Desiccant is a drying agent used to lower the moisture content of air inside a closed space, such as a Moisture Barrier Bag (ANSI/ESD S11.4 Level 1 and Level 2 Static Control Bags). Desiccant is packaged in fractional units in order to facilitate its usage with a variety of bag sizes. One full "unit" of packaged desiccant will absorb the following quantities of water at equilibrium with air at 77°F (25°C): 3.00 grams @ 20% RH and 6.00 grams @ 40% RH, when tested to MIL-D-3464.

In order to provide a complete moisture barrier packaging assembly, desiccant must be inserted into the bag, prior to having the bag vacuum sealed. The recommended amount of desiccant is dependent on the interior surface area of the bag to be used. The table is a reference indicating recommended minimum amounts of desiccant that should be used with <u>Moisture Barrier Bags</u>.



"...it is important to take possible temperature exposure into account when shipping electronic parts. It is particularly important to consider what happens to the interior of a package if the environment has high humidity. If the temperature varies across the dew point of the established interior environment of the package, condensation may occur. The interior of a package should either contain desiccant or the air should be evacuated from the package during the sealing process. The package itself should have a low WVTR." (ESD Handbook ESD TR20.20 section 5.4.3.2.2)



INTERIOR BAG	NUMBER OF DESICCANT UNITS		
SURFACE AREA*	**MIH <20%	MIH <30%	MIH < 40%
100 sq. in.	1.5	1.0	1.0
130 sq. in.	2.0	1.5	1.0
160 sq. in.	2.0	1.5	1.5
200 sq. in.	2.5	2.0	1.5
240 sq. in.	3.0	2.0	1.5
290 sq. in.	4.0	2.5	2.0
340 sq. in.	4.5	3.0	2.5
390 sq. in.	5.0	3.5	2.5
450 sq. in.	5.5	4.0	3.0
510 sq. in.	6.5	4.5	3.5
580 sq. in.	7.5	5.0	4.0
650 sq. in.	8.0	5.5	4.0
720 sq. in.	9.0	6.0	4.5

Table for recommended desiccant usage. Information taken out of EIA-583, Table 1, Page 8. \*To measure interior bag surface area, multiply length x width x 2 \*\*MIH = Maximum Interior Humidity (%)

Desiccant paks are available from Desco in the following unit sizes and standard packages:

Item	Unit Size - Dims	Std. Package
<u>13840</u>	1/2 unit - 1.5" x 3"	Box of 700
<u>13844</u>	1 unit - 2" x 4"	Pail of 300
<u>13850</u>	1/2 unit - 1.5" x 3"	Pail of 550

As packaged Desco 13850 meets MIL-D-3464, Type II and is on the QPL (Qualified Product List). Click <u>here</u> to see Desi-Pak (supplier Cage Code 00334).

Fill Contents:	Activated Clay	
Paper:	Tyvek	
Warranty:	3 Years from date of manufacture	
		M



Specifications and procedures subject to change without notice.

ihe	Desiccant Pak		
	DESCO WEST: 3651 WALNUT AVE., CHINO, CA 91710 WEBSITE: Desco.com PHONE (909) 627-8178	DRAWING NUMBER	DATE:
	DESCO EAST: ONE COLGATE WAY, CANTON, MA 02021-1407 PHONE (781) 821-8370	13850	July 2021

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CAS No.:	None		
1.2 Relevant identified uses of the s	.2 Relevant identified uses of the substance or mixture and uses advised against		
Identified use:	•		
1.3 Details of the supplier of the safe	ety data sheet		
Supplier:	Desco 3651 Walnut Ave Chino, CA 91710 (909) 627-8178		
Email Address:	Service@Desco.com		
1.4 Emergency telephone number			
Emergency Number:	(909) 627-8178		
<ul> <li>SECTION 2 — HAZARDS IDENTIFICATION</li> <li>2.1 Classification of substance or mixture</li> <li>No reportable hazardous components as defined by the Globally Harmonized System (OSHA Hazcom 29 CFR 1910.1200, (EU) No.453/2010 and Japan JIS 7253:2012).</li> </ul>			
2.2 Label elements			
Not a dangerous substance according	to GHS.		
2.3 Other hazards			
None known.			
SECTION 3 — COMPOSITION/INFOR	MATION ON INGREDIENTS		
3.1 Substances			
No reportable hazardous components as defined by the Globally Harmonized System (OSHA Hazcom 29 CFR 1910.1200, (EU) No.453/2010 and Japan JIS 7253:2012).			
SECTION 4 — FIRST AID MEASURES 4.1 Description of first aid measures			
If inhaled	No treatment specified. In case of irritation when dust is inhaled, provide for plenty of fresh air.		
In case of skin contact	When used and handled appropriately no special measures are needed.		
In case of eye contact	No special precautions required.		
If swallowed	No emergency care is anticipated. If large quantities of this material are swallowed, call a physician immediately. Call your local Poison Control Center (In the U.S. call 1-800-222-1222).		
4.2 Most important symptoms and effects, both acute and delayed			
Most important symptoms and effects, both acute and delayed	The possible symptoms known are those derived from the labelling (see section 2). No additional symptoms are known.		
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<b>5.3 Advice for firefighters</b> Wear full protective clothing and NIOSH/MSHA-approved positive pressure, self-contained breathing apparatus. Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.		
SECTION 6 — ACCIDENTAL RELEASE MEASURES 6.1 Personal precautions, protective equipment and emergency procedures No special precautions required.		
6.2 Environmental precautions		
No special environmental precautions	required.	
6.3 Methods and materials for conta	ainment and cleaning up	
Pick up and transfer to properly labelle If product is released from trucks in ro	ed containers. ads, place signposts and remove the spill using vacuum cleaning systems.	
6.4 Reference to other sections		
See SECTION 8 and SECTION 13. Avoid dust formation; avoid dry sweep Use vacuum suction unit, or shovel int		
SECTION 7 — HANDLING AND STO 7.1 Precautions for safe handling	RAGE	
Advice on safe handling	Handle in accordance with good industrial hygiene and safety practice.	
Hygiene measures	Wash hands before breaks and at the end of workday.	
7.2 Conditions for safe storage, incl	uding any incompatibilities	
Requirements for storage areas and containers	Store in dry place	
Advice on storage compatibility	No conditions to be specially mentioned.	
Storage stability	Stable under recommended storage conditions.	
7.3 Specific end uses	Not relevant	
SECTION 8 — EXPOSURE CONTRO	L / PERSONAL PROTECTION	
8.1 Control parameters		
Components with workplace contro	l parameters	
Engineering measures	Use ventilation adequate to keep exposures below recommended exposure limits. See the safety datasheet.	
8.2 Exposure controls Personal protective equipment		
Respiratory protection	Use local exhaust if dusting occurs. Good general ventaliation is adequate in the absence of dusts.	
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#### 9.2 Other information

None known.

# SECTION 10 — STABILITY AND REACTIVITY

### **10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

## 10.2 Chemical stability

The product is chemically stable.

# 10.3 Possibility of hazardous reactions

No dangerous reaction known under conditions of normal use.

# 10.4 Conditions to avoid

None known.

## 10.5 Incompatible materials

None known.

# **10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

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OSHA	Not listed	
NTP	Not listed	
Experience with human exposure Product:		
General Information	The possible symptoms known are those derived from the labelling (see section 2).	
SECTION 12 — ECOLOGICAL INFOR	MATION	
12.1 Toxicity		
No data available		
<b>12.2 Persistence and degradability</b> No data available		
12.3 Bioaccumulative potential		
No data available		
12.4 Mobility in soil		
No data available		
12.5 Results of PBT and vPvB asses	sment	
No data available		
12.6 Other adverse effects		
<b>Product:</b> Additional ecological information	According to experience and to the information currently available, the product has no harmful effects on the environment if used correctly as intended.	
SECTION 13 — DISPOSAL CONSIDE 13.1 Waste treatment methods	RATIONS	
RCRA - Resource Conservation and Recovery Authorization Act	This product, if discarded as sold, is not a Federal RCRA hazardous waste.	
	Processing, use or contamination of this product may change the waste	
	management options. State and local disposal regulations may differ from federal disposal regulations.	
Water Code	NONE	
Waste from residues	Dispose of this product in accordance with all applicable local, state and federal regulations.	
SECTION 14 — TRANSPORT INFOR	MATION	
DOT	Not restricted	
ΙΑΤΑ	Not restricted	
IMDG	Not restricted	
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SECTION 15 — REGULATORY INFORMATION		
15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture		
EPCRA - Emergency Planning and C CERCLA Reportable Quantity	community Right-to-Know Act	
This material does not contain any con	nponents with a CERCLA RQ.	
SARA 304 Extremely Hazardous Substances Reportable Quantity This material does not contain any components with a section 304 EHS RQ.		
SARA 311/312 Hazards	No SARA Hazards	
SARA 302	No Chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.	
SARA 313	This product is not subject to SARA Title III Section 313 reporting requirements under 40 CFR 372.	
<b>Clean Water Act</b> Contains no known priority pollutants a	at concentrations greater than 0.1%.	
The components of this product are	reported in the following inventories:	
TSCA	All components of this product are listed or excluded from listing on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) Inventory.	
15.2 Chemical Safety Assessment	Not relevant	
SECTION 16 — OTHER INFORMATION	DN	
HMIS RATING	Health 0, Flammability 0, Reactivity 0, Personal Protection B	
NFPA RATING	Special Hazard: N/A, Health: 0, Flammability: 0, Instability: 0	
SDS Updated	2018-01-04	
	Disclaimer	
OTHER INFORMATION: This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Such information is to the best of the company's knowledge and believed accurate and reliable as of the date indicated. However, no representation, warranty or guarantee of any kind, express or implied, is made as to its accuracy, reliability or completeness and we assume no responsibility for any loss, damage or expense, direct or consequential, arising out of use. It is the user's responsibility to satisfy himself as to the suitableness and completeness of such information for his own particular use.		
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