# **CUI** DEVICES

date 10/08/2019

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MODEL: SJ2-2594A-SMT-TR | DESCRIPTION: AUDIO JACK

#### **FEATURES**

- low profile design
- reflow solder compatible
- surface mount





#### **SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	А
contact resistance <sup>1</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

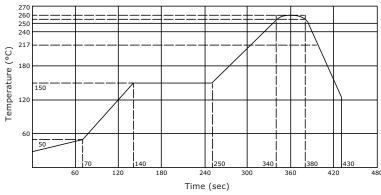
- 1. When measured at a current of less than 100 mA/1 kHz 2. All specifications measured at  $10\sim35^{\circ}$ C, humidity at  $45\sim85\%$ , under standard atmospheric pressure, unless otherwise noted.

### **SOLDERABILITY**

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>3</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>4</sup>	parts in reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 72 hours parts removed from reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 10 hours				

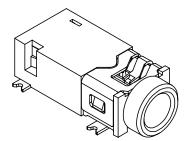
Note:

- 3. It is recommended to reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
- 4. When exceeding floor life by >72 hours.

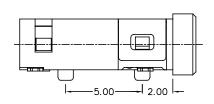


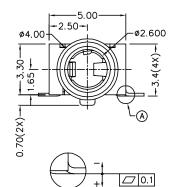
#### **MECHANICAL DRAWING**

units: mm tolerance: X.X ±0.2 mm X.XX ±0.10 mm X.XXX ±0.050 mm PCB: ±0.05 mm



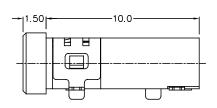
	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	copper alloy	silver
plastic	PA10T	

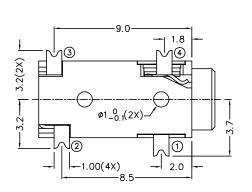


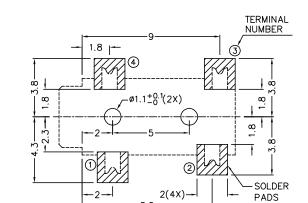


COPLANARITY

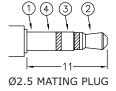
A DETAIL







Recommended PCB Layout Top View



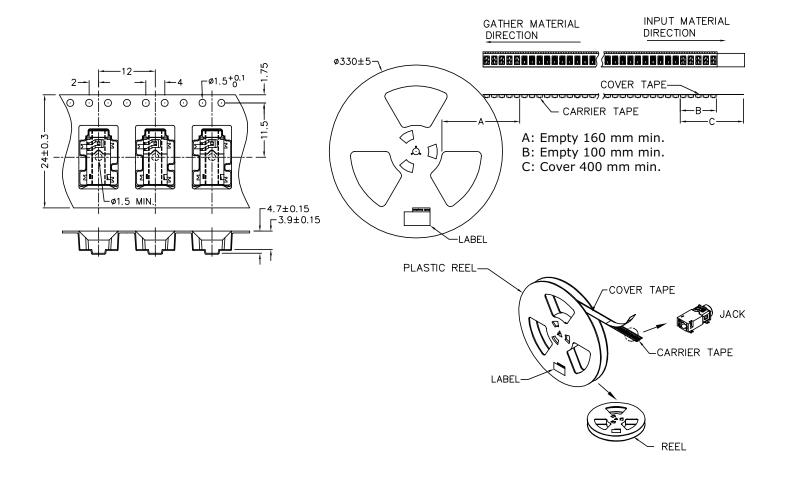
Model No.	SJ2-2594A-SMT-TR
Schematic	0 1 0 3 0 2 0 4
PIN	
1	sleeve
2	tip
3	ring
4	sleeve

#### **PACKAGING**

units: mm

Reel Size: Ø330 mm

Reel QTY: 1,200 pcs per reel



Additional Resources: Product Page | 3D Model | PCB Footprint

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#### **REVISION HISTORY**

rev.	description	date	
1.0	initial release	12/09/2016	
1.01	added storage and drying conditions	06/07/2017	
1.02	brand update	10/08/2019	

The revision history provided is for informational purposes only and is believed to be accurate.

## **CUI** DEVICES

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