



# Series 204

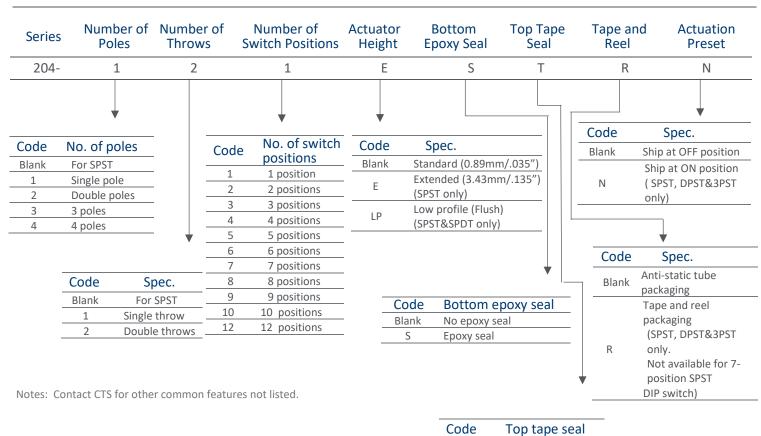
**Surface Mount Multi-Functional DIP Switch** 

- Coplanarity: 0.1mm/.004" maximum
- Enclosed actuators shield contacts from foreign particles throughout life of switch
- Available with SPST, SPDT, DPST, 3PST circuitry choices
- Optional top tape seal for board spray washing

### **Description**

Integral terminal and contact molded into thermoset base provides electrostatic discharge protection rated to 22KV. Optimized gold plated contact design incorporates a dimple wiping interface for long-term contact corrosion resistance.

### **Ordering Information**



Blank

Τ

No top tape seal

Top tape seal



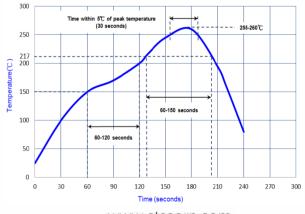
## **Electrical Specifications**

Parameter	Conditions & Remarks Min		Max	Unit
Circuit	SPST	2	12	
	SPDT       1         DPST       1         3PST       1		6	positions
			6	
			4	
Contact Resistance	Initial	Initial 50		milliohms
	At end of life		100	milliohms
Insulation Resistance	Between insulated terminals 1000			megohms
Dielectric Strength	500 VAC between adjacent	ent 1		minute
	switches	switches		
Actuation Life	50mA @ 24 VDC		5,000	cycles
Switch Capacitance	Between adjacent closed switches	5.0	pF	
			100	mA
Nonswitching Rating			or	or
			50	VDC
Conlonarity			0.1	mm
Coplanarity			0.004	inch

## **Mechanical and Environmental**

Soldering	Maximum reflow temperature, 250°C for 30 seconds		
MSL	Level 1		
RoHS	Lead-Free. Fully compliant to RoHS Directive 2011/65/EU		
Shock	Per MIL-STD-202F, method 213B, condition A( 50G's)		
SHOCK	with no contact inconsistencies greater than 1 microsecond		
Vibration	Per MIL-STD-202F, method 204D, condition B ( .06" or 15G's between 10 HZ to 2K HZ) with		
VIDIALIOII	no contact inconsistencies greater than 1 microsecond		
Seal	Bottom epoxy seal		
	Top tape seal optional		
Marking	Special side or top marking available-consult CTS		
Packaging:	Standard anti-static tube packaging, optional tape and reel packaging		
<b>Operating Temperature</b>	-40°C to +85°C		
Range	-40 C t0 +85 C		
Storage Temperature	-55°C to +85°C		
Range	-55 C 10 +65 C		

### **Soldering Profile**

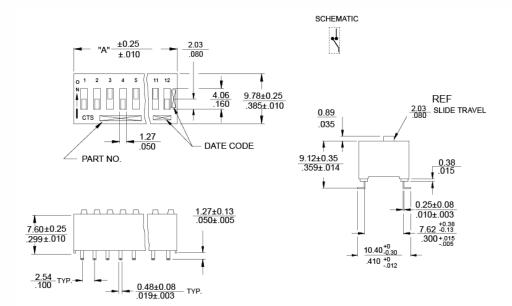


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## **Mechanical Specifications**

Figure 1 - SPST



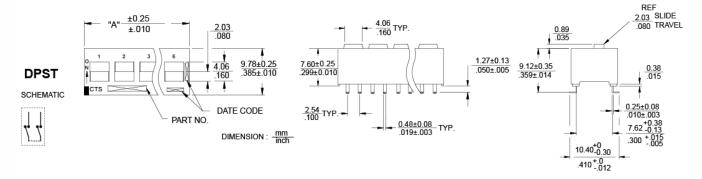
## Ordering Information SPST Switches

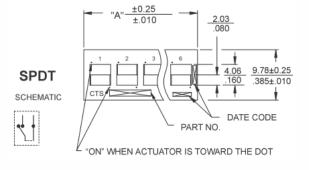
"A" Overall Dimension	No. of Switch Positions	Part No .	
7.26 / .286	2	204-2	
9.80 / .386	3	204-3	
12.34 / .486	4	204-4	
14.88 / .586	5	204-5	
17.42 / .686	6	204-6	
19.96 / .786	7	204-7	
22.50 / .886	8	204-8	
25.04 / .986	9	204-9	
27.58 / 1.086	10	204-10	
32.66 / 1.286	12	204-12	

DIMENSION : mm inch

STANDARD TOLERANCE FOR ALL STYLES:  $\pm 0.13$  .X (1 PLACE):  $\pm 0.12$  XX(2 PLACE):  $\pm 0.05$ 

Figure 2 - SPDT/DPST





## Ordering Information SPDT/DPST Switches

"A" Overall Dimension	Number of Switch Positions	Actuation	Part No.
7.26 / .286	1	SPDT/DPST	204-121/204-211
12.34 / .486	2	SPDT/DPST	204-122/204-212
17.42 / .686	3	SPDT/DPST	204-123/204-213
22.50 / .886	4	SPDT/DPST	204-124/204-214
27.58 / 1.086	5	SPDT/DPST	204-125/204-215
32 66 / 1 286	6	SPDT/DPST	204-126/204-216



Figure 3 - 3PST

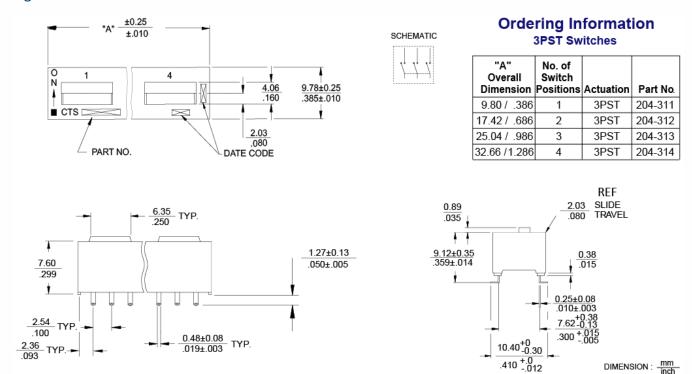
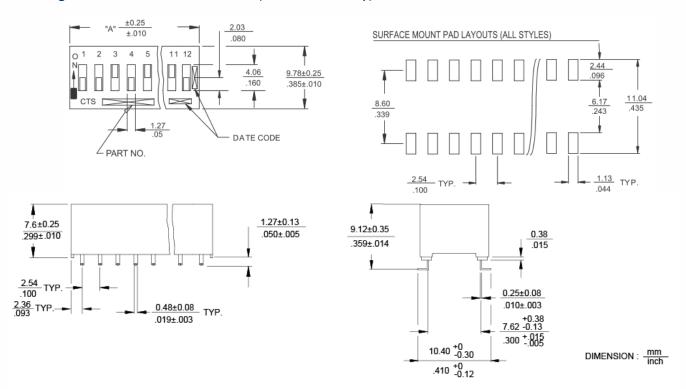


Figure 4 – Low Profile Actuators (SPST&SPDT only)



Unit: mm

40.4



12

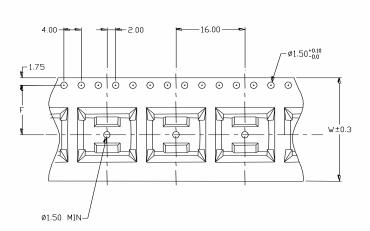
## **Packing: Tape and Reel**

Ш

SW Section	Fig	Во	W	F	S
2	I	7.15	24.0	11.50	-
3	I	9.69	24.0	11.50	-
4	I	12.23	24.0	11.50	-
5	П	14.81	32.0	14.20	28.4
6	П	17.35	32.0	14.20	28.4
8	Ш	22.40	44.0	20.20	40.4

44.0

20.20



32.56

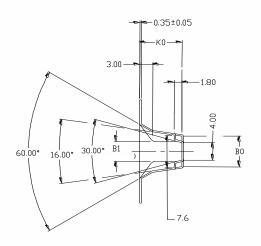
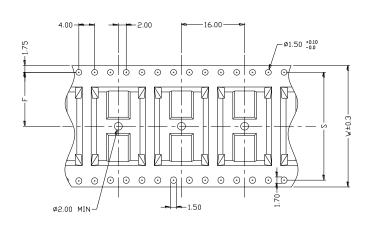


FIG I



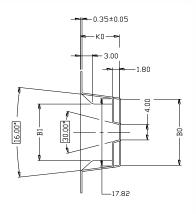


FIG II

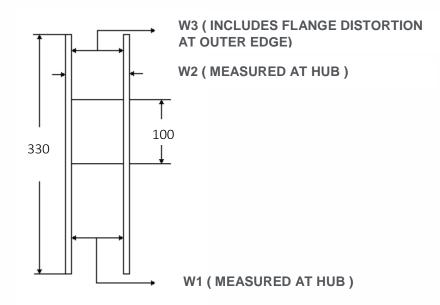


### **SPECIFIED REEL PARTS DIMENSIONS:**

### Unit: mm

SW Section	W1	W2	W3
2~4	24.4	30.4 MAX.	23.9 MIN./27.4 MAX.
5~6	32.4	38.4 MAX.	31.9 MIN./35.4 MAX.
8	44.4	50.4 MAX.	43.9 MIN./47.4 MAX.
12	44.4	50.4 MAX.	43.9 MIN./47.4 MAX.

### (SEE PICTURE FIG)



- 1. TAPE SPROCKET HOLE PITCH :  $4.0 \pm 0.1$ MM
- 2. ALL SMT ASSEMBLING MACHINES WILL PICK-UP THE COMPONENT FROM THE POINT, WHICH
- 3. IS LOCATED IN THE CENTRE OF TWO ADJACENT SPROCKET HOLES IN FEEDING DIRECTION. THIS MUST BE TAKEK INTO ACCOUNT WHEN DESIGNING THE LOCATION OF THE COMPONENT IN T&R POCKET.
- 4. RECOMMENDED PART ORIENTATION IN TAPE & REEL POCKET.

ORIENT SWITCH TERMINAL #1 TO THE SIDE OF ROUND SPROCKET HOLES, SEE PICTURE BELOW.

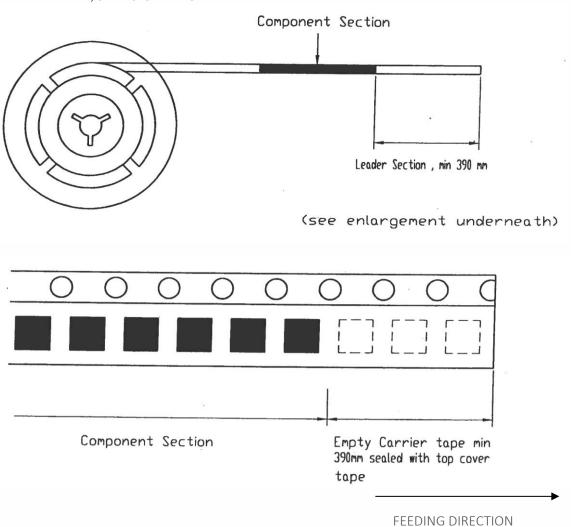


### LENGTH OF TAPE

5. THERE SHALL BE A LEADER OF 390mm MINIMUM WHICH IS SEALED ONTO EMPTY CARRIER



TAPE, SEE PICTURE BELOW.



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SDA10H1BDA 97R06ST A2C-2A5 1825444-7 ADE08SA04 ADE12S04 2161391-1 2-1825058-8 CCVA 2.5/4-G-5.08 P26THRR32
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E3ZMCT81M1TJ03M