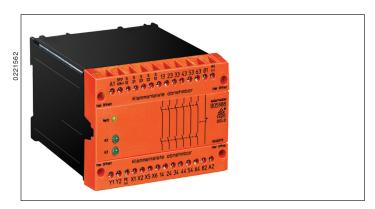
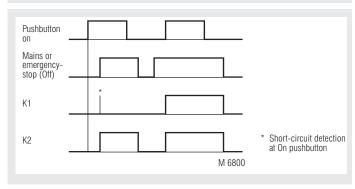
Safety technique

Emergency stop module BO 5988 SAFEMASTER®

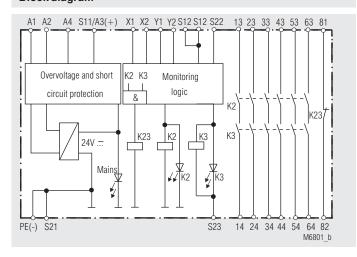




Function diagram



Block diagram



- According to
 - SIL-Claimed Level (SIL CL) 3 to EN 62061
 - Performance Level (PL) e to DIN EN ISO 13849-1
 - Category 4 to EN 954-1
- Output: max. 6 NO, 1 NC contacts or 1 NO contact for AC 250 V
- · Optionally with release delayed NO contact to 10 min
- 1-channel or 2-channel connection
- Line fault detection at On pushbutton
- Optionally automatic On function after connection of operating voltage or activation via On pushbutton
- · Optionally cross fault detection in emergency stop control circuit
- · Optionally dual voltage version
- Feedback circuit X1-X2 for monitoring external contactors
- Integrated short-circuit and overvoltage protection
- Optionally with protective seperation to IEC/EN 60 140, IEC/EN 60 947-1
- LED displays for channels 1 and 2 and supply
- · Removable terminal strips
- Wire connection: also 2 x 1,5 mm² stranded ferruled (isolated), DIN 46 228-1/-2/-3-4 or
- 2 x 2,5 mm² stranded ferruled DIN 46 228-1/-2/-3
- Width 100 mm

Approvals and marking









BG valid 31.12.2009; 1)

¹⁾ pending;

* see variants

Applications

Protection of people and machines

- Emergency stop circuits on machines
- Monitoring of safety gates

Indication

LED power supply: on, when operating voltage present LED K2: on, when supply on relay K2 LED K3: on, when supply on relay K3

only at BO 5988/4_ _, BO 5988/5_ _:

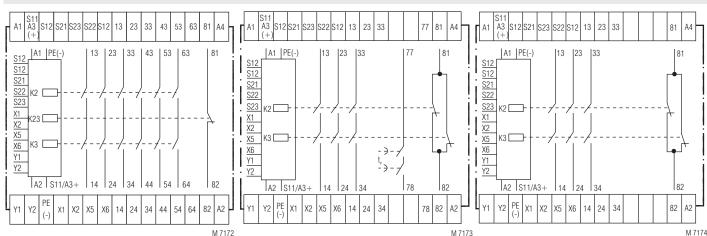
LED KT2, KT3: on, when delayed contacts are energised

Note

Safety category 4 according to EN 954-1 only at applications with cross fault detection.

At delayed contacts: Safety category 3 according to EN 954-1 for delays up to 30 s max. For longer delays category 1.

Circuit diagrams



BO 5988.61 BO 5988.47 BO 5988.48

Notes

Jumper assignment for functions:

Activation via On pushbutton / or automatic On function

On push- button Y1 - Y2	Jumper X5 - X6	Function
	• •	The output contacts are switches only after operation of the On pushbutton. Line fault monitoring at the On pushbutton
● M8687	•—•	Automatic On function for operating voltage Off/On or after emergency stop release

Line fault detection at the On pushbutton:

The output contacts cannot be closed if the On pushbutton is already closed before the voltage is applied to S12, S22 (also in the event of a line fault at the On pushbutton).

A line fault at the On pushbutton which occures after activation of the device is recognized when swichting-on takes place again and closing of the output contacts is then prevented.

If a line fault occurs at the On pushbutton after the voltage is already present at S12, S22, undesired activation will take place, because this line fault does not differ from the normal closing function.

The gold-plated contacts of the BO 5988 also mean that this module is suitable for switching small loads of 1 mVA ... 7 VA, 1 mW ... 7 W in the range 0,1 ... 60 V, 1 ... 300 mA. The contacts also permit the maximum switching current. However, since the gold plating is burnt off at this current level, the device is no longer suitable for switching small loads

The PE terminal permits operation of the device in IT systems with insulation monitoring and also serves as a reference point for testing the control voltage. The internal short-circuit protection will be bridged on DC devices, if the protective ground is connected to terminal PE.

One or more extension modules BN 3081 or external contactors with positively-driven contacts may be used to multiply the number of contacts of the emergency stop module BO 5988.

DC 24 V

ATTENTION - AUTOMATIC START!



According to IEC/EN 60 204-1 part 9.2.5.4.2 it is not allowed to restart automatically after emergency stop. Therefore the machine control has to disable the automatic start after emergency stop.

Technical data

Input

Nominal voltage U, BO 5988.--/-00:

DC 24 V1) + AC 24 V2) BO 5988.--/-24: DC 24 V¹⁾ + AC 48 V²⁾ DC 24 V1) + AC 110 V2) DC 24 V1) + AC 230 V2) DC 24 V1) + AC 240 V2) 1) at terminals A3-A4 2) at terminals A1-A2 Voltage range: AC 0,8 ... 1,1 U_N DC 0,9 ... 1,2 U_N at 10 % residual ripple:

at 48 % residual ripple: Nominal consumption: Nominal frequency:

Control voltage at S11:

at S21: Control current: Minimum voltage at terminals S12, S22:

Recovery time:

typ. DC + 24 V 0 Vtyp. DC 110 mA

50 / 60 Hz

DC 0,8 ... 1,1 U_N

DC 21 V with activated device 2 s

AC: approx. 6 VA, DC: approx. 3 W

A minimum switch-off time of 20 s must be observed if the line fault monitoring function at the On pushbutton is active

Technical Data

Output

Contact

BO 5988.48: 3 NO, 1 NC indicator contact BO 5988.61: 6 NO, 1 NC indicator contact BO 5988.62: 6 NO, 1 NO indictor contact BO 5988.47: 3 NO, 1 NC indicator contact 1 NO release delayed

> The NO contacts 13...63 / 14...64 are safety contacts. The NO contact 77/78 can be use as safety contact for units with time delay up to max. 30 s.

> **ATTENTION! The NC contacts 81-82** or one NO contact 83-84 can only be used for monitoring.

Operate time

manual restart: typ. 30 ms automatic restart: 1 s

Release time

opening in secondary circuit (S12-S22):

opening in supply circuit

BO5988.47, BO 5988.48: 100 ms + 50 % BO 5988.61, BO 5988.62: 50 ms + 50 % Time delay t_v: Auxiliary supply is not necessary

during elapse of time: BO 5988.47/1 _ _ : $0,1 \dots 1 s$ 0,3 ... 3 s

0,5 ... 5 s 1 ... 10 s BO 5988.47/2 _ _ : 1 s, 3 s, 5 s, 10 s

Auxiliary supply must be connected

30 ms \pm 50 %

during elapse of time:

BO 5988.47/4 _ _: 0,1... 1 s 0,1 ... 1 min 0,3... 3 s 0,3 ... 3 min

1 ... 10 s 0,5 ... 5 min 3 ... 30 s 1 ... 10 min 1 s, 3 s, 10, 30 s

BO 5988.47/5 _ _ : 1 min, 3 min, 5 min, 10 min

Repeat accuracy BO 5988.47/1 _ _ and

BO 5988.47/2 _ _ : ± 15 % of setting value

BO 5988.47/4 _ _ and

BO 5988.47/5 _ _ : ± 1 % of setting value Contact type: Relay, positively-driven

Nominal output voltage: AC 250 V

DC: see limit curve for arc-free operation

Signalling contact of

BO 5988.61 and BO 5988.62: AC 10 ... 250 V, DC 10 ... 120 V

for AC/DC 0,1 ... 1 A see total current limit curve (max. 10 A in one contact path)

release delayed NO contact

77-78 at BO 5988.47: max. 8 A

Switching capacity

Thermal current I ...:

to AC 15 NO contact: 5 A / AC 230 V IFC/FN 60 947-5-1 NC contact: 2 A / AC 230 V IEC/EN 60 947-5-1

BO 5988.47

release delayed NO contact: 3 A / AC 230V IEC/EN 60 947-5-1 to DC 13

NC contact: to DC 13

4 A / DC 24 V IEC/EN 60 947-5-1 NO contact: IEC/EN 60 947-5-1 4 A / DC 24 V

NC contact: 10 A / 24 V > 10⁵ On: 0,4 s, Off: 9,6 s Electrical life

to AC 15 at 2 A, AC 230 V:

10⁵ switching cycles IEC/EN 60 947-5-1 to DC 13 at 2 A, AC 230 V: > 240 x 103 switching

cycles IEC/EN 60 947-5-1

Permissible operating frequency: 600 switching cycles / h

Short circuit strength max. fuse rating: IEC/EN 60 947-5-1 6 A gL max. line circuit breaker: C 10 A

30 x 106 switching cycles Mechanical life:

BO 5988/02.06.09 e 2

Technical Data

General Data

Operating mode: Continuous operation Temperature range: - 15 ... + 50°C

Clearance and creepage

distances

rated impuls voltage /

4 kV / 2 IEC 60 664-1 pollution degree:

EMC

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 HF irradiation: 10 V / m IEC/EN 61 000-4-3 Fast transients: 2 kV IEC/EN 61 000-4-4

Surge voltages

between

0.5 kV IEC/EN 61 000-4-5 wires for power supply: between wire and ground: 2 kV IEC/EN 61 000-4-5 HF-wire guided: 10 V IEC/EN 61 000-4-6 EN 55 011 Interference suppression: Limit value class B

Degree of protection

IP 40 IFC/FN 60 529 Housina: Terminals: IP 20 IEC/EN 60 529 Housing: Thermoplastic with V0 behaviour

according to UL subject 94

Vibration resistance: Amplitude 0,35 mm IEC/EN 60 068-2-6

frequency 10 ... 55 Hz

Climate resistance: 15 / 050 / 04 IEC/EN 60 068-1

Terminal designation: EN 50 005 Wire connection: 1 x 4 mm² solid or

1 x 2,5 mm² stranded ferruled (isolated)

2 x 1,5 mm² stranded ferruled (isolated)

DIN 46 228-1/-2/-3/-4 or 2 x 2,5 mm² stranded ferruled DIN 46 228-1/-2/-3

Wire fixing: Plus-minus terminal screws M 3,5

box terminal with wire protection

Mounting: DIN rail IEC/EN 60 715

850 g Weight:

Dimensions

Width x height x depth: 100 x 74 x 121 mm

Safety related data

Probability of dangerous

Failure per Hour (PFH_D): 4,77 · 10⁻¹⁰ 1/h (BO 5988.61, BO 5988.62)

8.60 · 10⁻¹⁰ 1/h (BO 5988.47/124)

Safe Failure Fraction (SFF): 99,4 % (BO 5988.61, BO 5988.62)

99,3 % (BO 5988.47/124)

Proof Test Intervall (T1): 20 Years

The values stated above are valid for the standard type. Safety data for other variants are available on request

Standard types

BO 5988.61/024 DC 24 V + AC 230 V 50 / 60 Hz

Article number: 0040375 stock item

Dual voltage version

Output: 6 NO contacts, 1 NC contact as monitoring contact

Width: 100 mm

BO 5988.47/124 DC 24 V + AC 230 V 50 / 60 Hz 1 ...10 s

0040430 Article number: stock item

Dual voltage version

• Output: 3 NO contacts, 1 NC contact as monitoring contact,

1 release delayed NO contact

With adjustable time delay t, to 10 s

Width: 100 mm

Variants

BO 5988._ _ /60: with CSA approval

BO 5988.__/61: with UL approval (Canada/USA) Auxiliary supply is not nesseary during elapse of time: BO 5988.47 / 1 _ _: 3 NO / 1 NC contacts + t, adjustable BO 5988.47 / 2 _ _: 3 NO / 1 NC contacts + t fixed Auxiliary supply must be connected during elapse of time: 3 NO / 1 NC contacts + t, adjustable BO 5988.47 / 4 _ _:

BO 5988.47 / 5 _ _ 3 NO / 1 NC contacts + t fixed

Without time delay t,:

BO 5988.48 / 0__: 3 NO / 1 NC contacts

BO 5988.61 / 0_ _: 6 NO / 1 NC contacts as monitoring contact BO 5988.62 / 0_ _ 6 NO / 1 NC contacts as monitoring contact

BO 5988. _ _ / _00: single voltage model BO 5988. / 24: dual voltage model

BO 5988.61 / 106:

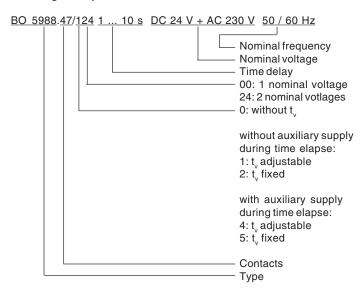
3

Protective seperation of control and load circuits according to IEC/EN 61 140, IEC/EN 60 947 4 kV / 2 referred to overvoltage category II with basic insulation to IEC 60 664 of 2,5 kV / 2.

Dual voltage model 0,5 s operate delay with BO 5988.61 / 324:

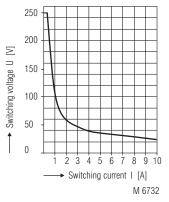
automatic restart

Ordering example for variants

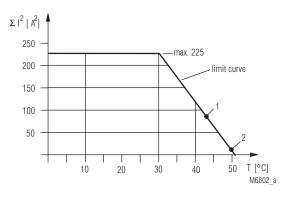


BO 5988/02.06.09 e

Characteristics



Limit curve for arc-free operation with resistive load



Total current limit curve

It is necessary to use the square of the currents in order to obtain a linear limit curve.

General formula for determination of the maximum ambient temperature

A) Sum of currents² per safety contact = value on scale Σ I² (A²)

B) Max. ambient temperature T = Cross point of scale Σ I² (A²) with limit curve

Example 1

A) $(4A)^2 + (4A)^2 + (4A)^2 + (4A)^2 + (4A)^2 + (4A)^2 = 96 A^2 (Scale \Sigma I^2)$

B) Max. ambient temperature $T = 43^{\circ}C$ (point 1)

Example 2

A) $(0.5 \text{ A})^2 + (1 \text{ A})^2 + (2 \text{ A})^2 + (1 \text{ A})^2 = 6.25 \text{ A}^2 \text{ (Scale } \Sigma \text{ I}^2\text{)}$

B) Max. ambient temperature $T = 49^{\circ}C$ (point 2)

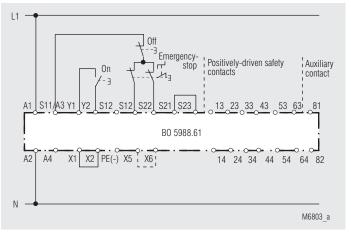
Please note:

The total current 2 can still be 1,5 A^2 at $50\,^{\circ}C$, i.e. 0,5 A per safety contact

A) $(0.5 \text{ A})^2 + (0.5 \text{ A})^2 = 1.5 \text{ A}^2$

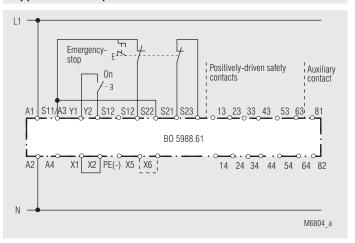
B) Max. ambient temperature = 50° C

Application examples

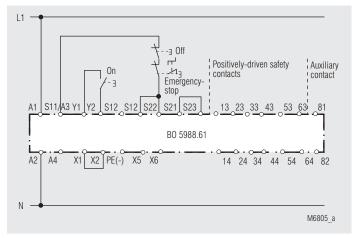


Two-channel emergency stop circuit without cross fault detection. Activation via On pushbutton. - - - Jumper X5 - X6:
A jumper must be fitted X5 - X6 for the automatic On function.
The On pushbutton is not required.

Application examples



Two-channel emergency-stop circuit with cross fault detection. Activation via On pushbutton. - - - Jumper X5 - X6: A jumper must be fitted X5 - X6 for the automatic On function. The On pushbutton is not required.

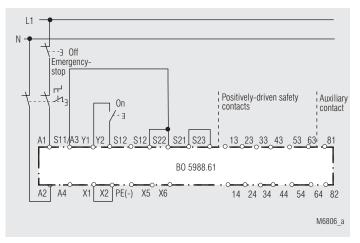


One-channel emergency stop circuit. This circuit does not have any redundancy in the emergency stop control device circuit.

BO 5988/02.06.09 e

4

Application examples

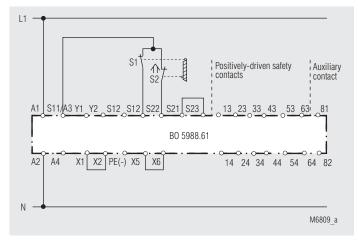


Two-pole emergency stop circuit with emergency stop control device in the supply circuit.

Application for long emergency stop loops where the control voltage drops below the minimum voltage of 21 V.

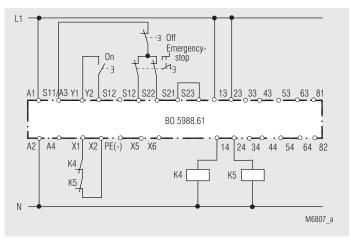
Attention:

Single faults (e.g. line faults at the emergency stop control device) are not detected with this external circuit configuration.

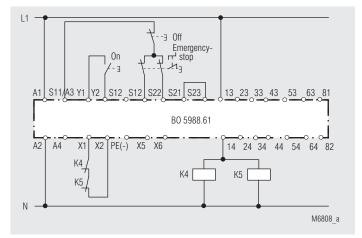


Two-channel monitoring of a safety gate. S1 must not close before S2

Application examples



Contact reinforcement by external contactors, two-channel. The output contacts can be reinforced by external contactors with positively-driven contacts for switching currents > 8 A. Functioning of the external contactors is monitored by looping the NC contacts into the closing circuit (terminals X1 - X2).



Contact reinformcement by external contactors with reduced safety level.

BO 5988/02.06.09 e

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