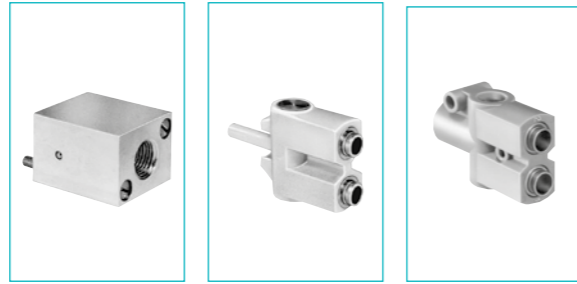


## Vacuum handling components

- › Sur le principe du Venturi
- › Facilement raccordable

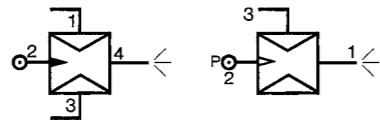


Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



### Part numbers

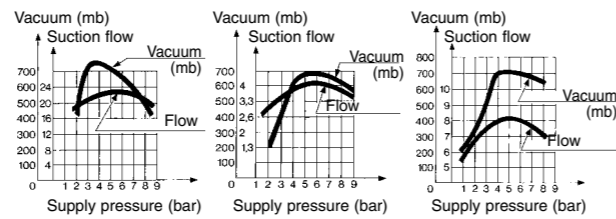
Vacuum generators	<b>81 535 301</b> Sub-base mounting	<b>81 545 001</b> Plug-in	<b>81 545 005</b> Plug-in
-------------------	--	------------------------------	------------------------------



### Characteristics

Push-in connectors for semi-rigid tubing (NFE 49100)	Male/Female/Female (MFF) Female/Female/Female (FFF)	—	Ø 4 mm	—
Operating pressure	bar	2 → 8	2 → 8	2 → 8
Vacuum pad material		—	—	—
Weight	g	80	13	25

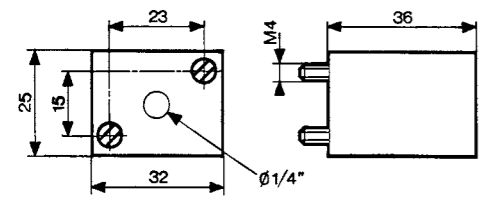
Detection of the pressure decrease can be achieved by the use of manostats (see pages 38/39)



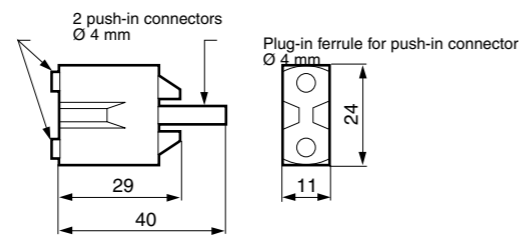
### Dimensions

#### 81 535 301

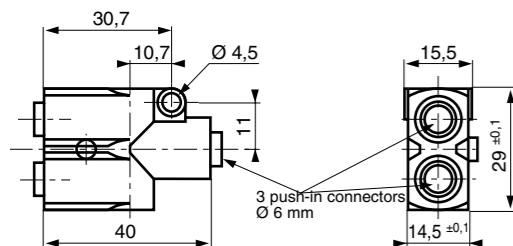
Sub-base mounting 81 531... and 81 532...



#### 81 545 001



#### 81 545 005



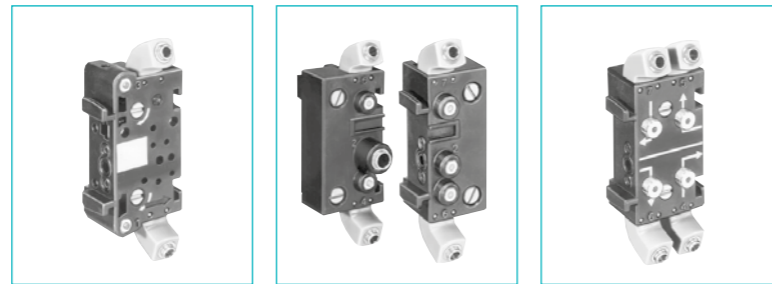
ATEX version products are available in the following catalogues: **Pneumatic products for explosive atmospheres** or on our website [www.crouzet.com](http://www.crouzet.com)

# PNEUMATIC LOGIC COMPONENTS



## Sequencer sub-bases

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



81 551 101 Sub-base (DIN oméga)  
 81 552 101 End bases - one pair  
 81 552 601 Diversion base

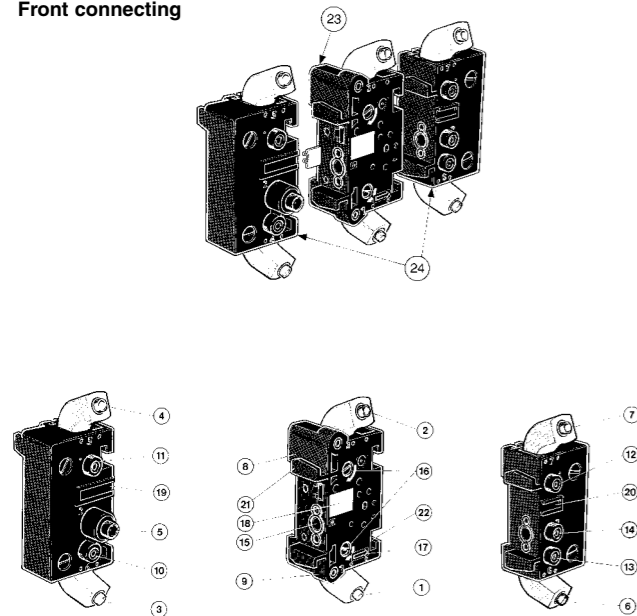
Versions Front connecting (DIN-omega)  
 Rear connecting (with clips)

### Characteristics

Sub-bases (fitted)	Rotatable connectors			
Operating temperature	°C	-5 → +50	-5 → +50	-5 → +50
Weight	g	55	135	60

### Sequencer connections

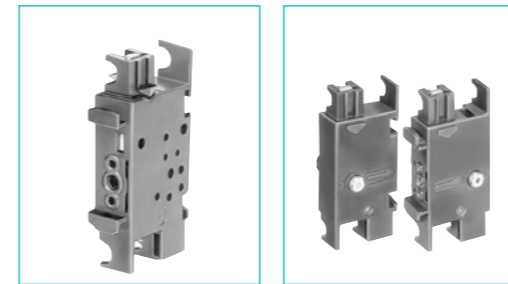
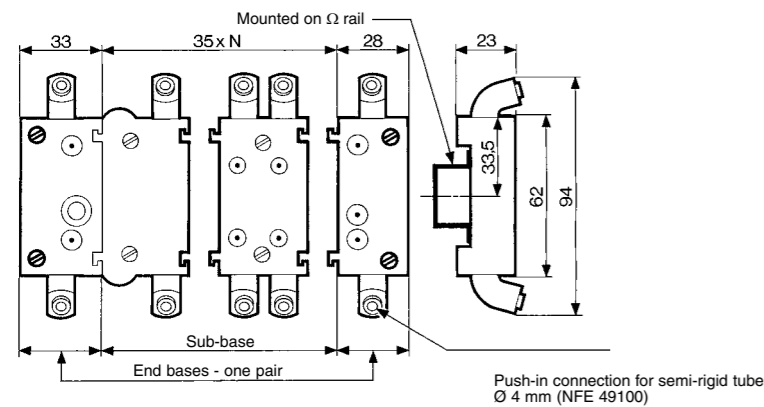
#### Front connecting



- 1 - Input port (green port 1) Ø 4
- 2 - Output port (red port 1) Ø 4
- 3 - Input port, cycle start (green port 1) Ø 4
- 4 - Output port, in-cycle signal (red port 1) Ø 4
- 5 - Output port, cycle end (red port 6) Ø 4
- 6 - Output port, cycle end (red port 6) Ø 4
- 7 - Input port, reset to zero (green port 7) Ø 4
- 8 - Output indicator (red)
- 9 - Input indicator (green)
- 10 - Cycle start indicator at port 4 (green)
- 11 - In-cycle indicator at port 5 (red)
- 12 - Input indicator at port 7 (green)
- 13 - End of cycle indicator at port 6 (red)
- 14 - Supply indicator at port 2 (yellow)
- 15 - Interconnecting ports
- 16 - Fixing screws
- 17 - Engraved arrow to indicate direction of sequence
- 18 - Marking tag
- 19 - Marking tag position
- 20 - Marking tag position
- 21 - Mounting tongue
- 22 - Mounting groove
- 23 - Sub-base
- 24 - End bases

### Dimensions

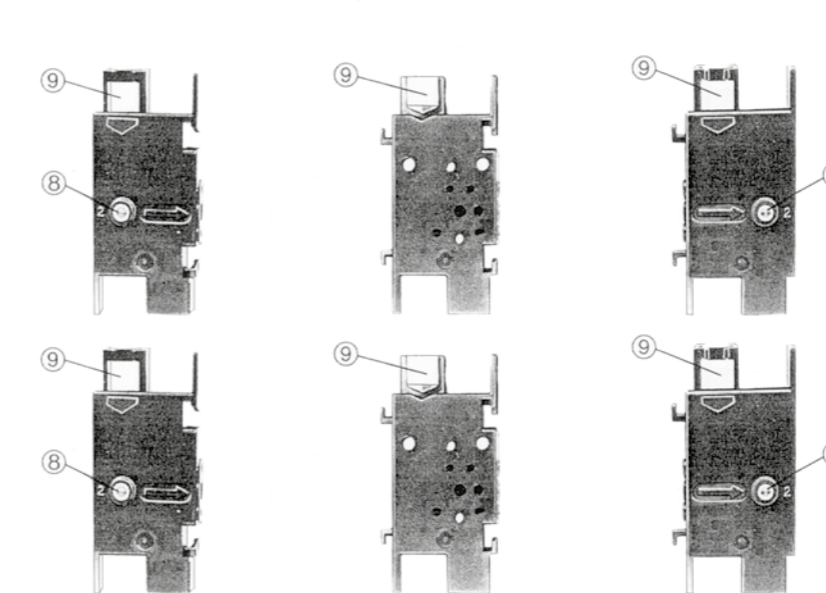
#### Front connecting



81 551 001 Sub-base (with clips)  
 81 552 001 End bases - one pair

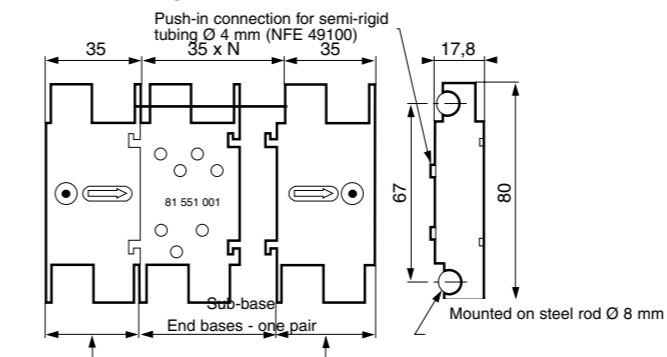
Operating temperature	°C	-5 → +50	-5 → +50
Weight	g	40	120

### Rear connecting



- 1 - Input port (marked port 1)
- 2 - Supply port (Port 2)
- 3 - Output port (Port 3)
- 4 - Cycle start signal port (Port 4)
- 5 - In-cycle signal port (Port 5)
- 6 - End of cycle signal port (Port 6)
- 7 - Reset to zero signal port (Port 7)
- 8 - Indicator at supply port
- 9 - Marking area

### Rear connecting

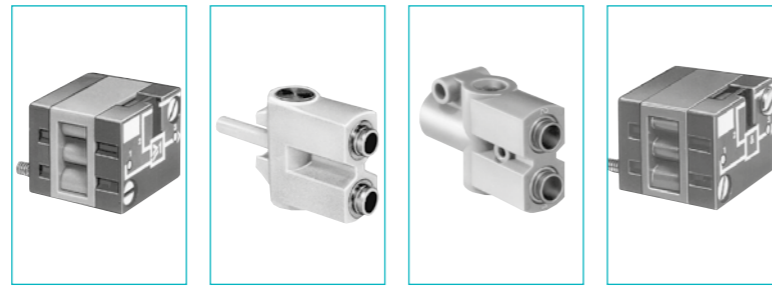


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## Logic elements

- › Performs "combined" Pneumatic
- › Easy to use

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



Functions	OR	81 521 501	81 540 001	81 540 005	81 522 501
	AND	—	—	—	—
	YES	—	—	—	—
	NO	—	—	—	—
Version		On Sub-base page 4/14-4/15	Plug-in Ø 4	Plug-in Ø 6	On Sub-base page 4/14-4/15

### Symbol



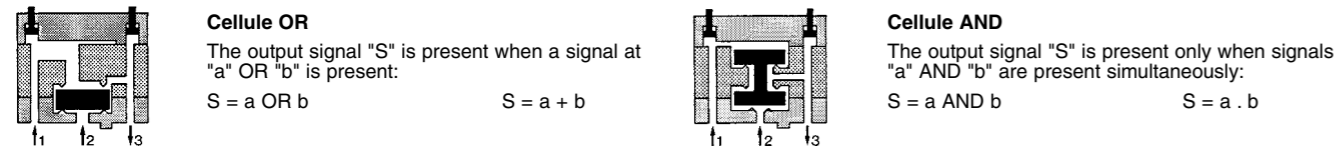
### Characteristics

Push-in connection for semi-rigid tubing (NFE 49100)	Male/Female/Female	—	—	—	—
	Female/Female/Female	—	—	—	—
Colour		Blue	Blue	Blue	Green
Operating pressure	bar	2 → 8	2 → 8	2 → 8	2 → 8
Orifice diameter	mm	2.7	2.7	4	2.7
Flow at 6 bars	NI/min	170	170	200	170
Pressure indicator		•	—	—	•
Switching time	ms	—	—	—	—
Operating temperature	°C	-5 → +50	-5 → +50	-5 → +50	-5 → +50
Mechanical life	operations	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>
Weight	g	25	12	25	25

### Pilot/pressure curves

P.p : Pilot pressure  
P.a : Supply pressure

### Principle of operation

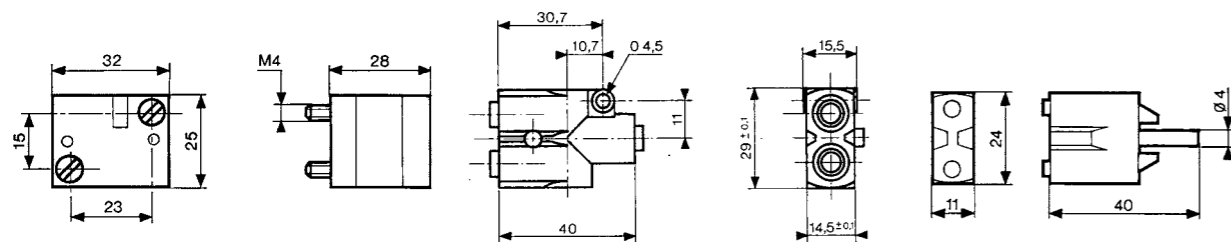


### Dimensions

81 521 501 - 81 522 501

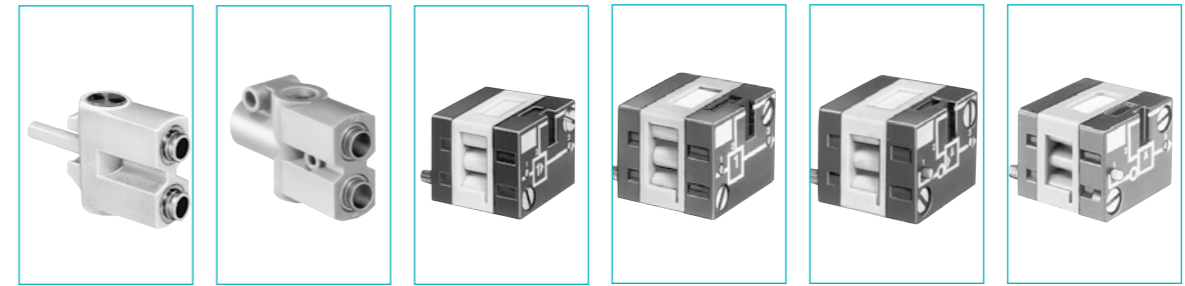
81 540 005 - 81 541 005

81 540 001 - 81 541 001

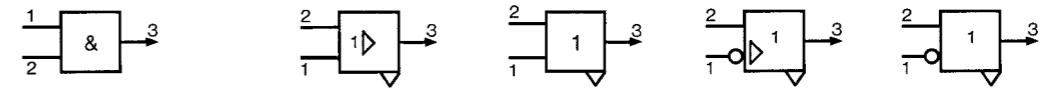


### Other information

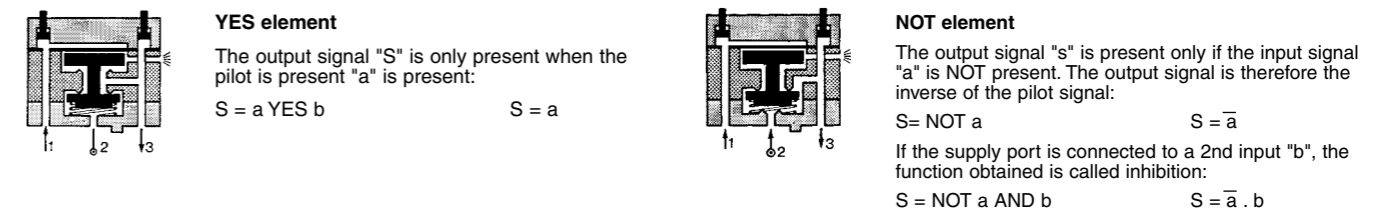
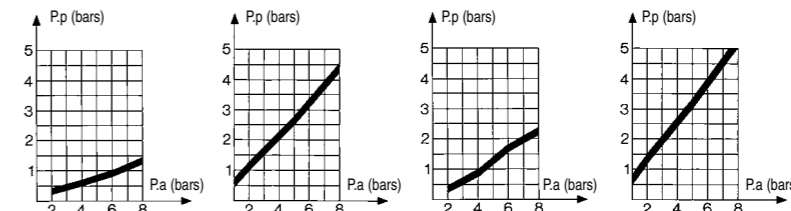
See pages 54/55 for mounting plan for logic elements.



81 541 001	81 541 005	81 501 025	81 503 025	81 504 025	81 506 025
—	—	—	—	—	—
—	—	—	—	—	—
—	—	—	—	—	—
Plug-in Ø 4	Plug-in Ø 6	On sub-base page 36-37	Threshold On sub-base page 4/14-4/15	Threshold On sub-base page 4/14-4/15	Threshold On sub-base page 4/14-4/15

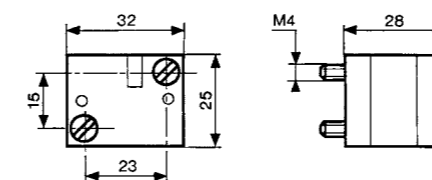


Ø 4 mm	—	—	—	—	—
—	Ø 6 mm	—	—	—	—
Green	Green	Yellow	Orange	Light grey	Dark grey
2 → 8	2 → 8	2 → 8	2 → 8	2 → 8	2 → 8
2.7	4	2.7	2.7	2.7	2.7
150	200	170	170	170	170
—	•	•	•	•	•
—	—	< 4	< 4	< 4	< 4
-5 → +50	-5 → +50	-5 → +50	-5 → +50	-5 → +50	-5 → +50
>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>
13	25	30	30	30	30



81 501 025 - 81 503 025

81 504 025 - 81 506 025

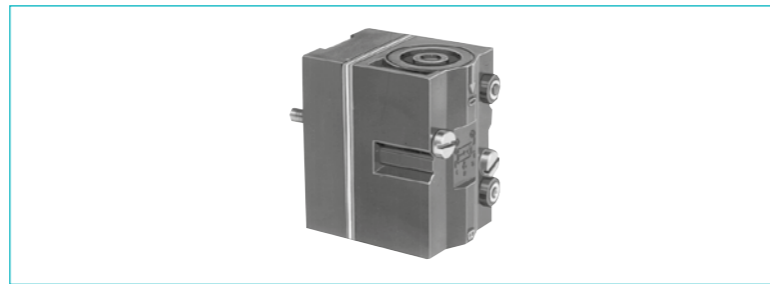


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## Memory element

- > 100 % pneumatic
- > Bistable pneumatic

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive

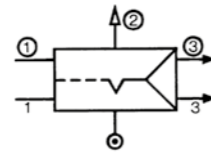


81 523 201  
With pressure indicator

81 523 601  
With pressure indicator and manual override

Version

### Symbol



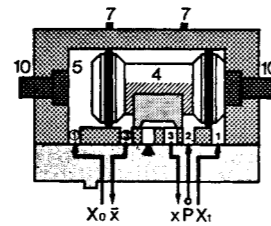
### Characteristics

Colour		Black	Black
Operating pressure	bar	2 → 8	2 → 8
Orifice diameter	mm	2.7	2.7
Minimum memory pilot pressure	bar	2.5	2.5
Operating temperature	°C	-5 → +50	-5 → +50
Flow at 6 bars	NI/min	200	200
Connection - On sub-base page 4/14-4/15		•	•
Weight	g	90	90

### Principle of operation

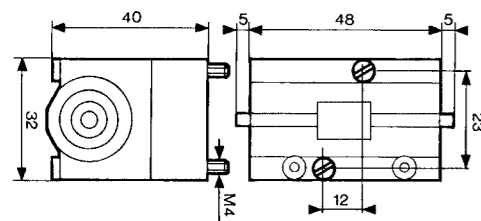
The function is that of a 4/2 valves. The appearance of signal "X1" causes the displacement of the slide valve. The output port "x" is then put under pressure. This state is remembered until the arrival of signal "X0". This signal reverses the slide valve, the output "x" is put under pressure. This state is likewise remembered. The output:

- "x" under pressure indicates that the information in the MEMORY is "X1",
- "x" under pressure indicates that the information in the MEMORY is "X0".

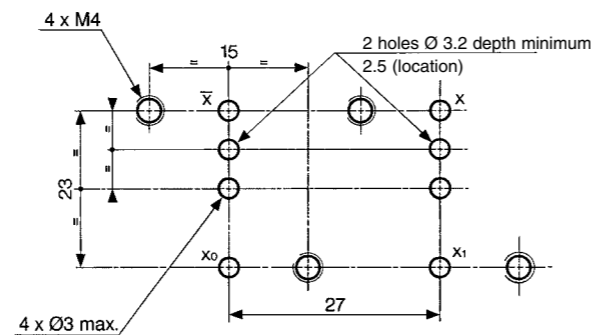


### Dimensions

81 523 201 - 81 523 601



### Dimensions of logic and memory elements



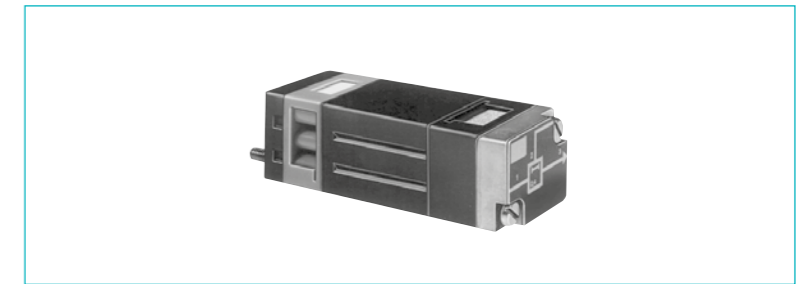
Viewed from above

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## Timers fixed timing

- > Fixed 0.4 s

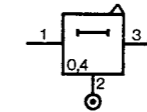
Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



81 503 540  
Positive output

Version

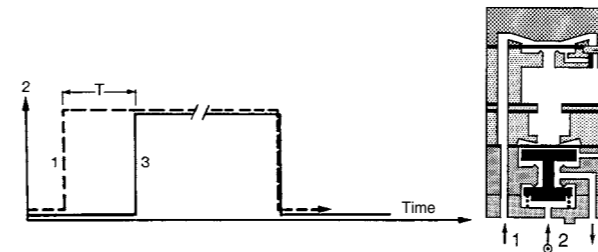
### Symbol



### Characteristics

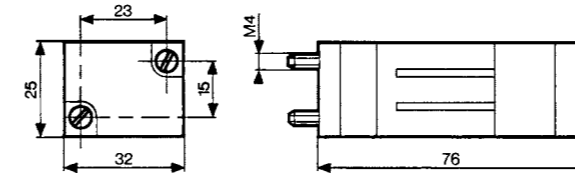
Timing	s	0.4
Operating pressure	bar	2 → 8
Flow at 6 bars	NI/min	170
Orifice diameter	mm	2.7
Accuracy	%	± 5
Min. reset time	s	<0.1
Connection - On sub-base page 36-37		•
Operating temperature	°C	-5 → +50
Mechanical life	operations	>10 <sup>7</sup>
Weight	g	106

### Principle of operation with positive output



### Dimensions

81 503 540

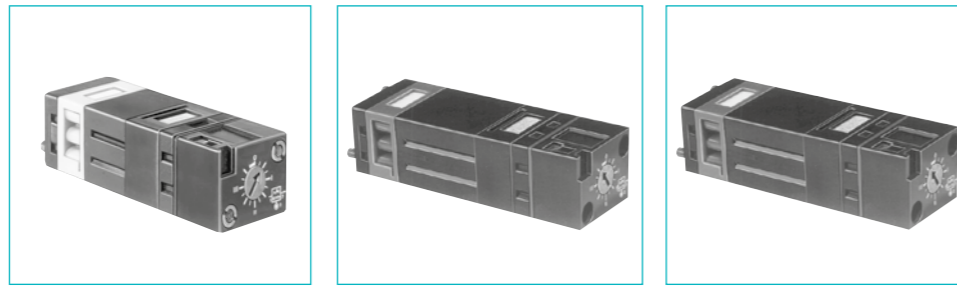


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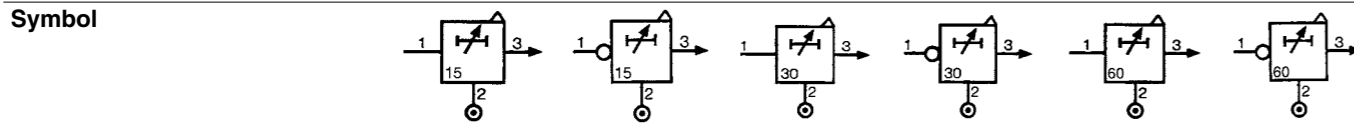
## Timers (with adjustable timing)

› 60 s adjustable (60 s max.)

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



		81 503 710	81 506 710	81 503 720	81 506 720	81 503 725	81 506 725
Function	positive	•	—	•	—	•	—
	negative	—	•	—	•	—	•



**Characteristics**

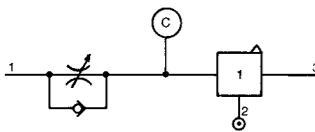
Timing	s	0.1 → 15	0.1 → 15	0.1 → 30	0.1 → 30	0.1 → 60	0.1 → 60
Operating pressure	bar	2 → 8	2 → 8	2 → 8	2 → 8	2 → 8	2 → 8
Flow at 6 bars	NI/min	170	170	170	170	170	170
Orifice diameter	mm	2.7	2.7	2.7	2.7	2.7	2.7
Accuracy	%	± 5	± 5	± 5	± 5	± 5	± 5
Min. reset time	s	<0.1	<0.1	<0.1	<0.1	<0.1	<0.1
Connection - On sub-base page 4/14-4/15		•	•	•	•	•	•
Operating temperature	°C	-5 → +50	-5 → +50	-5 → +50	-5 → +50	-5 → +50	-5 → +50
Mechanical life	operations	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>
Weight	g	90	90	100	100	120	120

**Accessories**

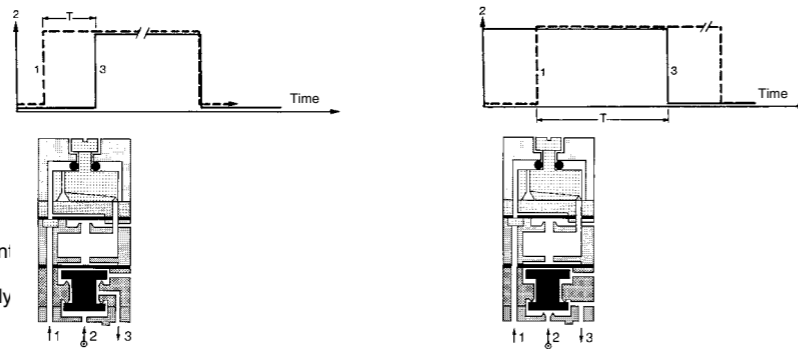
Panel mounting adaptor		79 451 698	79 451 698	79 451 903	79 451 903	—	—
Weight	g	53	53	53	53	—	—

**Principle of operation**  
 The operation of these pneumatic timers is similar to that of electronic timers (circuit with capacitor/resistor) with positive output with negative output

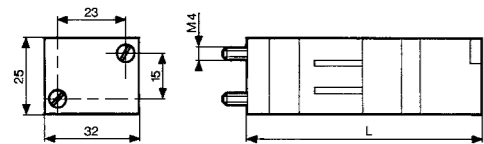
**Timing by charging of reservoir**



The reservoir fills via the flow restrictor until the switching point of the timer output is reached (positive or negative). The non-return valve allows the reservoir to be emptied rapidly for the next timing.

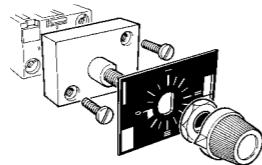
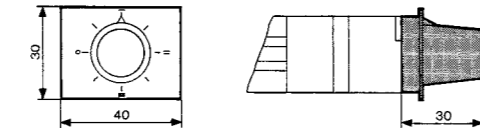


**Dimensions**



	L (mm)
81 503 710 - 81 506 710	78
81 503 720 - 81 506 720	92
81 503 725 - 81 506 725	125

**Adaptor 79 451 ...**



For panel mounting, a pre-drilled hole Ø 10.5 mm si required

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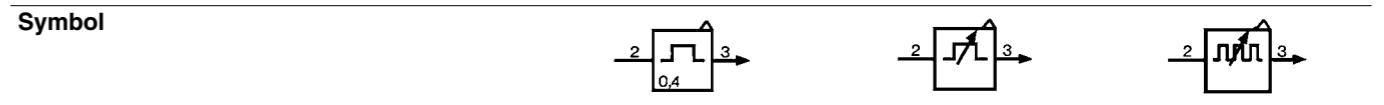
## Timers

› Fixed and adjustable

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



		81 507 540	—	—
Single impulse generator	Fixed	—	—	—
	Adjustable	—	81 507 720	—
Adjustable frequency generator		—	—	81 506 940



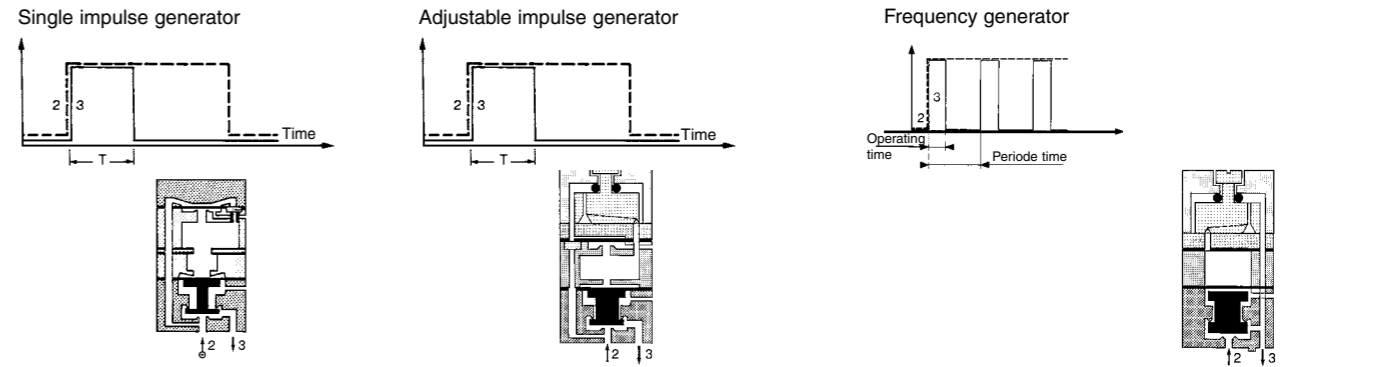
**Characteristics**

Timing	s	0.4	0.1 → 30	—
Frequency	Hz	—	—	0.02 → 8
Operating pressure	bar	2 → 8	2 → 8	2 → 8
Flow at 6 bars	NI/min	170	170	170
Orifice diameter	mm	2.7	2.7	2.7
Accuracy	%	± 5	± 5	± 5
Min. reset time	s	<0.1	<0.1	<0.1
Connection - On sub-base page 4/14-4/15		•	•	•
Operating temperature	°C	-5 → +50	-5 → +50	-5 → +50
Mechanical life	operations	>10 <sup>7</sup>	>10 <sup>7</sup>	>10 <sup>7</sup>
Weight	g	106	180	85

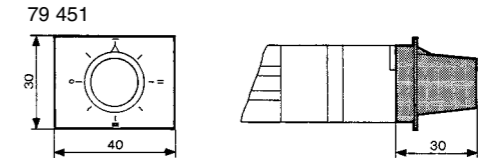
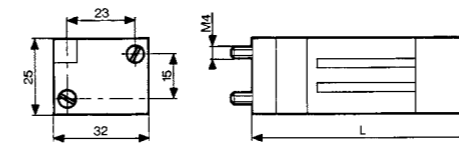
**Accessories**

Panel mounting adaptators		—	79 451 904	79 451 905
Weight (g)		—	53	53

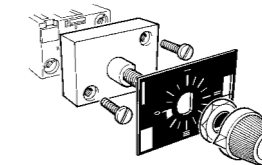
**Principle of operation**



**Dimensions**



Part numbers	L (mm)
81 507 540	73
81 507 720	99
81 506 940	72

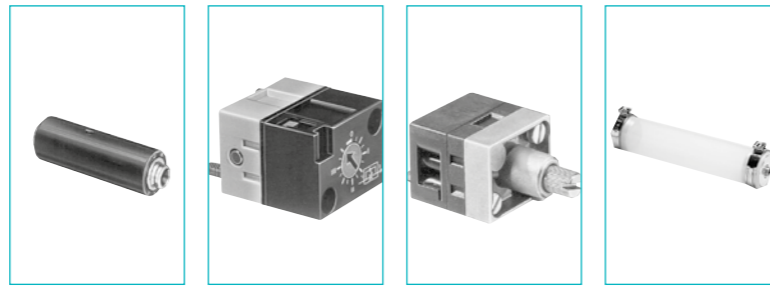


For panel mounting, a pre-drilled hole Ø 10.5 mm si required

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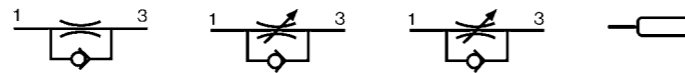
## Timing Accessories

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



One-way in-line fixed flow restrictors	Flow at 4 bars Nm <sup>3</sup> /h	Ø orifice (mm)				
	0.18 → 0.30	0.3	white	81 529 003	—	—
	0.35 → 0.50	0.4	yellow	81 529 004	—	—
	0.58 → 0.77	0.5	red	81 529 005	—	—
	0.80 → 1.06	0.6	green	81 529 006	—	—
	1.10 → 1.39	0.7	blue	81 529 007	—	—
	1.45 → 1.65	0.8	grey	81 529 008	—	—
	2.30 → 2.80	1	black	81 529 010	—	—
	0.08 → 0.12	0.25	white	81 529 025	—	—
One-way adjustable flow restrictor					81 525 101	81 526 001
Capacity for timing	10 • 60 s					79 458 808

### Symbol

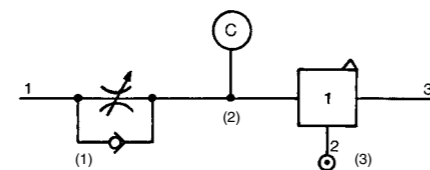


### Characteristics

Free flow	Nl/min	Depending on orifice	30	200	—
Orifice diameter	mm	Depending on orifice	0 → 0.5	0 → 1.7	—
Operating pressure	bars	1 → 8	1 → 8	2 → 8	—
Timing	s	—	—	—	10 → 60
Capacity	cm <sup>3</sup>	—	—	—	30
Connection	Sub-base page 4/14-4/15 Push-in connection for semi-rigid tubing (NFE 49100)	mm	Ø 4	—	Ø 4
Operating temperature	°C	-5 → +50	-5 → +50	-5 → +50	-5 → +50
Weight	g	8	60	70	40

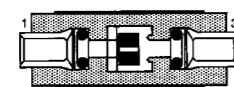
### Connections

- For timing circuit
- One-way flow restrictor 81 525 1 - 81 529 0 (1)
- Reservoir 79 458 018 (2)
- Relay element 81 503 0 - 81 506 0 (3) page 4/6-4/7
- Sub-base page 4/14-4/15

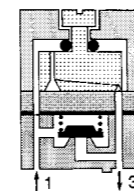


### Principle of operation

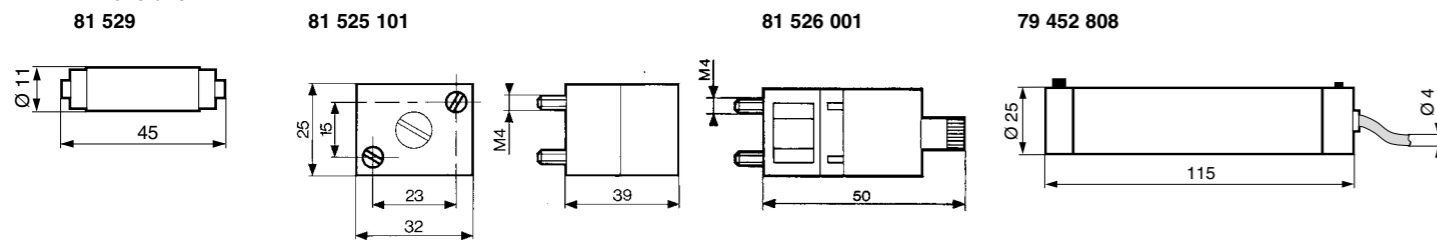
One-way with fixed flow



One-way with adjustable flow

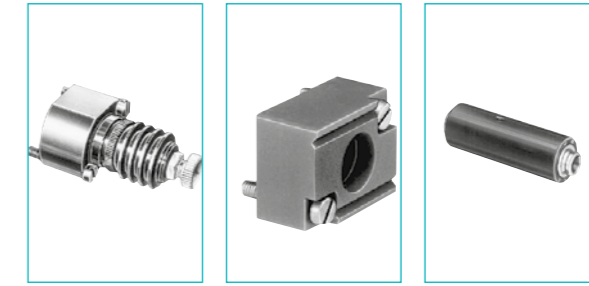


### Dimensions



ATEX version products are available in the following catalogues: **Pneumatic products for explosive atmospheres** or on our website [www.crouzet.com](http://www.crouzet.com)

## Regulator accessories

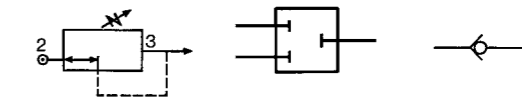


Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive

### Part numbers

Mini-détenteur	81 527 001	—	—
Plug element	—	81 520 601	—
In-line non-return	—	—	81 529 901

### Symbol

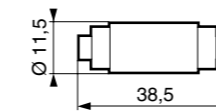


### Characteristics

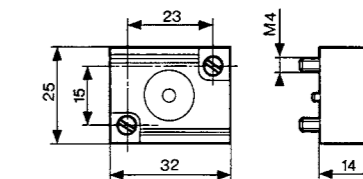
Operating pressure	bars	2 → 8	—	2 → 8
Flow at 6 bars	Nl/min	200	—	200
Adjustable output pressure	bar	0,1 → 8	—	—
Connection	Sub-base Push-in connection for semi-rigid tubing (NFE 49100)	mm	—	Ø 4
Weight	g	150	70	70

### Dimensions

81 529 901



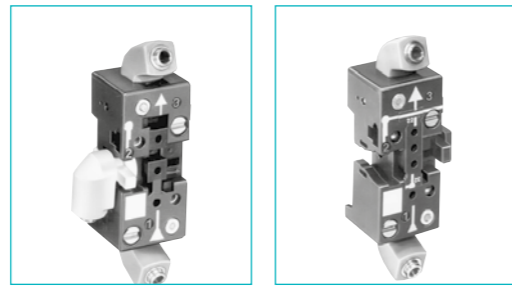
81 520 601



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### Sub-bases for logic elements

Also available in **ATEX** version for use in potentially explosive atmospheres in accordance with 94/9/EC Directive



	81 532 104	81 532 102
Two-hand start module	● 1	● 1
Manostats - vacuostats	● 1	● 1
Leak sensor and amplifier relays	● 1	● 1
Logic elements AND Timers	● 1	● 1
Regulator accessories	● 1	● 1
Memory element	—	—
Operating temperature °C	-5 → +50	-5 → +50
Electro-pneumatic miniature solenoid	● 1	● 1

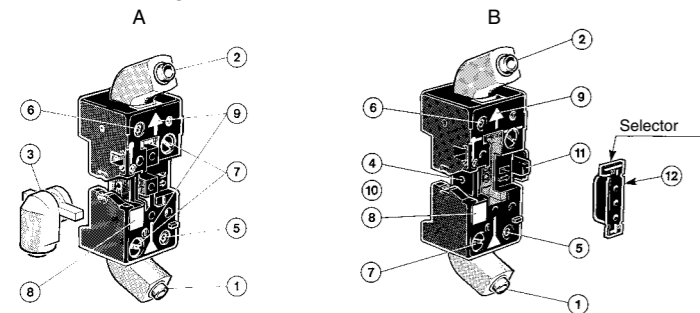
**NB:** The number indicates the number of components mounted on the sub-base ↑

#### Characteristics

	rotatable	rotatable
Push-in connection for semi-rigid tubing Ø 4 mm (NFE 49100)		
Fixation	DIN rail 35 mm	DIN rail 35 mm
Weight g	56	52

#### Connections elements and relays

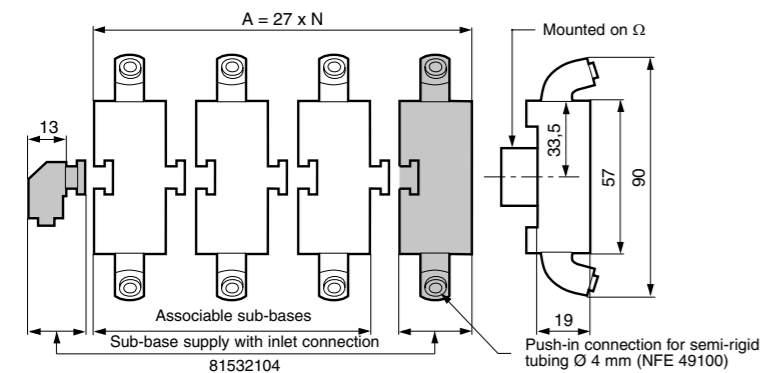
##### Front connecting



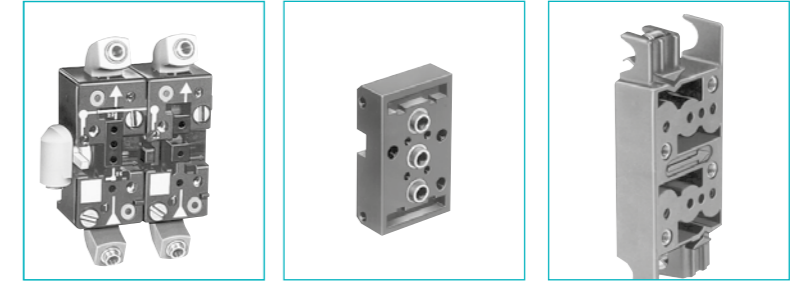
- A - Single sub-base or end base
- B - Associable sub-base
- 1 - Input port (green port 1)
- 2 - Output port (red port 3)
- 3 - Input/supply port (yellow port 2) Ø 4
- 4 - Input port integral to sub-base
- 5 - Input indicator (green)
- 6 - Output indicator (red)
- 7 - 1/4 turn screws
- 8 - Marking tag
- 9 - Arrow indicating flow direction
- 10 - Mounting tongue
- 11 - Mounting groove
- 12 - Selector

#### Dimensions

81 532 104      3 x 81532102



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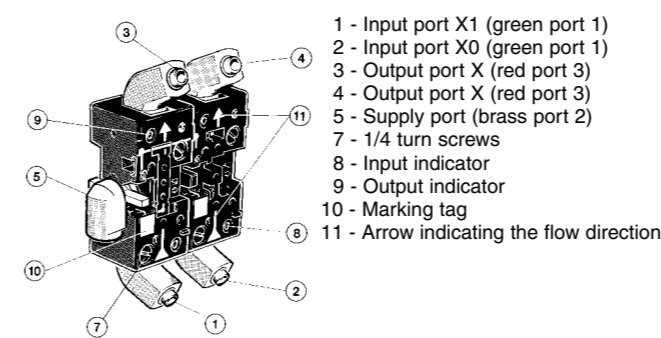


	81 542 002	81 532 001	81 531 001
Two-hand start module	—	● 1	● 2
Manostats - vacuostats	—	● 1	● 2
Leak sensor and amplifier relays	—	● 1	● 2
Logic elements AND Timers	—	● 1	● 2
Regulator accessories	—	● 1	● 2
Memory element	● 1	—	● 1
Operating temperature °C	-5 → +50	-5 → +50	-5 → +50
Electro-pneumatic miniature solenoid	—	● 1	● 2

#### Caractéristiques

	rotatable	rear	rear
Push-in connection for semi-rigid tubing Ø 4 mm (NFE 49100)			
Fixation	DIN rail 35 mm	2 M4 screws	Clips for rails Ø 8 mm
Weight g	95	10	35

#### Memory element sub-base, front and rear connecting



- 1 - Input port X1 (green port 1)
- 2 - Input port X0 (green port 1)
- 3 - Output port X (red port 3)
- 4 - Output port X (red port 3)
- 5 - Supply port (brass port 2)
- 7 - 1/4 turn screws
- 8 - Input indicator
- 9 - Output indicator
- 10 - Marking tag
- 11 - Arrow indicating the flow direction

#### Rear connection

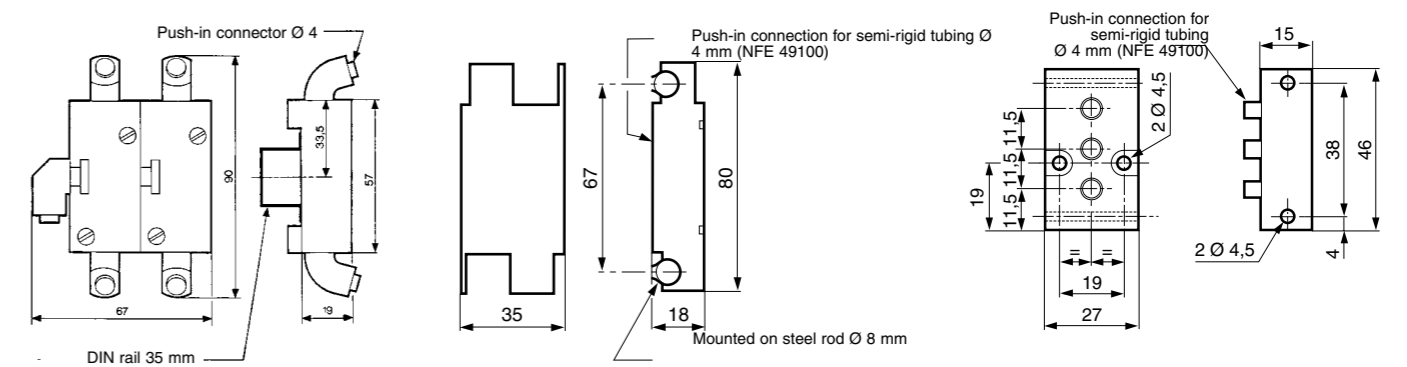
The modular system elements are fixed with two screws on the sub-base. A locating device on each logic element prevents incorrect assembly. The logic element is connected via the sub-base. This sub-base has 3 instant connections for connecting semi-rigid tubes with outer Ø 4.

- 1 - Input signal
- 2 - Signal port for passive logic elements, air supply for active logic elements.
- 3 - Output signal

81 542 002 (for memory 81523201/601)

81 531 001

81 532 001



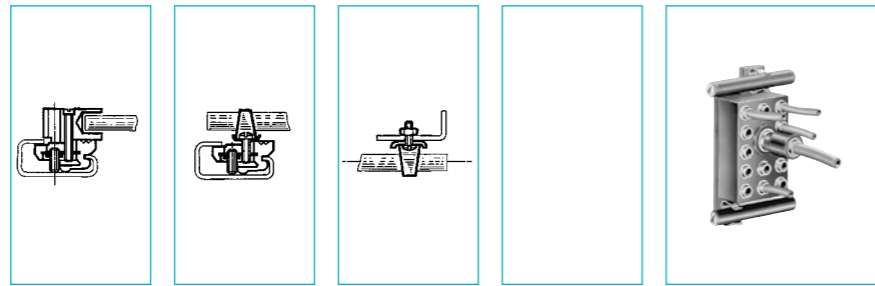
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### Mounting accessories



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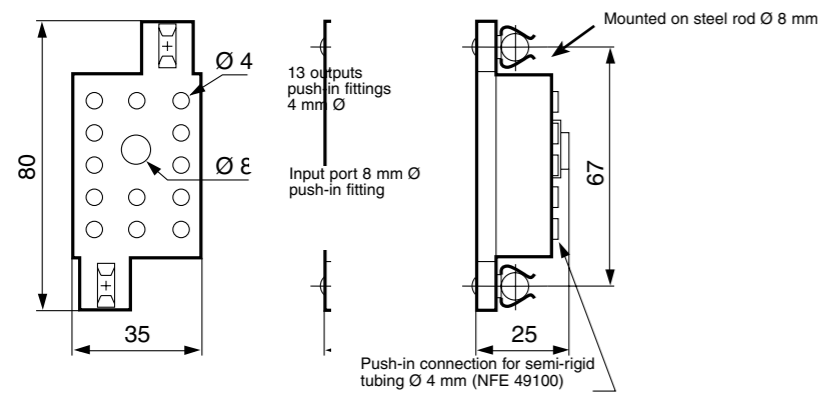
Mounting equipment	81 533 501 Hole domino	81 533 001 Clip domino	79 450 609 Bar clips Ø 8	—
Supply manifold 13 outputs	—	—	—	81 536 801

#### Characteristics

Weight (g)	8 For mounting on the end of a zinc-coated mild steel rod Ø 8 mm on an asymmetrical DIN rail	4 For adjustable mounting on a zinc-coated mild steel rod Ø 8 mm on an asymmetrical DIN rail	80 Packet of 100 pieces	80
Operating temperature °C	-5 → +50	-5 → +50	-5 → +50	-5 → +50

#### Dimensions

81 536 804



#### Other information

Use Weidmuller plastic labels for marking components part number FW 4734-6.

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