## SAFETY DATA SHEET

## *I IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING*

Name of Preparation		Dormer Supercut Cutting Compound
Supplier		Dormer Tools Morse Way, Waverley, Sheffield. S60 5BJ
Telephone: Fax:		<b>0870 850 4466</b> (office hours) <b>0870 850 8866</b>
SDS compiler		contact: dormer.uk@dormertools.com
Revision date: replaces issue 2:	21/10/2010 01/08/2005	Intended Use: Metalworking

2 HAZARDS IDENTIFICATION	
	Dormer Supercut Cutting Compound is not classified as hazardous to health
Environmental Effects:	Dormer Supercut Cutting Compound is not classified as dangerous for the environment

3	COMPOSITION / INFORMATION ON INGREDIENTS	
	General	Blend of oleate esters and lubricity additives
	Hazardous Ingredients:	None present

4 I	FIRST-AID MEASURES	
Ι	nhalation	Remove from exposure
S	Skin Contact:	Wash with soap and water.
E	Eye Contact:	If substance has got into eyes, immediately wash out with
		plenty of water.
Ι	ngestion:	Wash out mouth with water.

5 FIRE	FIRE-FIGHTING MEASURES	
Exting	guishing:	In case of fire use foam, carbon dioxide or dry agent
Expos	ure Hazards:	None known.
Protec	tive Equipment for fire	
fightin	ıg:	No special recommendations

Personal Precautions:Oil resistant glovesEnvironmental Precautions:Prevent entry into drains and water courses	6	ACCIDENTAL RELEASE MEASURES	
		Personal Precautions:	Oil resistant gloves
		<b>Environmental Precautions:</b>	Prevent entry into drains and water courses
Methods for Cleaning Up: Soak up with inert absorbent.		Methods for Cleaning Up:	Soak up with inert absorbent.

7 HANDLING AND STORAGE	
Handling:	Avoid overheating.
	Provide suitable mechanical equipment for safe handling
	of drums and heavy packages.
	Avoid release of this product to the environment and clear
	up any spillage promptly. Prevent slip hazards.
Storage:	Maximum recommended storage temperature 40°C.
	Keep containers closed when not in use.

8	EXPOSURE CONTROLS AND	PERSONAL PROTECTION
	Exposure limit values	None applicable
	Personal Protective Equipment:	Wear overalls and oil resistant gloves.
		Remove working clothes after work

9 PHYSICAL AND CHEMICAL PL	ROPERTIES
Physical State	Paste
Appearance	Yellow
Odour	Fatty
pH	neutral
Boiling point/range (°C)	>100
Flash Point (°C)(PMCC)	>150
Flammability – autoignition	Not determined
temp. (°C)	
Explosive properties	None
Oxidising properties	None
Vapour pressure (mbar @ 20°C)	Negligible
Relative Density (@15°C)	< 1.0
Solubility in water	Insoluble
Solubility in fat / solvent	Soluble
Partition coefficient (log Pow)	No data available
Viscosity (mPa.s @ 40°C)	Not applicable
Vapour density	not applicable
Evaporation rate	Negligible
Melting/Solidification Point (°C)	Not determined

10	STABILITY AND REACTIVITY	
	Stability:	Stable under normal conditions
	Conditions to avoid:	Avoid overheating
	Materials to avoid	None
	Hazardous decomposition products	None known

11	TOXICOLOGICAL INFORMA	TION
	The following information	on is derived using the conventional method:
	EC guidelines 199	5/45/EC and CHIP4 Regulations 2009
	Acute Toxicity	
	-oral	No data available
	-inhalation	Low volatility makes inhalation unlikely at ambient
		temperatures
	-dermal	Unlikely to cause harm on brief or occasional contact
	Corrosivity/Irritation	
	-eye	No data available
	-skin	No data available
	-respiratory tract	Low volatility makes inhalation unlikely at ambient
		temperatures
	Sensitisation	
	-skin	No evidence of sensitisation effects
	-respiratory	No evidence of sensitisation effects
	Repeated-dose toxicity	No data available on effects of repeated skin contact
	Mutagenicity	No evidence of mutagenicity
	Carcinogenicity	No evidence of carcinogenicity
	Reproductive toxicity	No evidence of reproductive toxicity

12	ECOLOGICAL INFORMATION	
	Ecotoxicity	Not classified as dangerous for the environment
	Mobility	Insoluble in water
	Persistence and degradability	Readily biodegradable
	Bioaccumulative potential	No data available
	Other adverse effects	None known

3 DISPOSAL CONSIDE	RATIONS
Waste Residue:	Disposal should be in accordance with local or national legislation via an authorised waste disposal contractor to an approved waste disposal site in accordance with the Hazardous Waste Regulations (see section 15)
Packaging:	Dispose of through authorised waste contractor

14	TRANSPORT INFORMATION	V
	Transport Classification	Not classified as hazardous for transport
	UN Number	N/A
	Hazard Class	N/A
	PSN	N/A
	Packing Group	N/A
	Marine Pollutant	No

15	REGULATORY INFORMATI	ON
	EC Label:	Not classified as hazardous for supply (CHIP4 regulations)
	EC Directives	Dangerous Substances Directive 67/548/EEC as amended by 1992/32/EEC; Dangerous Preparations Directive 1999/45/EC; REACH Annex II 2006 ; CLP 2008; CLP 1 <sup>st</sup> amendment 2009
	UK Legislation	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (CHIP4) The Health and Safety at Work, etc. Act 1974 The Hazardous Waste (England and Wales) Regulations 2005 (SI 2005/894); The List of Waste (England) Regulations 2005 (SI 2005/895) The Control of Substances Hazardous to Health Regulations 2002, 2004

Further <b>I</b>	<b>References</b> (HSE publications available from HSE Books)
	COSHH essentials (HSG 193)
	COSHH Approved codes of practice and guidance (L5)
	Working safely with metalworking fluids (HSG 231)
	Working safely with metalworking fluids (INDG 365)

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