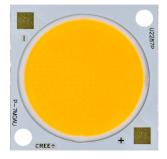
XLamp[®] CMU2287 Pro9[™] LED



PRODUCT DESCRIPTION

The XLamp® High-Current LED Array family • is optimized for best-in-class lumen output, • efficacy and reliability at high drive currents. XLamp CMU LEDs deliver performance in • industry-compatible packages and LESes, • enabling lighting manufacturers to upgrade • their designs for applications such as track, • downlight and outdoor lighting. XLamp • High-Current LED Arrays are available in • 2-step, 3-step and 5-step EasyWhite® bins.

Pro9[™] version LEDs deliver up to 15% • higher efficacy for 90 and 95 color • rendering index (CRI) over standard version LEDs without sacrificing color rendering quality. Pro9 LEDs feature the industry's highest operating temperature rating of 105°C and the same maximum current as the standard versions. In addition, all Pro9 LEDs share the same mechanical and electrical characteristics as the standard versions.

FEATURES

- 22-mm optical source
- Available in 90 and 95 CRI minimum options
- EasyWhite[®] 2- and 3-step binning
- Premium Color 2- and 3-step binning
- Forward voltage option: 54-V class
- 85 °C binning and characterization
- Maximum drive current: 4320 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- RoHS and REACH compliant
- UL[®] recognized component (E349212)

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CHARACTERISTICS

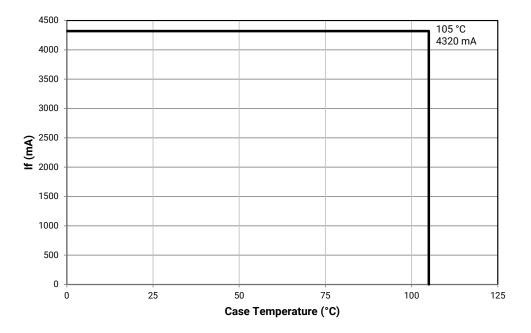
| Characteristics | Unit | Minimum | Typical | Maximum |
|---|---------|---------|----------|---------|
| Viewing angle (FWHM) | degrees | | 115 | |
| ESD withstand voltage (JEDEC JS-001-2012) | V | | Class 3A | |
| DC forward current | mA | | | 4320* |
| Reverse current | mA | | | 0.1 |
| Forward voltage (@ 1620 mA, 85 °C) | V | | 50.5 | 56.3 |
| Forward voltage (@ 1620 mA, 25 °C) | V | | 51.6 | 57.3 |

* Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CMU2287 Pro9 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 13 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 14 for more information on LES temperature measurement.



FLUX CHARACTERISTICS, ORDER CODES & BINS (I_F = 1620 mA, T_J = 85 °C)

The following tables provide order codes for XLamp CMU2287 Pro9 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 12).

| Nominal | CF | RI* | Minimum | Typical | | | | 3-Step |
|---------|------|-----|-----------------------|-----------------------|-------|--------------------------|-------|--------------------------|
| ССТ | Min. | Тур | Luminous Flux (Im) | Luminous Flux (Im) | Group | Order Code | Group | Order Code |
| 5000 K | 90 | 92 | 12,570 | 13,517 | | | 50G | CMU2287-0000-00PP0U0A50G |
| 4000 K | 90 | 92 | 12,614 | 13,563 | 40H | CMU2287-0000-00PP0U0A40H | 40G | CMU2287-0000-00PP0U0A40G |
| 4000 K | 95 | 98 | 12,010 | 12,914 | 40H | CMU2287-0000-00PP0Z0A40H | | |
| 2500 K | 90 | 92 | 12,608 | 13,557 | 35H | CMU2287-0000-00PP0U0A35H | 35G | CMU2287-0000-00PP0U0A35G |
| 3500 K | 95 | 98 | 12,176 | 13,092 | 35H | CMU2287-0000-00PP0Z0A35H | | |
| 2000 // | 90 | 92 | 12,426 | 13,361 | 30H | CMU2287-0000-00PP0U0A30H | 30G | CMU2287-0000-00PP0U0A30G |
| 3000 K | 95 | 98 | 12,017 | 12,921 | 30H | CMU2287-0000-00PP0Z0A30H | | |
| 0700 // | 90 | 92 | 11,944 | 12,843 | 27H | CMU2287-0000-00PP0U0A27H | 27G | CMU2287-0000-00PP0U0A27G |
| 2700 K | 95 | 98 | 11,551 | 12,421 | 27H | CMU2287-0000-00PP0Z0A27H | | |

FLUX CHARACTERISTICS, ORDER CODES & BINS, PREMIUM COLOR (I_F = 1620 mA, T_F = 85 °C)

Specialty

| Nominal | | | | | 2-Step | | | 3-Step | | | |
|---------|------|-----|-----------------------|-----------------------|--------|------------------------------|-------|------------------------------|-------|------------------------------|--|
| ССТ | Min. | Тур | Luminous Flux (Im) | Luminous Flux (Im) | Group | Order Code | Group | Order Code | Group | Order Code | |
| 3100 K | 90 | 92 | 11,761 | 12,647 | | | 31Q | CMU2287-0000- 00PP0U0A31Q | | | |
| | 90 | 92 | 11,577 | 12,448 | | | | | 30U | CMU2287-0000- 00PP0U0A30U | |
| 3000 K | 90 | 92 | 12,069 | 12,978 | | | 30Q | CMU2287-0000- 00PP0U0A30Q | | | |
| | 95 | 98 | 11,139 | 11,978 | L7C | CMU2287-0000- 00PP0Z0AL7C | | | | | |

Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 15).
- For 90 CRI minimum LEDs, CRI R9 typical is 60.

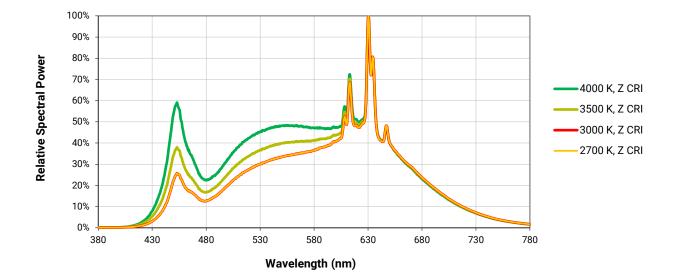


Wavelength (nm)

680

730

780



The following graphs are the result of a series of pulsed measurements at 1620 mA and $T_{\rm _J}$ = 85 °C.

4



-4000 K, 90 CRI

-3500 K, 90 CRI

3000 K, 90 CRI

2700 K, 90 CRI

RELATIVE SPECTRAL POWER DISTRIBUTION

100% 90% 80%

70%

60%

50%

40%

30% 20% 10%

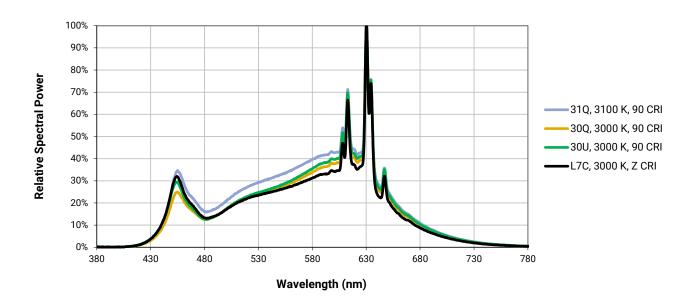
Relative Spectral Power



RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR

The following graph is the result of a series of pulsed measurements at 1620 mA and T₁ = 85 °C.

Specialty

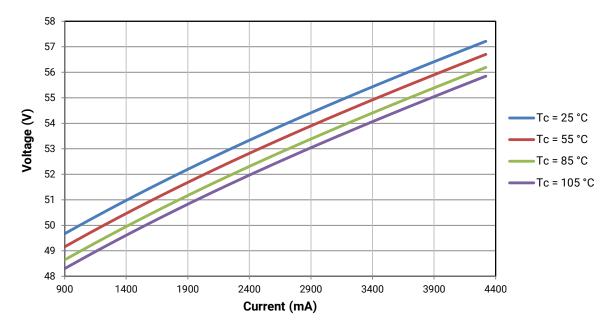






ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



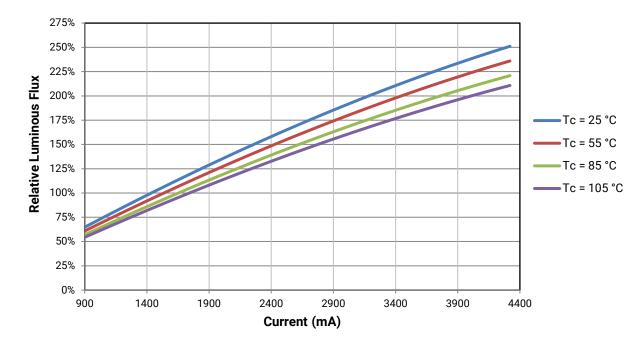


RELATIVE LUMINOUS FLUX

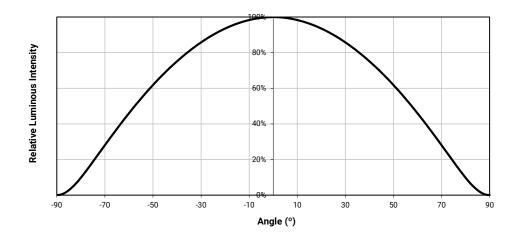
The relative luminous flux values provided below are the ratio of:

- · Measurements of the CMU2287 Pro9 LED at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1620 mA at T_J = 85 °C.

For example, at steady-state operation of Tc = 55 °C, I_F = 2900 mA, the relative luminous flux ratio is 175% in the chart below. A CMU2287 Pro9 LED that measures 13,092 Im during binning will deliver 22,911 Im (13,092 * 1.75) at steady-state operation of Tc = 55 °C, I_F = 2900 mA.



TYPICAL SPATIAL DISTRIBUTION





EASYWHITE® PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2287 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

| EasyWhite Color Temperatures – 2-Step | | | | | | | |
|---------------------------------------|--------|--------|--------|--|--|--|--|
| Code | сст | x | у | | | | |
| | | 0.3777 | 0.3739 | | | | |
| 40H | 4000 K | 0.3797 | 0.3816 | | | | |
| 40⊓ | 4000 K | 0.3861 | 0.3855 | | | | |
| | | 0.3838 | 0.3777 | | | | |
| | | 0.4022 | 0.3858 | | | | |
| 35H | 3500 K | 0.4053 | 0.3942 | | | | |
| 300 | | 0.4125 | 0.3977 | | | | |
| | | 0.4091 | 0.3891 | | | | |
| | | 0.4287 | 0.3975 | | | | |
| 30H | 3000 K | 0.4328 | 0.4064 | | | | |
| 300 | 3000 K | 0.4390 | 0.4086 | | | | |
| | | 0.4347 | 0.3996 | | | | |
| | | 0.4524 | 0.4048 | | | | |
| 27H | 2700 K | 0.4574 | 0.4140 | | | | |
| 2/П | 2700 K | 0.4633 | 0.4154 | | | | |
| | | 0.4581 | 0.4062 | | | | |

| | EasyWhite Color Temperatures – 3-Step Ellipse | | | | | | | | |
|--------------|---|--------|---------|------------|------------|----------------|--|--|--|
| Bin Code CCT | | Cente | r Point | Major Axis | Minor Axis | Rotation Angle | | | |
| Bill Coue | | x | у | а | b | (°) | | | |
| 50G | 5000 K | 0.3447 | 0.3553 | 0.00840 | 0.00312 | 65.0 | | | |
| 40G | 4000 K | 0.3818 | 0.3797 | 0.00939 | 0.00402 | 53.7 | | | |
| 35G | 3500 K | 0.4073 | 0.3917 | 0.00927 | 0.00414 | 54.0 | | | |
| 30G | 3000 K | 0.4338 | 0.4030 | 0.00834 | 0.00408 | 53.2 | | | |
| 27G | 2700 K | 0.4577 | 0.4099 | 0.00834 | 0.00420 | 48.5 | | | |

PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY (T_J = 85 °C)

XLamp CMU2287 Pro9 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

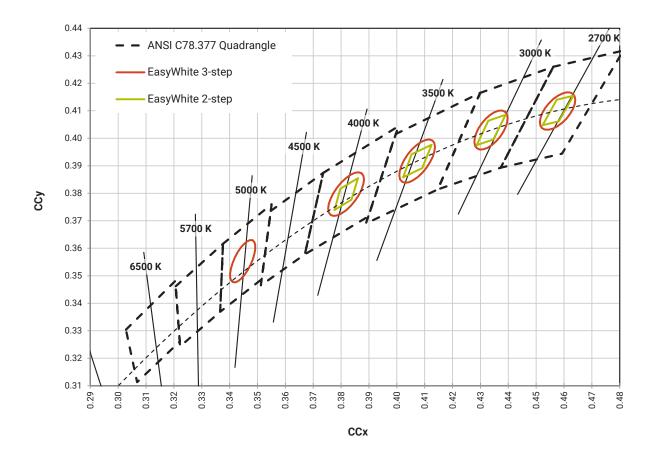
Specialty

| EasyWhite Color Temperatures – 2-Step | | | | | | | |
|---------------------------------------|--------|--------|--------|--|--|--|--|
| Code CCT x y | | | | | | | |
| | 3000 K | 0.4192 | 0.3754 | | | | |
| 170 | | 0.4224 | 0.3823 | | | | |
| L7C | | 0.4291 | 0.3847 | | | | |
| | | 0.4257 | 0.3777 | | | | |

| EasyWhite Color Temperatures – 3-Step Ellipse | | | | | | | | |
|---|--------|--------------|--------|------------|------------|----------------|--|--|
| Bin Code CCT | | Center Point | | Major Axis | Minor Axis | Rotation Angle | | |
| Bill Coue | 001 | x | у | а | b | (°) | | |
| 31Q | 3100 K | 0.4236 | 0.3888 | 0.00848 | 0.00455 | 50.3 | | |
| 30Q | 3000 K | 0.4305 | 0.3935 | 0.00834 | 0.00408 | 53.2 | | |
| 30U | 3000 K | 0.4274 | 0.3837 | 0.00834 | 0.00408 | 53.2 | | |



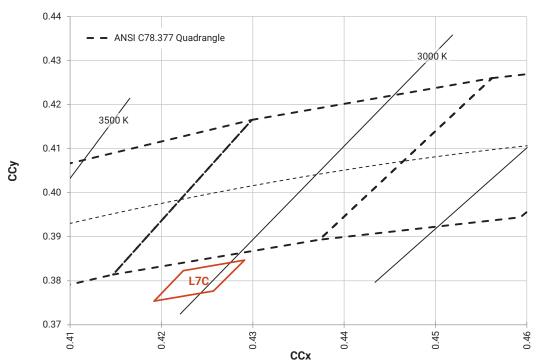
EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T_J = 85 °C)



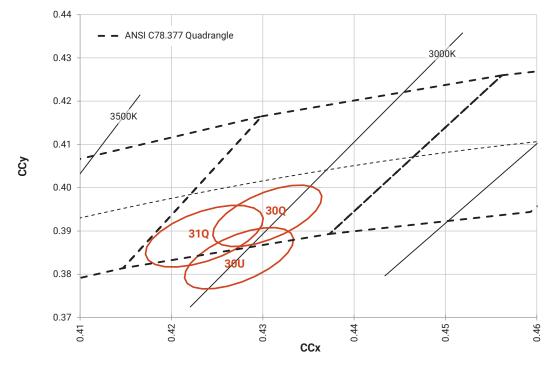


PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (TJ = 85 °C)





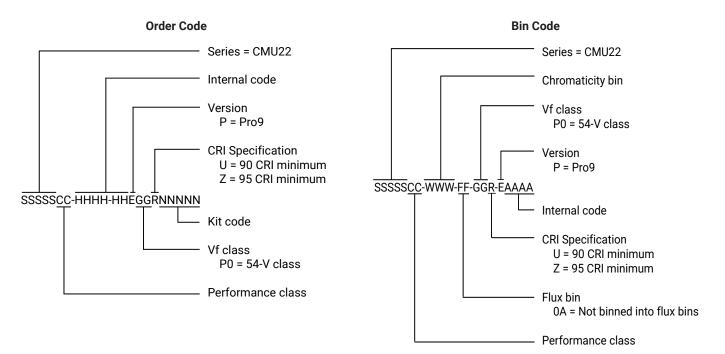
Specialty (3-step)



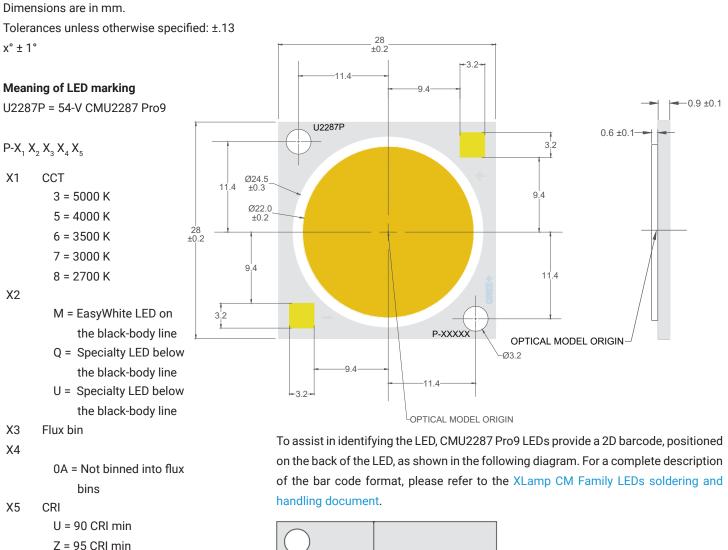


BIN AND ORDER CODE FORMATS

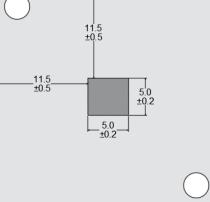
Bin codes and order codes are configured as follows:



MECHANICAL DIMENSIONS



Tc measurement point: either the anode or cathode solder pad

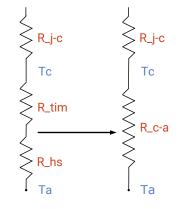


THERMAL DESIGN

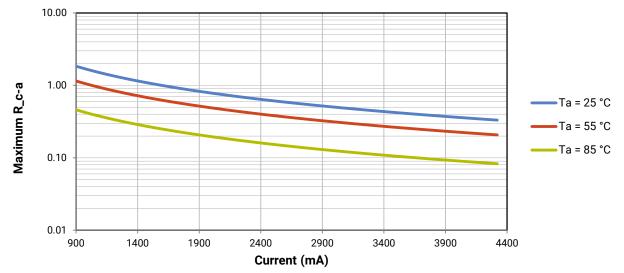
The CMU family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j). Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CMU LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for T_J inside the package, as the thermal management design process, specifically from solder point (T_{sp}) to ambient (T_a), remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMU soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMU2287 Pro9 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R_c-a) must be at or below the maximum R_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.



As the figure at right shows, the R_c-a value is the sum of the thermal resistance of the TIM (R_tim) plus the thermal resistance of the heat sink (R_hs).



NOTES

LED Use

Use of this LED in information displays utilizing LCD Backlights and other emissive pixel display technology is prohibited ("Use Restrictions").

Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

Pre-Release Qualification Testing

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMU2287 Pro9 LED.

Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

REACH Compliance

REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.



NOTES - CONTINUED

Vision Advisory

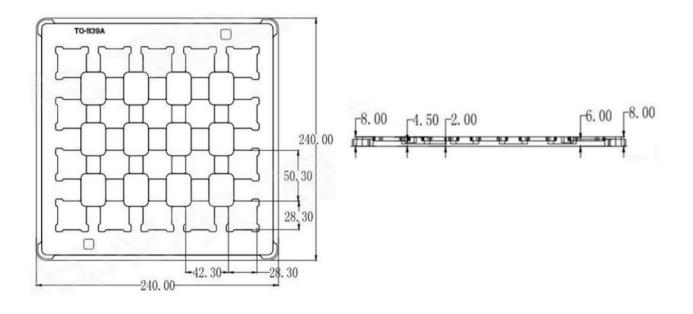
WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

PACKAGING

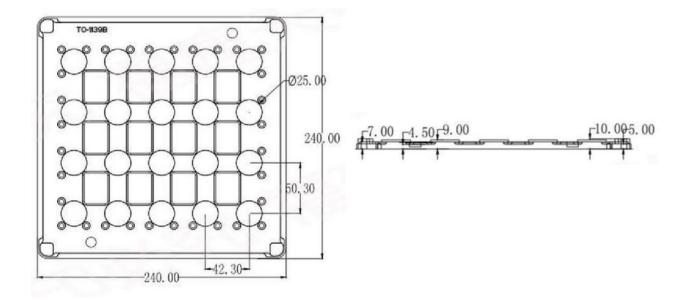
CMU2287 Pro9 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.

Dimensions are in mm. Tolerances: ± 0.5 mm

Load Tray

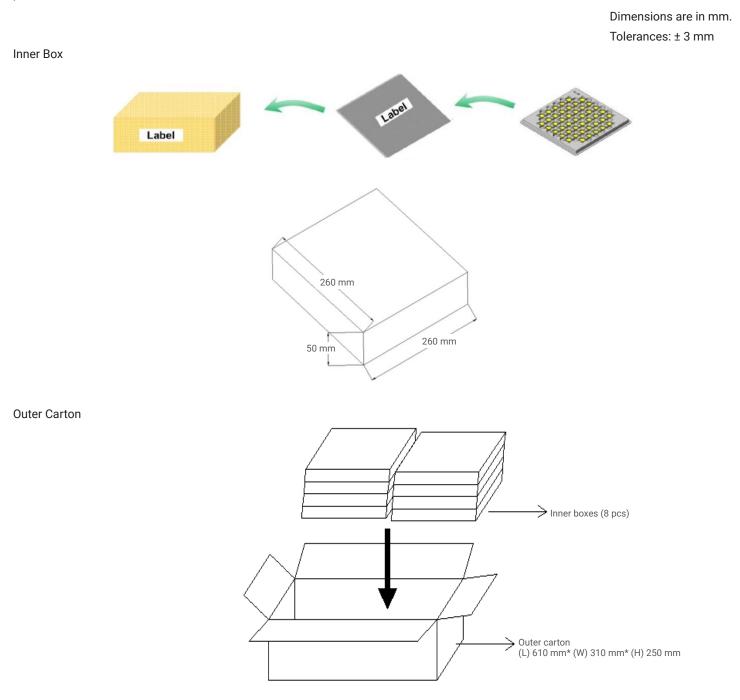


Upper Tray



PACKAGING - CONTINUED

CMU2287 Pro9 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 100 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 800 LEDs per carton.



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