# **CUI** DEVICES

**date** 10/14/2019

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MODEL: SJ2-3594A-SMT-TR | DESCRIPTION: AUDIO JACK

#### **FEATURES**

- right angle
- reflow solder compatible
- surface mount





#### **SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	Α
contact resistance <sup>1</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	$m\Omega$
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	yes				

Note:

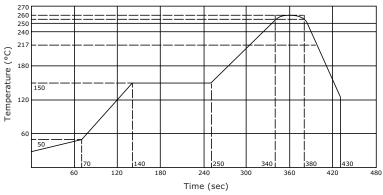
- 1. When measured at a current of less than 100 mA/1 kHz
- 2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

### **SOLDERABILITY**

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>3</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>4</sup>	parts in reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 72 hours parts removed from reel: bake at $40^{\circ}$ C $\pm 5^{\circ}$ C for 10 hours				

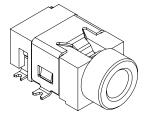
Note:

- 3. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.
- 4. When exceeding floor life by >72 hours.

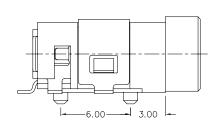


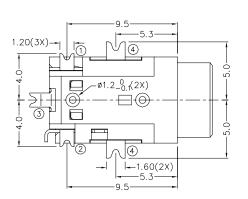
### **MECHANICAL DRAWING**

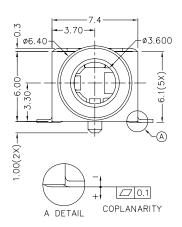
units: mm tolerance: X.X ±0.2 mm X.XX ±0.10 mm X.XXX ±0.050 mm PCB: ±0.05 mm

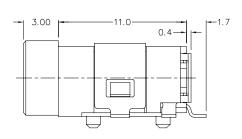


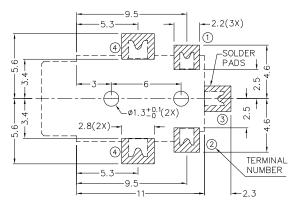
	MATERIAL	PLATING
terminal 1	copper alloy	silver
terminal 2	copper alloy	silver
terminal 3	copper alloy	silver
terminal 4	copper alloy	silver
plastic	PA10T	



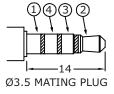








Recommended PCB Layout Top View



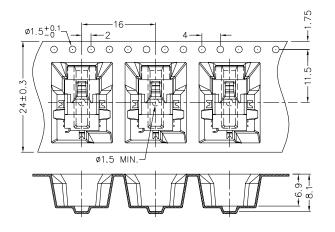
Model No.	SJ2-3594A-SMT-TR
Schematic	01 0 4 0 3 0 3 0 2
PIN	
1	sleeve
2	tip
3	ring 1
4	ring 2

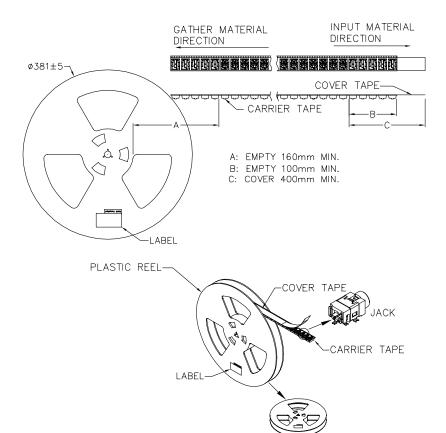
- REEL

#### **PACKAGING**

units: mm

Reel Size: Ø381 mm Reel QTY: 650 pcs per reel





Additional Resources: Product Page | 3D Model | PCB Footprint

CUI Devices | MODEL: SJ2-3594A-SMT-TR | DESCRIPTION: AUDIO JACK date 10/14/2019 | page 4 of 4

#### **REVISION HISTORY**

rev.	description	date
1.0	initial release	12/13/2016
1.01	added storage and drying conditions	06/22/2017
1.02	brand update	10/14/2019

The revision history provided is for informational purposes only and is believed to be accurate.

# **CUI** DEVICES

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