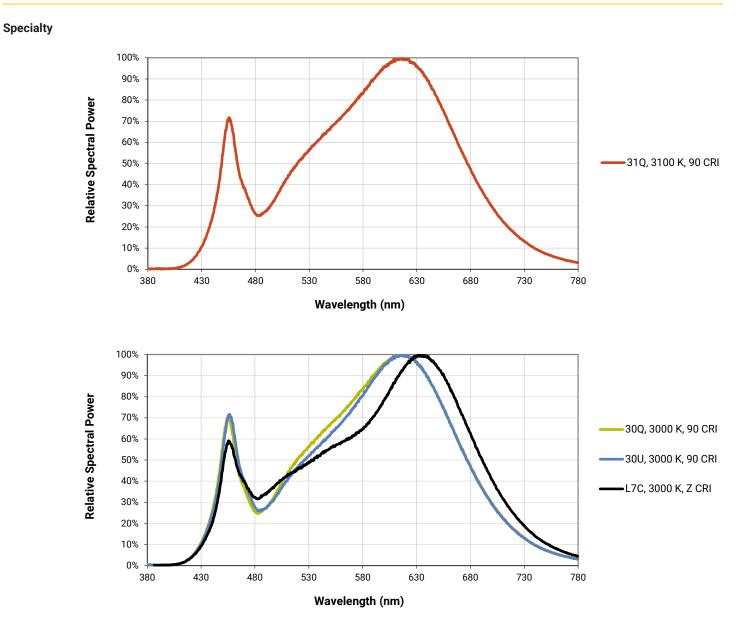
The following graphs are the result of a series of pulsed measurements at 1400 mA and T<sub>1</sub> = 85 °C.

100% 90% 80% **Relative Spectral Power** 70% 4000 K, Z CRI 60% 3500 K, Z CRI 50% 3000 K, Z CRI 40% 2700 K, Z CRI 30% 20% 10% 0% 430 480 530 580 630 680 380 730 780 Wavelength (nm)

Fidelity



#### **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED**

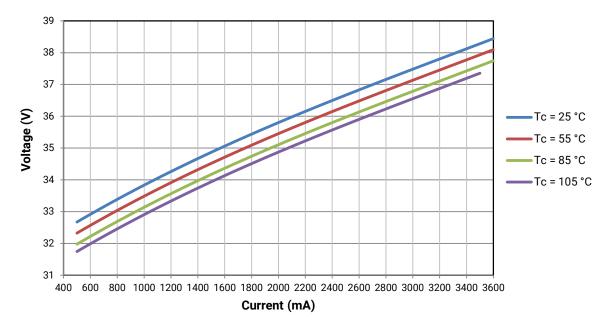






#### **ELECTRICAL CHARACTERISTICS**

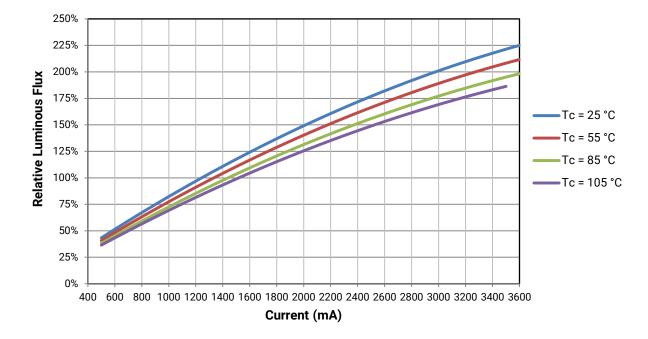
The following graph is the result of a series of steady-state measurements.



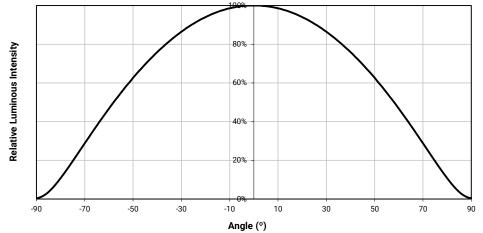
#### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of measurements of the CMB2550 LED at steady-state operation at the given conditions, divided by the flux measured during binning, which is a pulsed measurement at 1400 mA at  $T_1$  = 85 °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F$  = 1600 mA, the relative luminous flux ratio is 125% in the chart below. A CMB2550 LED that measures 6160 lm during binning will deliver 7700 lm (6160 \* 1.25) at steady-state operation of Tc = 25 °C,  $I_F$  = 1600 mA.



**TYPICAL SPATIAL DISTRIBUTION** 





#### **PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)**

XLamp CMB2550 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

Easy	EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у					
		0.3764	0.3711					
40H	4000 K	0.3784	0.3787					
40日	4000 K	0.3847	0.3826					
		0.3825	0.3748					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
301		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30H	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/П	2700 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle				
Bin Code	661	x	у	а	b	(°)				
65G	6500 K	0.3123	0.3282	0.00666	0.00330	61.0				
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5				

	EasyWhite Color Temperatures – 5-Step Ellipse								
Din Code	COT	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bin Code CCT	x	у	а	b	(°)				
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0			
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0			
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0			
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7			
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2			

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### PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CMB2550 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

#### Fidelity

Easy	EasyWhite Color Temperatures – 2-Step							
Code	сст	x	у					
		0.3764	0.3711					
40H	4000 K	0.3784	0.3787					
40H	4000 K	0.3847	0.3826					
		0.3825	0.3748					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
301		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
300	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
2/П	2700 K	0.4633	0.4154					
		0.4581	0.4062					

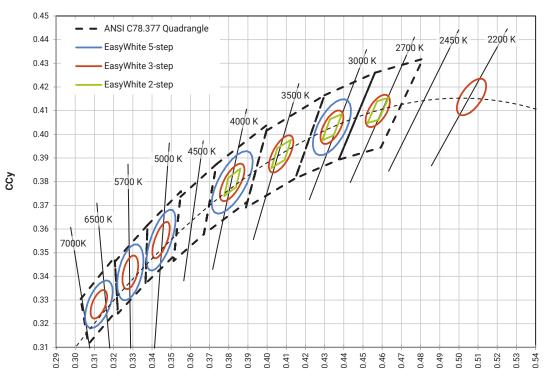
EasyWhite Color Temperatures – 2-Step								
Code	de CCT x y							
	3000 K	0.4192	0.3754					
L7C		0.4224	0.3823					
L/C		0.4291	0.3847					
		0.4257	0.3777					

	EasyWhite Color Temperatures – 3-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle				
		x	у	а	a b					
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3				
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2				
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2				

#### Specialty



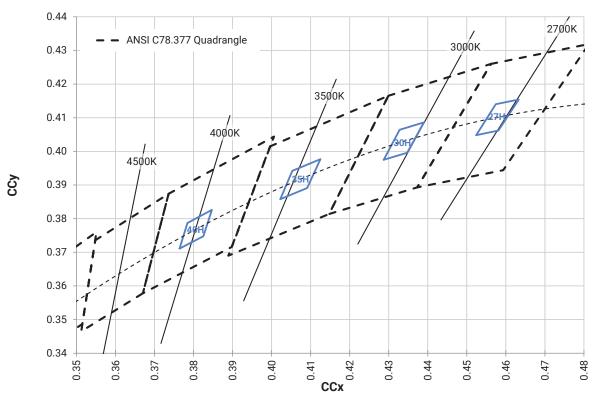
#### EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)



CCx

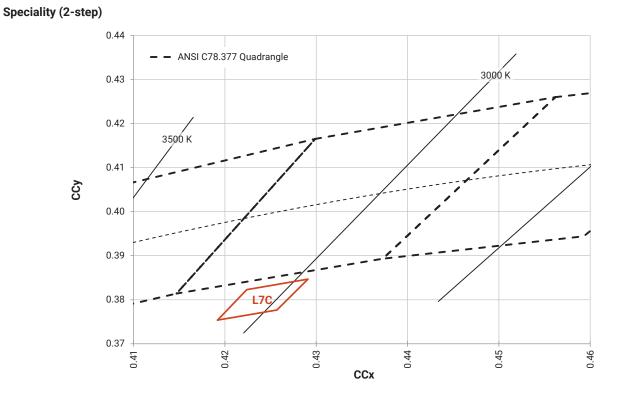


#### Fidelity (2-step)

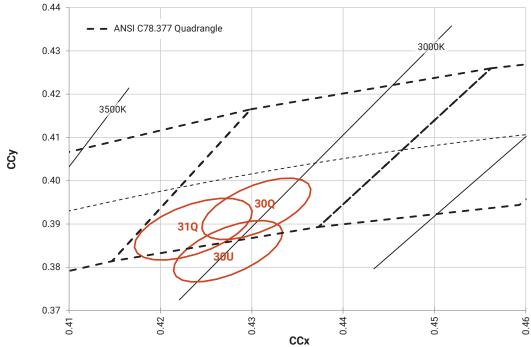




### PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>J</sub> = 85 °C) - CONTINUED



Speciality (3-step)

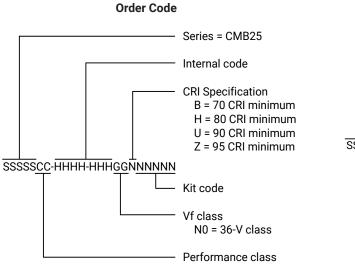


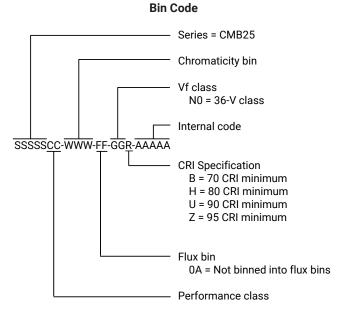
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#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:





#### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x°±1°

x°±1°

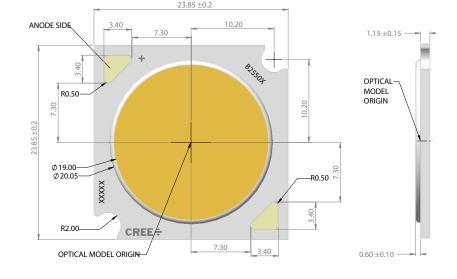
#### Meaning of LED marking

B2550N = 36-V CMB2550

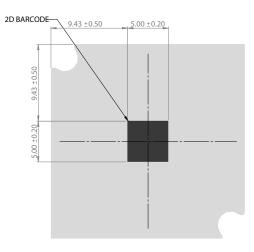
#### X1 X2 X3 X4 X5

#### X1 CCT

- 1 = 6500 K
- 2 = 5700 K
- 3 = 5000 K
- 5 = 4000 K
- 6 = 3500 K
- 7 = 3000 K
- 8 = 2700 K
- A = 2200 K
- X2
- M = EasyWhite or
  - Fidelity LED on the black-body line
- Q = Specialty LED below the black-body line
- U = Specialty LED below the black-body line
- X3 X4 Flux bin
  - 0A = Not binned into flux
- bins
- X5 CRI
  - B = 70 CRI min
    - H = 80 CRI min
    - U = 90 CRI min
    - Z = 95 CRI min



To assist in identifying the LED, CMB2550 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.



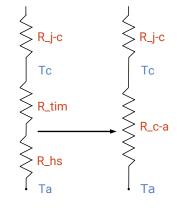
Tc measurement point: either the anode or cathode solder pad

#### **THERMAL DESIGN**

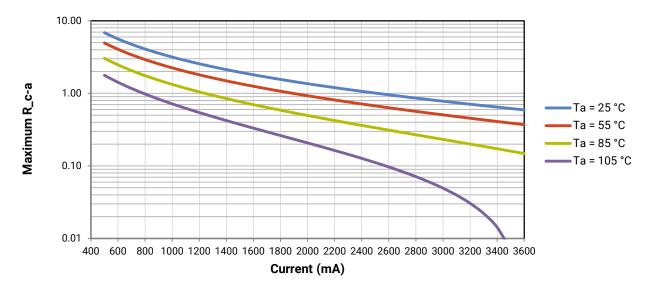
The CMB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures ( $T_j$ ). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current ( $I_F$ ) and case temperature (Tc). No additional calculations are required to ensure that the CMB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point ( $T_{sp}$ ) to ambient ( $T_a$ ), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMB2550 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R\_c-a value is the sum of the thermal resistance of the TIM (R\_tim) plus the thermal resistance of the heat sink (R\_hs).



#### NOTES

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMB2550 LED.

#### Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

#### **REACH Compliance**

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

#### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

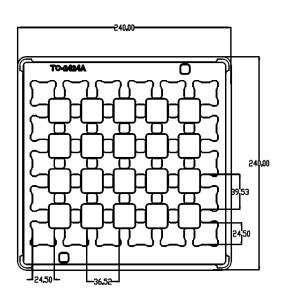
#### PACKAGING

CMB2550 LEDs are packaged in trays of 30. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 150 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,200 LEDs per carton.

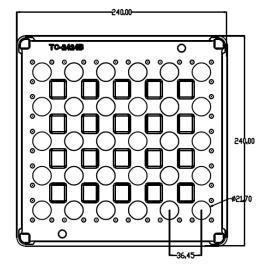
Dimensions are in mm. Tolerance: ±.5

4.01 <u>-</u>3.51 <sup>6.02</sup>

Load Tray



Upper Tray

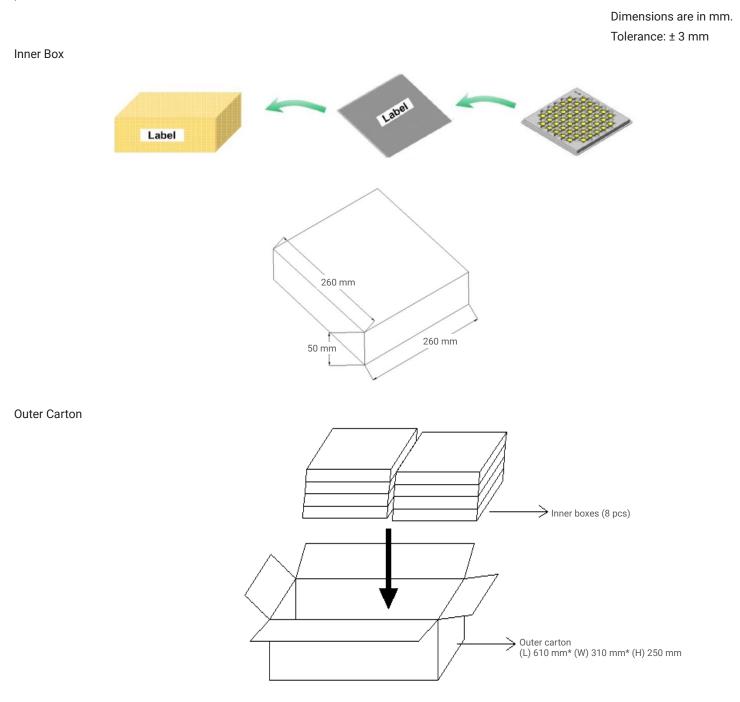






#### **PACKAGING - CONTINUED**

CMB2550 LEDs are packaged in trays of 30. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 150 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,200 LEDs per carton.



CLD-DS287 REV 4 20

## **X-ON Electronics**

Largest Supplier of Electrical and Electronic Components

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