

Display Elektronik GmbH

DATA SHEET

TFT- MODULE

DEM 1024600J VMH-PW-N

7" TFT

Product Specification

Ver.: 1

06.11.2018

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1. General Description and Features

DEM 102460J VMH-PW-N is 7.0" color TFT (Thin Film Transistor) liquid crystal display composed of a TFT-LCD module, a driver circuit and a back-light unit. By applying 1024×600 images are displayed on the 7.0" diagonal screen. Display 16.7M colors by R.G.B signal input.

1.1 Features

- Back-light with 30 LEDs are available.
- IPS
- 7.0(16:9 diagonal) inch configuration
- ROHS Compliance

1.2 LCD Module

| Item | Specification | Unit |
|--------------------|------------------------|----------|
| Screen Size | 7.0 Inches | Diagonal |
| Display Resolution | 1024 x 600 | Pixel |
| Active Area | 154.21 x 85.92 | mm |
| Outline Dimension | 164.90 x 100.00 x 2.80 | mm |
| Display Mode | Normally Black | -- |
| Color Arrangement | RGB-Vertical Stripe | -- |
| Pixel Pitch | 0.1506 x 0.1432 | mm |
| Viewing Direction | All | -- |
| Input Interface | LVDS | -- |

2. Mechanical Information

| Item | | Min. | Typ. | Max. | Unit | Note |
|-------------|----------------|--------|--------|--------|------|------|
| Module Size | Horizontal (H) | 164.60 | 164.90 | 165.20 | mm | |
| | Vertical (V) | 99.70 | 100.00 | 100.30 | mm | |
| | Thickness (T) | 2.5 | 2.8 | 3.1 | mm | (1) |
| Weight | | -- | (TBD) | -- | g | -- |

Note (1) Not Include Component. Refer to the Outline Dimension Drawing as attached.

3. Electrical Specifications

3.1 Absolute Max. Ratings

3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

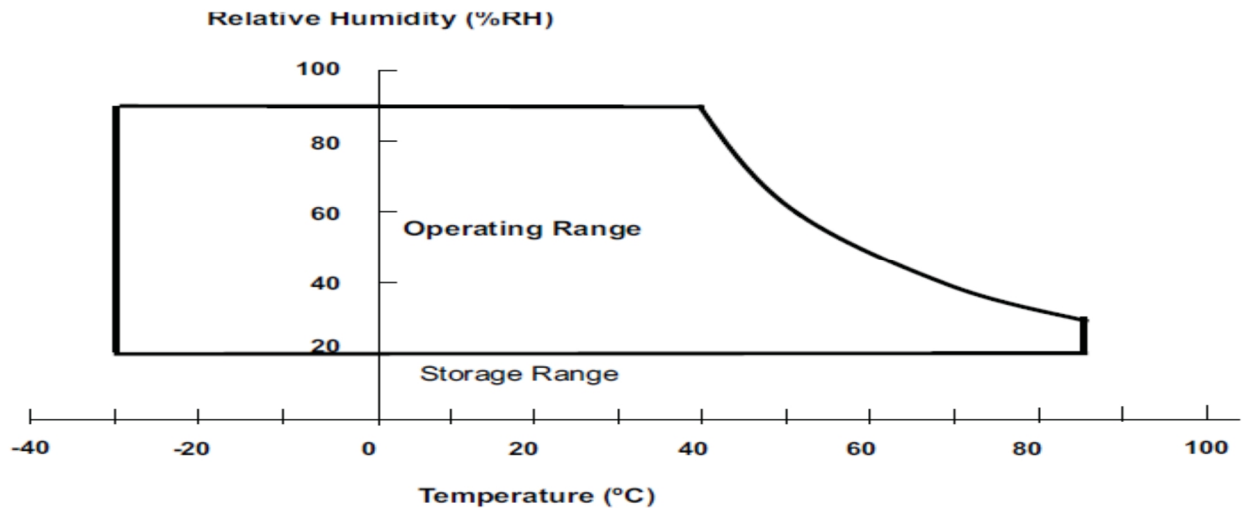
(Ta=25±2°C, Vss=GND=0)

| Item | Symbol | Min. | Max. | Unit | Note |
|-----------------------|------------------|------|------|------|---------|
| Storage Temperature | T _{STG} | -30 | 80 | °C | (1) |
| Operating Temperature | T _{OPR} | -20 | 70 | °C | (1,2,3) |

Note (1) 90 % RH Max. (40 °C ≥ Ta). Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

Note (2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.



3.1.2 Electrical Absolute Maximum Ratings

3.1.2.1 TFT-LCD Module

(Vss=GND=0)

| Parameter | Symbol | Min. | Max. | Unit | Remark |
|----------------------|----------------------|------|------|------|--------|
| Power supply voltage | V _{CC 3.3V} | 2.3 | 3.6 | V | |

3.1.2.2 Backlight Unit

(Vss=GND=0)

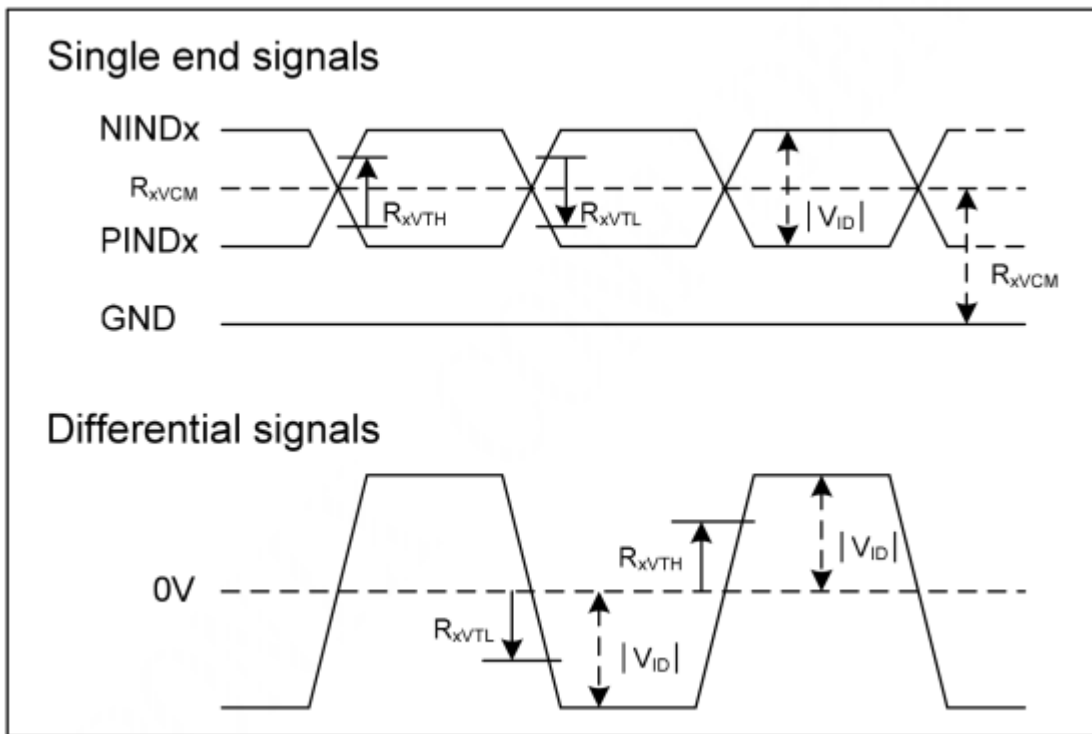
| Parameter | Symbol | Min. | Max. | Unit | Remark |
|---------------------------|--------|------|------|------|--------|
| Current of Backlight Unit | IB | -- | 250 | mA | |
| Voltage of Backlight Unit | VB | -- | 10.2 | V | |

3.1.3 DC Electrical Characteristics of the TFT LCD

LVDS mode (Receiver Differential Input (PIND0~PIND3, NIND0~NIND3, PINC, NINC))

| Parameter | Symbol | Min | Typ. | Max. | Unit | Conditions |
|---|----------------|----------------|-------|----------------------|---------|-------------------|
| Differential input high threshold voltage | R_{xVTH} | | | 0.1 | V | $R_{xVCM} = 1.2V$ |
| Differential input low threshold voltage | R_{xVTL} | -0.1 | | | V | |
| Input voltage range (singled-end) | R_{xVIN} | 0 | | 2.4 | V | |
| Differential input common mode voltage | R_{xVCM} | $ V_{ID} / 2$ | | $2.4 - V_{ID} / 2$ | V | |
| Differential input voltage | $ V_{ID} $ | 0.2 | | 0.6 | V | |
| Differential input leakage current | $R_{V_{xIIZ}}$ | -10 | | 10 | μA | |
| Power supply Operating current | ICC | | (230) | (320) | mA | |

(Include 3.3V DC-VGH, VGL, AVDD, VCOM Driver current).

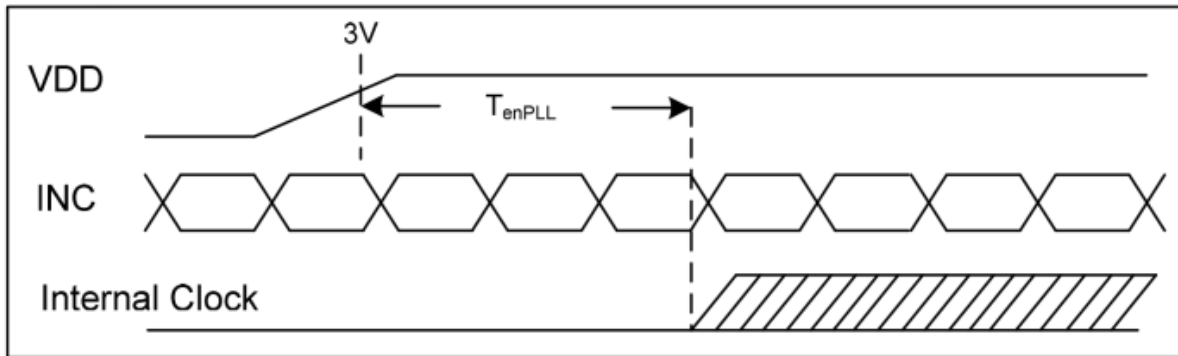
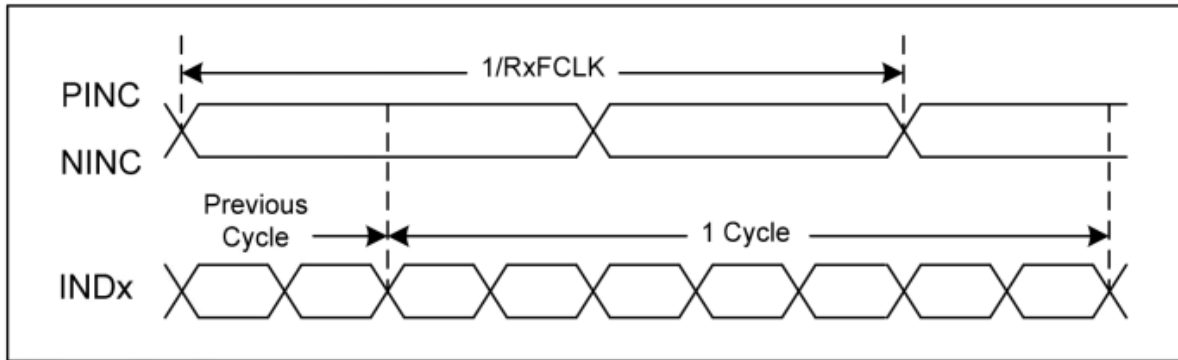


3.2 Timing Characteristic of The LCD

3.2.1 Timing Condition Timing Characteristic

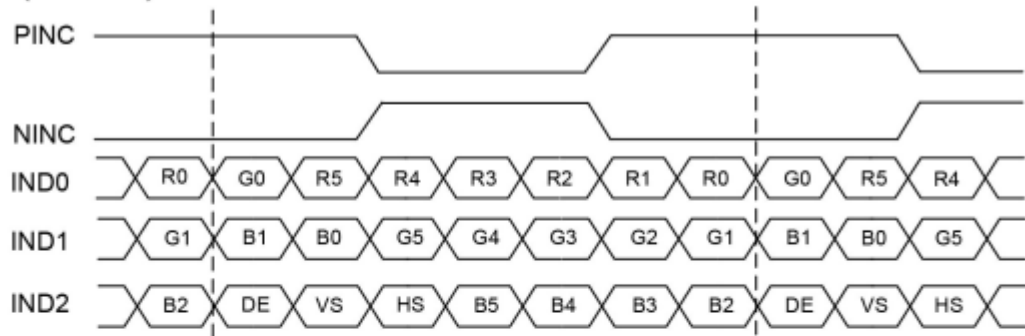
LVDS mode

| Parameter | Symbol | Min | Typ. | Max. | Unit | Conditions |
|------------------------|-------------|-----|--------------------------|------|------|--|
| Clock Frequency | R_{xFCLK} | 20 | | 71 | MHz | |
| Input data skew margin | T_{RSKM} | 500 | | | ps | $ V_{ID} = 400mV$ $R_{xVCM} = 1.2V$ $R_{xFCLK} = 71MHz$ |
| Clock high time | T_{LVCH} | | $4/(7 \times R_{xFCLK})$ | | ns | |
| Clock low time | T_{LVCL} | | $3/(7 \times R_{xFCLK})$ | | ns | |
| PLL wake-up time | T_{enPLL} | | | 150 | us | |

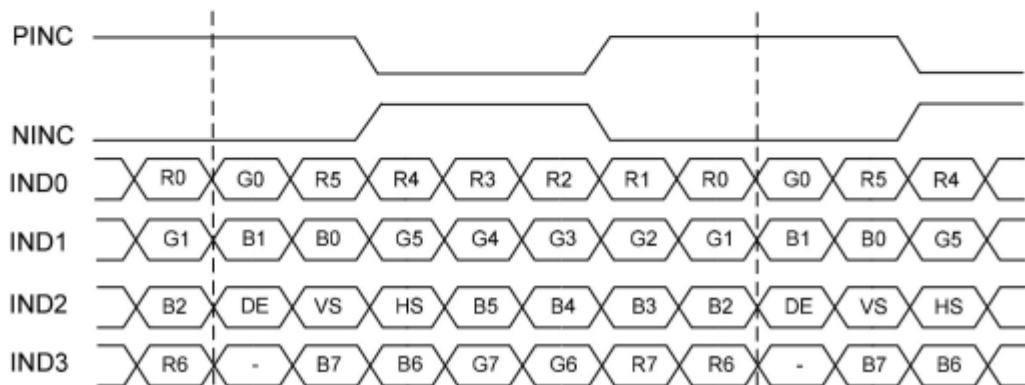


3.2.2 Data Input ForData Input Format For LVDS

6 bit LVDS input(HSD="H")



8 bit LVDS input(HSD="L")

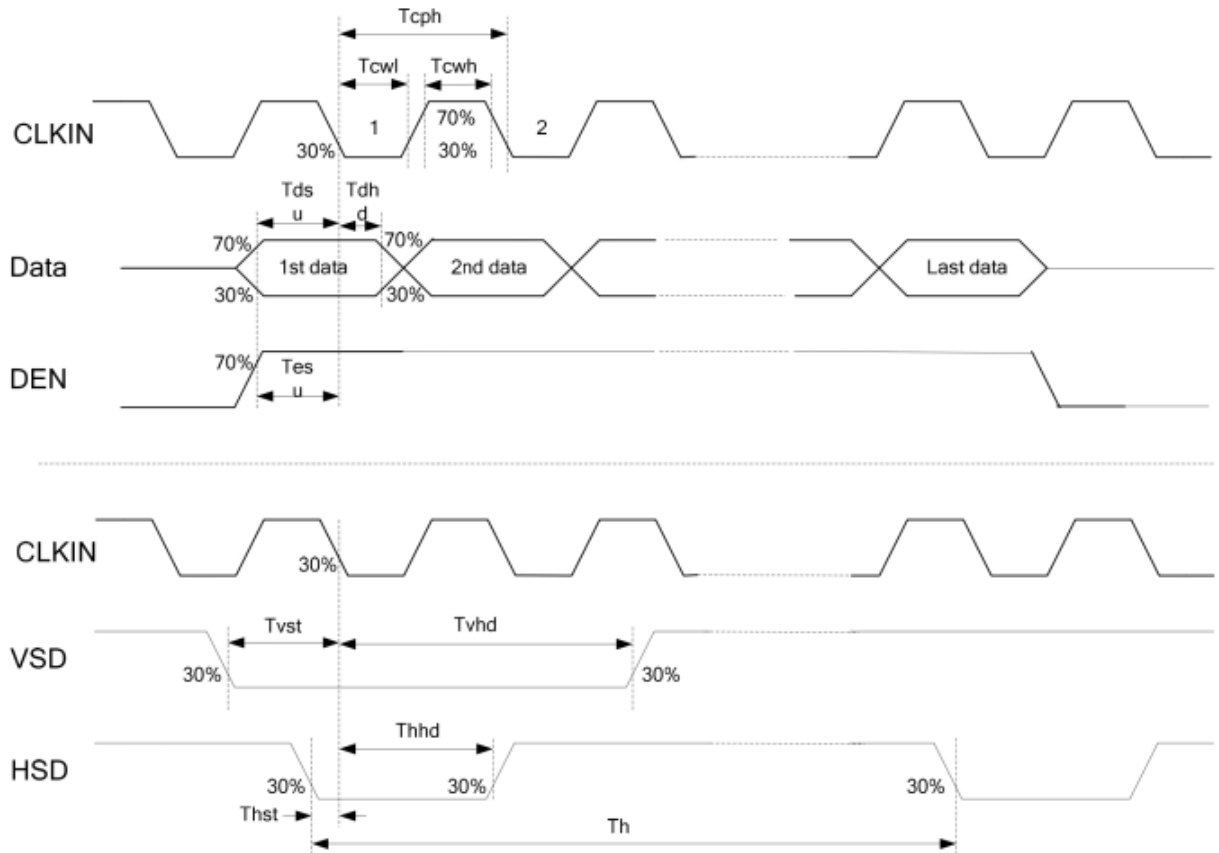


Timing Table

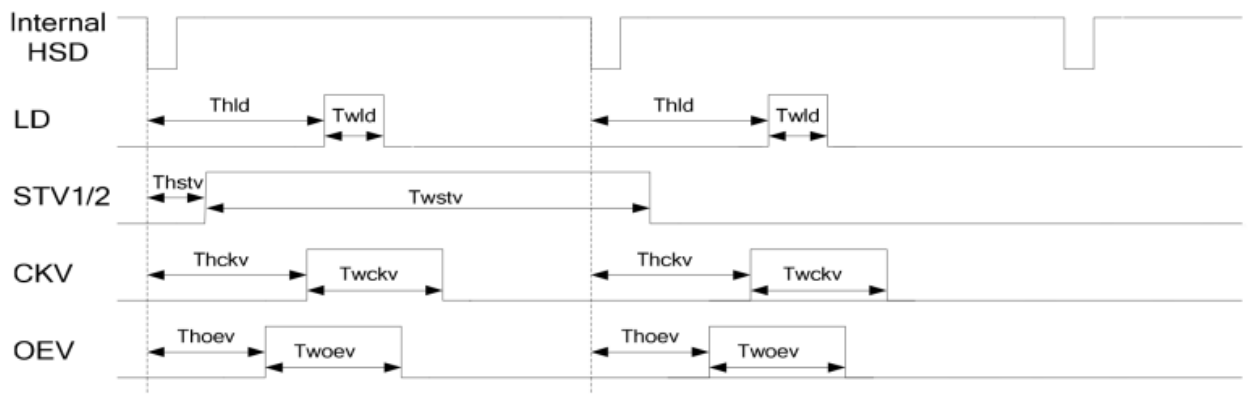
| Parameter | Symbol | Min | Typ. | Max. | Unit | Conditions |
|--------------------------------|--------|------|------|------|-------|---------------|
| CLKIN Frequency | Fclk | - | 65 | 71 | MHz | VDD=2.3V~3.6V |
| CLKIN Cycle Time | Tclk | 14.1 | 15.4 | - | ns | |
| CLKIN Pulse Duty | Tcwh | 40 | 50 | 60 | % | Tclk |
| Time from HSD to Source Output | Thso | - | 64 | - | CLKIN | |
| Time from HSD to LD | Thld | - | 64 | - | CLKIN | |
| Time from HSD to STV | Thstv | - | 2 | - | CLKIN | |
| Time from HSD to CKV | Thckv | - | 20 | - | CLKIN | |
| Time from HSD to OEV | Thoev | - | 4 | - | CLKIN | |
| LD pulse width | Twld | - | 10 | - | CLKIN | |
| CKV pulse width | Twckv | - | 66 | - | CLKIN | |
| OEV pulse width | Twoev | - | 74 | - | CLKIN | |

Timing Diagram

Input Clock and Data Timing Diagram



Gate output Timing Diagram (Dual Gate)



For 1024x600 panel

MODE="H" : DE mode

| Parameter | Symbol | Value | | | Unit |
|---------------------------------------|----------|-------|------|------|-------|
| | | Min. | Typ. | Max. | |
| CLKIN frequency@ Frame rate = 60Hz | fclk | 40.8 | 51.2 | 67.2 | MHz |
| Horizontal display area | thd | 1024 | | | CLKIN |
| 1 Horizontal Line | th | 1114 | 1344 | 1400 | |
| HSD Blanking | thb+thfp | 90 | 320 | 376 | |
| Vertical display area | tvd | 600 | | | H |
| 1 vertical Line | tv | 610 | 635 | 800 | |
| VSD Blanking | tvb+tvfp | 10 | 35 | 200 | |

MODE="L" : SYNC mode

Horizontal input timing

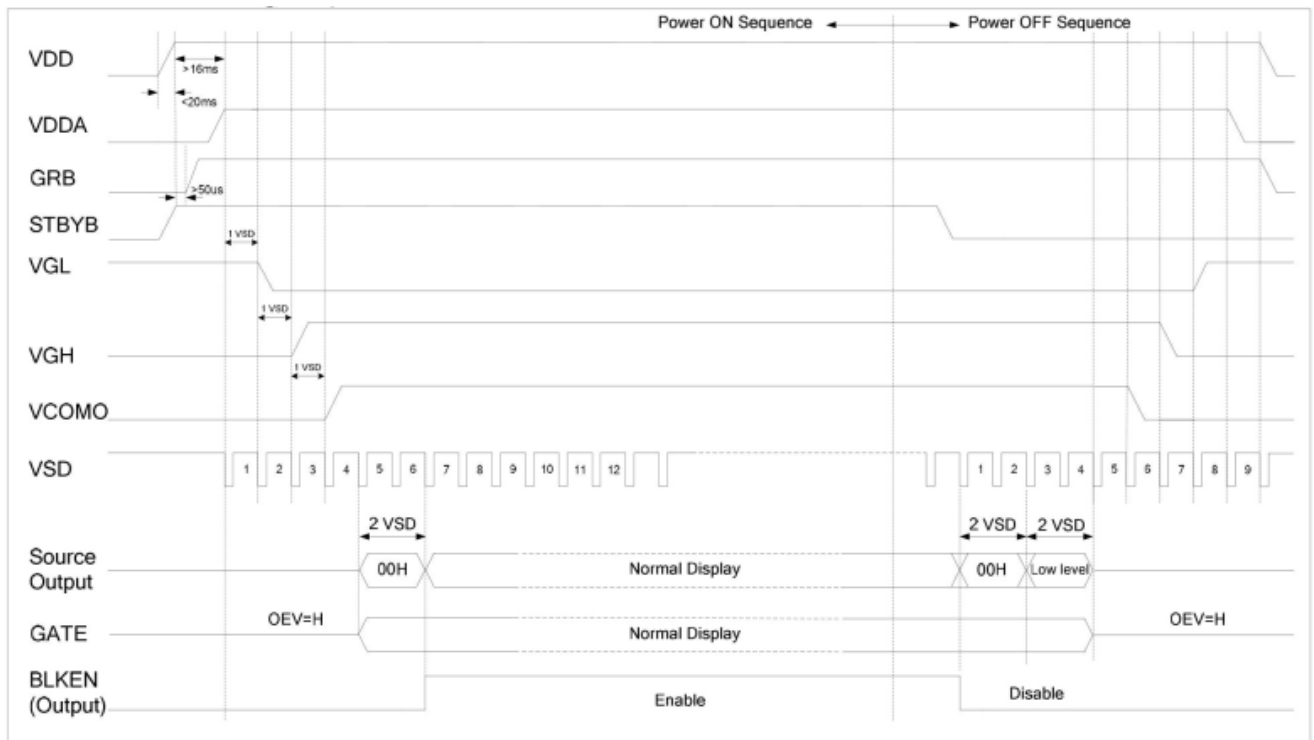
| Parameter | Symbol | Value | | | Unit |
|---------------------------------------|--------|-------|------|------|-------|
| | | Min. | Typ. | Max. | |
| CLKIN frequency@ Frame rate = 60Hz | fclk | 44.9 | 51.2 | 63 | MHz |
| Horizontal display area | thd | 1024 | | | CLKIN |
| 1 Horizontal Line | th | 1200 | 1344 | 1400 | |
| HSD pulse width | thpw | 1 | - | 140 | |
| HSD Blanking | thb | 160 | | | |
| HSD Front Porch | thfp | 16 | 160 | 216 | |

Vertical input timing

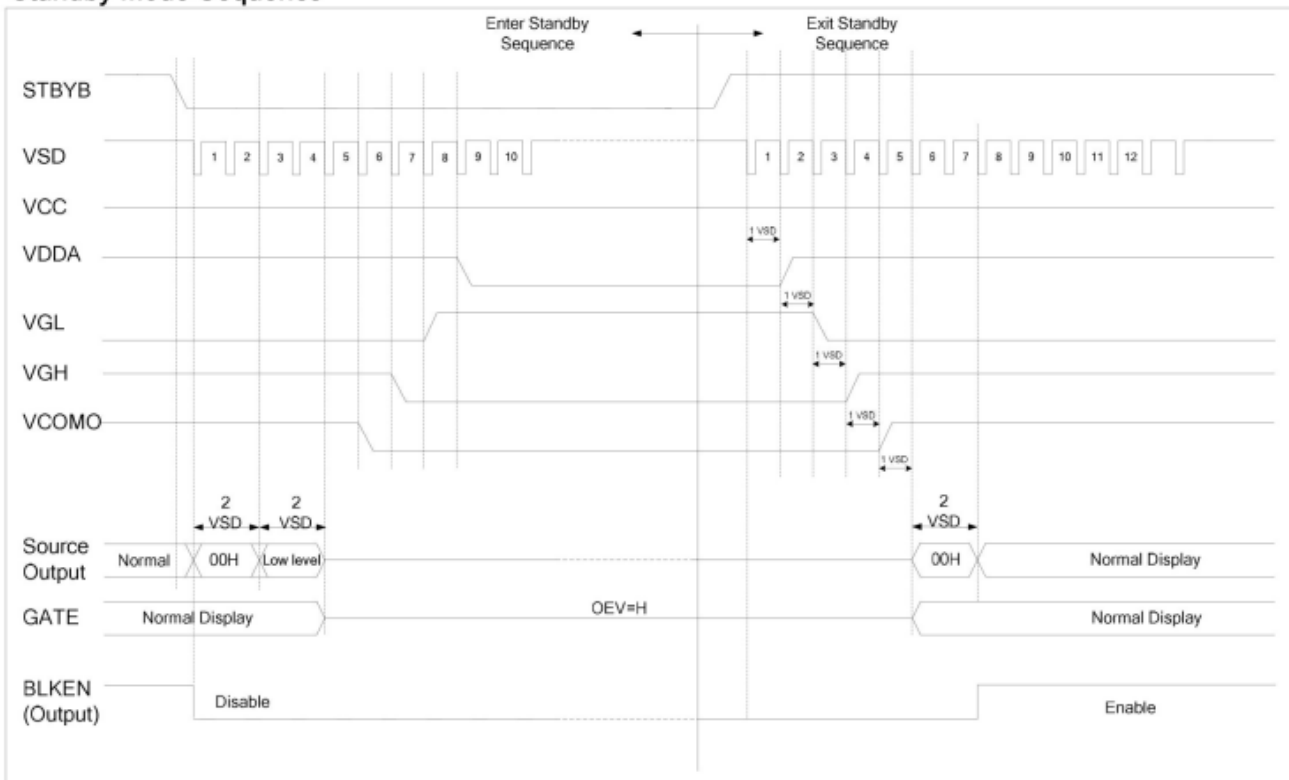
| Parameter | Symbol | Value | | | Unit |
|-----------------------|--------|-------|------|------|------|
| | | Min. | Typ. | Max. | |
| Vertical display area | tvd | 600 | | | H |
| VSD period time | tv | 624 | 635 | 750 | |
| VSD pulse width | tpw | 1 | - | 20 | |
| VSD Blanking | tvb | 23 | | | |
| VSD Front Porch | tvfp | 1 | 12 | 127 | |

3.3 Power On/Off Sequence

In order to prevent IC from power on reset fail, the rising time (TPOR) of the digital power supply VDD should be maintained within the given specifications. Refer to "AC Characteristics" for more detail on timing.



Standby Mode Sequence



Note : Low level=3FH , when NBW=L(Normally white)
 Low level=00H , when NBW=H(Normally black)

3.4 Back-Light Unit

The Back-light system is an edge-lighting type with 30white LEDs (Light Emitting Diode). The characteristics of 30 white LEDs are shown in the following tables.

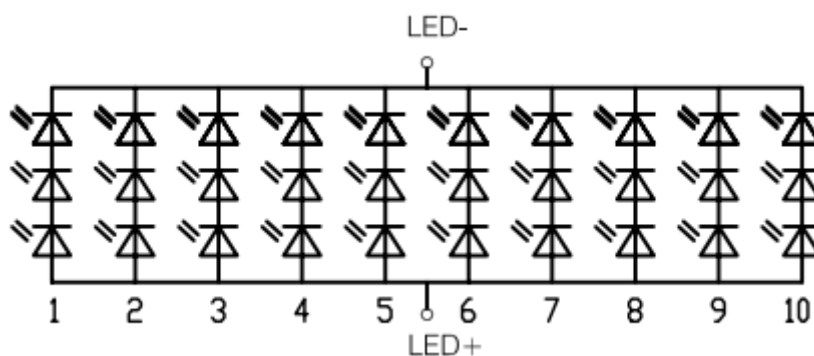
(Ta= Room Temp)

| Characteristics | Symbol | Min. | Typ. | Max. | Unit | Note |
|-------------------|-----------------|-------|-------|------|------|------|
| Forward Voltage | VB | 7.8 | 9.6 | 10.2 | V | |
| Forward Current | IB | - | 200 | - | mA | (1) |
| Power Consumption | P _{BL} | - | 1920 | - | mW | (2) |
| LED Lifetime | - | 35000 | 50000 | - | hr | (3) |

Note (1) LEDs in 3 series x 10 parallel type.

(2) Where IB = 200mA, VB = 9.6, P_{BL} = VB × IB

(3) The environmental conducted under ambient air flow, at Ta=25°C ± 2°C, 60% RH ± 5%



4. Optical Characteristics

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods.

Measuring equipment: BM-7A

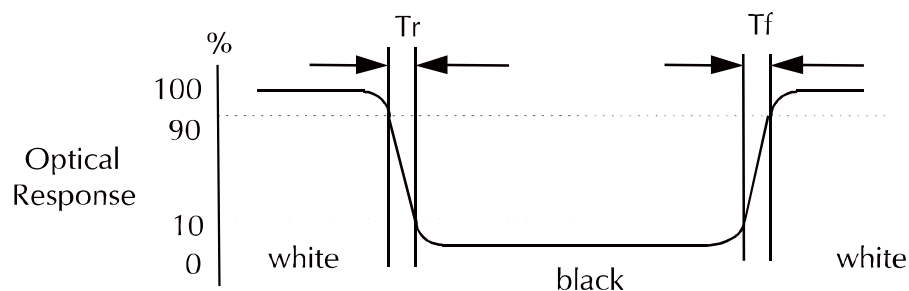
| Item | Symbol | Condition | Min | Type | Max | Unit | Note | |
|-------------------------------|----------------|----------------------------|------------------------------|-------|-------|-------------------|--------|-------|
| Brightness | B | | 400 | 500 | -- | cd/m ² | | |
| Response Time | T _r | θ=0° | - | 13 | 20 | ms | . | |
| | T _f | | -- | 15 | 25 | ms | | |
| Contrast Ratio | CR | At optimized viewing angle | 600 | 800 | -- | -- | | |
| Luminance Uniformity | ΔL | | 70 | 75 | | % | | |
| Color Chromaticity (CIE 1931) | White | W _x | θ=0° Normal Viewing Angle | 0.260 | 0.310 | 0.360 | -- | BM-7A |
| | | W _y | | 0.280 | 0.330 | 0.380 | | |
| Viewing Angle | Hor. | θ _R | CR≥10 | 80 | 85 | -- | Degree | |
| | | θ _L | | 80 | 85 | -- | | |
| | Ver. | θ _U | | 80 | 85 | -- | | |
| | | θ _D | | 80 | 85 | -- | | |

a. Test equipment setup

After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: Tr and Tf

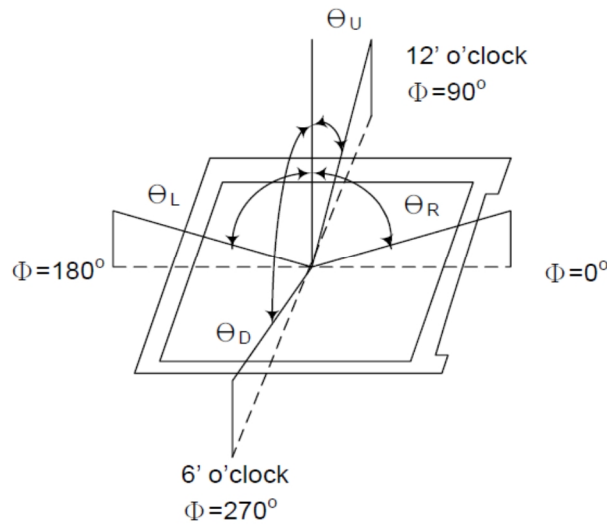
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

- d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.
- e. View Angle



- f. Definition of Luminance of White: Luminance of white at the center points

| | |
|---------------------------------|----------|
| Light Source of Back-Light Unit | LED Type |
|---------------------------------|----------|

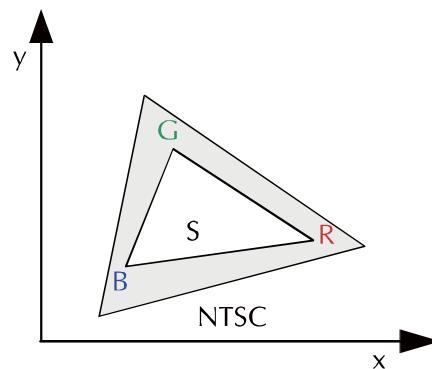
- g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 9-points}}{\text{Max. luminance of white among 9-points}} \times 100\%$$

- h. The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

Color Gamut : NTSC(%) = (RGB Triangle Area / NTSC Triangle Area) x 100



5. I/O Terminal

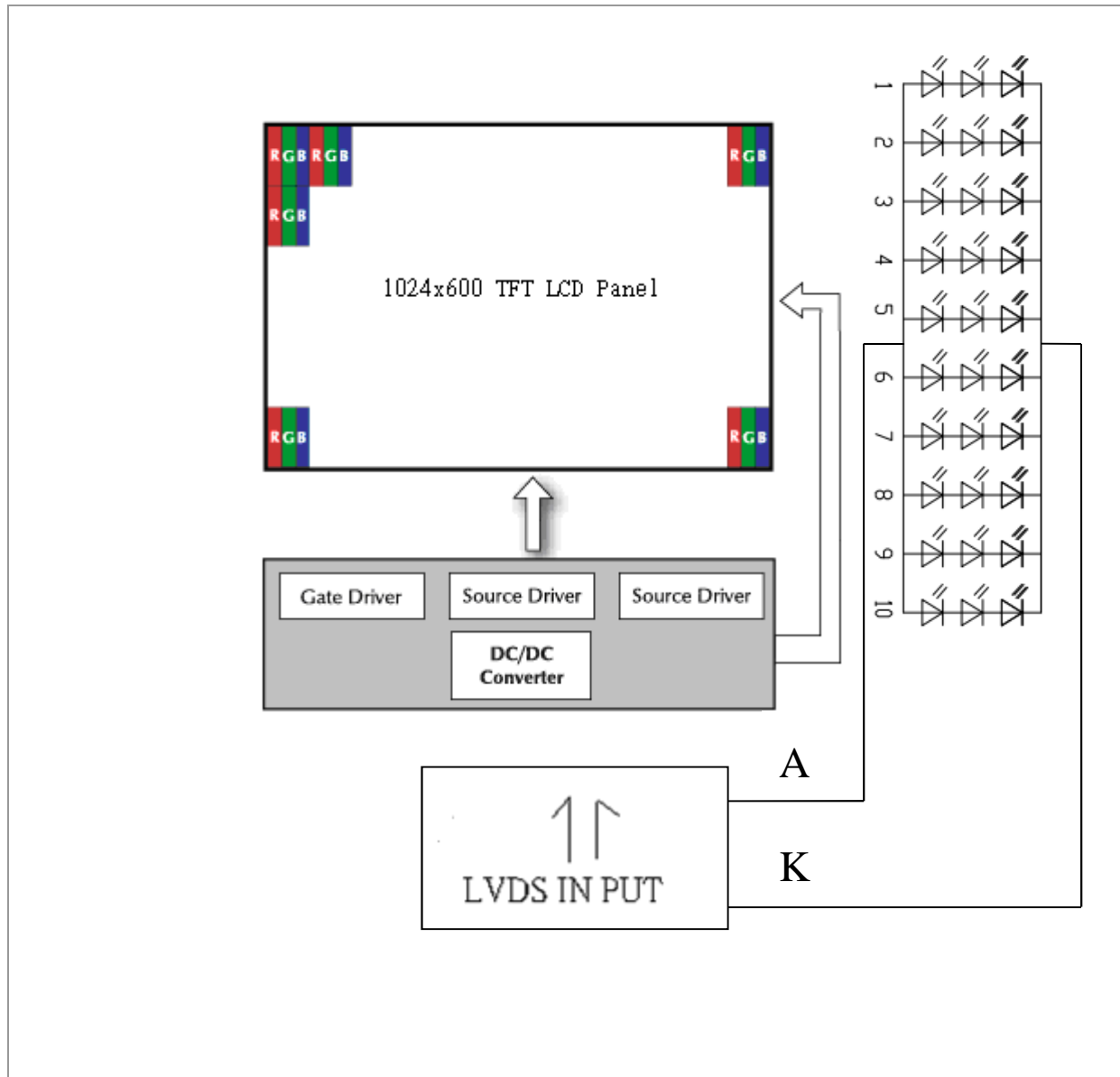
5.1 Pin Assignment

| Pin No. | Symbol | I/O | Function | Remark |
|---------|---------|-----|--|--------|
| 1 | VCC/VDD | P | Power Supply for system 3.3V | |
| 2 | GND | P | Ground | |
| 3 | RxIN0- | I | LVDS Data Differential Pair 0 input | |
| 4 | RxIN0+ | I | LVDS Data Differential Pair 0 input | |
| 5 | GND | P | Ground | |
| 6 | RxIN1- | I | LVDS Data Differential Pair 1 input | |
| 7 | RxIN1+ | I | LVDS Data Differential Pair 1 input | |
| 8 | GND | P | Ground | |
| 9 | RxIN2- | I | LVDS Data Differential Pair 2 input | |
| 10 | RxIN2+ | I | LVDS Data Differential Pair 2 input | |
| 11 | GND | P | Ground | |
| 12 | RxCLK- | I | Negative LVDS differential clock input | |
| 13 | RxCLK+ | I | Positive LVDS differential clock input | |
| 14 | GND | P | Ground | |
| 15 | RxIN3- | I | LVDS Data Differential Pair 3 input | |
| 16 | RxIN3+ | I | LVDS Data Differential Pair 3 input | |
| 17 | GND | P | Ground | |
| 18 | LED_A | P | Power for LED backlight anode | |
| 19 | LED_K | I | Power for LED backlight cathode | |
| 20 | GND | P | Ground | |

































I: Input, O: Output, P: Power

Notes: VSS Pin must ground contact, can not be floating.

5.2 Block Diagram



6. Displayed Color and Input Data

| | | Color & Gray Scale | Data Signal | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|---|--------------------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| | | | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
| Basic Color |  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| |  | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| |  | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| |  | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| |  | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| |  | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| |  | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| |  | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Red |  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Red(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Red(2) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Red(127) | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Red(254) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Red(255) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Green |  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Green(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Green(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Green(127) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Green(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Green(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Blue |  | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| |  | Blue(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| |  | Blue(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Blue(127) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| |  | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| |  | Blue(254) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |
| |  | Blue(255) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 256 gray scales from 8 bit data signals. With the combination of total 24 bit data signals, the 16.7M-color display can be achieved on the screen.

7. Reliability Condition

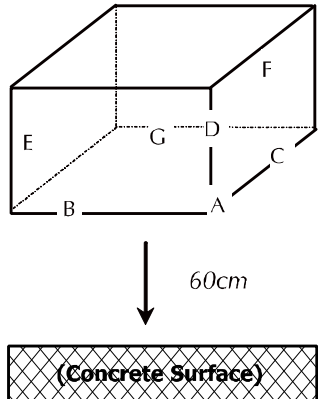
No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: 20°C ± 5°C.

Humidity: 65% ± 5%RH.

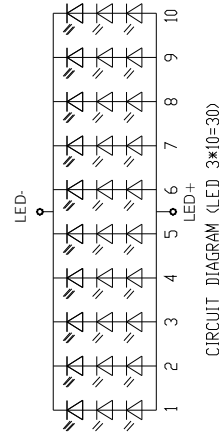
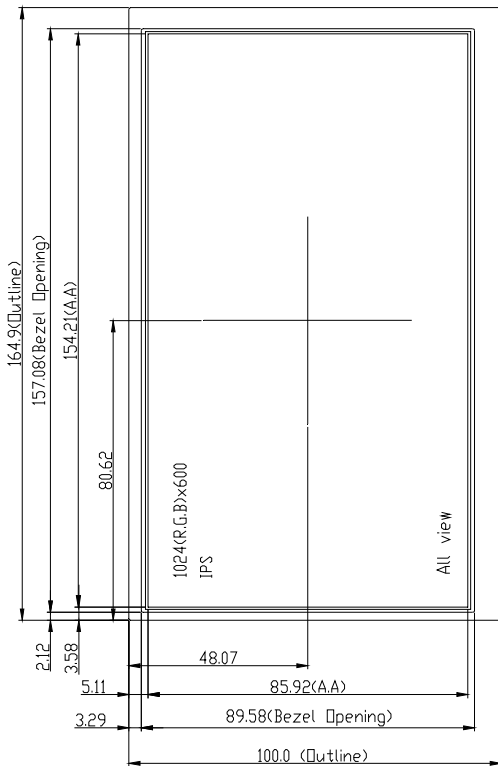
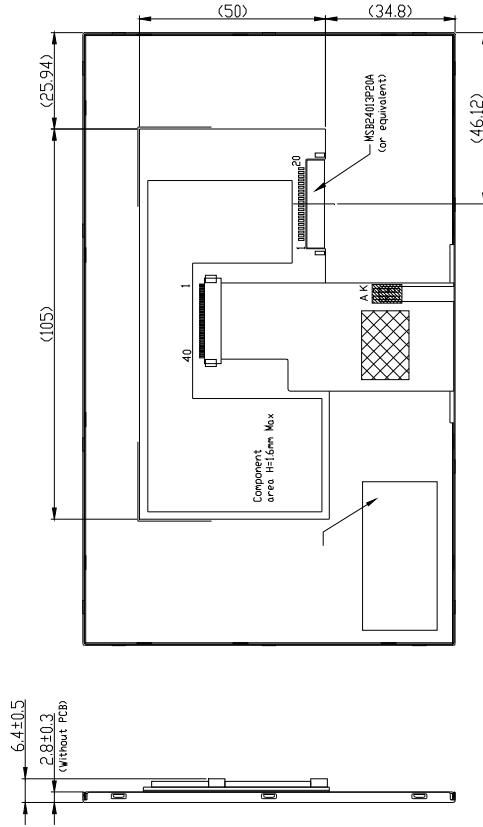
Tests will be not conducted under functioning state.

| No. | Parameter | Condition | Notes |
|-----|---|---|-------|
| 1 | High Temperature Operating | 70°C±2°C, 240hrs | |
| 2 | Low Temperature Operating | -20°C±2°C, 240hrs | 1 |
| 3 | High Temperature Storage | 80°C±2°C, 240hrs. | 2 |
| 4 | Low Temperature Storage | -30°C±2°C, 240hrs. | 1,2 |
| 5 | High Temperature and High Humidity Operation Test | 60°C±2°C,90%, 240hrs. | 1,2 |
| 6 | Vibration Test | Total fixed amplitude: 1.5mm. Vibration Frequency: 10~55Hz. One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes. | 3 |
| 7. | Drop Test | To be measured after dropping from 60cm high on the concrete surface in packing state.  <i>Dropping method corner dropping:</i> <i>A corner: Once edge dropping.</i> <i>B, C, D edge: Once face dropping.</i> <i>E, F, G face: Once.</i> | |

- Notes:
1. No dew condensation to be observed.
 2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
 3. Vibration test will be conducted to the product itself without putting I in a container.

8. Dimensional Outlines

| No. | PIN NAME |
|-----|----------|
| 1 | VCC |
| 2 | GND |
| 3 | RIN0- |
| 4 | RIN0+ |
| 5 | GND |
| 6 | RIN1- |
| 7 | RIN1+ |
| 8 | GND |
| 9 | RIN2- |
| 10 | RIN2+ |
| 11 | GND |
| 12 | RCLK- |
| 13 | RCLK+ |
| 14 | GND |
| 15 | RIN3- |
| 16 | RIN3+ |
| 17 | GND |
| 18 | LED_A |
| 19 | LED_K |
| 20 | GND |



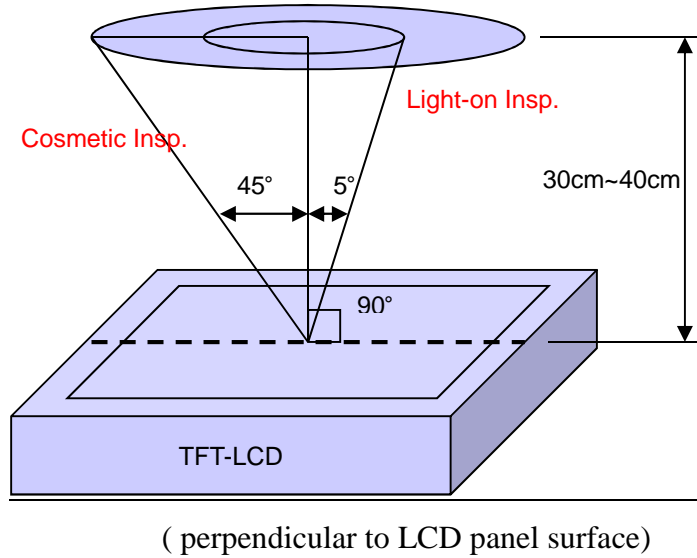
| | |
|--------------------------|--------------------------------------|
| Display type | 7" TFT-IPS |
| Resolution | 1024xRGBx600 |
| Display mode | Normally Black |
| Driver IC | Source IC:ST5651CB Gate IC:ST5021 |
| Viewing Direction | All view |
| Viewing Angle(U/D/L/R) | 85/85/85/85 |
| Brightness(Center point) | 500cd/m ² Typ. |
| Color Chromaticity | x=0.31±0.05, y=0.33±0.05 |
| Backlight | LED 30pcs, 3S10P |
| Operating Temperature | -20~+70°C |
| Storage Temperature | -30~+ 80°C |
| Interface | LVDS |

9. Incoming Inspection Standards

9.1 Inspection and Environment Conditions

9.1.1 Inspection Conditions:

- (1) Inspection Distance: 35 cm±5cm
- (2) View Angle : Light-on Inspection Angle : ±5°
Cosmetic Inspection Angle : ±45°



9.1.2 Environment Conditions:

| | | |
|----------------------|-----------------------|-------------------|
| Ambient Temperature | | 23°C ±5°C |
| Ambient Humidity | | 55±10%RH |
| Ambient Illumination | Cosmetic Inspection | more than 600 Lux |
| | Functional Inspection | 300~500 Lux |

9.1.3 Sampling Conditions:

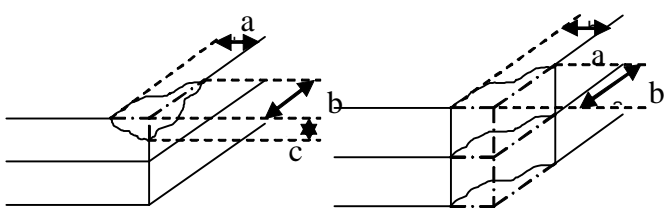
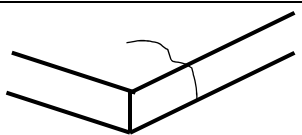
- (1) Lot Size: Quantity of shipment lot per model
- (2) Sampling Method:

| | | |
|---------------|--------------|------------------------------------|
| Sampling Plan | | MIL-STD-105E |
| | | Normal Inspection, Single Sampling |
| | | Level II |
| AQL | Major Defect | 1.0% |
| | Minor Defect | 1.5% |

- (3) The classification of Major(MA) and Minor(MI) defects is shown as 3. Inspection Criteria.

9.1.4 Inspection Criteria

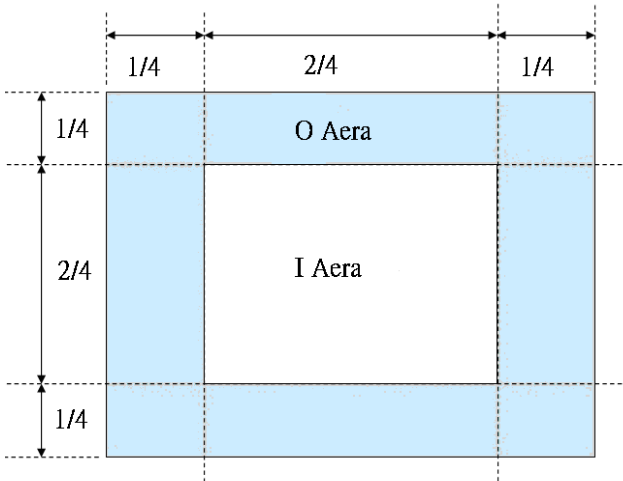
9.1.4.1 Cosmetic Inspection(Panel):

| Item | Judgment Criteria | Classification |
|---------------------------------------|---|----------------|
| Chipping on Panel |  <p>$a \leq 3.0\text{mm}$ · $b \leq 3.0\text{mm}$ · $c \leq t$ (Bottom glass thickness)</p> | MA |
| Scratch on Panel *Note-2 | $W \leq 0.05\text{mm}$ or $L < 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.1\text{mm}$ and $L \leq 5\text{mm}$: $N \leq 5$ $W > 0.1\text{mm}$ or $L > 5\text{mm}$: Not allowed | MI |
| Bubble or Dent on Panel *Note-3 | $D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.3\text{mm}$: $N \leq 5$ $D > 0.3\text{mm}$: Not allowed | MI |
| Panel Crack |  <p>Not Allowed crack</p> | MA |
| Bezel Deformation | Obvious deformation is not allowed. | MI |
| Bezel Oxidation | Not allowed if it rusts continuously over 1 cm (It is out of warranty with rusted tin plate) | MI |
| Bezel Scratch | $L \leq 20\text{mm}$, $W \leq 0.2$, $N \leq 3$ | MI |
| Metal Squash Dent /Flange(Front Side) | $D(W) \leq 1, L \leq 3, N \leq 3;$ | MI |
| B/L High Voltage Wire Denudation | Not allowed | MA |
| Polarizer flaw or leak out resin | Defect is defined as the active area. | MI |
| Outline Dimension | Must in Spec, refer to related product spec. | MI |

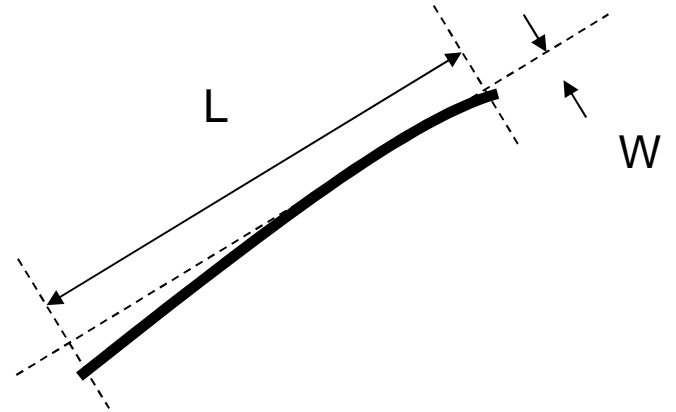
9.1.4.2 Functional Inspection:

| Item | Judgment Criteria | | | Classification | |
|---|--|--|---------------------|----------------|----|
| | Area(Note1) | I | O | | |
| Point Defect | Bright dot | Random | 2 | | MI |
| | | 2 dots adjacent | 0 | 0 | |
| | | 3 dots adjacent or more | 0 | 0 | |
| | Dark dot | Random | 3 | | |
| | | 2 dots adjacent | 1 | | |
| | | 3 dots adjacent or more | 0 | 0 | |
| | Total Dot Defect | | 5 | | |
| | Distance | Distance between Bright and Bright dot | $L \geq 5\text{mm}$ | | |
| | | Distance between Bright and Dark dot | $L \geq 5\text{mm}$ | | |
| | | Distance between Dark dot | $L \geq 5\text{mm}$ | | |
| (1) It is defined as Point Defect if defect area $> 0.5\text{dot}$ (2) It is ignored if defect area $\leq 0.5\text{dot}$ (3) Weak point defect will be defined as Bright Dot if it can be observed through ND filter 5% (Full Screen Black Inspection) | | | | | |
| Line Defect | Obvious vertical or horizontal line defect is not allowed. | | | MA | |
| Mura | Not allowed if it can be observed through ND Filter 5 % | | | MI | |
| Foreign Material in spot shape *Note-3 | $D \leq 0.2\text{mm}$: Ignored $0.2\text{mm} < D \leq 0.5\text{mm}$: $N \leq 8$ $D > 0.5\text{mm}$: Not allowed | | | MI | |
| Foreign Material in line or spiral shape *Note-4 | $W \leq 0.05\text{mm}$ or $L \leq 5\text{mm}$: Ignored $0.05\text{mm} < W \leq 0.2\text{mm}$ and $L 1.0\text{mm} \leq 5\text{mm}$: $N \leq 8$ $W > 0.2\text{mm}$ or $L > 5\text{mm}$: Not allowed | | | MI | |
| Display Function Abnormal | No Malfunction can be allowed | | | MA | |

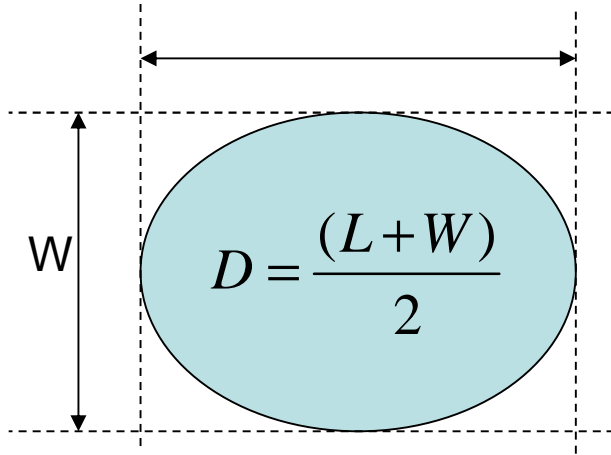
Note-1 : I/O Area Definition



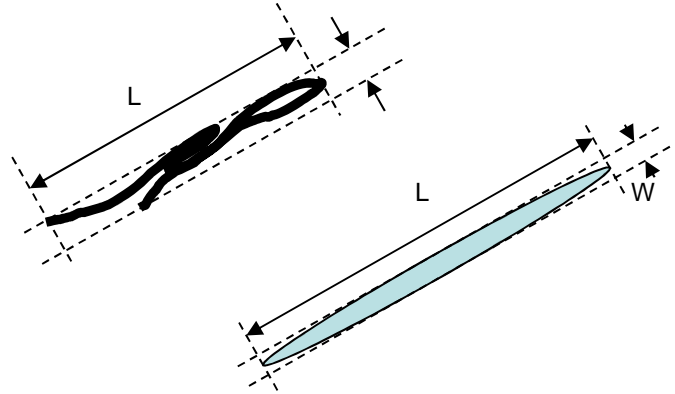
Note-2 : Polarizer Scratch



Note-3 : Spot Foreign Material
($W \geq L / 4$)



Note-4 : Line or Spiral Foreign Material
($W < L / 4$)



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