

SPECIFICATION FOR APPROVAL

Customer			
Description	DC FAN		
Part No	PWM	_REV <u>.</u>	
Delta Model N	lo. <u>FFC0812DE-F00</u>	REV. <u>01</u>	
Sample Issue	No		
Sample Issue Date AUG.17.2007			
·			
BACK AFT	ND ONE COPY OF THIS ER YOU SIGNED A ON PRE-ARRANGMENT.		
APPROVED	BY:		
DATE	:		

DELTA ELECTRONICS, INC.
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Description: DC FAN PWM Customer P/N: REV: Delta Model NO.:

FFC0812DE-F00

Sample Rev: Issue NO: 01

Sample Issue Date: AUG.17.2007 Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN. THE FAN MOTOR IS WITH TWO PHASES AND FOUR POLES.

2. CHARACTERS:

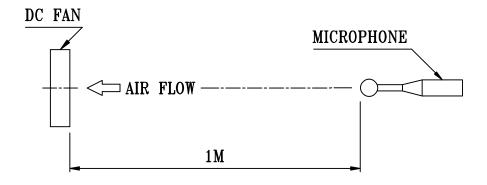
ITEM	DESCRIPTION
RATED VOLTAGE	12 VDC
OPERATION VOLTAGE	7.0 - 13.2 VDC
INPUT CURRENT	1.50 (MAX. 1.80) A
INPUT POWER	18.00 (MAX. 21.60) W
SPEED	7500 R.P.M. (REF.)
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	2.889 (MIN. 2.570) M ³ /MIN. 102.02 (MIN. 90.76) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	31.32 (MIN. 25.07) $\rm mmH_20$ 1.233 (MIN. 0.987) $\rm inchH_20$
ACOUSTICAL NOISE (AVG.)	62.2 (MAX. 66.2) dB-A
INSULATION TYPE	UL: CLASS A

(continued)

PART NO: PWM DELTA MODEL: FFC0812DE-F00

	<u> </u>
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE	50,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN WHEN LOCKING ROTOR.
LEAD WIRE	UL 1007 -F- AWG #26 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BLUE WIRE FREQUENCY(-F00) YELLOWER WIRE SPEED CONTROL(PWM)

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
 - 2. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
 - 3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART N	0:	PWM				
DELTA 1	MODEL:	FFC0812DE	E-F00			
o Medi	II A NII CI A I	т				
3. MECI						
3-1.	DIMEN	SIONS			SEE DIMEN	NSIONS DRAWING
3-2.	FRAME	}			PLA	ASTIC UL: 94V-0
3-3.	IMPELI	LER			PLA	ASTIC UL: 94V-0
3-4.	BEARI	NG SYSTEM			TWO	BALL BEARINGS
3-5.	WEIGH	T				170 GRAMS
4. ENVI	IRONME	NTAL:				
4-1.	OPERA	TING TEMP	ERATURE		10 TO	+70 DEGREE C
4-2.	STORA	GE TEMPER	ATURE		- 40 T0	+75 DEGREE C
4-3.	OPERA	TING HUMI	DITY			5 TO 90 % RH
4-4.	STORA	GE HUMIDIT	ΓΥ			5 TO 95 % RH
5. PRO	TECTION	N:				
5-1.	LOCKE	D ROTOR P	ROTECTION			
					S MOTOR FROM THE RATED V	
5-2.	POLAR	ITY PROTEC	CTION			
	BE CA	PABLE OF	WITHSTANDIN	IG IF REVER	SE CONNECTIO	N FOR POSITIVE

6. RE OZONE DEPLETING SUBSTANCES:

AND NEGATIVE LEADS.

6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND OR TAIWAN.

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PART NO: PWM

DELTA MODEL: FFC0812DE-F00

8. BASIC RELIABILITY REQUIREMENT:

8-1. THERMAL LOW TEMPERATURE: -40°C HIGH TEMPERATURE: +80°C

SOAK TIME: 30 MINUTES

TRANSITION TIME < 5 MINUTES

DUTY CYCLES: 5

8-2. HUMIDITY TEMPERATURE: +25°C ~ +65°C EXPOSURE HUMIDITY: 90-98% RH @ +65°C

FOR 4 HOURS/CYCLE

POWER: NON-OPERATING TEST TIME: 168 HOURS

8-3. VIBRATION TEMPERATURE: +25°C

ORIENTATION: X, Y, Z POWER: NON-OPERATING

VIBRATION LEVEL: OVERALL gRMS=3.2

FREQUENCY(Hz)	PSD(G^2/Hz)
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

TEST TIME: 2 HOURS ON EACH ORIENTATION

8-4. MECHANICAL TEMPERATURE: +20°C

SHOCK ORIENTATION: X, Y, Z

POWER: NON-OPERATING ACCELERATION: 20 G MIN.

PULSE: 11 ms HALF-SINE WAVE NUMBER OF SHOCKS: 5 SHOCKS

FOR EACH DIRECTION

8-5. LIFE TEMPERATURE: MAX, OPERATING TEMPERATURE

POWER: OPERATING

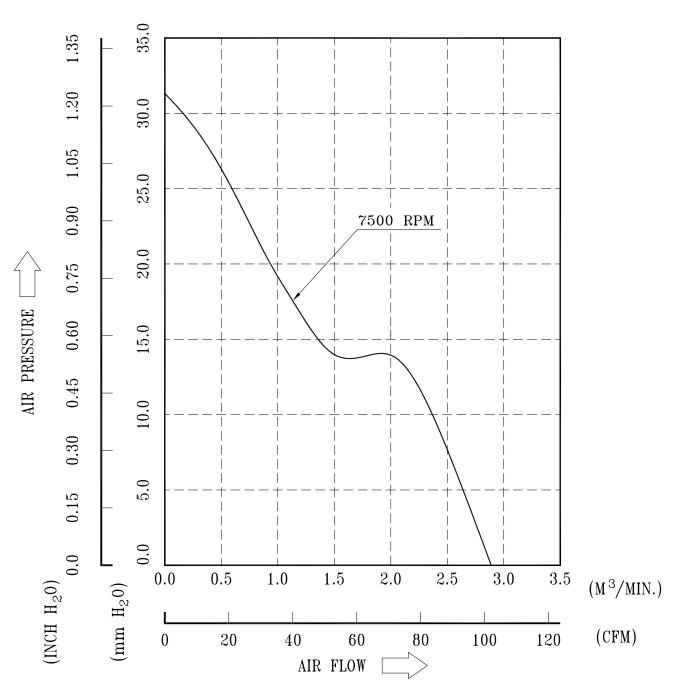
DURATION: 1000 HOURS MIN.

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PART NO: PWM

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9. P & Q CURVE:



* TEST CONDITION: INPUT VOLTAGE ----- OPERATION VOLTAGE TEMPERATURE ----- ROOM TEMPERATURE HUMIDITY ------ 65%RH

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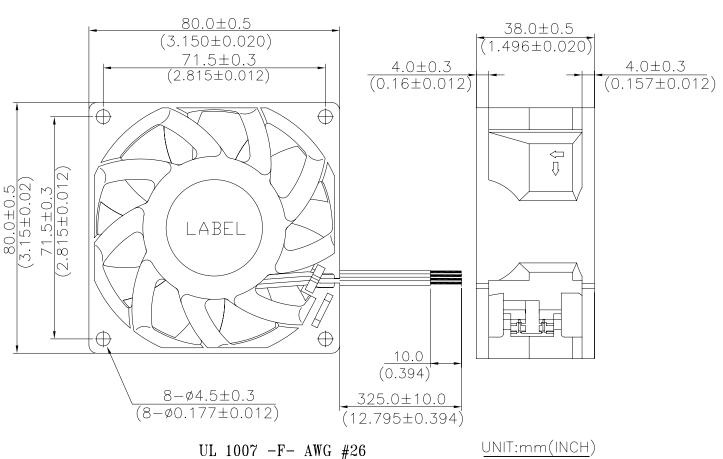
PART	N0:	PWM

DELTA MODEL: FFC0812DE-F00

10. DIMENSION DRAWING:

LABEL:





UL 1007 -F- AWG #26
BLACK WIRE NEGATIVE(-)
RED WIRE POSITIVE(+)
BLUE WIRE FREQUENCY(-F00)
YELLOWER WIRE SPEED CONTROL(PWM)

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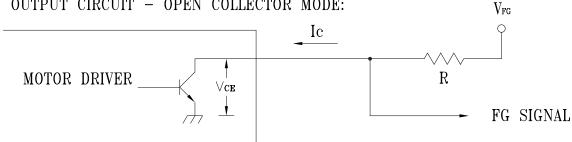
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PART NO: PWM

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11. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

2. SPECIFICATION:

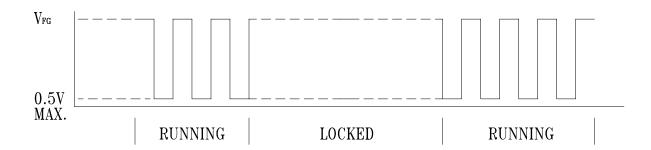
 V_{CE} (sat)=0.5V MAX.

 $V_{FG} = 13.2 \text{VDC MAX}.$

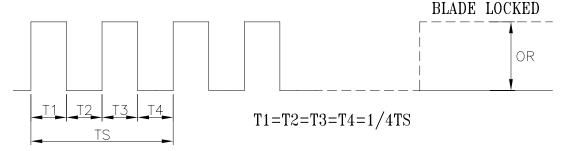
 $I_c = 5 \text{mA} \text{ MAX}.$

R≥V_{FG}/I_C

3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 4 POLES



N=R.P.MTS=60/N(SEC)

*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

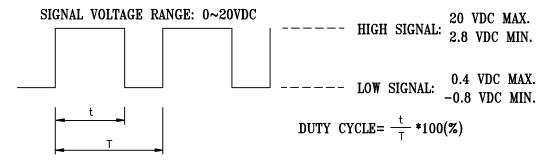
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PART NO: PWM

DELTA MODEL: FFC0812DE-F00

12. PWM CONTROL SIGNAL:

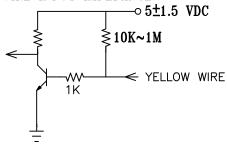


- THE FREQUENCY FOR CONTROL SINGAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300 KHZ.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 20K HZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 20K HZ 30% DUTY CYCLE ,THE FAN WILL BE ABLE TO STAR FROM A DEAD STOP .

13. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=20KHZ)

DUTY CYCLE (%)	SPEED R.P.M. (REF.)	CURRENT (A) TYP.
100	7500	1.5
50	3800 <u>+</u> 10%	0.14
0	0	0.03

14. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



14-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROLL INPUT IS LEFT UNCONNECTED.

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Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009

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