

SPECIFICATION FOR APPROVAL

Customer:		
Description : DC FAN		
Customer Part No.:	REV.:	
Delta Model No.: KFB04512HHAF0C	REV.: (00
Sample Issue No. :		
Sample Issue Date: MAR.08 2019		
	IEIOAITON	
PLEASE SEND ONE COPY OF THIS SPEC YOU SIGNED APPROVAL FOR PRODUCT		
TOO GIGINED ALT NOVAET ON TRODUCT		INVANOMENT.
APPROVED BY:		
DATE :		

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE
TAOYUAN SHIEN, TAIWAN, R.O.C.
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FAX:886-(0)3-3591991

Delta Electronics, Inc. No.252, Shanying Rd., Guishan Dist., Taoyuan City 333, Taiwan (R.O.C.)

STATEMENT OF DEVIATION

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

■ NONE □ DESCRIPTION:		

Delta Electronics, Inc.

No.252, Shanying Rd., Guishan Dist., Taoyuan City 333, Taiwan (R.O.C.)

Specification For Approval

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

Customer :		
Description : DC FAI	N	
Customer P/N :		rev.:
Delta model no. : KFE	304512HHAF0C	Delta Safety Model No.: KFB04512HHA
Sample revision. :	00	Issue no.:
- Sample issue date : N	MAR.08 2019	Quanti KFB

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS BLOWER FAN.

2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	12 V	
OPERATION VOLTAGE	5.0-12.5 VDC	
INPUT CURRENT(AVG.) # (MEAN CURRENT)	0.18 (MAX. 0.21) A SAFETY CURRENT ON LABEL :0.21A	
INPUT POWER(AVG.)	2.16 (MAX. 2.52) W	
SPEED	5000 ± 10% R.P.M.	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE) (WITH CUSTOMER'S COVER)	0.121 (MIN. 0.109) M ³ /MIN. 4.29 (MIN. 3.86) CFM	
MAX. AIR PRESSURE (AT ZERO AIRFLOW) (WITH CUSTOMER'S COVER)	4.33 (MIN. 3.51) mmH2O 0.171 (MIN. 0.138) inchH2O	
ACOUSTICAL NOISE (AVG.) (FAN ONLY)	28.5 (MAX. 32.5) dB-A	
INSULATION TYPE	UL: CLASS A	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)	

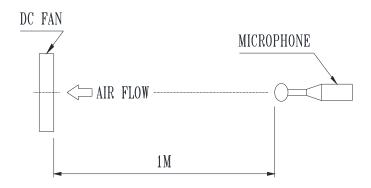
^{#:} THE MAX VALUE OF CONSUMING CURRENT DOES NOT REPRESENT THE PEAK VALUE THE PEAK VALUE NEED MEASURE BY OSCILLOSCOPE.

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LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	50,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	COUNTERCLOCKWISE VIEW FROM NAME PLATE SIDE.
LOCK ROTOR SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	15.0 GRAMS(REF.)

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

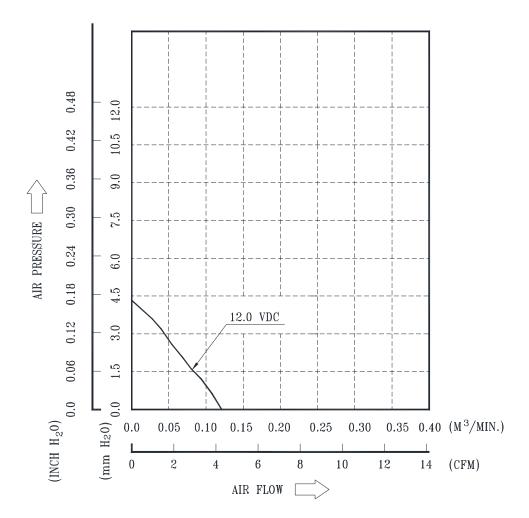
5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION
 IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

 BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.
- 6. RE OZONE DEPLETING SUBSTANCES:
 - 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.
- 7. PRODUCTION LOCATION
 - 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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8. P & Q CURVE:



*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE
TEMPERATURE-----ROOM TEMPERATURE
HUMIDITY-----65%RH

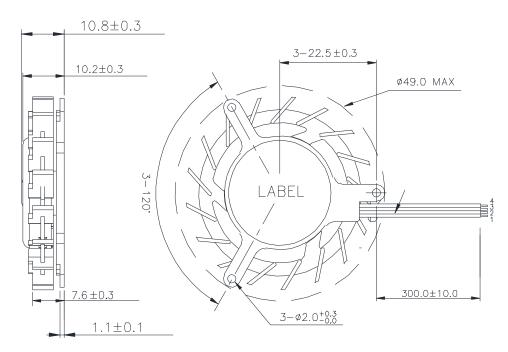
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9. DIMENSION DRAWING:

LABEL:



DRAWING:



NOTES:

1. LEAD WIRE: UL10368 AWG#28

PIN 1: BLACK WIRE ----(-)

PIN 2: RED WIRE ----(+)

PIN 3: YELLOW WIRE ----(FG)

PIN 4: BLUE WIRE ----(PWM)

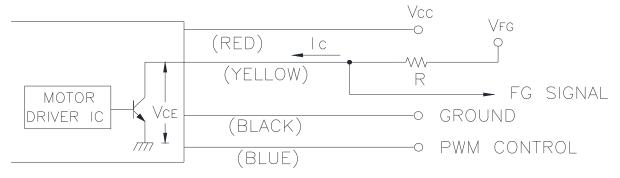
2. UNIT: mm

3. THIS PRODUCT IS ROHS COMPLIANT.

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10. FREQUENCY GENERATOR (FG) SIGNAL:

10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



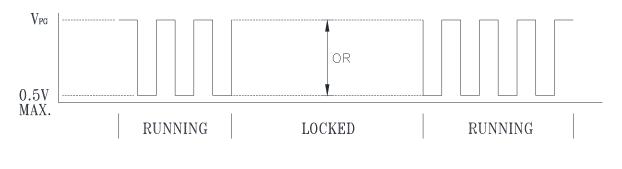
CAUTION:

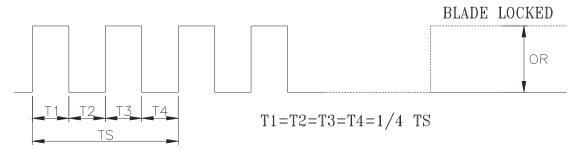
THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

10-2. SPECIFICATION:

VFG= 5.0V TYP. (Vcc MAX.) Ic = 5mA MAX. VCE(sat)= 0.5V MAX. Rx \geq VFG /Ic

10-3. FREQUENCY GENERATOR WAVEFORM:



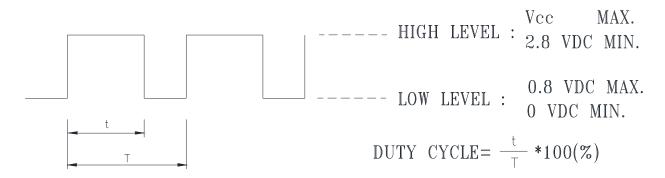


N=R.P.M TS=60/N(SEC) *VOLTAGE LEVEL AFTER BLADE LOCKED *4 POLES

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11. PWM CONTROL SIGNAL:

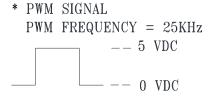
SIGNAL VOLTAGE RANGE: 0 ~ 12.5 VDC



- *THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHz.
- *AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- *AT 0% DUTY CYCLE, THE ROTOR WILL STOP SPIN.
- *WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN MAYBE RUN AT UNSTABLE STATUS.

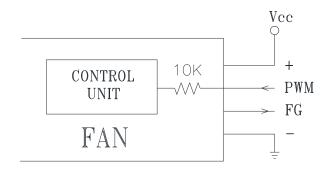
12. SPEED VS PWM CONTROL SIGNAL: (AT 25°C, V = 12VDC & PWM FREQUENCY=25KHz)

DUTY CYCLE (%)	SPEED R.P.M. REF.	CURRENT (A) TYP.
100	5000±10%	0.18
50	3100±10%	0.08
30	1900±250	0.05
0	0	0.01



WHEN DUTY CYCLE IS SET FOR MORE THAN 20%, THE FAN WILL BE ABLE TO START FROM A DEAD STOP.

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



^{*}MIN. START DUTY CYCLE: 20%.



Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$ or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009

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