# **CUI** DEVICES

**date** 10/04/2019

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SERIES: SJ2-2591X-SMT | DESCRIPTION: AUDIO JACK

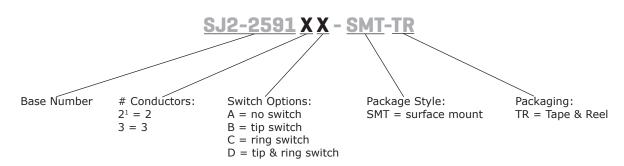
#### **FEATURES**

- multiple switch configurations
- low profile design
- reflow solder compatible
- surface mount





#### **PART NUMBER KEY**



Note: 1. 2 conductor option only available with tip switch

#### **SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	А
contact resistance <sup>2</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note:

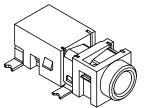
- 2. When measured at a current of less than 100 mA/1 kHz
- 3. All specifications measured at  $10\sim35^{\circ}\text{C}$ , humidity at  $45\sim85\%$ , under standard atmospheric pressure, unless otherwise noted.

#### DOI DEVICES | OLIVILO. 332 2331

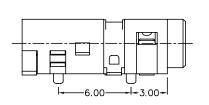
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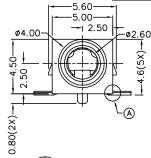
### **MECHANICAL DRAWING**

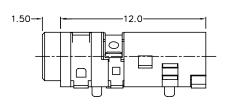
units: mm tolerance: X.X ±0.2 mm X.XX ±0.10 mm X.XXX ±0.050 mm PCB: ±0.05 mm

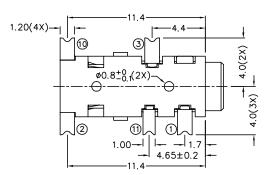


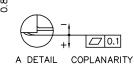
	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 10	brass	silver
terminal 11	brass	silver
plastic	PA10T	

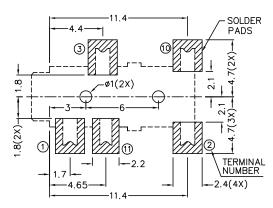




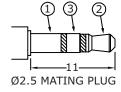








Recommended PCB Layout Top View



Model No.	SJ2-25912B-SMT	SJ2-25913A-SMT	SJ2-25913B-SMT	SJ2-25913C-SMT	SJ2-25913D-SMT	
Schematic	010	01	01 03 010 02	01 03 011 02	01 03 011 010 02	
PIN						
1	sleeve	sleeve	sleeve	sleeve	sleeve	
2	tip	tip	tip	tip	tip	
3	NP	ring	ring	ring	ring	
10	tip switch	NP	tip switch	NP	tip switch	
11	NP	NP	NP	ring switch	ring switch	

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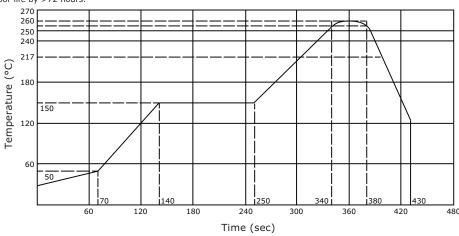
#### **SOLDERABILITY**

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>1</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>2</sup>	parts in reel: bake at 40°C ±5°C for 72 hours	houre			

parts removed from reel: bake at 40°C ±5°C for 10 hours

Note:

- 1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%. When exceeding floor life by >72 hours.

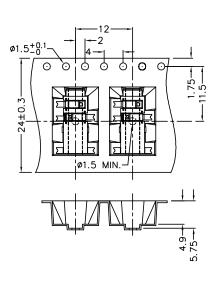


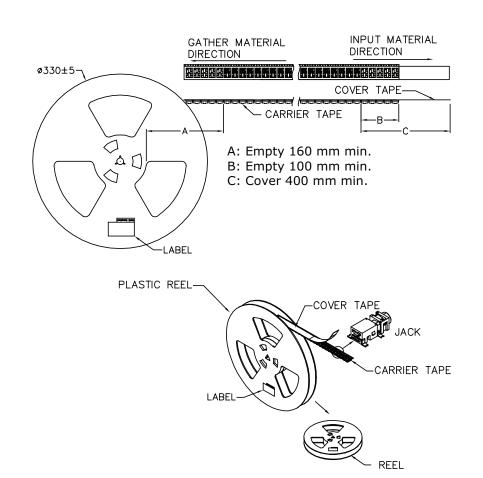
### **PACKAGING**

units: mm

Reel Size: Ø330 mm

Reel QTY: 1,000 pcs per reel





Additional Resources: Product Page | 3D Model | PCB Footprint

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#### **REVISION HISTORY**

rev.	description	date
1.0	initial release	12/06/2016
1.01	added storage and drying conditions	06/07/2017
1.02	brand update	10/04/2019

The revision history provided is for informational purposes only and is believed to be accurate.

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