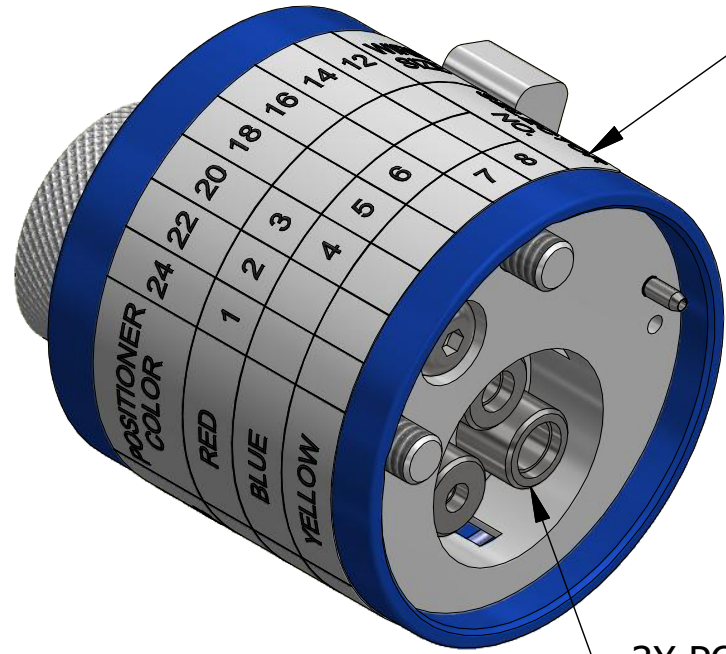


REVISIONS

REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
1		ORIGINAL RELEASE	JWS	1/31/1986	RRR	2/13/1986
2		REDRAWN	AAM	12/14/1999	RRR	12/14/1999
3	23573	UPDATED & REDRAWN	TonyD	2/20/2015		



DATAPLATE

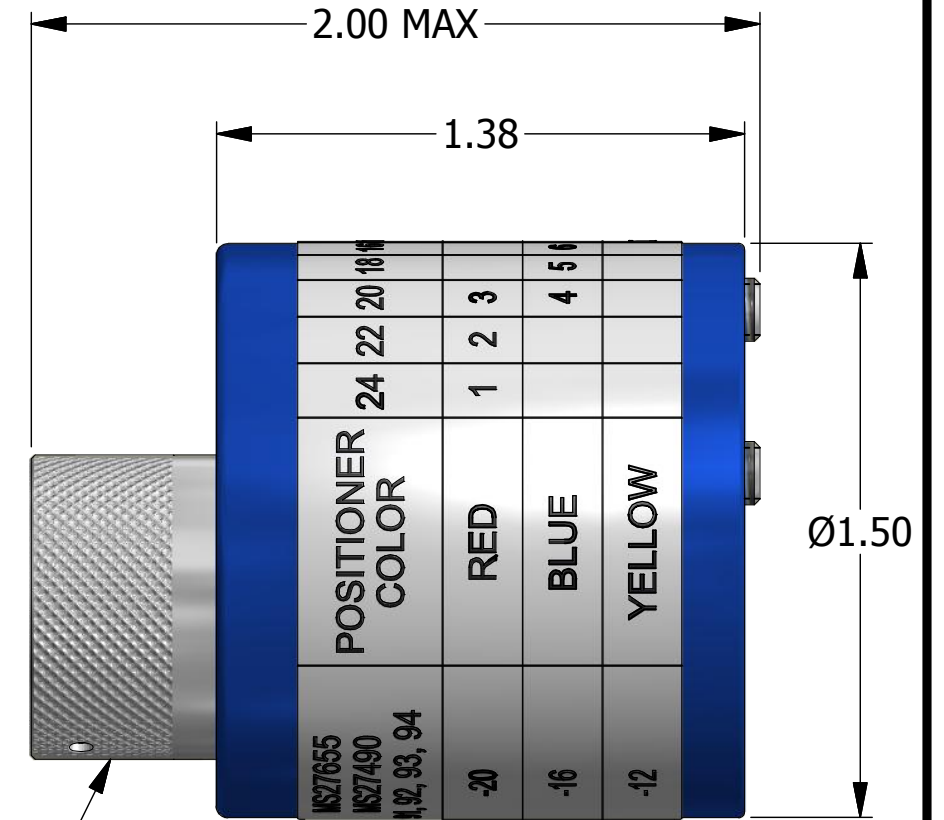
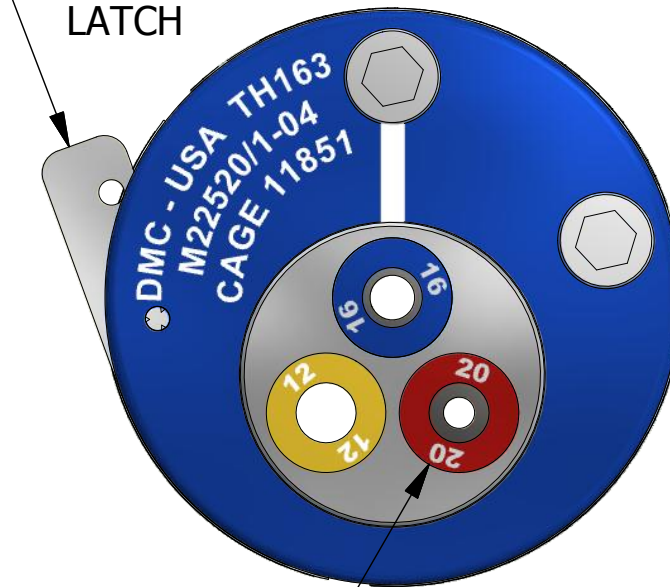
MS27655 MS27490 91, 92, 93, 94	POSITIONER COLOR	24	22	20	18	16	14	12	WIRE SIZE	SELECTOR NO.
-20	RED	1	2	3						
-16	BLUE			4	5	6				
-12	YELLOW						7	8		

**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**
DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED

3X POSITIONER INSERTS



TURRET
LATCH



TURRET

RANDOM ORDER OF
ROTATION IS ACCEPTABLE
FOR POSITIONER INSERTS

INSERT COLOR	HOLE DIMENSIONS	ADDITIONAL FEATURES
RED	Ø.082 ∇THRU	└┬Ø.096 ∇.050
BLUE	Ø.116 ∇THRU	└┬Ø.136 ∇.047
YELLOW	Ø.166 ∇THRU	└┬Ø.185 ∇.040

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CREATED FROM AN INVENTOR MODEL.
CHANGES MUST BE REFLECTED IN THE 3D PART
DO NOT SCALE DRAWING

MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION / REMARKS
N/A	DRN. JWS CHK'D.	DATE 1/31/1986 DATE		DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851
HEAT TREAT N/A	NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT THE "-ENV" SUFFIX		TITLE TURRET HEAD (M22520/1-04) ENVELOPE DRAWING	WHERE USED: AF8
FINISH N/A	SIZE B	SCALE 2 : 1	CAD P/N TH163-ENV	SHEET 1 OF 1 REV. 3
			DWG. NO. TH163	

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