

# 承 認 書

## SPECIFICATION FOR APPROVAL

Customer Name: 2144

Description Part No.: \_\_\_\_\_

Customer Part No.: \_\_\_\_\_

Sample No.: \_\_\_\_\_

DDY Part No.: SFEK252012S-

DRAWING		
MADE	CHECKED	APPROVED
王海玲	赵万虎	肖中华
DATE: 2023年8月24日		

CUSTOMER APPROVE



惠 州 市 德 立 电 子 有 限 公 司

HUI ZHOU DE LI ELECTRONICS CO., LTD

廣 東 省 博 羅 縣 洲 際 工 業 園 梅 園 三 路

NO.3 MEI YUAN ROAD,ZHOU JI INDUSTRIAL AREA,BOLUO COUNTY GUANGDONG

電話：15970768093 13640935893

傳真：0752-6207969

郵編：516100

Http: www.ddycoils.com



**Version of Changed Record**

DATE	REV	CHANGED CONTENTS	DRAFT	APPROVED
2023/8/24	A	新版发行	王海玲	肖中华

\* **Special notes:**  
**This product is non-vehicle certified.**



### 1. Scope

This specification applies to the SFEK252012 Series of wire wound SMD power inductor.

### 2. PRODUCT IDENTIFICATION

SFEK 252012 - 1R5 □ - □  
(1)          (2)          (3)      (4)      (5)

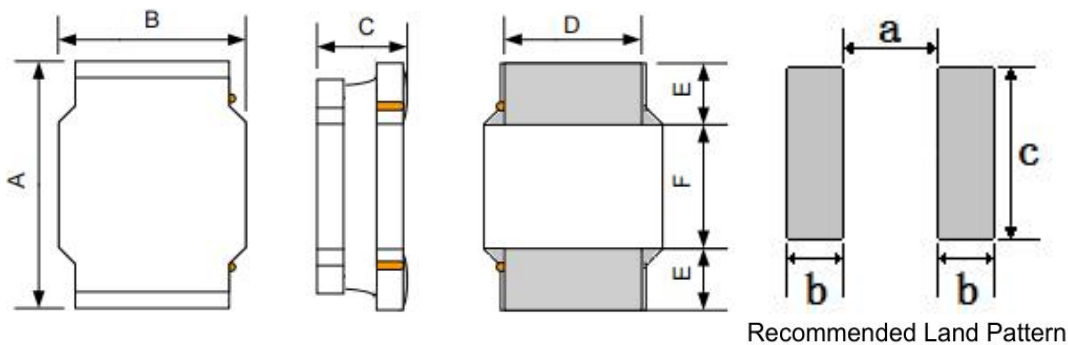
- |  |  |
|--|--|
| (1) .Series name (产品品名)  | (2) .Dimensions (产品尺寸)                   |
| (3) .Inductance value (电感值)<br>1R5: 1.5μH    221: 220μH                                      | (4) .Tolerance (误差值)<br>M: ±20%; N: ±30% |
| (5) .Environmental status (环保状态)<br>LF- Lead free; HF-Halogen free;<br>FP-Free red phosphor. |  |

### 3. Electrical Characteristics

Please refer to Item 5.

- Operating temperature range (individual chip without packing): -40°C ~ +125°C ;
- Storage temperature range (packaging conditions): -40°C ~ +85°C and RH 70% (Max.);
- Irms:DC current that causes the temperature rise ( $\Delta T = 40^\circ C$ ) from 20°C ambient;
- Isat: DC current at which the inductance drops approximate 30% from its value without current;
- All test data is referenced to 20°C ambient;
- Rated current: Isat or Irms, whichever is smaller;
- Absolute maximum voltage: DC 25V;

### 4. Shape and Dimensions (Unit:mm)



NO	Series	A	B	C	D	E	F	a Typ.	b Typ.	c Typ.
1	SFEK252012	2.5±0.3	2.0±0.3	1.2 Max.	2.0±0.2	0.8 Typ.	0.9 Typ.	0.70	1.00	2.2



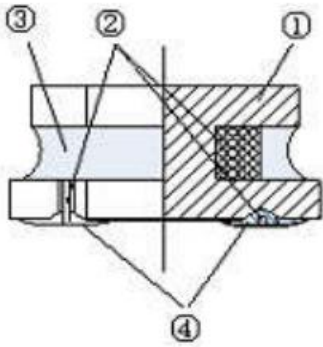
### 5. Electrical Characteristics

NO	Part Number	Inductance	DC Resistance		Isat(A)		Irms(A)		Marking
		1MHz/0.1V	Max.	Typ.	Max.	Typ.	Max.	Typ.	
	Units	( $\mu$ H)	$\Omega$	$\Omega$	A	A	A	A	
1	<input type="checkbox"/> SFEK252012S-R24N-HF	0.24 $\pm$ 30%	0.023	0.019	6.50	7.80	4.05	4.70	N/A
2	<input type="checkbox"/> SFEK252012S-R33N-HF	0.33 $\pm$ 30%	0.035	0.028	5.35	6.30	3.70	4.30	N/A
3	<input type="checkbox"/> SFEK252012S-R47N-HF	0.47 $\pm$ 30%	0.035	0.029	4.90	5.60	3.45	4.00	N/A
4	<input type="checkbox"/> SFEK252012S-R68N-HF	0.68 $\pm$ 30%	0.045	0.039	3.80	4.50	3.10	3.60	N/A
5	<input type="checkbox"/> SFEK252012S-1R0N-HF	1.0 $\pm$ 30%	0.054	0.048	3.60	4.00	3.00	3.40	N/A
6	<input type="checkbox"/> SFEK252012S-1R5N-HF	1.5 $\pm$ 30%	0.100	0.090	2.90	3.50	2.40	2.80	N/A
7	<input type="checkbox"/> SFEK252012S-2R2M-HF	2.2 $\pm$ 20%	0.120	0.100	2.60	3.00	1.90	2.15	N/A
8	<input type="checkbox"/> SFEK252012S-3R3M-HF	3.3 $\pm$ 20%	0.215	0.175	1.70	2.10	1.50	1.80	N/A
9	<input type="checkbox"/> SFEK252012S-4R7M-HF	4.7 $\pm$ 20%	0.260	0.240	1.60	1.90	1.25	1.45	N/A
10	<input type="checkbox"/> SFEK252012S-5R6M-HF	5.6 $\pm$ 20%	0.336	0.313	1.30	1.40	1.10	1.20	N/A
11	<input type="checkbox"/> SFEK252012S-6R8M-HF	6.8 $\pm$ 20%	0.366	0.335	1.20	1.40	0.95	1.10	N/A
12	<input type="checkbox"/> SFEK252012S-8R2M-HF	8.2 $\pm$ 21%	0.460	0.405	1.15	1.36	0.88	1.06	N/A
13	<input type="checkbox"/> SFEK252012S-100M-HF	10 $\pm$ 20%	0.480	0.465	1.10	1.35	0.85	1.00	N/A
14	<input type="checkbox"/> SFEK252012S-150M-HF	15.0 $\pm$ 20%	1.000	0.820	0.77	0.90	0.60	0.70	N/A
15	<input type="checkbox"/> SFEK252012S-220M-HF	22.0 $\pm$ 20%	1.090	0.955	0.60	0.75	0.55	0.65	N/A

※Design as Customer's Requested Specifications. (可按顾客的特殊需求设计)



### 6. Structure (The structure of product.)



NO	Components	Material
①	Core	soft magnetic metal
②	Wire	Polyurethane system enameled copper wire
③	Magnetic Glue	Epoxy resin and magnetic powder
④	Plating	AgNiSn or FeNiCu + Sn Alloy

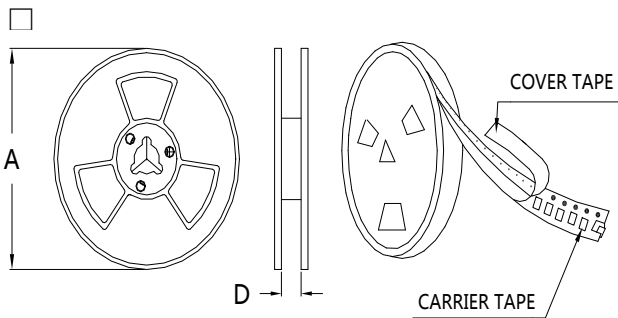
### 7. PACKAGING(unit: mm)

1.包装类型：编带装

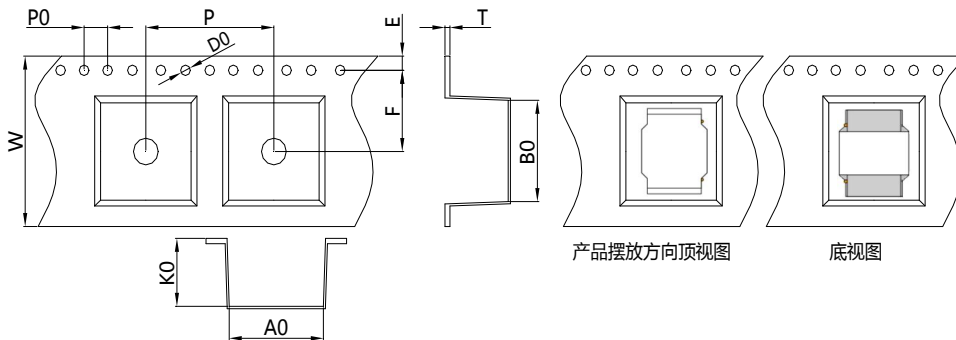
2.包装尺寸：

13" 盘

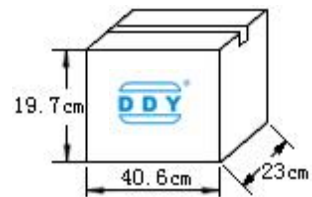
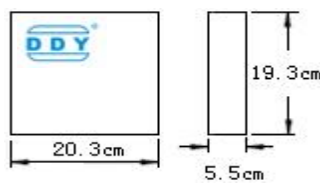
7" 盘



	13" 盘	7" 盘
A	$\Phi 330 \pm 2.0$	$\Phi 178 \pm 2.0$
D	8.5	



Size	Item	W	A0	B0	K0	P	T	E	F	D0	P0
252012	(mm)	$8.00 \pm 0.3$	$2.35 \pm 0.2$	$2.65 \pm 0.2$	$1.40 \pm 0.1$	$4.00 \pm 0.1$	$0.25 \pm 0.1$	$1.75 \pm 0.1$	$3.50 \pm 0.1$	$1.50 \pm 0.1$	$4.00 \pm 0.2$



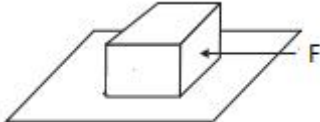
每卷 2000 Pcs

每盒 4卷,共 8000 Pcs

每箱 6盒,共 48000 Pcs



8. RELIABILITY TEST

No.	TEST ITEM	SPECIFICATION	TEST CONDITION
1	High temperature Storage test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $125^{\circ}\text{C} \pm 5^{\circ}\text{C}$ (N: Follow the product specification for the setting.) Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours
2	Low temperature Storage test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $-40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ (M: Follow the product specification for the setting) Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours.
3	Humidity test	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	Temperature: $40 \pm 2^{\circ}\text{C}$ , Humidity: $93 \pm 3\% \text{RH}$ Time : $96 \pm 2$ hours Place the samples for one hour at room temperature and test them within two hours
4	Solderability test	Terminals must have 95% minimum solder coverage	1. Dip pads in flux then dip in solder pot at $245 \pm 5^{\circ}\text{C}$ for 5 second. 2. Solder: lead free 3. Flux: rosin flux
5	Heat endurance of flow soldering	1. No significant defects in appearance. 2. $\Delta L/L \leq 10\%$ 3. $\Delta DCR/DCR \leq 10\%$	1. Refer to the above reflow curve and go through the reflow for twice. 2. The peak temperature : $260 \pm 0/-5^{\circ}\text{C}$
6	Vibration test	1. No significant defects in appearance. 2. No short and no open.	Apply frequency $10 \sim 55 \sim 10\text{Hz}$ and amplitude 1.5mm, 1 min/cycle in X Y and Z direction for 2 hours each. (total 6 hours)
7	Terminal strength push test	1. Applied force: 10N Duration: 10sec 2. Solder paste thickness: 0.12mm 3. Meet the above requirements without any loose termina	Solder the test samples to the PCB through $245^{\circ}\text{C}$ reflow, apply a standard force on the side of the test samples for 10 seconds. 



## 9. SOLDERING CONDITIONS

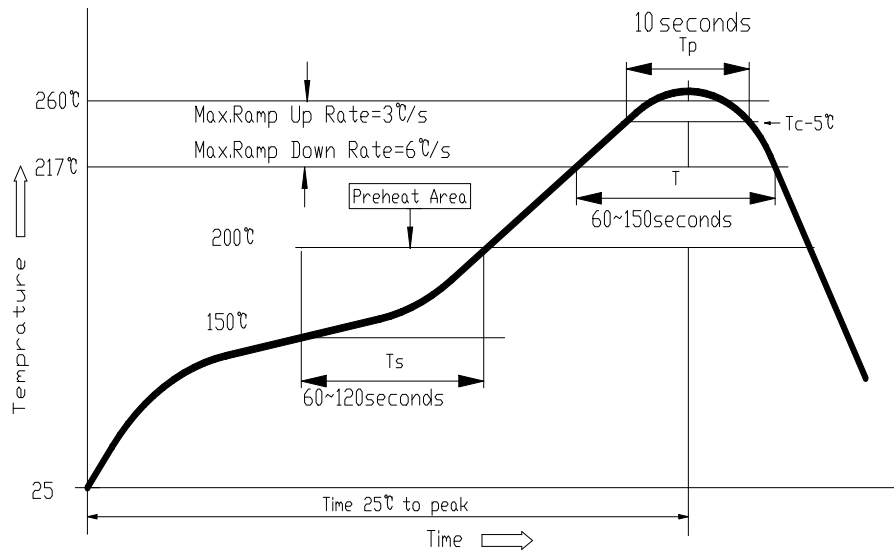
Applicable soldering process to the products is refl.

### 9.1 Soldering Materials

(1) Solder: Sn-3.0Ag-0.5Cu

(2) Flux: Use rosin-based flux, but not strongly acidic flux (with chlorine exceeding 0.2wt%). Do not use water-soluble flux.

### 9.2 Reflow Soldering Profile



### 9.3 Soldering Iron

Reworking with electric soldering iron must preheating at 150°C for 1 minute is required, and do not directly touch the core with the tip of the soldering iron. The reworking soldering conditions are as follows.

- ① Temperature of soldering iron tip: 350°C;
- ② Soldering iron power output:  $\leq 30\text{W}$ ;
- ③ Diameter of soldering iron end:  $\leq 1.0\text{mm}$ ;
- ④ Soldering time:  $< 3\text{ s}$



## X-ON Electronics

Largest Supplier of Electrical and Electronic Components

*Click to view similar products for [Fixed Inductors](#) category:*

*Click to view products by [DDY](#) manufacturer:*

Other Similar products are found below :

[CR32NP-100KC](#) [70F224AI](#) [MHQ1005P10NJ](#) [MHQ1005P1N0S](#) [MHQ1005P2N4S](#) [MHQ1005P3N6S](#) [MHQ1005P5N1S](#) [MHQ1005P8N2J](#)  
[PE-53601NL](#) [PE-53602NL](#) [PG0936.113NLT](#) [9220-20](#) [9310-16](#) [PM06-2N7](#) [PM06-39NJ](#) [A01TK](#) [1206CS-471XJ](#) [HC2-R47-R](#) [HC8-1R2-R](#)  
[HCF1305-3R3-R](#) [1206CS-151XG](#) [RCH664NP-4R7M](#) [RCP1317NP-391L](#) [DH2280-4R7M](#) [DS1608C-106](#) [B10TJ](#) [B82498B3101J000](#) [ELJ-](#)  
[RE27NJF2](#) [1812CS-153XJ](#) [1812CS-183XJ](#) [1812CS-223XJ](#) [1812LS-104XJ](#) [1812LS-105XJ](#) [1812LS-124XJ](#) [1812LS-154XJ](#) [1812LS-223XJ](#)  
[1812LS-224XJ](#) [1812LS-563XJ](#) [1812LS-683XJ](#) [1812LS-824XJ](#) [NIN-FB101JTR110F](#) [NIN-FB471JTR62F](#) [NIN-FC1R5JTR220F](#) [NIN-](#)  
[HCR15JTRF](#) [NIN-HCR33JTRF](#) [NIN-HDR22JTRF](#) [NIN-HDR82JTRF](#) [NIN-HK2N7STRF](#) [NIN-PA150KTR370F](#) [NIN-PB100KTR550F](#)