

# SPECIFICATION FOR APPROVAL

Customer.			
Description.	DC FAN		
Customer Part No		REV.	
Delta Model No. QFR0912VHW		REV. 00	
Sample Issue No.			
Sample Issue Date. APR-17-2019			
PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGEMENT.			
APPROVED BY :			
DATE:			

Delta Electronics, Inc.

HeTianXia High-Tech Industrial Park.

Shi Jie Town, Dong Guan City.

Guangdong Province, China. P. R. C.

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# 

NONE	
DESCRIPTION:	

Delta Electronics, Inc. HeTianXia High-Tech Industrial Park. Shi Jie Town, Dong Guan City. Guangdong Province, China. P. R. C.

# SPECIFICATION FOR APPROVAL

TEL: 86-769-86329008 FAX: 86-769-86631589

Customer:		
Description:	DC FAN	
Customer P/N:		REV:
Delta Model NO.:	QFR0912VHW96	Delta Safety Model No: QFR0912VH
Sample Rev:	00	Issue NO:
Sample Issue Date:	APR-17-2019	Quantity:

## 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

## 2. CHARACTERS:

DESCRIPTION
12 VDC
7.0 - 13.2 VDC
0.30 (MAX. 0.60) A (CURRENT ON SAFETY LABEL 0.60A)
3.60 (MAX. 7.20) W
4000±10% R.P.M.
2.038 (MIN. 1.834 ) M <sup>3</sup> /MIN. 71.95 (MIN. 64.76 ) CFM
7.874 (MIN. 6.378 ) mmH $_2$ 0 0.310 (MIN. 0.251 ) inchH $_2$ 0
44.5 (MAX. 48.5) dB-A
UL: CLASS A

(continued)

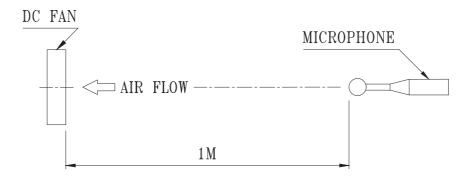
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PART NO:

DELTA MODEL: QFR0912VHW96

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN LOCKING ROTOR.

- NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
  - 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
  - 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
  - 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

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PART NO:	
DELTA MODEL: QFR0912VHW96	
3. MECHANICAL:	
3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	100 GRAMS(REF.)
4. ENVIRONMENTAL:	
4-1. OPERATING TEMPERATURE	10 TO +70 DEGREE C
4-2. STORAGE TEMPERATURE	40 TO +75 DEGREE C
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

#### 5. PROTECTION:

#### 5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

## 5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

### 6. RE OZONE DEPLETING SUBSTANCES:

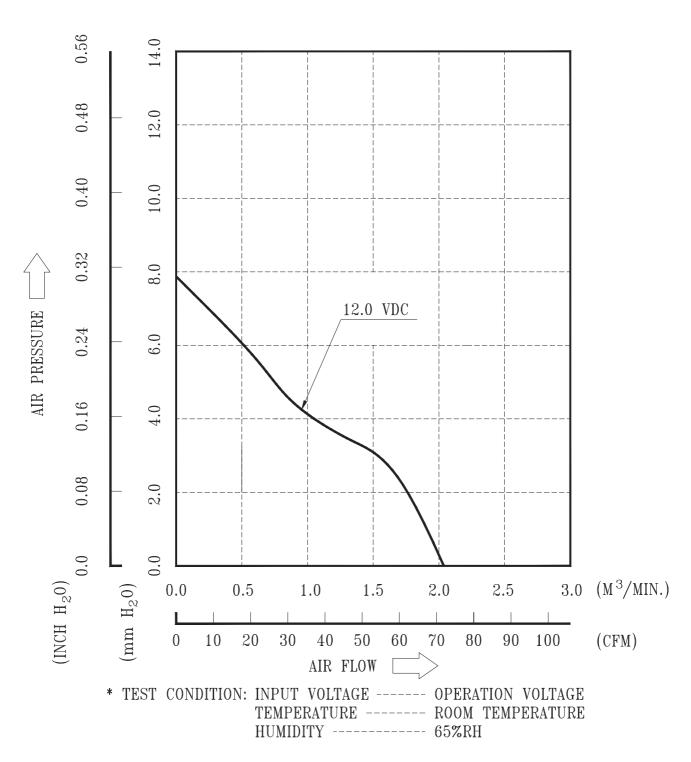
6-1. NO CONTAINING PBBs, PBB0s, CFCs, PBBEs, PBDPEs AND HCFCs.

#### 7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:	
DELTA MODEL:	QFR0912VHW96

# 8. P & Q CURVE:



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PART NO:

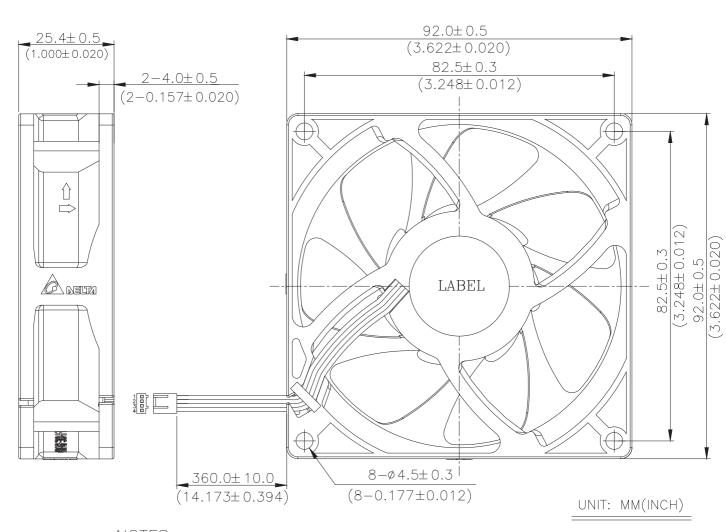
DELTA MODEL: QFR0912VHW96

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#### 9. DIMENSIONS DRAWING

#### LABEL:





#### NOTES:

1.CABLE WIRE: UL1061 AWG#26

PIN 1: BLACK WIRE ----(-)

PIN 2: YELLOW WIRE ---(+)PIN 3: GREEN WIRE ----(+)

PIN 4: BLUE WIRE----(PWM)

2.HOUSING: EST 25403H00-0400 OR EQUIVALENT

3.TERMINAL: EST 25402TOP-0200 OR EQUIVALENT

4.THIS PRODUCT IS ROHS COMPLIANT

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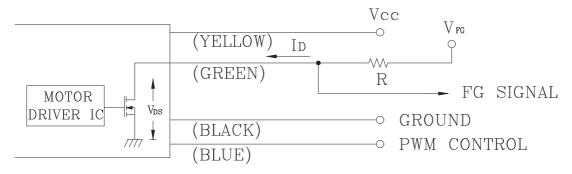
PART NO:

DELTA MODEL: QFR0912VHW96

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# 10. FREQUENCY GENERATOR (FG) SIGNAL:

## 10-1. OUTPUT CIRCUIT - OPEN DRAIN MODE:



CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM "+" LEAD WIRE & "-" LEAD WIRE.

#### 10−2. SPECIFICATION:

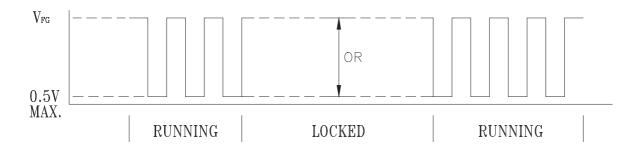
 $V_{DS}$  (LINEAR)=0.5V MAX.

 $V_{FG} = 5.0 V TYP. (Vcc MAX.)$ 

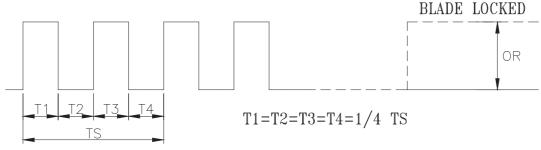
 $I_D = 5 \text{mA MAX}.$ 

 $R \ge V_{FG}/I_D$ 

## 10-3. FREQUENCY GENERATOR WAVEFORM:



#### FAN RUNNING FOR 4 POLES



N=R.P.M

TS=60/N(SEC)

\*VOLTAGE LEVEL AFTER BLADE LOCKED

\*4 POLES

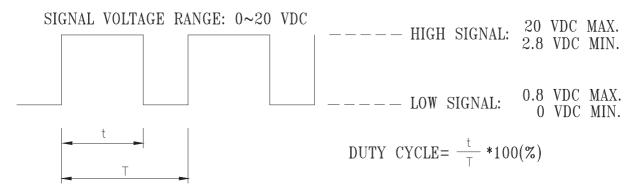
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PART NO:

DELTA MODEL: QFR0912VHW96

11. PWM CONTROL SIGNAL:



- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.

#### 12. SPEED VS PWM CONTROL SIGNAL:

TEST CONDITION: AT 25°C, Vcc=12VDC & PWM SIGNAL AS FOLLOW

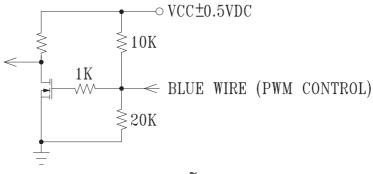
DUTY CYCLE (%)	SPEED R.P.M.	CURRENT (A) TYP.
100	4000±10%	0.30
50	2450±250	0.10
0	900±250	0.03

- \* PWM SIGNAL
  PWM FREQUENCY = 25KHz

  -- 5 VDC

  -- 0 VDC
- MIN. START DUTY CYCLE: 30%.
  WHEN DUTY CYCLE IS SET FOR MORE THAN 30%, THE FAN WILL BE ABLE TO START FROM A DEAD STOP.

#### 13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



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# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009

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