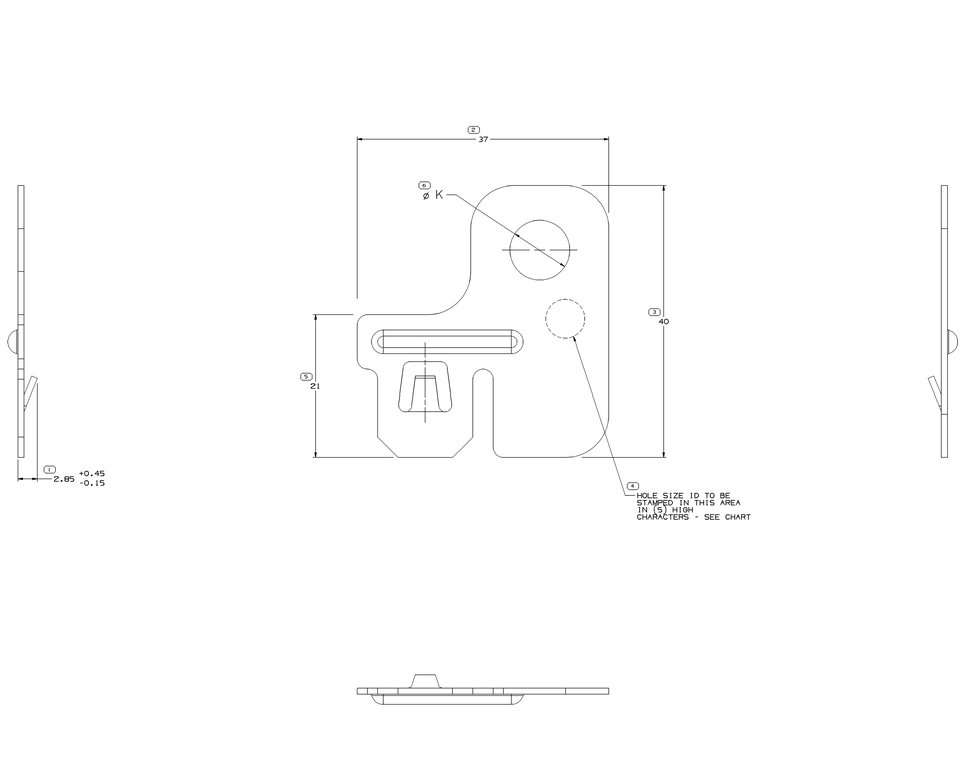
SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	6	NO MISSING SYMBOL NUMBER
	LAST NO. USED	6	

DWG STATUS DATE	STS	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
18MY01	R	01	-	-	-	ALL PARTS WERE ON SHT 1 - TYPE 103	209330	AKS	JAA	ET
20AU03	R	02	-	-	-	12089790 - REVISED PROCESS NOTE 4	244878	BYP	EAR	FR
03SE03	R	03	-	-	-	12089790 - REVISED PROCESS NOTE 3	245495	BYP	EAR	FR
30SE03	R	04	-	-	-	15479728, 15479743 - RELEASED & ADDED NOTE 6	245897	EAR	EAR	FR
14JN04	R	05	-	-	-	15401177 - OBSOLETE AND ADDED NOTE 5	253207	ESK	JWS	SAN
29JL04	R	06	-	-	-	ADDED PARTS 15477651, 15477661 AND 15477666 - RELEASED	257332	RM	RM	SAN
06DE04	R	07	-	-	-	ALL ACTIVE PARTS - 2.85 +0.45/-0.15 WAS 2.85	262019	RTV	JAA	TP
24MY05	R	08	-	-	-	12040857, 12089790, 12162336, 15304743, 15479728 & 15479743 - OBSOLETE	273250	MDH	JWP	PSD
06JN06	R	09	-	-	-	REMOVED HEXAVALENT CHROME COATING NOTE; ALL ACTIVE PARTS - UPDATED PD INFO	281427	ACD	JAW	TP



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. PROCESS OPERATIONS TO BE PERFORMED IN SEQUENCE SHOWN IN CHART

3. REFERENCE MATING COMPONENTS OR EQUIVALENT:

   CLIP 12033957

4. THE PROCESS NOTES SHOWN BELOW ALSO APPEAR ON THE CLIP ASM - TAXI DWG 12034064

PROCESS NOTES

1. ZINC PLATE AND GOLD CHROMATE PER GM-4342 CODE 10024
2. PHOSPHATE/ORGANIC/OIL TYPE COATING PER GM-6174-M BLACK
3. ZINC-ALUMINUM/INORGANIC TYPE COATING PER GM-6173-M BLACK
4. PLATE TO .0003" MIN ZINC WITH BLACK CHROMATE. THEN 2 COATS LOW TEMP CURE BLACK ORGANIC, TOPCOAT. FINISH MUST WITHSTAND 400 HRS MIN TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
5. MATERIAL IS PRE-PLATED WITH NIZN-COTE PLUS TO .00015" MIN PER SIDE. PLATING TO WITHSTAND 240 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SURFACE OR 400 HRS WITH RED RUST ON BARE EDGES ONLY.
   PM 000 936 555/BLK
6. PLATING REQUIREMENTS TO WITHSTAND 168 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.

15477666	01	AB		0.9	M4B68	-	-	10.6±0.1	M10
15477661	01	AB		0.9	M4B68	-	-	6.5±0.1	M6
15477651	01	AB		0.9	M4B68	-	-	8.8±0.1	M8
15479743	01	AB	OBSOLETE	0.9	SAE 1008/1010	3.6	-	6.5±0.1	M6
15479728	01	AB	OBSOLETE	0.9	SAE 1008/1010	3.6	-	8.8±0.1	M8
15401177	01	AB	OBSOLETE	0.9	SAE 1008/1010	5	-	10.6±0.1	M10
15304743	A5	-	OBSOLETE	0.9	SAE 1008/1010	4	-	10.6±0.1	M10
12162336	A4	-	OBSOLETE	0.9	SAE 1008/1010	2	-	6.5±0.1	M6
12089790	02	AC	OBSOLETE	0.9	SAE 1008/1010	3	-	8.8±0.1	M8
12040857	C4	-	OBSOLETE	0.9	SAE 1008/1010	1	-	8.8±0.1	M8
PART NO	REV	N/P	STATUS	MAT'L SIZE	MAT'L SPEC	PROCESS NOTES	APPLICABLE STOCK THK	ø K	HOLE SIZE ID

DRAWING NUMBER 12034026 | SIZE A1x3 | SCALE 5:1 | FRAME NO 2 OF 2 | SHEET NO 3 OF | REV R | SVP 09 | N/P -

DWG TYPE: PART DRAWING

STYLE

VOLUME CONT | SYSTEM CODE: D

UNLESS OTHERWISE SPECIFIED

THIS DRAWING IS IN ACCORDANCE WITH ASME Y14.100-1998 AS MODIFIED BY THE GLOBAL DIMENSIONING AND TOLERANCING STANDARD (GDTS) AND THE DELPHI GDTS PROFILE AS DEFINED BY DELPHI DRAWING STANDARDS AND REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

(11) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE ZONES ARE ESTABLISHED

GEOMETRICAL TOLERANCE (GMT) CHART

FLATNESS	2
TIR	> ±2

TOLERANCE UNLESS OTHERWISE SPECIFIED

LINEAR	±0.1
ANGULAR TOLERANCE	±1°

REFERENCE

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

		DATE
DR		
APVD1	D. STEELE	29APR95
APVD2	P. HESION	1MAR95
APVD3	P. GHIRARDI	24JUN95
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (DPAPSD)

DESIGN SEE CHART

DRAWING NAME

TAXI MOUN BRKT CLIP

DRAWING NUMBER 12034026 | SIZE A1x3 | SCALE 5:1 | FRAME NO 1 OF 2 | SHEET NO 3 OF | REV R | SVP 09

12034026

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