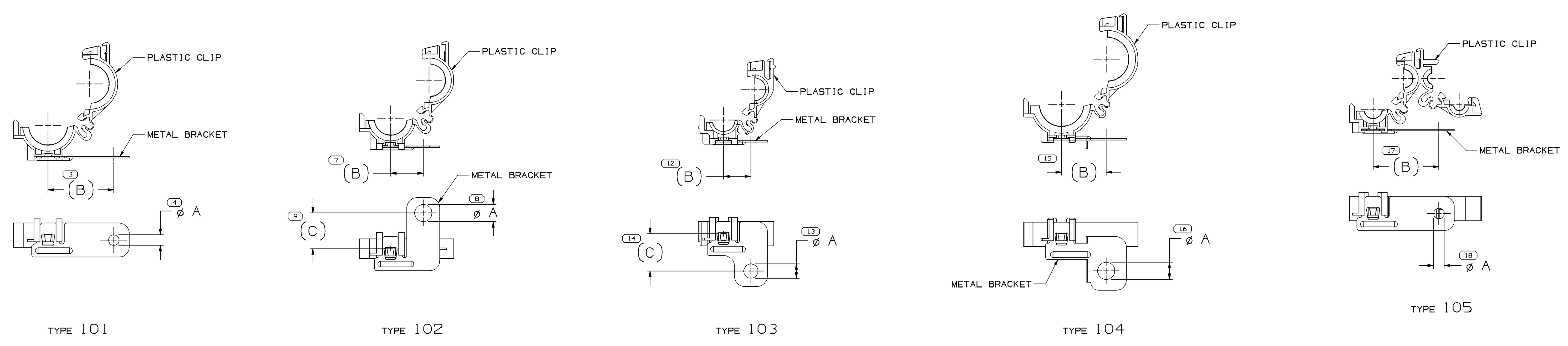

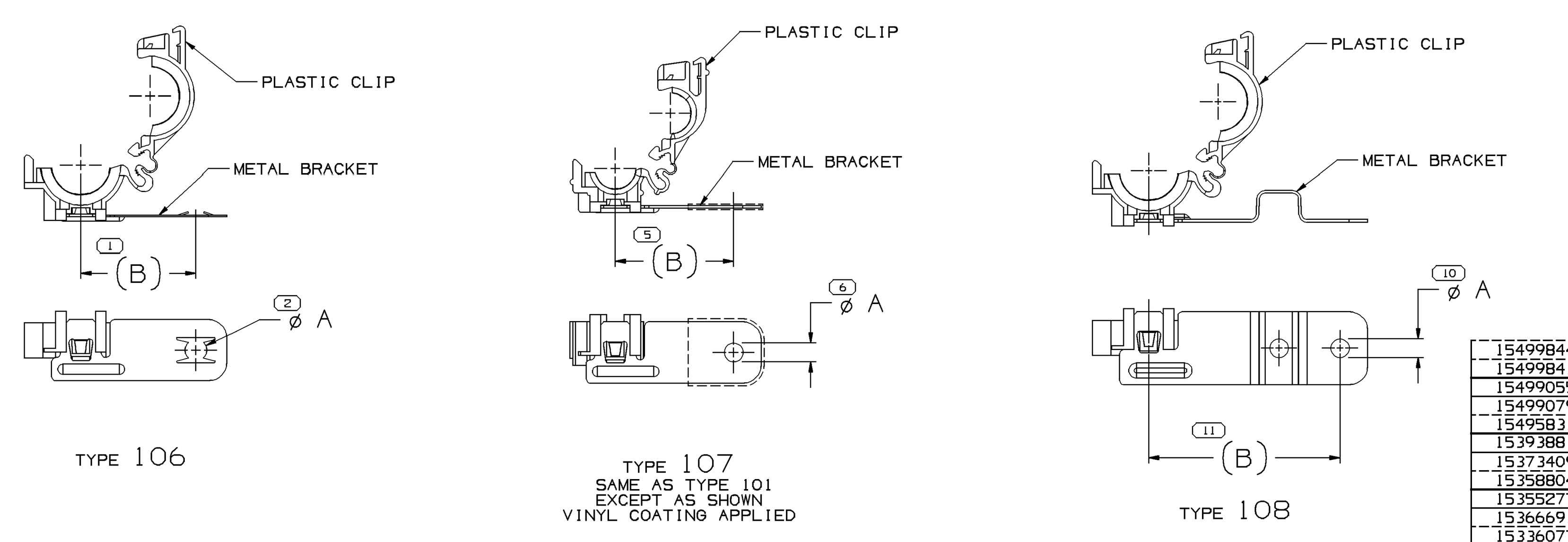

ASM P/N	REV	N/P	STATUS	TYPE	PLASTIC CLIP P/N	METAL BRACKET P/N	PROCESS NOTES	CDT (MM)	MOUNTING BOLT	Ø A	(B)	(C)
12065589	02	AB	OBSOLETE	101	12033957	15479741	15	25	M10	10.7/10.5	60.5	
12065051	A1	-	OBSOLETE	101	12034175	12034027	1	13	M6	6.6/6.4	40.5	-
12059702	A1	-	OBSOLETE	103	12033957	12040857	1	25	M8	8.9/8.7	16.85	22
12059675	A1	-	OBSOLETE	101	12033957	12059556	1	25	M6	11.15/10.85	40.5	-
12059398	B1	-	OBSOLETE	101	12033957	12059397	8	25	M12	13.15/12.85	60.5	-
12059393	A1	-	OBSOLETE	102	12034175	12040855	1	13	M10	10.7/10.5	20.15	22
12059371	A1	-	OBSOLETE	101	12033964	12052310	1	22	M6	6.6/6.4	60.5	-
12052998	A1	-	OBSOLETE	103	12034175	12040857	1	13	M8	8.9/8.7	16.85	22
12052733	02	AB	OBSOLETE	101	12033957	15479740	15	25	M6	6.6/6.4	40.5	-
12052403	A1	-	OBSOLETE	105	12052402	12034027	1	6 & 10	M6	6.6/6.4	40.5	-
12052355	B1	-	OBSOLETE	104	12033957	12052309	5	25	M10	10.7/10.5	27.5	-
12052311	A1	-	OBSOLETE	101	12033957	12052310	1	25	M6	6.6/6.4	60.5	-
12048032	A1	-	OBSOLETE	101	12034175	12034030	1	13	M12	13.15/12.85	40.5	-
12047620	A1	-	OBSOLETE	102	12034175	12040854	1	13	M6	6.6/6.4	20.15	22
12040858	A1	-	OBSOLETE	103	12040848	12040857	1	19	M8	8.9/8.7	16.85	22
12040856	A1	-	OBSOLETE	102	12040848	12048055	1	19	M10	10.7/10.5	20.15	22
12040853	B1	-	OBSOLETE	102	12040848	12040854	1	19	M6	6.6/6.4	20.15	22
12040852	B1	-	OBSOLETE	101	12040848	12034030	1	19	M12	13.15/12.85	40.5	-
12040851	A1	-	OBSOLETE	101	12040848	12034029	1	19	7/16	12.1/11.85	40.5	-
12040850	A1	-	OBSOLETE	101	12040848	12034028	1	19	M10	10.7/10.5	40.5	-
12040849	B1	-	OBSOLETE	101	12040848	12034027	1	19	M6	6.6/6.4	40.5	-
12040836	A1	-	OBSOLETE	101	12034175	12034028	1	13	M10	10.7/10.5	40.5	-
12040671	A1	-	OBSOLETE	101	12034175	12034185	1	13	M8	8.9/8.7	40.5	-
12040670	A1	-	OBSOLETE	101	12034175	12034029	1	13	7/16	12.1/11.85	40.5	-
12040669	A1	-	OBSOLETE	101	12034175	12040665	1	13	M6.5	7/6.7	40.5	-
12040668	A1	-	OBSOLETE	101	12033957	12034185	1	25	M8	8.9/8.7	40.5	-
12040666	A1	-	OBSOLETE	101	12033964	12040665	1	22	M6.5	7/6.7	40.5	-
12040662	A1	-	OBSOLETE	101	12033957	12040665	1	25	M6.5	7/6.7	40.5	-
12040517	B1	-	OBSOLETE	101	12034175	12040636	4	13	M12	13.15/12.85	40.5	-
12034184	A1	-	OBSOLETE	101	12033964	12034185	1	22	M8	8.9/8.7	40.5	-
12034072	B1	-	OBSOLETE	101	12033957	12034030	1	25	M12	13.15/12.85	40.5	-
12034071	A1	-	OBSOLETE	101	12033957	12034029	1	25	7/16	12.1/11.85	40.5	-
12034070	A1	-	OBSOLETE	101	12033957	12034028	1	25	M10	10.7/10.5	40.5	-
12034069	B1	-	OBSOLETE	101	12033957	12034027	1	25	M6	6.6/6.4	40.5	-
12034068	B1	-	OBSOLETE	101	12033964	12034030	1	22	M12	13.15/12.85	40.5	-
12034067	A1	-	OBSOLETE	101	12033964	12034029	1	22	7/16	12.1/11.85	40.5	-
12034066	A1	-	OBSOLETE	101	12033964	12034028	1	22	M10	10.7/10.5	40.5	-
12034065	B1	-	OBSOLETE	101	12033964	12034027	1	22	M6	6.6/6.4	40.5	-
12033928	A1	-	OBSOLETE	101	12033957	12034031	1	25	M10	10.7/10.5	60.5	-

ASM P/N	REV	N/P	STATUS	TYPE	PLASTIC CLIP P/N	METAL BRACKET P/N	PROCESS NOTES	CDT (MM)	MOUNTING BOLT	Ø A	(B)	(C)
15499844	01	-		101	12040848	15477648	16	19	M8	8.9/8.7	40.5	-
15499843	01	-		101	12034175	15477648	16	13	M8	8.9/8.7	40.5	-
15499055	01	-		101	12092324	15477653	16	6	M10	10.7/10.5	40.5	-
15499079	01			101	12176838	15477653	16	16	M10	10.7/10.5	40.5	-
15495833	01	AA		106	12040848	15477658	17	19	M8	7.65/7.2	39.4	-
15393881	01	AA	OBSOLETE	103	12034175	15401177	14	13	M10	10.7/10.5	16.85	22
15373409	01	AA	OBSOLETE	102	12033964	12066496	1	22	M8	8.9/8.7	20.15	22
15358804	02	AA	OBSOLETE	101	12092324	15479726	15	6	M10	10.7/10.5	40.5	-
15355277	02	AA	OBSOLETE	101	12033957	15490626	16	25	M8	8.9/8.7	60.5	-
15366693	A1	-	OBSOLETE	102	12040848	12066496	1	19	M8	8.9/8.7	20.15	22
15336077	A1	-	OBSOLETE	101	12162803	15336157	11	30	M12	13.15/12.85	40.5	-
15326796	A1		OBSOLETE	102	12162803	12066496	1	30	M8	8.9/8.7	20.15	-
15326529	02	AA	OBSOLETE	101	12040848	15479726	15	19	M10	10.7/10.5	40.5	-
15326293	02	AA	OBSOLETE	101	15304667	15479726	15	10	M10	10.7/10.5	40.5	-
15318189	A1	-	OBSOLETE	101	15304667	12034028	1	10	M10	10.7/10.5	40.5	-
15317608	02	AA	OBSOLETE	101	12033964	15479730	15	22	M10	10.7/10.5	60.5	-
15304957	A3	-	OBSOLETE	108	12040848	15304958	13	19	M6	6.6/6.4	65.5	-
15304681	A2	-	OBSOLETE	103	12092324	15304743	11	6	M10	10.7/10.5	16.85	22
15304641	02	AA	OBSOLETE	101	12092324	15479725	15	6	M8	8.9/8.7	40.5	-
15304639	A2	-	OBSOLETE	101	15304667	15304638	11	10	M6	6.6/6.4	40.5	-
12191854	02	AA	OBSOLETE	102	12033964	15479727	15	22	M10	10.7/10.5	20.15	22
12186361	02	AA	OBSOLETE	103	12040848	15479728	15	19	M8	8.9/8.7	16.85	22
12186259	02	AA	OBSOLETE	102	12040848	15479727	15	19	M10	10.70/10.5	20.15	22
12186303	A2	-	OBSOLETE	101	12162803	12124923	11	30	M6	6.6/6.4	60.5	-
12186200	02	AB	OBSOLETE	103	12033957	15479743	15	25	M6	6.6/6.4	16.85	22
12186014	B2	-	OBSOLETE	107	12034175	12186073	11,12	13	M6	6.6/6.4	60.5	-
12176837	02	AA	OBSOLETE	101	12176838	15479730	15	16	M10	10.7/10.5	60.5	-
12162663	03	AB	OBSOLETE	101	12162803	15479740	15	30	M6	6.6/6.4	40.5	-
12162337	02	AB	OBSOLETE	103	12033964	15479743	15	22	M6	6.6/6.4	16.85	22
12162314	A1	-	OBSOLETE	102	12146493	12040854	1	30	M6	6.6/6.4	20.15	22
12162170	A2	-	OBSOLETE	101	12040848	12124923	11	19	M6	6.6/6.4	60.5	-
12162169	A2	-	OBSOLETE	102	12040848	12124725	11	19	M6	6/6.4	20.15	22
12124922	A2	-	OBSOLETE	101	12033957	12124923	11	25	M6	6.6/6.4	60.5	-
12124703	A2	-	OBSOLETE	102	12033957	12124725	11	25	M6	6/6.4	20.15	22
12124678	A1	-	OBSOLETE	102	12033957	12040854	1	25	M6	6.6/6.4	20.15	22
12124627	A2	-	OBSOLETE	106	12040848	12092878	9,10	19	M8	7.65/7.2	39.4	-
12124575	A1	-	OBSOLETE	101	12034175	12052310	1	13	M6	6.6/6.4	60.5	-
12124018	A1	-	OBSOLETE	103	12033957	12089790	7	25	M8	8.9/8.7	16.85	22
12103760	02	AA	OBSOLETE	103	12033964	15479728	15	22	M8	8.9/8.7	16.85	22
12103747	A1	-	OBSOLETE	101	12034175	12034031	1	13	M10	10.7/10.5	60.5	-
12103069	A1	-	OBSOLETE	101	12034175	12089787	7	13	M8	8.9/8.7	40.5	-
12103030	A1	-	OBSOLETE	105	12052402	15479726	15	6,10	M10	10.7/10.5	40.5	-
12092880	A1	-	OBSOLETE	106	12033964	12092878	9,10	22	M8	7.65/7.2	39.4	-
12092879	A1	-	OBSOLETE	106	12034175	12092878	9,10	13	M8	7.65/7.2	39.4	-
12089932	02	AA	OBSOLETE	101	12034175	15479730	15	13	M10	10.7/10.5	60.5	-
12089798	A1	-	OBSOLETE	103	12052402	12089790	7	6,10	M8	8.9/8.7	16.85	22
12089797	02	AA	OBSOLETE	102	12033957	15479727	15	25	M10	10.7/10.5	20.15	22
12089796	02	AA	OBSOLETE	101	12033964	15479726	15	22	M10	10.7/10.5	40.5	-
12089795	02	AA	OBSOLETE	101	12033957	15479726	15	25	M10	10.7/10.5	40.5	-
12089794	02	-		105	12052402	15479725	15	6,10	M8	8.9/8.7	40.5	-
12089793	02	AA	OBSOLETE	101	12033957	15479725	15	25	M8	8.9/8.7	40.5	-
12089792	02	AA	OBSOLETE	101	12033964	15479725	15	22	M8	8.9/8.7	40.5	-
12089041	A1	-	OBSOLETE	101	12040848	12034185	1	19	M8	8.9/8.7	40.5	-
12084264	A1	-	OBSOLETE	102	12033964	12040854	1	22	M6	6.6/6.4	20.15	22
12084232	A1	-	OBSOLETE	101	12040848	12034031	1	19	M10	10.7/10.5	60.5	-
12077775	A1	-	OBSOLETE	101	12033964	12034031	1	22	M10	10.7/10.5	60.5	-
12066497	A1	-	OBSOLETE	102	12033957	12066496	1	25	M8	8.9/8.7	20.15	22
12066427	02	AB	OBSOLETE	101	12033964	15479740	15	22	M6	6.6/6.4	40.5	-
12066426	02	AB	OBSOLETE	101	12040848	15479740	15	19	M6	6.6/6.4	40.5	-
12066240	A1	-	OBSOLETE	103	12033964	12040857	1	22	M8	8.9/8.7	16.85	22

DRAWING NUMBER 12034064 SIZE A1x4 SCALE 1:1 FRAME NO 2 OF 2 SHEET NO 1 OF 4 STG R REV 16 N/P -

ASM P/N	REV	N/P	STATUS	TYPE	PLASTIC CLIP P/N	METAL BRACKET P/N	PROCESS NOTES	CDT (MM)	MOUNTING BOLT	Ø A	(B)	(C)	REPLACED BY
13610560	01	-		101	12176838	15477652	16	16	M6	6.6/6.4	60.5	-	-
13548354	01	-		102	15304667	15477659	16	10	M6	6.6/6.4	20.15	22	-
15495836	01	-		106	12034175	15477658	17	13	M8	7.65/7.2	39.4	-	-
15495781	01	-		108	12040848	15495708	16	19	M6	6.6/6.4	65.5	-	-
15495773	01	-		101	12033957	15490626	16	25	M8	8.9/8.7	60.5	-	-
15495768	01	-		103	12092324	15477666	16	6	M10	10.7/10.5	16.85	22	-
15495767	01	-		101	15304667	15477665	16	10	M6	6.6/6.4	40.5	-	-
15495766	01	-		101	12162803	15477665	16	30	M6	6.6/6.4	40.5	-	-
15495765	01	-		101	12040848	15477665	16	19	M6	6.6/6.4	40.5	-	-
15495764	01	-		101	12034175	15477665	16	13	M6	6.6/6.4	40.5	-	-
15495763	01	-		101	12033957	15477665	16	25	M6	6.6/6.4	40.5	-	-
15495762	01	-		101	12033964	15477665	16	22	M6	6.6/6.4	40.5	-	-
15495757	01	-		103	12033957	15477661	16	25	M6	6.6/6.4	16.85	22	-
15495752	01	-		102	12146493	15477659	16	30	M6	6.6/6.4	20.15	22	-
15495751	01	-		102	12033957	15477659	16	25	M6	6.6/6.4	20.15	22	-
15495750	01	-		102	12033964	15477659	16	22	M6	6.6/6.4	20.15	22	-
15495749	01	-		102	12034175	15477659	16	13	M6	6.6/6.4	20.15	22	-
15495748	01	-		102	12040848	15477659	16	19	M6	6.6/6.4	20.15	22	-
15495747	01	-		101	12033964	15477657	16	22	M10	10.7/10.5	60.5	-	-
15495746	01	-		101	12176838	15477657	16	16	M10	10.7/10.5	60.5	-	-
15495745	01	-		101	12034175	15477657	16	13	M10	10.7/10.5	60.5	-	-
15495744	01	-		101	12040848	15477657	16	19	M10	10.7/10.5	60.5	-	-
15495743	01	-		101	12033957	15477657	16	25	M10	10.7/10.5	60.5	-	-
15495742	01	-		102	12033964	15477655	16	22	M10	10.7/10.5	20.15	22	-
15495741	01	-		102	12040848	15477655	16	19	M10	10.70/10.5	20.15	22	-
15495740	01	-		102	12034175	15477655	16	13	M10	10.7/10.5	20.15	22	-
15495739	01			102	12162803	15477654	16	30	M8	8.9/8.7	20.15	-	-
15495738	01	-		102	12033957	15477654	16	25	M8	8.9/8.7	20.15	22	-
15495737	01	-		101	15304667	15477653	16	10	M10	10.7/10.5	40.5	-	-
15495736	01	-		101	12040848	15477653	16	19	M10	10.7/10.5	40.5	-	-
15495735	01	-		101	12034175	15477653	16	13	M10	10.7/10.5	40.5	-	-
15495734	01	-		101	12033957	15477653	16	25	M10	10.7/10.5	40.5	-	-
15495733	01	-		101	12033964	15477653	16	22	M10	10.7/10.5	40.5	-	-
15495732	01	-		101	12162803	15477652	16	30	M6	6.6/6.4	60.5	-	-
15495731	01	-		101	12040848	15477652	16	19	M6	6.6/6.4	60.5	-	-
15495730	01	-		101	12034175	15477652	16	13	M6	6.6/6.4	60.5	-	-
15495729	01	-		101	12033964	15477652	16	22	M6	6.6/6.4	60.5	-	-
15495728	01	-		101	12033957	15477652	16	25	M6	6.6/6.4	60.5	-	-
15495727	01	AA	OBSOLETE	101	12033957	15477652	16	25	M6	6.6/6.4	60.5	-	15495728
15495726	01	-		103	12033964	15477651	16	22	M8	8.9/8.7	16.85	22	-
15495725	01	-		103	12033957	15477651	16	25	M8	8.9/8.7	16.85	22	-
15495724	01	-		103	12034175	15477651	16	13	M8	8.9/8.7	16.85	22	-
15495723	01	-		103	12040848	15477651	16	19	M8	8.9/8.7	16.85	22	-
15495714	01	-		101	12092324	15477648	16	6	M8	8.9/8.7	40.5	-	-
15495713	01	-		101	12033957	15477648	16	25	M8	8.9/8.7	40.5	-	-
15495712	01	-		101	12033964	15477648	16	22	M8	8.9/8.7	40.5	-	
15495711	01	-		101	12162803	15477645	16	30	M12	13.15/12.85	40.5	-	-
15495710	01	-		101	12034175	15477645	16	13	M12	13.15/12.85	40.5	-	-
15495709	01	-		101	12033964	15477645	16	22	M12	13.15/12.85	40.5	-	-

SYMBOL DEFINITION			MISSING NUMBERS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	18	
	LAST NO. USED	18	

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
11SE02	R	01	-	-		CLEARED REV COL & 12124627 - CREATED CUSTOMER PART DRAWING	230483	RVP	RVP	FR
10SE03	R	02	-	-		12052733,065589,066426-27,162337,162663 & 12186200 - ADDED NOTE 15 & REVISED PROCESS NOTES CALL OUT INFORMATION	245899	CMZ	RCH	FR
02OC03	R	03	-	-		12052733, 065589, 066426-27, 162337, 162663, 186200 - REVISED METAL BRACKET P/N; 12089792-97, 089932, 103760, 176837 186259, 186361, 191854, 15304641, 317608, 326293, 326529, 358804 - REVISED PROCESS NOTES AND METAL BRACKET P/N	246939	CMZ	RCH	FR
09MR04	R	04	-	-		15355277 - 15490626 BRACKET WAS 15358761 AND PROCESS NOTE 16 WAS 1	252768	TLD	TLD	SN
31MY04	R	05	-	-		12034072, 12034184, 12052403, 12059398, 12066427, 12077775, 12089797, 12092880, 12103747, 12124703, 12162337, 15318189, 15326529, 15366693, 15358804, 15373409, 15393881 - OBSOLETE ALL OBSOLETE PARTS - ADDED NOTE 4	253207	MDH	FRG	SAN
31MY04	R	06	-	-		15495833 - RELEASED AND ADDED NOTE 17	255295	MDH	FRG	SAN
17JN04	R	07	-	-		15495833 - UPDATED PDM ATTRIBUTES	256093	HAM	HAM	SAN
28JL04	R	08	-	-		15499079 - RELEASED	257139	RTV	FKV	WLM
28JL04	R	09	-	-		15499055 - RELEASED	257248	FKV	FKV	ADK
04AU04	R	10	-	-		15495709-15495714, 15495723-15495752, 15495757, 15495762-15495768, 15495773, 15495781, 15495836 - RELEASED, ADDED METAL BRACKET PROCESS NOTES 18 & 19	257801	ADK	ADK	SAN
28SE04	R	11	-	-		15499843, 15499844 - RELEASED	259751	ADK	ADK	SAN
20OC05	R	12	-	-		12034066, 12034070, 12040668, 12040671, 12059702, 12084264, 12089793, 12124678, 12033928, 12034065, 12034068, 12034069, 12040517, 12040836, 12040849, 12040853, 12040858, 12047620, 12048032, 12052311, 12052733, 12052998, 12059371, 12059393, 12065051, 12065589, 12066240, 12066426, 12066497, 12084232, 12089041, 12089792, 12089795, 12089796, 12089932, 12092879, 12103760, 12124575, 12124627, 12124922, 12162169, 12162170, 12162314, 12162663, 12176837, 12186200, 12186259, 12186303, 12186361, 12191854, 15304639, 15304641, 15304681, 15304957, 15317608, 15326293, 15326796, 15336077, 15355277 - OBSOLETE	273275	HCG	FRG	PGD
25OC05	R	13	-	-		15495727 - OBSOLETE AND ADDED REPLACED BY COLUMN ON CHART	273929	ACG	JVM	TP
25OC05	R	14	-	-		12040850 - OBSOLETE	273628	ECB	AUG	PDP
17NO05	R	15	-	-		13548354 - RELEASED	274517	JBD	JVM	JGS
16OC07	R	16	-	-		13610560 - RELEASED	402665	MM	MM	TP

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. PROCESS OPERATIONS TO BE PERFORMED IN SEQUENCE SHOWN IN CHART.
3. THE PROCESS NOTES SHOWN ALSO APPEAR ON THE METAL BRACKET TAXI DWG NO 12034026.
4. OBSOLETE PARTS CONTAIN A HEXAVALENT CHROME COATING. DO NOT USE THIS PART ON NEW APPLICATIONS. HEXAVALENT CHROME IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED FOR CURRENT OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS, CONTACT THE PRODUCT LINE ENGINEER OR MATERIALS ENGINEERING TO GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME. EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL JULY 1, 2007 FOR SERVICE REQUIREMENTS.

METAL BRACKET
PROCESS NOTES

1. ZINC PLATE AND GOLD CHROMATE PER GM-4342 CODE 10D24
2. HEAT TREAT PER POS 1251 E TO ROCKWELL "15N" 83-86.
3. ZINC PLATE AND CLEAR CHROMATE PER GM-4342-M CODE 10D24
4. TIN PLATE PER GM-4253-M CODE 20.
5. PHOSPHATE/ORGANIC/OIL TYPE COATING PER GM-6174-M BLACK.
6. CHROMATE/ZINC/ORGANIC TYPE COATING PER GM-6173-M BLACK.
7. STALGARD BLACK (DRY). FINISH MUST WITHSTAND 400 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR 'SHARP' EDGES.
8. ZINC PLATE THEN CLEAR CHROMATE PER GM-4342 CODE 20K24
9. AUSTEMPER TO ROCKWELL "15" 81.5-83.5 (BAINITE MICROSTRUCTURE).
10. ZINC PLATE, RELIEVE HYDROGEN EMBRITTLEMENT FOR 4 HOURS AT 375°F TO 450°F, THEN GOLD CHROMATE PER GM-4342-M CODE 10D24
11. PLATE TO 0.0003" MIN ZINC WITH BLACK CHROMATE, THEN 2 COATS LOW TEMP CURE BLACK ORGANIC, TOPCOAT. FINISH MUST WITHSTAND 400 HRS MIN TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
12. BLACK VINYL COATING APPLIED AS SHOWN.
13. PLATING: 0.0003" ZINC PLATE WITH BLACK CHROMATE PER INLAND FISHER GUIDE SPEC MG-3518. FINISH MUST WITHSTAND 240 HRS. MIN TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
14. MATERIAL IS PRE-PLATED WITH NIZN-COTE PLUS TO .00015" MIN PER SIDE. PLATING TO WITHSTAND 240 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SURFACE OR 400 HRS WITH RED RUST ON BARE EDGES ONLY.
PM 000 936 555/BLK
15. ZINC-ALUMINUM/INORGANIC TYPE PLATING PER GM-6173-M BLACK. PLATING REQUIREMENTS TO WITHSTAND 168 HOURS MINIMUM TO RED RUST IN NEUTRAL SALT FOG, EXCEPT FOR SHARP EDGES.
16. MATERIAL IS PRE-PLATED G-90 BLACK PER SPEC M4868XXX. PLATING TO WITHSTAND 400 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SIGNIFICANT SURFACE.
17. PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME.
18. PLATE PER DX551318-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME AND TOPCOAT. MUST WITHSTAND 400 HRS MINIMUM TO RED RUST IN NEUTRAL SALT FOG.

(N/A) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)									CHART E1
FROM / TO	> 0 / 20	> 20 / 30	> 30 / 70	> 70 / 100	>100 / 150	>150 / 200	>200 / 250	>250 / 300	>300 / 400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2
ANGULAR TOLERANCE ±2°									

DWG TYPE: PART DRAWING
STYLE
VOLUME (CM³)
DISTR CODE: D

UNLESS OTHERWISE SPECIFIED
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

THIRD ANGLE PROJECTION
DO NOT SCALE
USE MATH DATA
CAD
NX

DELPHI
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE
WARREN, OH

		DATE
DR		
APVD1	J. COLDSNOW	08FE85
APVD2	F. HESTON	13FE85
APVD3	P. GHIRARDI	16MR85
APVD4		
APVD5		

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001

MATERIAL: SEE DRAWING

DRAWING NAME: TAXI ASM MOUN CLIP CDT BRACKET

DRAWING NUMBER: 12034064

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x4	1:1	1 OF 2	1 OF 4	R	16	-

12034064