## > Logic Controller Millenium Evo

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> Up to 44 I/Os - Base 16 DI
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    (4 HighSpeed/8 AI) - 8 DO
    > Wireless programming \& control with bluetooth Interface and Crouzet Virtual Display
> Ethernet Modbus TCP/IP (Client/ Server) and Modbus RTU Network via interface (Slave)
> Event and Datalog Managment via mail/FTP server or Locally


XBP24 Base 24 I/O

$\overline{\text { XBP24-E }}$
Base 24 I/O Ethernet


| XDP24 |
| :--- |
| Base 24 I/O |


> Up to 1000 programing blocks with intuitive Crouzet Soft to go from simple to complex applications

| Product selection | LCD display | Ethernet network |  |
| :--- | :--- | :--- | :---: |
| Type | No | No | Part number |
| XBP24 | No | Yes | $\mathbf{8 8 9 7 5 0 0 1}$ |
| XBP24-E | Yes | No | $\mathbf{8 8 9 7 5 0 1 1}$ |
| XDP24 | Yes | Yes | $\mathbf{8 8 9 9 7 5 1 0 1 ~}$ |
| XDP24-E |  |  | $\mathbf{8 8 9 7 5 1 1 1}$ |


| Accessories | Part-number |
| :--- | :---: |
| Accesories Description | $\mathbf{8 8 9 8 0 1 1 0}$ |
| USB Interface | $\mathbf{8 8 9 8 0 1 7 0}$ |
| USB cable 3m B type | Part-number |
| Kit Description | $\mathbf{8 8 9 7 5 9 0 1}$ |
| MilleniumEVO STARTER KIT, Logic Controller + Bluetooth interface | $\mathbf{8 8 9 7 5 9 1 1}$ |
| MilleniumEVO STARTER KIT, Logic Controller with embedded Ethernet + Bluetooth interface | $\mathbf{8 8 9 7 0 5 5 8}$ |
| MilleniumEVO KIT XDP24-E + Crouzet Touch CTP104-E Performance, Ethernet, USB Key | $\mathbf{8 8 9 7 0 5 6 8}$ |
| MilleniumEVO KIT XDP24-E + Crouzet Touch CTP107-E Performance, Ethernet, USB Key |  |


|  | XBP24 | XBP24-E | XDP24 | XDP24-E |
| :---: | :---: | :---: | :---: | :---: |
| General features |  |  |  |  |
| Ethernet Modbus TCP/IP (Client///Server) | - | Yes (16 IP range //I 16 words + 8bits) | - | Yes (16 IP range I/I 16 words + 8bits) |
| Modbus RTU RS485 (Salve) | Yes via interface (16 words +8 bits) |  |  |  |
| Datalog via mail or FTP | - | Yes (16 data channel; 32000 recording) | - | Yes (16 data channel; 32000 recording) |
| Datalog local | Yes (16 data channel; 6000 recording) | - | Yes (16 data channel; 6000 recording) | - |
| Event mangement via mail | - | Yes (12 events) | - | Yes (12 events) |
| Bluetooth | Yes via interface |  |  |  |
| General characteristics |  |  |  |  |
| Products certification | CE, cULus Listed |  |  |  |
| Conformity with the low voltage directive (in accordance with 2014/35/EU) | IEC/EN 61131-2 (Open equipment) |  |  |  |
| Conformity with the EMC directive (in accordance with 2014/30/EU) | IEC/EN 61000-6-1 (Residential, commercial and light-industrial environments) IEC/EN 61000-6-2 (Industrial) <br> IEC/EN 61000-6-3 (Residential, commercial and light-industrial environments) IEC/EN 61000-6-4 (Industrial) |  |  |  |



|  | XBP24 | XBP24-E | XDP24 | XDP24-E |
| :---: | :---: | :---: | :---: | :---: |
| Timer block accuracy | $0.5 \% \pm 2$ cycle time |  |  |  |
| Start up time on power up | $<8 \mathrm{~s}$ base alone, $<5 \mathrm{~s}$ base + 2 expansions + 1 accessory (RS485) | $<10$ s base alone, <br> $<5$ s base + <br> 2 expansions + <br> 1 accessory (RS485) | $<8 \mathrm{~s}$ base alone, $<5 \mathrm{~s}$ base + 2 expansions + 1 accessory (RS485) | $<10$ s base alone, <br> $<5$ s base + <br> 2 expansions + <br> 1 accessory (RS485) |
| Self test | Test firmware integrity (checksum memory) <br> Stability of the internal power supply <br> Check the conformity of the em4 device configuration with the configuration in the application program. |  |  |  |
| Supply |  |  |  |  |
| Nominal voltage | $24 \mathrm{~V}=-\mathrm{l}$ (-15\% / +20\%) |  |  |  |
| Operating limits | 20.4-28.8 V-- |  |  |  |
| Immunity from micro power cuts | $\leq 1 \mathrm{~ms}$ (repetition 20 times) |  |  |  |
| Max. absorbed power | $\begin{aligned} & 3.8 \mathrm{~W} @ 24 \mathrm{~V}=-, 5 \mathrm{~W} \\ & \text { @ } 28.8 \mathrm{~V}=-, \\ & 1.5 \mathrm{~W} @ 24 \mathrm{~V}=-\mathrm{I} / \mathrm{O} \end{aligned}$ OFF | $\begin{aligned} & 4.8 \mathrm{~W} @ 24 \mathrm{~V}=-, 6.2 \mathrm{~W} \\ & @ 28.8 \mathrm{~V}=-, \\ & 1.5 \mathrm{~W} @ 24 \mathrm{~V}=-\mathrm{I} / \mathrm{O} \\ & \text { OFF } \end{aligned}$ | 4W @ $24 \mathrm{~V}=-, 5.3 \mathrm{~W}$ <br> @ 28.8 V---, - 0.3 W backlight OFF <br> 1.5W @ 24 V=-- (I/O + backlight) OFF | 5W @ 24 V---, 6.5 W <br> @ 28.8 V---, - 0.3 W backlight OFF <br> $1.5 \mathrm{~W} @ 24 \mathrm{~V}=\mathrm{I}$ (I/O + backlight) OFF |
| Protection against polarity inversions | Yes |  |  |  |
| Power monitoring | Yes and value available through the application "FB Status", 1/10V, $5 \%$. |  |  |  |
| Inputs |  |  |  |  |
| Digital and high speed digital inputs $24 \mathrm{~V}=-4$ inputs from 11 to 14 |  |  |  |  |
| Input used as digital input |  |  |  |  |
| Input voltage | $24 \mathrm{~V}=-\mathrm{( }-15 \% /+20 \%)$ |  |  |  |
| Input current | $\begin{aligned} & 1.8 \mathrm{~mA} @ 20.4 \mathrm{~V} \\ & 2.1 \mathrm{~mA} @ 24 \mathrm{~V} \\ & 2.5 \mathrm{~mA} @ 28.8 \mathrm{~V} \end{aligned}$ |  |  |  |
| Input impedance | $11.6 \mathrm{k} \Omega$ |  |  |  |
| Logic 1 voltage threshold | $\geq 15 \mathrm{~V}=$ |  |  |  |
| Making current at logic state 1 | $\geq 1.3 \mathrm{~mA}$ |  |  |  |
| Logic 0 voltage threshold | $\leq 10 \mathrm{~V}=$ |  |  |  |
| Release current at logic state 0 | $\leq 0.8 \mathrm{~mA}$ |  |  |  |
| Response time | 1 to 2 cycle times |  |  |  |
| Sensor type | Contact or 3-wire PNP |  |  |  |
| Conforming to IEC/EN 61131-2 | Type 1 |  |  |  |
| Input type | Resistive |  |  |  |
| Isolation between power supply and inputs | None |  |  |  |
| Isolation between inputs | None |  |  |  |
| Protection against polarity inversions | Yes |  |  |  |
| Status indicator | No |  | On LCD screen | On LCD screen |
| Cable length | $\leq 30 \mathrm{~m}$ | $\leq 30 \mathrm{~m}$ |  |  |
| Input used as high speed digital input |  |  |  |  |
| Maximum counting frequency | 3 channels encoder (11, <br> 2 independent counters 5 kHz *, <br> 2 independent counters <br> 4 independent counters <br> 2 channels: 5 kHz * <br> * with a time cycle $\leq 10 \mathrm{~ms}$ | 2, 13 ): 5 kHz * <br> $(I 1, I 2)(I 3, I 4)$ (Cumul, I <br> $(\mathrm{I} 1, \mathrm{I} 2)(\mathrm{I} 3, \mathrm{I4})(\mathrm{PH}, \mathrm{PH} 2)$ <br> I1, I2, I3, I4) (Up/Down): <br> nd a ton / toff $=50 \% \pm 5 \%$, | DIR): 2 channels: 10 <br> 2/4 channels: 5 kHz * <br> 1 channel: $15 \mathrm{kHz}{ }^{*}, 2$ ch <br> vel $0<2 \mathrm{~V}$ and level $1>20$. | $z^{*}, 4$ channels: <br> nnels: 10 kHz*, > |
| Other functions | 4 tachometers (11, 12, 13, 14 ) |  |  |  |
| Cable length | $\leq 3 \mathrm{~m}$ with shielded twisted cable |  |  |  |


|  | XBP24 | XBP24-E | XDP24 | XDP24-E |
| :---: | :---: | :---: | :---: | :---: |
| Digital $24 \mathrm{~V}-\mathrm{-z}$ and analog inputs 12 bits / 28.8 V - potentiometer - 8 inputs from 15 to IC |  |  |  |  |
| Input used as digital input |  |  |  |  |
| Input voltage | $24 \mathrm{~V}=-\mathrm{( }-15 \% /+20 \%)$ |  |  |  |
| Input current | $\begin{aligned} & 1.8 \mathrm{~mA} \\ & 2.1 \mathrm{~mA} \\ & 2.5 \mathrm{~mA} \end{aligned}$ |  |  |  |
| Input impedance | $11.6 \mathrm{k} \Omega$ |  |  |  |
| Logic 1 voltage threshold | $\geq 11 \mathrm{~V}=$ |  |  |  |
| Making current at logic state 1 | $\geq 1 \mathrm{~mA}$ |  |  |  |
| Logic 0 voltage threshold | $\leq 9 \mathrm{~V}=$ |  |  |  |
| Release current at logic state 0 | $\leq 0.7 \mathrm{~mA}$ |  |  |  |
| Response time | 1 to 2 cycle times |  |  |  |
| Sensor type | Contact or 3-wire PNP |  |  |  |
| Conforming to IEC/EN 61131-2 | Type 1 |  |  |  |
| Input type | Resistive |  |  |  |
| Isolation between power supply and inputs | None |  |  |  |
| Isolation between inputs | None |  |  |  |
| Protection against polarity inversions | Yes |  |  |  |
| Status indicator | No |  | On LCD screen | On LCD screen |
| Cable length | $\leq 30 \mathrm{~m}$ |  |  |  |
| Input used as analog input |  |  |  |  |
| Measuring range | $0 \rightarrow 10 \mathrm{~V}, 0 \rightarrow \mathrm{~V}$ power supply or Voltmeter |  |  |  |
| Input impedance | $11.6 \mathrm{k} \Omega$ |  |  |  |
| Maximum value without destruction | $28.8 \mathrm{~V}=-\mathrm{max}$ |  |  |  |
| Input type | Common mode |  |  |  |
| Resolution | 12 bit at maximum input voltage (10 bit at 10 V ) |  |  |  |
| Value of LSB | 7.03 mV |  |  |  |
| Conversion time | Controller cycle time |  |  |  |
| Maximum error in 0-10V mode | $\pm 3.5 \%$ of full scale at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$$\pm 5 \%$ of full scale at $55^{\circ} \mathrm{C}\left(131^{\circ} \mathrm{F}\right)$ |  |  |  |
| Maximum error in 0-V power supply mode | $\pm 5 \%$ of full scale at $25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right)$ <br> $\pm 6.2 \%$ of full scale at $55^{\circ} \mathrm{C}\left(131^{\circ} \mathrm{F}\right)$ |  |  |  |
| Repeat accuracy at $55^{\circ} \mathrm{C}\left(131{ }^{\circ} \mathrm{F}\right)$ | $\pm 2$ \% |  |  |  |
| Voltmeter | From 0 to $30.5 \mathrm{~V}, 5 \%$ |  |  |  |
| Isolation between analogue channel and power supply | None |  |  |  |
| Protection against polarity inversions | Yes |  |  |  |
| Potentiometer control | $2.2 \mathrm{k} \Omega / 0.5 \mathrm{~W}$ (recommended), $10 \mathrm{~K} \Omega$ max. |  |  |  |
| Cable length | $\leq 10 \mathrm{~m}$ with shielded twisted cable (sensor not isolated) |  |  |  |
| Digital $24 \mathrm{~V}=-\mathbf{-}$ - 4 inputs from ID to IG |  |  |  |  |
| Input voltage | $24 \mathrm{~V}=-\mathrm{-}$ (-15\% / +20\%) |  |  |  |
| Input current | $\begin{aligned} & 1.5 \mathrm{~mA} @ 20.4 \mathrm{~V} \\ & 1.7 \mathrm{~mA} @ 24 \mathrm{~V} \\ & 2.1 \mathrm{~mA} @ 28.8 \mathrm{~V} \\ & \hline \end{aligned}$ |  |  |  |
| Input impedance | $13.9 \mathrm{k} \Omega$ |  |  |  |
| Logic 1 voltage threshold | $\geq 11 \mathrm{~V}=-$ |  |  |  |
| Making current at logic state 1 | $\geq 0.8 \mathrm{~mA}$ |  |  |  |
| Logic 0 voltage threshold | $\leq 8 \mathrm{~V}=-$ |  |  |  |
| Release current at logic state 0 | $\leq 0.5 \mathrm{~mA}$ |  |  |  |
| Response time | 1 to 2 cycle times |  |  |  |
| Sensor type | Contact or 3-wire PNP |  |  |  |


|  | XBP24 | XBP24-E | XDP24 | XDP24-E |
| :---: | :---: | :---: | :---: | :---: |
| Conforming to IEC/EN 61131-2 | Type 1 |  |  |  |
| Input type | Resistive |  |  |  |
| Isolation between power supply and inputs | None |  |  |  |
| Isolation between inputs | None |  |  |  |
| Protection against polarity inversions | No |  |  |  |
| Status indicator | No |  | On LCD screen | On LCD screen |
| Cable length | $\leq 30 \mathrm{~m}$ |  |  |  |
| Outputs |  |  |  |  |
| 6 A relay output -2 outputs from 01 to O 2 |  |  |  |  |
| Breaking voltage | $250 \mathrm{~V} \sim$ max |  |  |  |
| Breaking current | 6 A |  |  |  |
|  | Derating: UL: $\geq 45^{\circ} \mathrm{C}\left(113{ }^{\circ} \mathrm{F}\right): 4 \mathrm{~A}$ max |  |  |  |
| Maximum breaking current in the common | $\begin{aligned} & \text { IEC @ } 25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right): 12 \mathrm{~A} \\ & \text { IEC @ } 60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right) \text { or UL: } 10 \mathrm{~A} \end{aligned}$ |  |  |  |
| Mechanical life | 5000000 operations (cycles) |  |  |  |
| Electrical durability for 50000 operating cycles | $\begin{aligned} & 24 \mathrm{~V}-- \text { tau }=0 \text { ms: } 6 \mathrm{~A} \text {, tau }=7 \mathrm{~ms}: 3 \mathrm{~A} \text {, tau }=15 \mathrm{~ms}: 1.8 \mathrm{~A} \\ & \text { Usage category } \mathrm{DC}-12: 24 \mathrm{~V}, 6 \mathrm{~A} \\ & \text { Usage category } \mathrm{DC}-14: 24 \mathrm{~V}, 1.8 \mathrm{~A} \\ & 250 \mathrm{~V} \sim \cos \text { phi }=1: 6 \mathrm{~A}, \cos \text { phi }=0.7: 5 \mathrm{~A} \text {, cos phi }=0.4: 2.5 \mathrm{~A} \\ & \text { Usage category } \mathrm{AC}-12: 250 \mathrm{~V}, 6 \mathrm{~A} \\ & \text { Usage category AC-13: } 250 \mathrm{~V}, 5 \mathrm{~A} \\ & \text { Usage category } \mathrm{AC}-15: 250 \mathrm{~V}, 2 \mathrm{~A} \end{aligned}$ |  |  |  |
| Minimum switching capacity | 100 mA (at minimum voltage of 12V) |  |  |  |
| Maximum operating rate | Off load: 10 Hz <br> At operating current: 0.1 Hz |  |  |  |
| Voltage for withstanding shocks | In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV |  |  |  |
| Response time | Make $=1$ cycle time +8 ms typical <br> Release $=1$ cycle time +4 ms typical |  |  |  |
| Built-in protections | Against short-circuits: None <br> Against over voltages and overload: None |  |  |  |
| Status indicator |  |  |  |  |
| Cable length | $\leq 30 \mathrm{~m}$ |  |  |  |
| 8 A relay output - 6 outputs from O 3 to O 8 |  |  |  |  |
| Breaking voltage | $250 \mathrm{~V} \sim$ max |  |  |  |
| Breaking current | 8 A <br> Derating: CEI $\geq 55^{\circ} \mathrm{C}\left(131^{\circ} \mathrm{F}\right)$ or UL: $\geq 45^{\circ} \mathrm{C}\left(113^{\circ} \mathrm{F}\right)$ : 6 A max |  |  |  |
| Maximum breaking current in the common | $\begin{aligned} & \text { IEC @ } 25^{\circ} \mathrm{C}\left(77^{\circ} \mathrm{F}\right): \mathrm{C} 3, \mathrm{C} 6: 8 \mathrm{~A} ; \mathrm{C} 4, \mathrm{C} 5: 16 \mathrm{~A} \\ & \text { IEC @ } 60^{\circ} \mathrm{C}\left(140^{\circ} \mathrm{F}\right) \text { or UL: C3, C6: } 8 \mathrm{~A} ; \mathrm{C} 4, \mathrm{C} 5: 10 \mathrm{~A} \end{aligned}$ |  |  |  |
| Mechanical life | 20000000 operations (cycles) |  |  |  |
| Electrical durability for 50000 operating cycles | $\begin{aligned} & 24 \mathrm{~V}=\text { tau }=0 \mathrm{~ms}: 8 \mathrm{~A} \text {, tau }=7 \mathrm{~ms}: 3 \mathrm{~A} \text {, tau }=15 \mathrm{~ms}: 1.5 \mathrm{~A} \\ & \text { Usage category } \mathrm{DC}-12: 24 \mathrm{~V}, 8 \mathrm{~A} \\ & \text { Usage category } \mathrm{DC}-14: 24 \mathrm{~V}, 1.5 \mathrm{~A} \\ & 250 \mathrm{~V} \sim \cos \text { phi }=1: 8 \mathrm{~A}, \cos \text { phi }=0.7: 4.75 \mathrm{~A}, \cos \text { phi }=0.4: 3 \mathrm{~A} \\ & \text { Usage category } \mathrm{AC}-12: 250 \mathrm{~V}, 8 \mathrm{~A} \\ & \text { Usage category AC-13: } 250 \mathrm{~V}, 4.3 \mathrm{~A} \\ & \text { Usage category AC-15: } 250 \mathrm{~V}, 1.5 \mathrm{~A} \end{aligned}$ |  |  |  |
| Minimum switching capacity | 100 mA (at minimum voltage of 12 V ) |  |  |  |
| Maximum operating rate | Off load: 10 Hz <br> At operating current: 0.1 Hz |  |  |  |
| Voltage for withstanding shocks | In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV |  |  |  |
| Response time | Make $=1$ cycle time +10 ms typical <br> Release $=1$ cycle time +5 ms typical |  |  |  |
| Built-in protections | Against short-circuits: None <br> Against over voltages and overload: None |  |  |  |


|  | XBP24 | XBP24-E | XDP24 |  |
| :--- | :--- | :--- | :--- | :--- |
| Status indicator | No |  | On | On LCD screen |



Connections
INPUTS
I1 ... IG 0/1

15... IC U



I1 ... 14

| 듣 |
| :---: | :---: |
| 2604 |


$11 . . .14$


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