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UH2-5 UNIVERSAL POSITIONER

DATASHEET

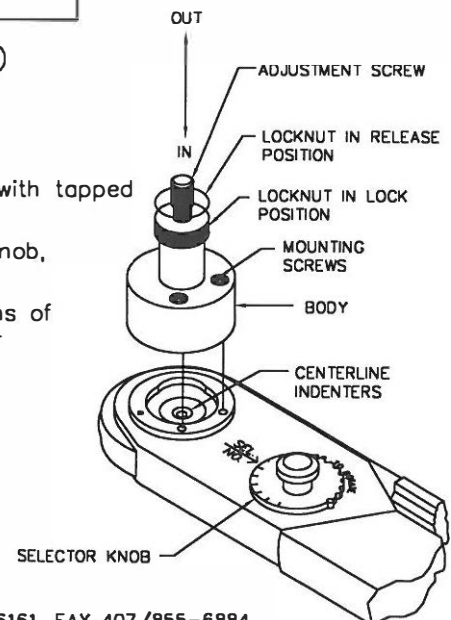


SEE REVERSE SIDE FOR IMPORTANT INFORMATION CONCERNING LIMITED WARRANTY, AND LIMITATION OF LIABILITY.

UH2-5 (M22520/1-05) Universal Head Assembly is used with AF8 (M22520/1-01) Crimping Tool to locate contacts horizontally and vertically between indenters.

INSTRUCTIONS

1. With Universal Positioner over crimp tool, align socket head mounting screws with tapped holes in tool. Tighten mounting screws.
2. Raise and rotate selector knob until desired wire size, indicated on selector knob, is in line with SEL. NO. index on tool body.
3. Note that selector settings shown on selector knob are based on combinations of MIL-W-16878 silver plated stranded wire and MS3190 contact wire barrels. User must establish appropriate selector settings for other contact wire combinations.
4. With lock nut in release position, turn adjustment screw IN until it stops. Insert contact through indenter opening into positioner and adjust screw OUT until indenters are centered between inspection hole and barrel end of contact. When contact contains insulation cup, center between inspection hole and bottom of insulation cup.
5. Tighten lock nut to body. Tool is now ready for crimping operation.



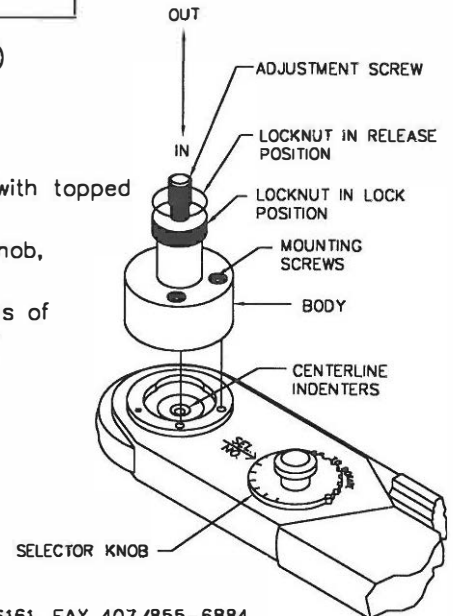
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UH2-5 (M22520/1-05) Universal Head Assembly is used with AFB (M22520/1-01) Crimping Tool to locate contacts horizontally and vertically between indenters.

INSTRUCTIONS

1. With Universal Positioner over crimp tool, align socket head mounting screws with topped holes in tool. Tighten mounting screws.
2. Raise and rotate selector knob until desired wire size, indicated on selector knob, is in line with SEL. NO. index on tool body.
3. Note that selector settings shown on selector knob are based on combinations of MIL-W-16878 silver plated stranded wire and MS3190 contact wire barrels. User must establish appropriate selector settings for other contact wire combinations.
4. With lock nut in release position, turn adjustment screw IN until it stops. Insert contact through indenter opening into positioner and adjust screw OUT until indenters are centered between inspection hole and barrel end of contact. When contact contains insulation cup, center between inspection hole and bottom of insulation cup.
5. Tighten lock nut to body. Tool is now ready for crimping operation.



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