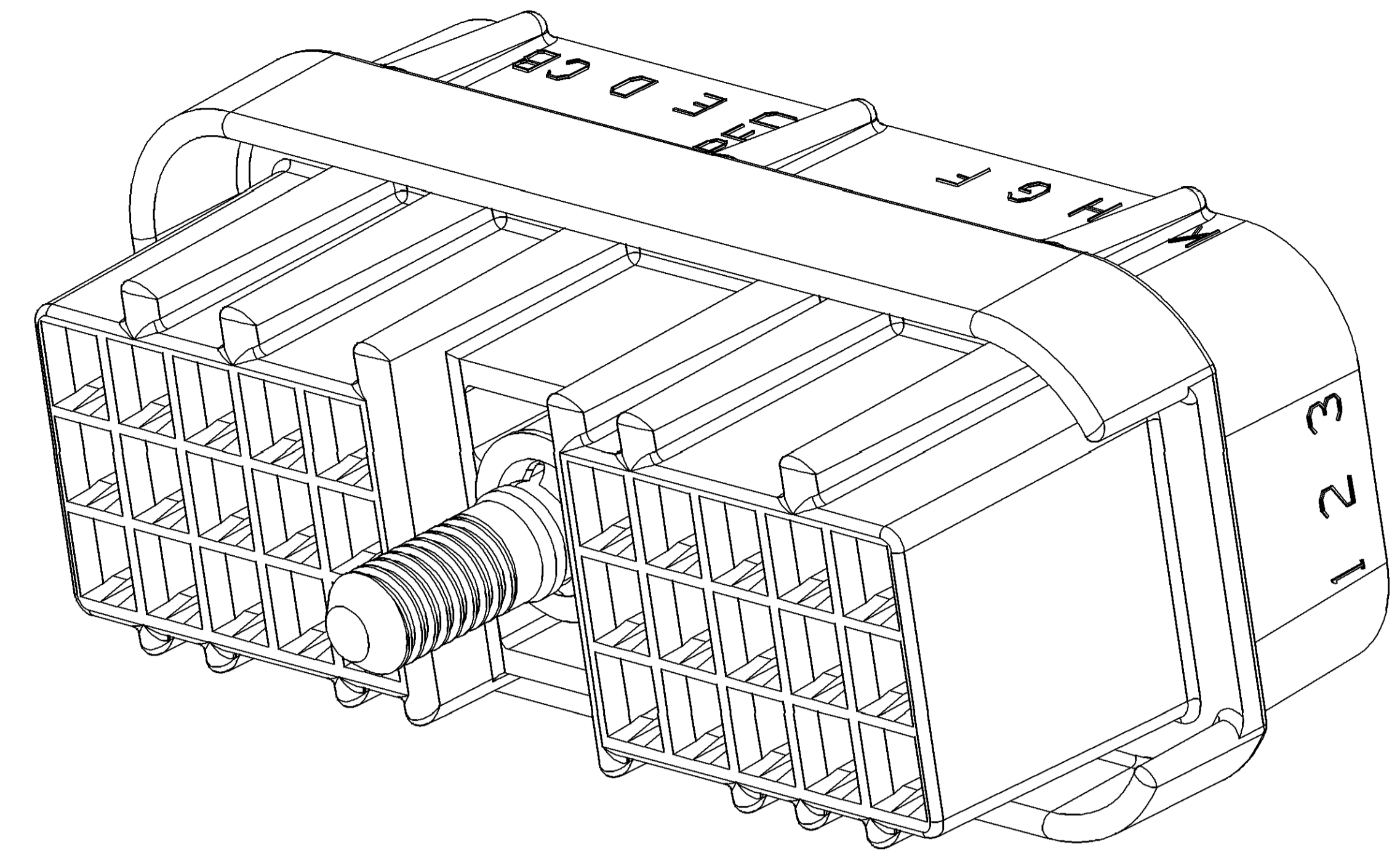
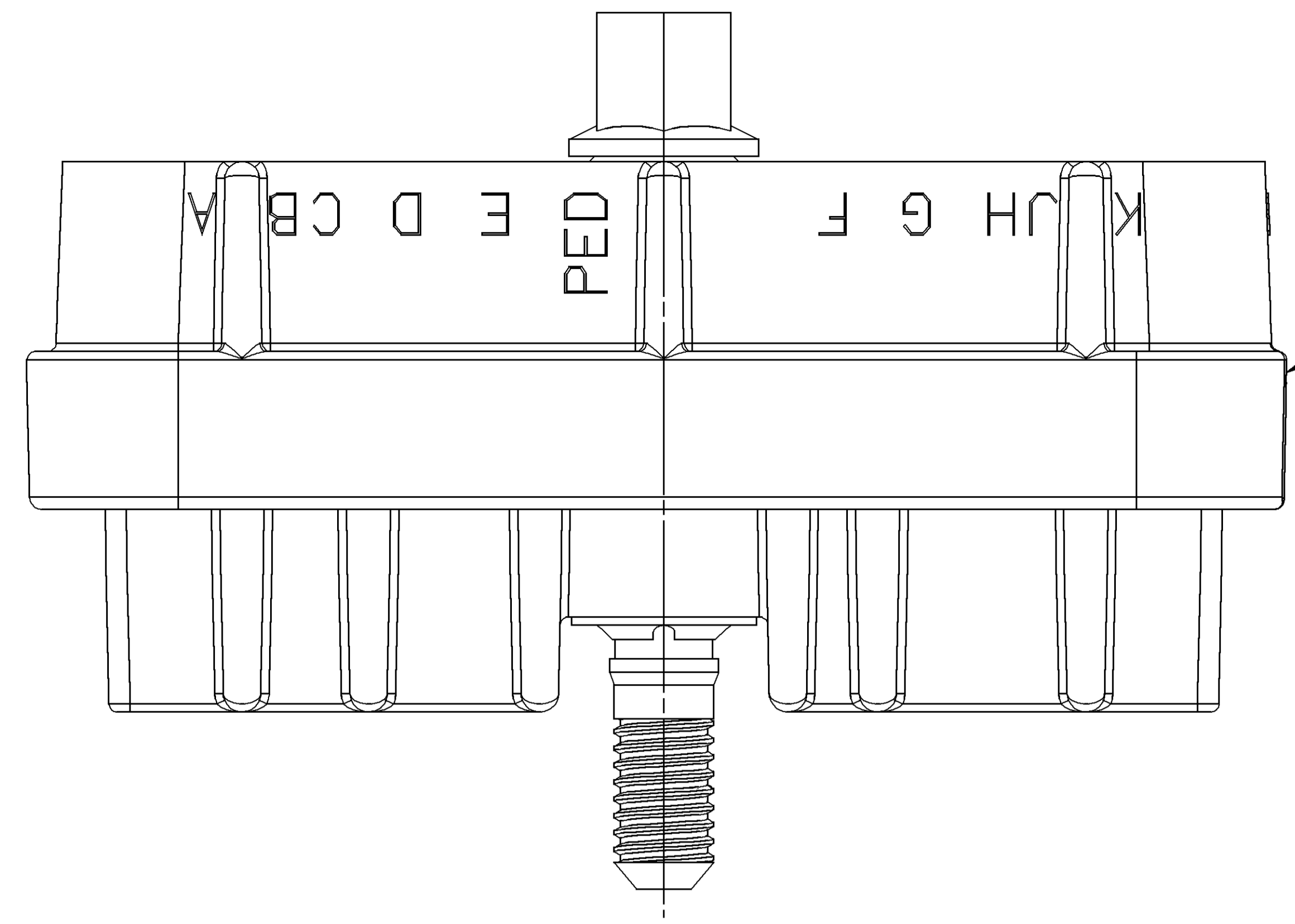
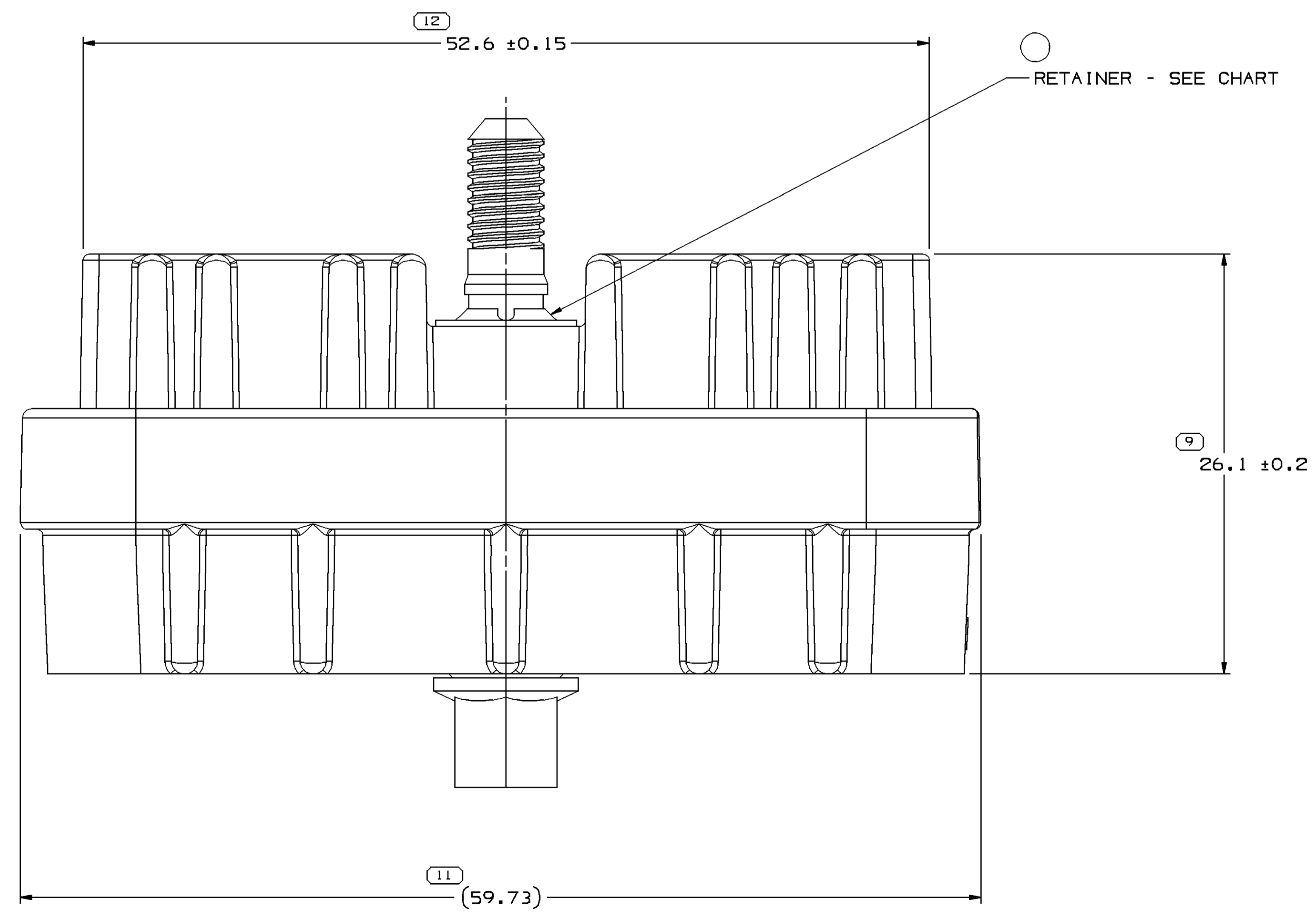
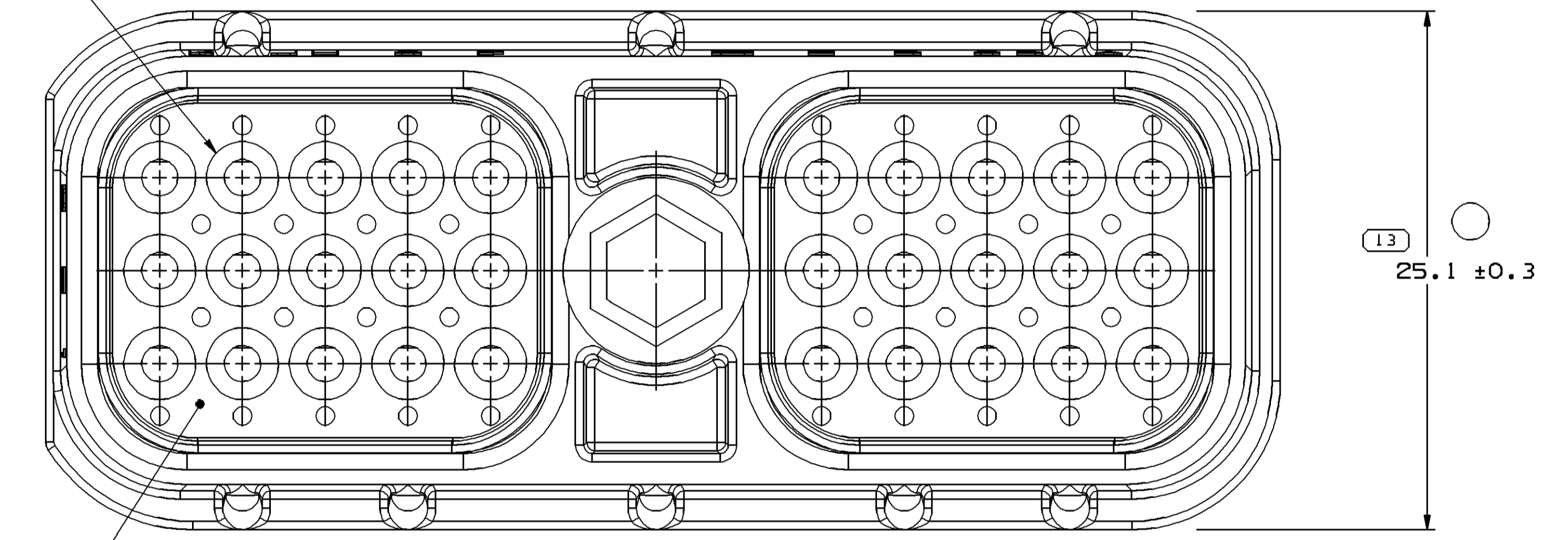
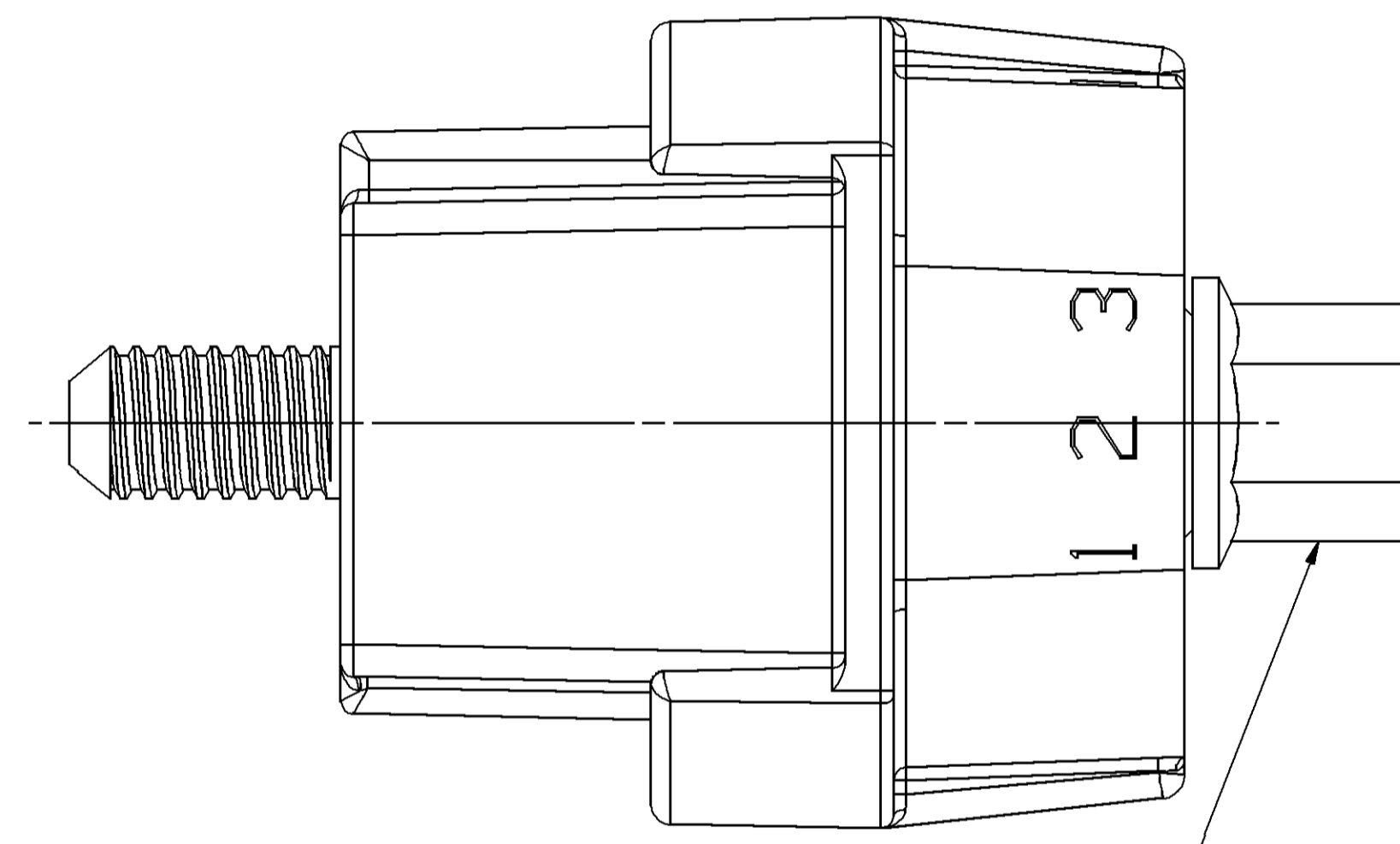
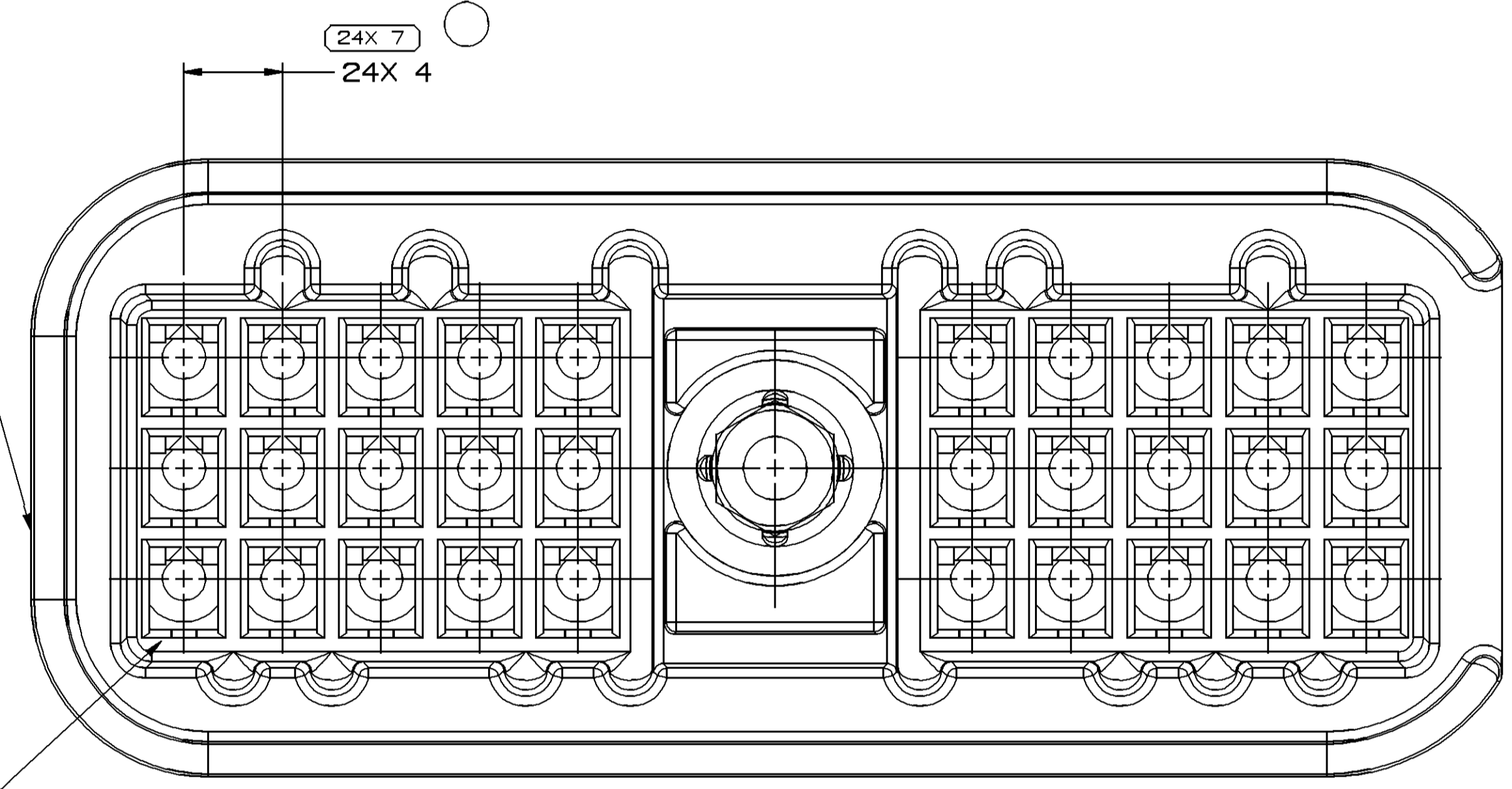


| SYMBOL DEFINITION | | TOTAL NO OF INSPECTIONS REQUIRED | MISSING SYMBOLS |
|--|--|----------------------------------|-----------------|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING. | | 28 | 1-6 8 10 14 |
| LAST NO. USED | | 14 | |

| DWG STATUS | | | | REVISION HISTORY | | AUTH | DR | APVD | APVD |
|------------|-----|-----|-----|------------------|------|---|--------|------|--------|
| DATE | STG | REV | N/P | CHG | ZONE | | | | |
| 23M104 | R | 01 | - | - | | RELEASED | 255795 | RTV | FRGMGR |
| 26AP05 | R | 01 | AA | - | | REMOVED LABEL FOR ASSEMBLY PART NUMBER CALLOUT | 266520 | JTV | FKVMGR |
| 20AU07 | R | 01 | AB | - | | 24X 4 DIM WAS BX 4, 25.1±0.3 DIM WAS 25.1, REMOVED DIMS 1-6, 8, 10 & 14 AND ADDED APPEARANCE NOTE | 402146 | MEC | MECRLS |



CONTINUOUS SHROUD WALL THIS END ONLY



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT: CAVITIES TO ACCEPT 12047680 TERMINAL
- REFERENCE MATING COMPONENTS OR EQUIVALENT: CONNECTOR 12048453
- THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
- BOLT TO BE RETAINED IN ASSEMBLY TO A MIN. 400 N.
- RECOMMENDED MATING TORQUE: 0.8 N-M TO 1.5 N-M.
- BOLT MUST ROTATE IN CONNECTOR AT A TORQUE OF LESS THAN 0.6 N-M AFTER RETAINER IS ASSEMBLED.
- SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT
- THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER NAP 4.10-18.

| PART NO | CONN | RETAINER | BOLT | SEAL |
|----------|----------|----------|----------|----------|
| 15492553 | 12048454 | 15492535 | 15492534 | 12040879 |

| DIMENSIONAL RANGE (MM) | CHART | ET |
|------------------------|-----------------------------|-----------------------------|
| FROM > 0 | > 30 | > 100 |
| TO 20 | 30 | 70 |
| | 70 | 100 |
| | 100 | 150 |
| | 150 | 200 |
| | 200 | 250 |
| | 250 | 300 |
| | 300 | 400 |
| | 400 | 500 |
| | 500 | 600 |
| | 600 | 800 |
| | 800 | 1000 |
| | 1000 | 1500 |
| | 1500 | 2000 |
| | 2000 | 3000 |
| | 3000 | 4000 |
| | 4000 | 5000 |
| | 5000 | 6000 |
| | 6000 | 8000 |
| | 8000 | 10000 |
| | 10000 | 15000 |
| | 15000 | 20000 |
| | 20000 | 30000 |
| | 30000 | 40000 |
| | 40000 | 50000 |
| | 50000 | 60000 |
| | 60000 | 80000 |
| | 80000 | 100000 |
| | 100000 | 150000 |
| | 150000 | 200000 |
| | 200000 | 300000 |
| | 300000 | 400000 |
| | 400000 | 500000 |
| | 500000 | 600000 |
| | 600000 | 800000 |
| | 800000 | 1000000 |
| | 1000000 | 1500000 |
| | 1500000 | 2000000 |
| | 2000000 | 3000000 |
| | 3000000 | 4000000 |
| | 4000000 | 5000000 |
| | 5000000 | 6000000 |
| | 6000000 | 8000000 |
| | 8000000 | 10000000 |
| | 10000000 | 15000000 |
| | 15000000 | 20000000 |
| | 20000000 | 30000000 |
| | 30000000 | 40000000 |
| | 40000000 | 50000000 |
| | 50000000 | 60000000 |
| | 60000000 | 80000000 |
| | 80000000 | 100000000 |
| | 100000000 | 150000000 |
| | 150000000 | 200000000 |
| | 200000000 | 300000000 |
| | 300000000 | 400000000 |
| | 400000000 | 500000000 |
| | 500000000 | 600000000 |
| | 600000000 | 800000000 |
| | 800000000 | 1000000000 |
| | 1000000000 | 1500000000 |
| | 1500000000 | 2000000000 |
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| | 8000000000 | 10000000000 |
| | 10000000000 | 15000000000 |
| | 15000000000 | 20000000000 |
| | 20000000000 | 30000000000 |
| | 30000000000 | 40000000000 |
| | 40000000000 | 50000000000 |
| | 50000000000 | 60000000000 |
| | 60000000000 | 80000000000 |
| | 80000000000 | 100000000000 |
| | 100000000000 | 150000000000 |
| | 150000000000 | 200000000000 |
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| | 80000000000000000 | 100000000000000000 |
| | 100000000000000000 | 150000000000000000 |
| | 150000000000000000 | 200000000000000000 |
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| | 60000000000000000000000000 | 80000000000000000000000000 |
| | 80000000000000000000000000 | 100000000000000000000000000 |
| | 100000000000000000000000000 | 1500 |

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