

# **SPECIFICATION FOR APPROVAL**

Guotoffior. 915			
Description : DC FAN			_
Customer Part No.		REV.:	
Delta Model No.: QFR0	)824SHP0	REV.: 00	
Sample Issue No. :			
Sample Issue Date: MA	AR.11 2021		
PLEASE SEND ONE COP			
YOU SIGNED APPROVAL	FOR PRODUCTION	ON PRE-ARRAN	GMEN I.
APPROVED BY:			
71111012551.			
DATE :			

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,
TAOYUAN CITY 33341, TAIWAN

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

Customer: STD

## \*\*\* SAMPLE HISTORY\*\*\*

CUSTOMER: <u>STD</u>

CUSTOMER P/N:

DELTA MODEL: QFR0824SHP0

REV.	DESCRIPTION	DRAWN	CH	HECKED		APPROVED	ISSUE
INL V.	DEGCINI HON	DIVAVVIV	ME	EE	CE		DATE
00	ISSUE SPEC	陳權輝 03/11'21	陳權輝 03/11'21	陳渙宸 03/11'21		吳俊男 03/11'21	03/11'21
	-						

# **STATEMENT OF DEVIATION**

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

■ NONE  □ DESCRIPTION:		

DELTA ELECTRONICS, INC. 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

## **Specification For Approval**

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

Customer :	STD			
Description :	DC FAN			
Customer P/N	N:		rev.:	
Delta model r	no. : QFR0824	SHP0	Delta Safety Model No.: QFR0824SH	
Sample revis	ion. :	00	Issue no.:	
Sample issue	date : MAR.1	1 2021	Quantity :	

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

## 2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	24V	
OPERATION VOLTAGE	14.0 - 27.6 VDC	
INPUT CURRENT(AVG.) ★ (TEST UNDER FREE AIR)	0.15 (MAX. 0.20) A SAFETY CURRENT ON LABEL : 0.26A	
INPUT POWER(AVG.) ★ (TEST UNDER FREE AIR)	3.60 (MAX. 4.80) W	
SPEED	4300±10% R.P.M.	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	1.482 (MIN. 1.333) M <sup>3</sup> /MIN. 52.38 (MIN. 47.14) CFM	
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	8.23 (MIN. 6.66) mmH <sub>2</sub> O 0.324 (MIN. 0.262) inchH <sub>2</sub> O	
ACOUSTICAL NOISE (AVG.)	44.2 (MAX. 48.2) dB-A	
INSULATION TYPE	UL: CLASS A	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)	

<sup>★</sup>AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.

(continued)

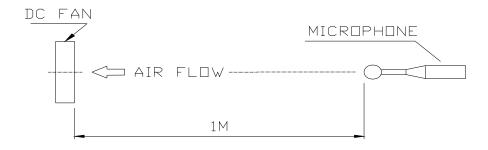
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PART NO:			
DELTA MODEL:	QFR0824SHP0		

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 $^{\circ}$ C WITH 15 $\sim$ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

#### NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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DELTA MODEL: QFR0824SHP0

#### 3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	88 GRAMS(REF.)

#### 4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

#### 5. PROTECTION:

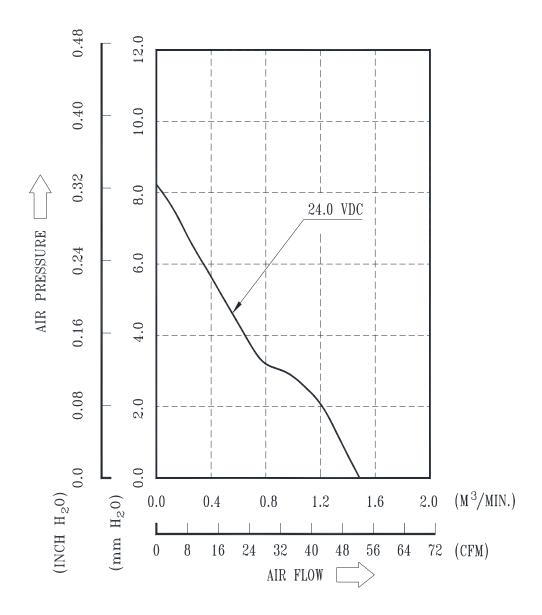
- 5-1. LOCKED ROTOR PROTECTION
  IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
  96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

  BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVEAND NEGATIVE LEADS.
- 6. RE OZONE DEPLETING SUBSTANCES:
  - 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.
- 7. PRODUCTION LOCATION
  - 7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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DELTA MODEL: QFR0824SHP0

## 8. P & Q CURVE:



\*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE TEMPERATURE-----ROOM TEMPERATURE HUMIDITY-----65%RH

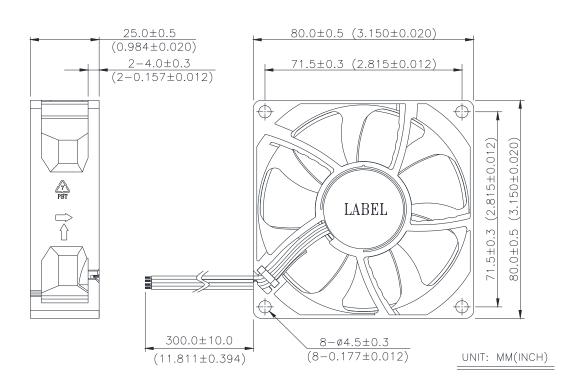
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DELTA MODEL: QFR0824SHP0

#### 9. DIMENSION DRAWING:

#### LABEL:





## NOTES:

1.THIS PRODUCT IS ROHS COMPLIANT

2.CABLE WIRE: UL10368 AWG#24

RED WIRE ---- (+)

BLACK WIRE ---- (-)

BLUE WIRE----(F00)

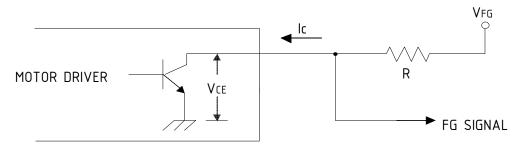
YELLOW WIRE ---- (PWM)

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DELTA MODEL: QFR0824SHP0

## 10. FREQUENCY GENERATOR (FG) SIGNAL:

### 10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



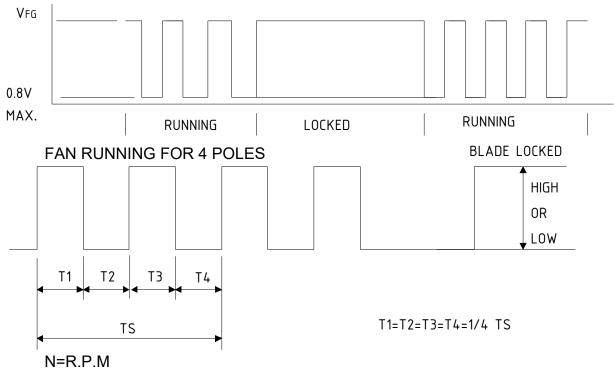
#### CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

### 10-2. SPECIFICATION:

VFG= 5.0 TYP.(Vcc MAX.) Ic = 5mA MAX. Vce= 0.8V MAX.  $R \ge V$ FG /Ic

### 10-3. FREQUENCY GENERATOR WAVEFORM:



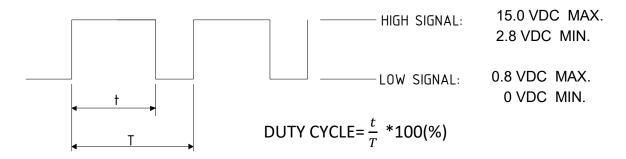
TS=60/N(SEC)

\*VFG IS ALWAYS HIGH OR LOW LEVEL AFTER BLADE LOCKED \*4 POLES

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#### 11. PWM CONTROL SIGNAL:

#### 11-1 SIGNAL VOLTAGE RANGE: 0~15VDC



- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUN SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUN SPEED.

#### 11-2 THE REQUIREMENT OF WAVEFORM QUALITY OF PWM SIGNAL

- THE RECOMMENDED PWM SIGNAL FROM SYSTEM IS TTL (tr =500ns, tf =500ns) , EVEN IF THE PWM LEAD OF FAN IS DISCONNECTED.
- THE MAXIMUM PERMISSIBLE OF WAVEFORM DISTORTION:

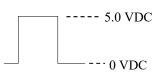
V<sub>IL</sub>: (V+ - 0.5) \* 10% FALL TIME: tf < 500ns



11-3 SPEED VS PWM CONTROL SIGNAL: (AT 25°C, RATED VOLTAGE & PWM SIGNAL AS FOLLOW)

\*PWM SIGNAL PWM FREQUENCY = 25KHz

DUTY CYCLE (%)	SPEED (R.P.M.)	CURRENT(A) (AVG.)★
100	4300±10%	0.15 (MAX. 0.20)
0	0	0.02 (MAX. 0.03)



- ★AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.
- MIN. STARTED DUTY CYCLE(at 25°C, 24.0VDC): 30 % WHEN THE FAN BLADE IS IN THE COMPETE STOP STATE AND THEN PROVIDE PWM TO START THE FAN IN ORDER TO ENSURE THAT THE FAN START-UP IS NORMAL FROM A DEAD STOP.



# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$  or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009

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