

# XLamp® CMU1526 LED



#### **PRODUCT DESCRIPTION**

The XLamp® CMU LED family delivers • industry-leading performance in commonly-available package and LES sizes. The CMU family delivers up to 10% higher LPW • than the previous generation CMT family • while retaining mechanical and optical • compatibility with CMT. XLamp CMU LEDs • are optimized for premium indoor lighting • applications, including track, spot and • downlight, as well as outdoor lighting.

#### **FEATURES**

- 14.5-mm optical source
- Available in 70-, 80-, 90-, and 95-minimum CRI options
- EasyWhite® 2-, 3- and 5-step binning
- · Premium Color 2- and 3-step binning
- Forward voltage option: 36-V class
- · 85 °C binning and characterization
- · Maximum drive current: 1920 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com



#### **CHARACTERISTICS**

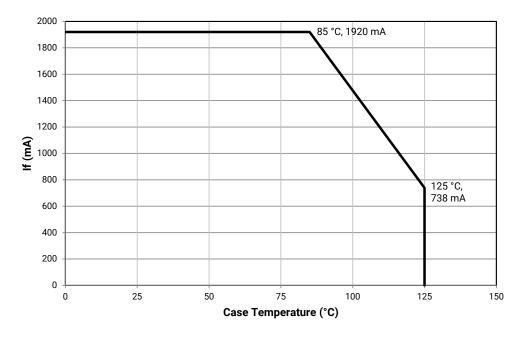
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			1920*
Reverse current	mA			0.1
Forward voltage (@ 720 mA, 85 °C)	V		33.7	37.5
Forward voltage (@ 720 mA, 85 °C)	V		34.4	38.2

<sup>\*</sup> Refer to the Operating Limits section.

#### **OPERATING LIMITS**

The maximum current rating of the CMU1526 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graphs shown below assume that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 15 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 16 for more information on LES temperature measurement.





## FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 720 mA, T $_{\rm J}$ = 85 °C)

The following table provides order codes for XLamp CMU1526 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	Nominal CRI		Minimum	Typical		2-Step		3-Step	5-Step		
ССТ	Min.	Тур	Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code	
6500 K	70	73	4153	4371					65E	CMU1526-0000- 000N0B0A65E	
6500 K	80	82	3786	3985			65G	CMU1526-0000- 000N0H0A65G			
	70	73	4120	4337					57E	CMU1526-0000- 000N0B0A57E	
5700 K	80	82	3756	3954			57G	CMU1526-0000- 000N0H0A57G			
	90	92	3305	3479			57G	CMU1526-0000- 000N0U0A57G			
	70	73	4120	4337					50E	CMU1526-0000- 000N0B0A50E	
5000 K	80	82	3756	3954			50G	CMU1526-0000- 000N0H0A50G			
	90	92	3262	3434			50G	CMU1526-0000- 000N0U0A50G			
	70	73	4073	4287					40E	CMU1526-0000- 000N0B0A40E	
4000 K	80	82	3713	3909	40H	CMU1526-0000- 000N0H0A40H	40G	CMU1526-0000- 000N0H0A40G			
	90	92	3195	3363	40H	CMU1526-0000- 000N0U0A40H	40G	CMU1526-0000- 000N0U0A40G			
3500 K	80	82	3684	3878	35H	CMU1526-0000- 000N0H0A35H	35G	CMU1526-0000- 000N0H0A35G			
3300 K	90	92	3192	3360	35H	CMU1526-0000- 000N0U0A35H	35G	CMU1526-0000- 000N0U0A35G			
	70	73	3967	4176					30E	CMU1526-0000- 000N0B0A30E	
3000 K	80	82	3617	3808	30H	CMU1526-0000- 000N0H0A30H	30G	CMU1526-0000- 000N0H0A30G			
	90	92	3147	3313	30H	CMU1526-0000- 000N0U0A30H	30G	CMU1526-0000- 000N0U0A30G			
2700 K	80	82	3473	3656	27H	CMU1526-0000- 000N0H0A27H	27G	CMU1526-0000- 000N0H0A27G			
2700 K	90	92	3027	3187	27H	CMU1526-0000- 000N0U0A27H	27G	CMU1526-0000- 000N0U0A27G			
2200 K	80	82	3056	3217			22G	CMU1526-0000- 000N0H0A22G			

### Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



## FLUX CHARACTERISTICS, PREMIUM COLOR ORDER CODES AND BINS ( $I_F = 720 \text{ mA}$ , $T_J = 85 ^{\circ}\text{C}$ )

### **Fidelity**

Nominal	CF	₹1*	Minimum	Typical		2-Step	
CCT	Min. Typ Luminous Luminous Flux (lm) Flux (lm)		Group	Order Code			
4000 K	95	98	2886	3038	40H	CMU1526-0000-000N0Z0A40H	
3500 K	95	98	2871	3022	35H	CMU1526-0000-000N0Z0A35H	
3000 K	95	98	2788	2934	30H	CMU1526-0000-000N0Z0A30H	
2700 K	95	98	2654	2794	27H	CMU1526-0000-000N0Z0A27H	

### **Specialty**

Nominal	С	RI	Luminous Lun	Typical	2-Step		3-Step			
	Min.	Тур			Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group
3100 K	90	92	3005	3164			31Q	CMU1526-0000- 000N0U0A31Q		
2000 K	00	02	3084	3247			30Q	CMU1526-0000- 000N0U0A30Q		
3000 K 90	90	90 92	2958	3114					30U	CMU1526-0000- 000N0U0A30U

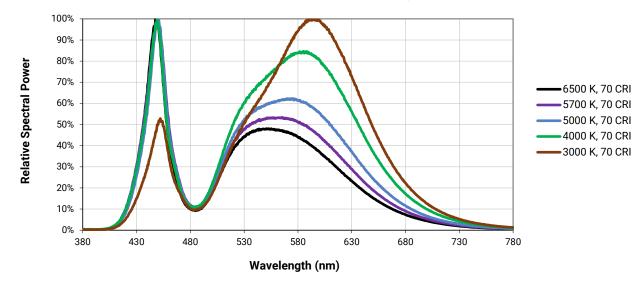
### Notes

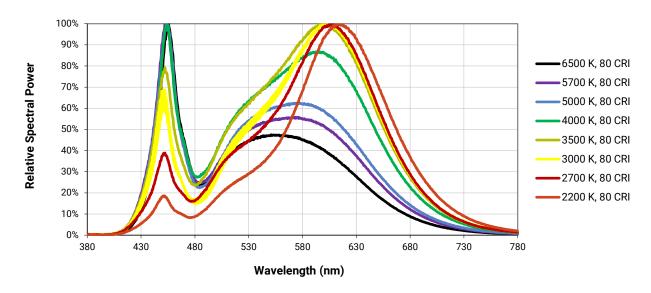
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 17).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



## RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS

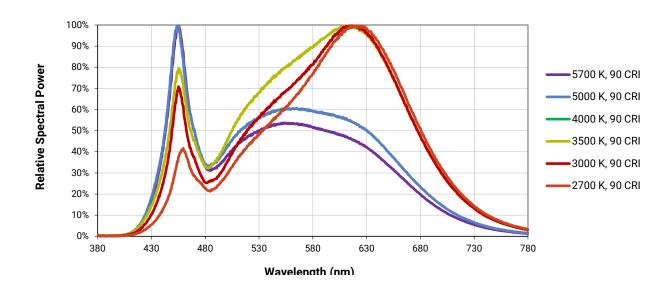
The following graphs are the result of a series of pulsed measurements at 720 mA and  $T_1$  = 85 °C.







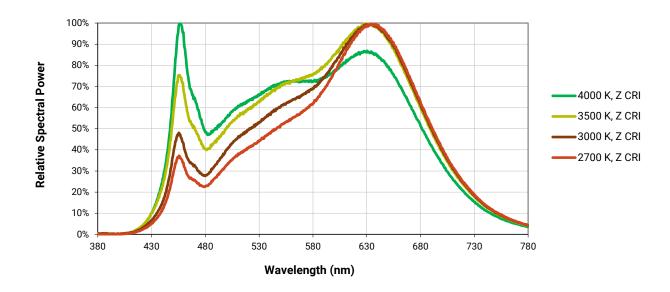
## RELATIVE SPECTRAL POWER DISTRIBUTION, EASYWHITE® LEDS - CONTINUED



## RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS

The following graphs are the result of a series of pulsed measurements at 720 mA and  $T_1$  = 85 °C.

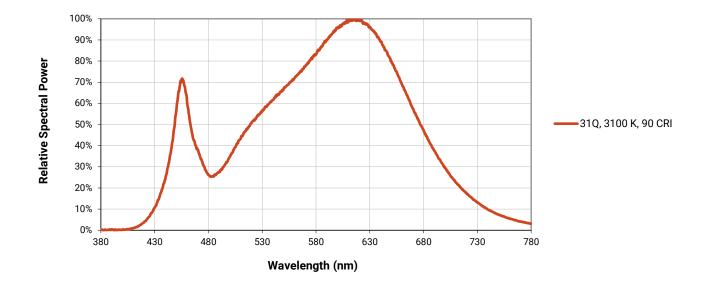
## **Fidelity**

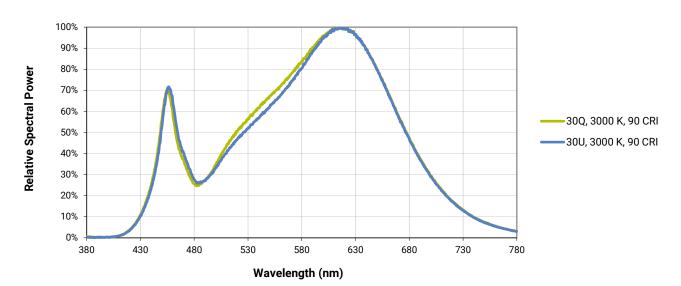




## **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED**

## **Specialty**

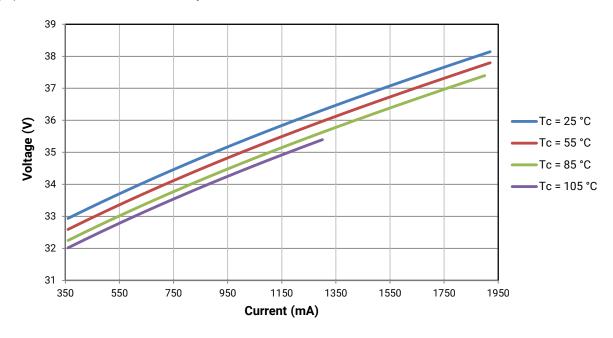






### **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



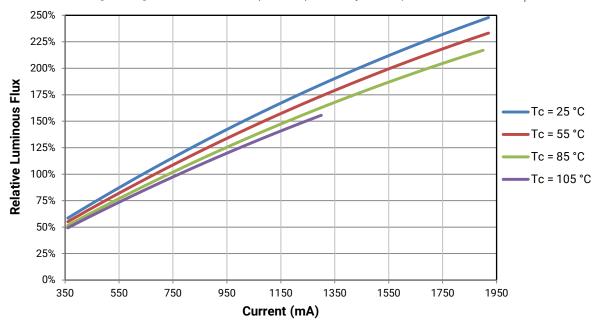


#### **RELATIVE LUMINOUS FLUX**

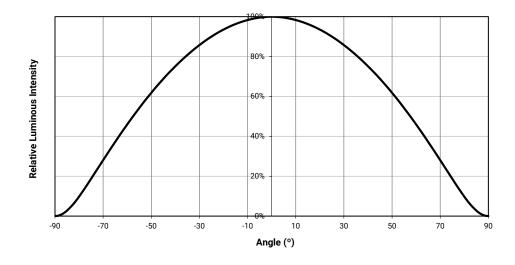
The relative luminous flux values provided below are the ratio of:

- · Measurements of CMU1526 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 720 mA at T<sub>1</sub> = 85 °C.

For example, at steady-state operation of Tc = 55 °C,  $I_F$  = 1550 mA, the relative luminous flux ratio is 200% in the chart below. A CMU1526 LED that measures 3808 lm during binning will deliver 7616 lm (3808 \* 2) at steady-state operation of Tc = 55 °C,  $I_F$  = 1550 mA.



## **TYPICAL SPATIAL DISTRIBUTION**





## PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C)

XLamp CMU1526 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step								
Code	ССТ	х	у					
		0.3777	0.3739					
40H	4000 K	0.3797	0.3816					
40П	4000 K	0.3861	0.3855					
		0.3838	0.3777					
		0.4022	0.3858					
35H	3500 K	0.4053	0.3942					
330		0.4125	0.3977					
		0.4091	0.3891					
		0.4287	0.3975					
30H	3000 K	0.4328	0.4064					
30П	3000 K	0.4390	0.4086					
		0.4347	0.3996					
		0.4524	0.4048					
27H	2700 K	0.4574	0.4140					
Δ/Π	2/00 K	0.4633	0.4154					
		0.4581	0.4062					

	EasyWhite Color Temperatures - 3-Step Ellipse									
Bin Code	сст	Center Point			Minor Axis	Rotation Angle				
Bill Code	661	х	у	а	b	(°)				
65G	6500 K	0.3123	0.3282	0.00666	0.00330	61.0				
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2				
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5				



## PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C) - CONTINUED

EasyWhite Color Temperatures – 5-Step Ellipse									
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
	CCI	х	у	а	b	(°)			
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0			
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0			
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0			
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7			
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2			

## PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C)

XLamp CMU1526 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

## **Fidelity**

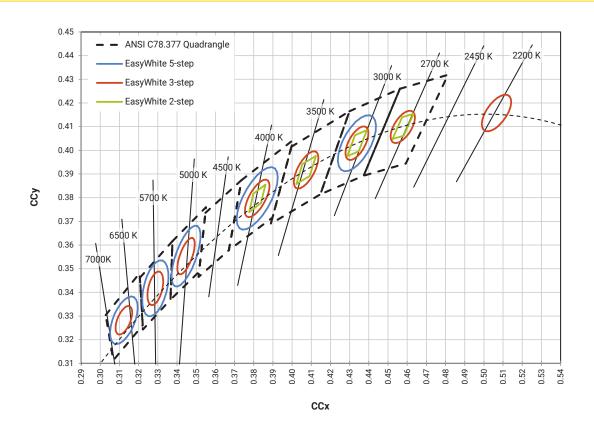
EasyWhite Color Temperatures - 2-Step									
Code	сст	х	у						
		0.3777	0.3739						
40H	4000 K	0.3797	0.3816						
40H	4000 K	0.3861	0.3855						
		0.3838	0.3777						
		0.4022	0.3858						
35H	3500 K	0.4053	0.3942						
3311		0.4125	0.3977						
		0.4091	0.3891						
		0.4287	0.3975						
30H	3000 K	0.4328	0.4064						
30П		0.4390	0.4086						
		0.4347	0.3996						
		0.4524	0.4048						
27H	2700 K	0.4574	0.4140						
2/П	2700 K	0.4633	0.4154						
		0.4581	0.4062						

## **Specialty**

EasyWhite Color Temperatures - 3-Step Ellipse										
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
		х	у	а	b	(°)				
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3				
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2				
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2				



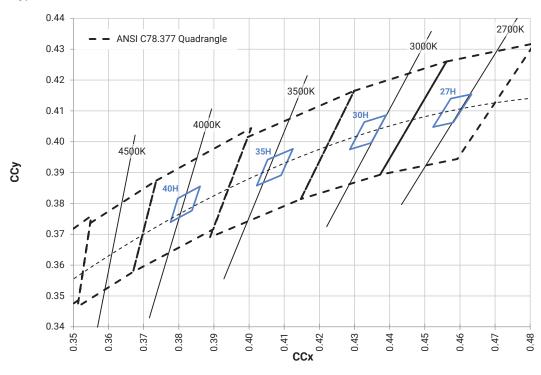
## EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)



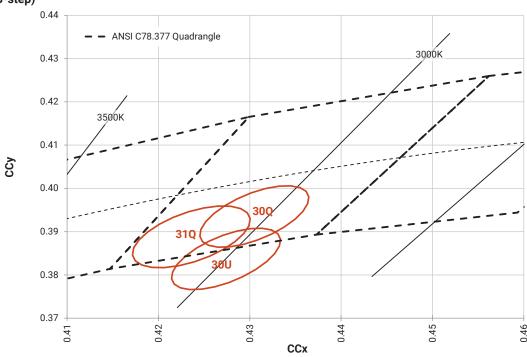


## PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)

## Fidelity (2-step)



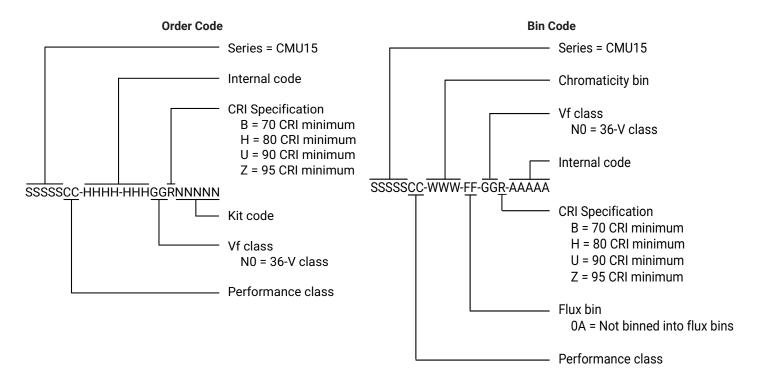
## Speciality (3-step)





#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:





#### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

x° ± 1°

### Meaning of LED marking

U1526N = 36-V CMU1526



X1 CCT

1 = 6500 K

2 = 5700 K

3 = 5000 K

5 = 4000 K

6 = 3500 K

7 = 3000 K

8 = 2700 K

A = 2200 K

X2

M = EasyWhite LED on the black-body line

Q = Specialty LED below the black-body line

U = Specialty LED below the black-body line

X3 Flux bin

X4

X5

0A = Not binned into flux bins

DII

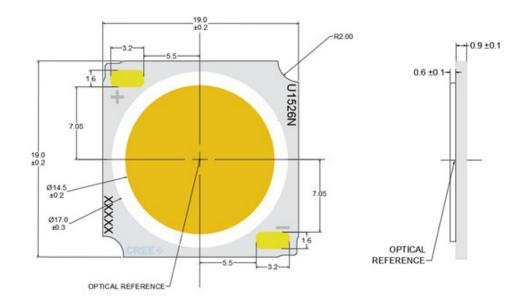
CRI

B = 70 CRI min

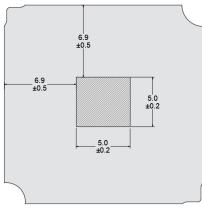
H = 80 CRI min

U = 90 CRI min

Z = 95 CRI min



To assist in identifying the LED, CMU1526 LEDs provide a 2D barcode, positioned on the back of the LED, as shown in the following diagram. For a complete description of the bar code format, please refer to the XLamp CM Family LEDs soldering and handling document.



Tc measurement point: either the anode or cathode solder pad



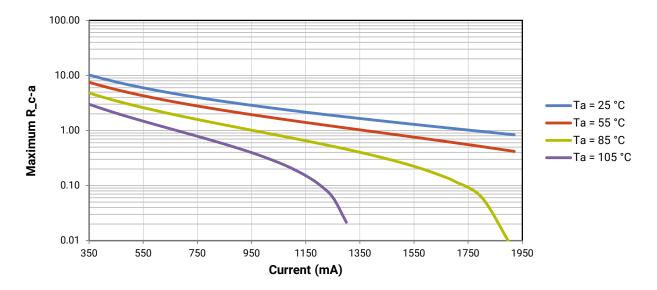
#### THERMAL DESIGN

The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_j)$ . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point  $(T_{sp})$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document

To keep the CMU1526 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ ) plus the thermal resistance of the heat sink ( $R_t$ ).





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU1526 LED.

#### **Lumen Maintenance**

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

#### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

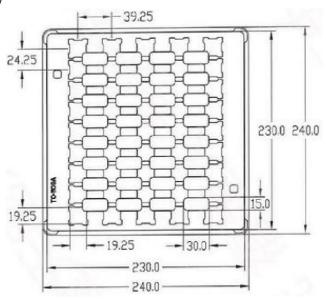


#### **PACKAGING**

CMU1526 LEDs are packaged in trays of 45. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 225 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,800 LEDs per carton.

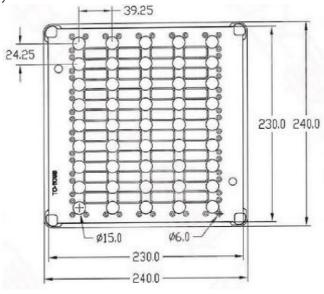
Dimensions are in mm. Tolerances: ± 0.5 mm

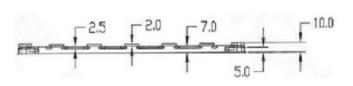
## Load Tray





### **Upper Tray**





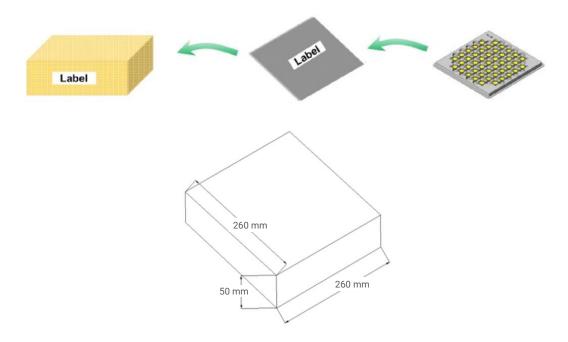


#### **PACKAGING - CONTINUED**

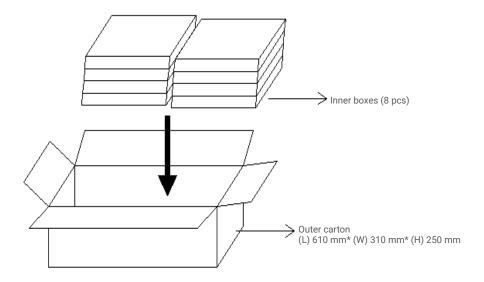
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Dimensions are in mm. Tolerances: ± 3 mm

Inner Box



**Outer Carton** 



## **X-ON Electronics**

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