

# HCM1A1307V2

## Automotive grade high current power inductors



### Product features

- AEC-Q200 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- DC-DC converter applications up to 1 MHz
- Filtering applications up to Self Resonant Frequency (SRF) [See product specification table]
- Inductance range from 0.22  $\mu$ H to 56  $\mu$ H
- Current range from 4.0 A to 100 A
- 13.8 mm x 12.9 mm footprint surface mount package in a 6.5 mm height
- Moisture Sensitivity Level (MSL): 1
- Alloy powder core material

### Applications

- Body electronics
  - Central body control module
  - Headlamps, tail lamps and interior lighting and LED lighting
  - Heating ventilation and air conditioning controllers (HVAC)
  - Doors, window lift and seat control
- Advanced driver assistance systems
  - Adaptive cruise control (ACC)
  - Automatic parking control
  - Collision avoidance system/ Car black box system
- Infotainment and cluster electronics
  - Audio subsystem: head unit and trunk amp
  - Digital instrument cluster
  - In-vehicle infotainment (IVI) and navigation
- Chassis and safety electronics
  - Airbag control unit
  - Electronic stability control system (ESC)
  - Electric parking brake
  - Electronic power steering (EPS)
- Engine and Powertrain Systems
  - Electric pumps, motor control and auxiliaries
  - Powertrain control module (PCU)/ Engine Control unit (ECU)
  - Transmission Control Unit (TCU)

### Environmental data

- Storage temperature range (Component): -55 °C to +155 °C
- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



Product specifications

Part number <sup>6</sup>	OCL <sup>1</sup> ( $\mu\text{H}$ ) $\pm$ 20%	FLL <sup>2</sup> ( $\mu\text{H}$ ) minimum	$I_{\text{rms}}^3$ (A)	$I_{\text{sat}}^4$ (A)	DCR (m $\Omega$ ) typical @ +20 °C	DCR (m $\Omega$ ) maximum @ +20 °C	SRF (MHz) typical	K-factor <sup>5</sup>
HCM1A1307V2-R22-R	0.22	0.14	52	100	0.46	0.60	135	244
HCM1A1307V2-R33-R	0.33	0.21	47	70	0.58	0.69	80	219
HCM1A1307V2-R47-R	0.47	0.30	43	56	0.73	0.87	59	186
HCM1A1307V2-1R0-R	1.0	0.64	28	34	1.49	1.75	34	149
HCM1A1307V2-1R2-R	1.2	0.76	22.5	30	1.78	2.10	34	117
HCM1A1307V2-1R5-R	1.5	0.96	21	25	2.04	2.40	31	126
HCM1A1307V2-1R8-R	1.8	1.15	19	24	2.55	2.94	26	105
HCM1A1307V2-2R2-R	2.2	1.40	18.5	23	2.62	3.10	24	95
HCM1A1307V2-3R3-R	3.3	2.11	16.5	18	3.55	4.10	18	90
HCM1A1307V2-4R7-R	4.7	3.00	13	20	6.25	7.25	14	71
HCM1A1307V2-5R6-R	5.6	3.58	12	18	7.21	8.30	11	64
HCM1A1307V2-6R8-R	6.8	4.35	10	15	9.50	11.5	9	52
HCM1A1307V2-7R8-R	7.8	4.99	10	16	10.25	11.78	9	46
HCM1A1307V2-8R2-R	8.2	5.25	10	14	10.3	11.85	8	46
HCM1A1307V2-100-R	10	6.40	8.3	13.5	15.0	17.2	7	43
HCM1A1307V2-120-R	12	7.68	8.0	12.5	16.4	18.9	6	38
HCM1A1307V2-150-R	15	9.60	7.0	11	20.3	23.4	6	35
HCM1A1307V2-220-R	22	14.1	6.0	8	28.8	33.1	5	28
HCM1A1307V2-330-R	33	21.0	5.0	7.5	40.8	45.0	3	26
HCM1A1307V2-560-R	56	35.8	4.0	4.3	55.0	65.0	2	23

1. Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc, +25 °C

2. Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, I<sub>sat</sub>, +25 °C

3. I<sub>rms</sub>: DC current for an approximate temperature rise of 30 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed +155 °C under worst case operating conditions verified in the end application.

4. I<sub>sat</sub>: Peak current for approximately 20% rolloff @ +25 °C

5. K-factor: Used to determine B<sub>p-p</sub> for core loss (see graph). B<sub>p-p</sub> = K \* L \*  $\Delta$ I. B<sub>p-p</sub>: (Gauss), K: (K-factor from table), L: (Inductance in  $\mu\text{H}$ ),  $\Delta$ I (Peak to peak ripple current in Amps).

6. Part Number Definition: HCM1A1307V2-xxx-R

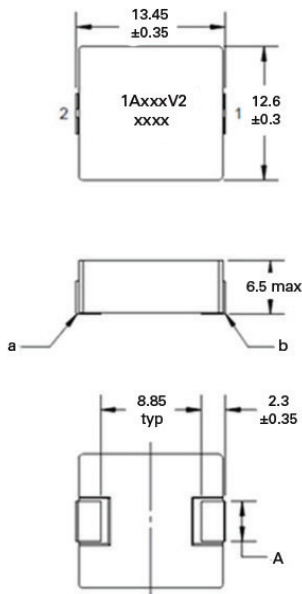
HCM1A1307V2 = Product code and size

xxx= inductance value in  $\mu\text{H}$ , R= decimal point,

If no R is present then last character equals number of zeros

-R suffix = RoHS compliant

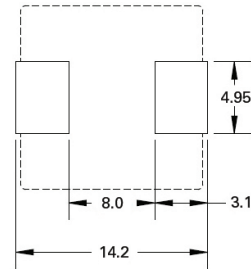
**Dimensions (mm)**



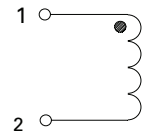
**Dimension A**

HCM1A1307V2-R22 through R47-R,	HCM1A1307V2-1R0 through 3R3-R	HCM1A1307V2-4R7 through 560-R
4.4 ±0.3	3.68 ±0.3	4.7 ±0.3

**Recommended pad layout**



**Schematic**



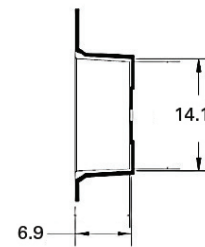
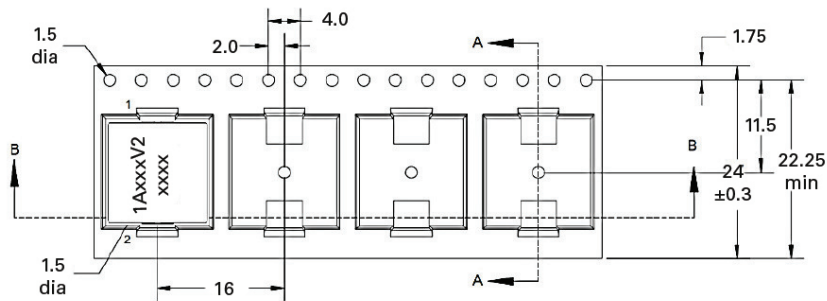
Part marking: 1AxxxV2, xxx=inductance value in uH, R=decimal point. If no R is present then last character equals number of zeros. xxxxx=Lot code  
 All soldering surfaces to be coplanar within 0.1 millimeters  
 Tolerances are ±0.3 millimeters unless stated otherwise  
 Pad layout tolerances are ±0.1 millimeters unless stated otherwise  
 DCR measured from point "a" to point "b"  
 Do not route traces or vias underneath the inductor

**Packaging information (mm)**

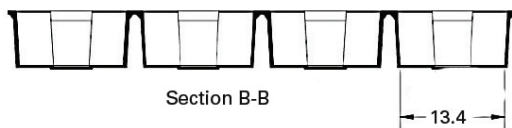
Drawing not to scale

Supplied in tape and reel packaging, 250 parts per 13" diameter reel

→  
User direction of unreeling

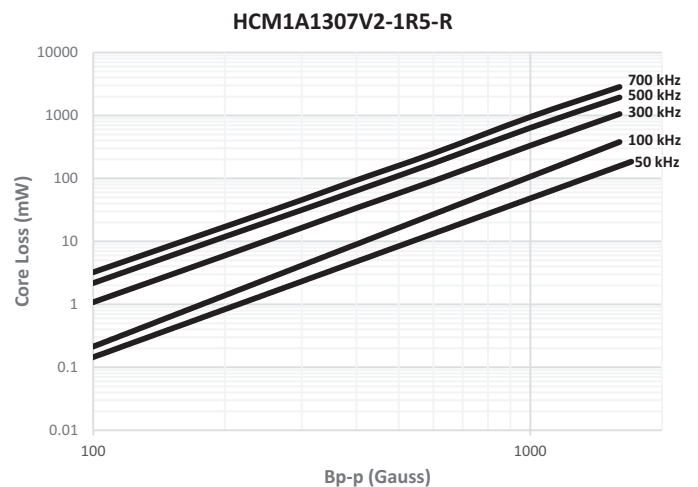
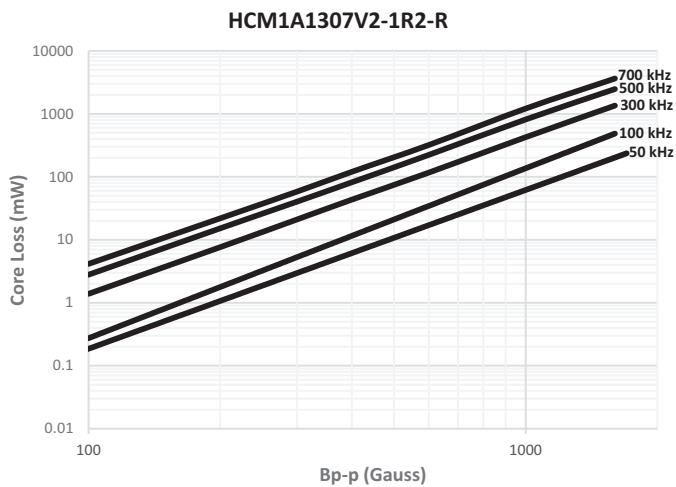
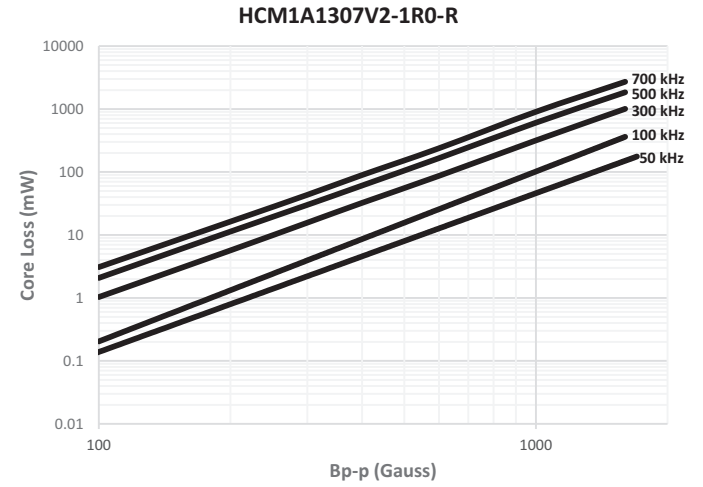
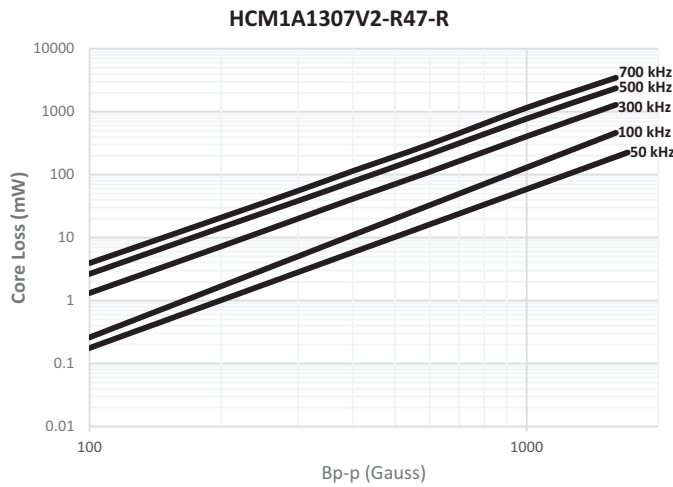
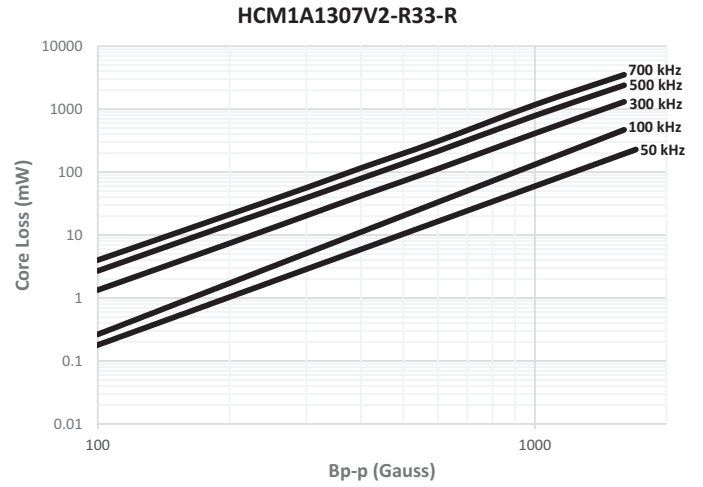
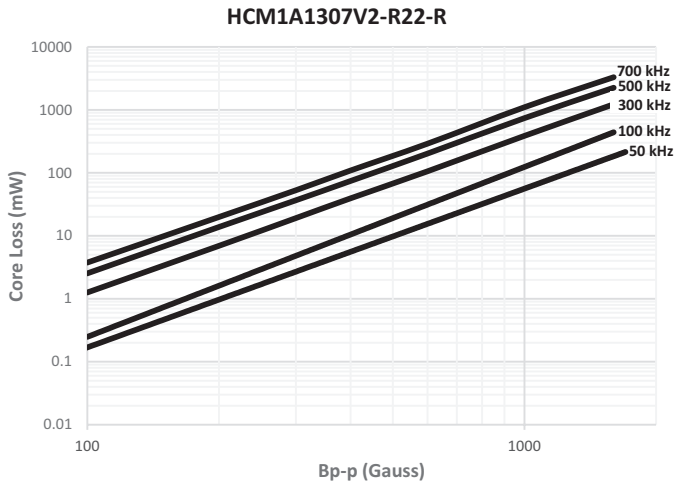


Section A-A



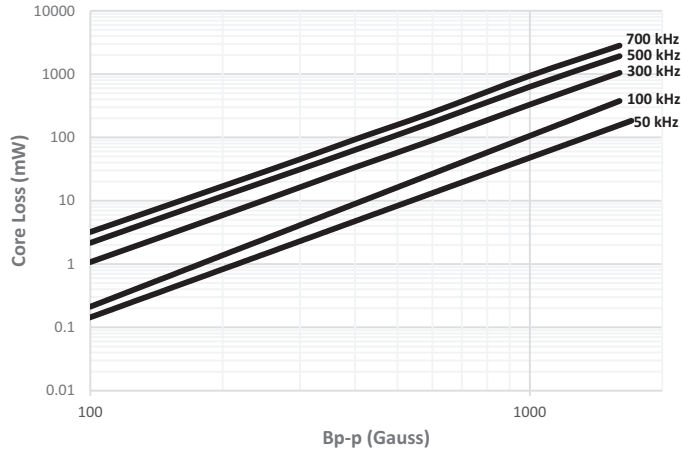
Section B-B

Core loss vs  $B_{p-p}$

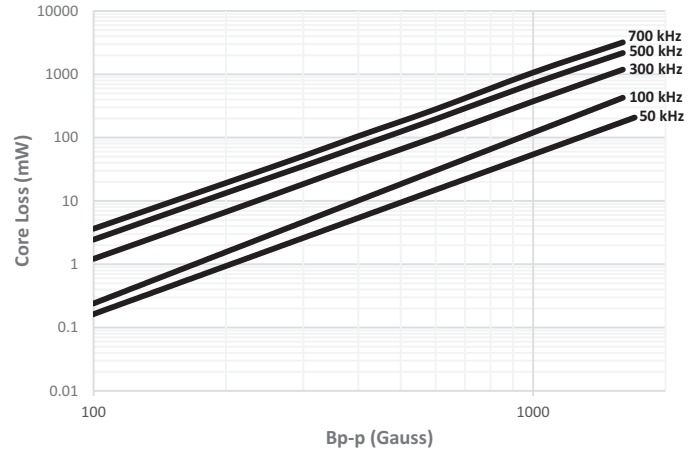


Core loss vs  $B_{p-p}$

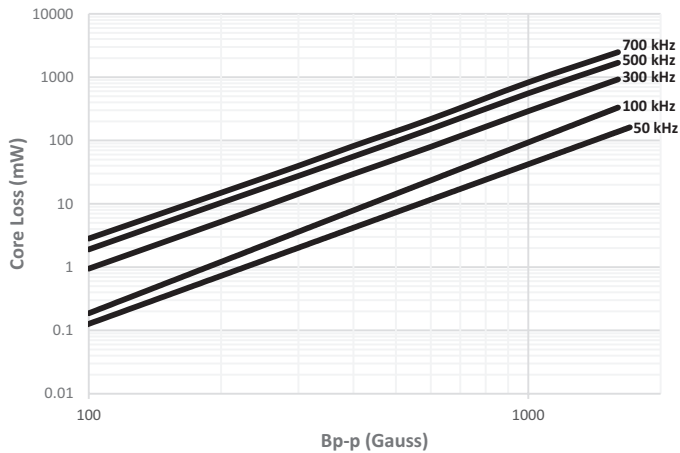
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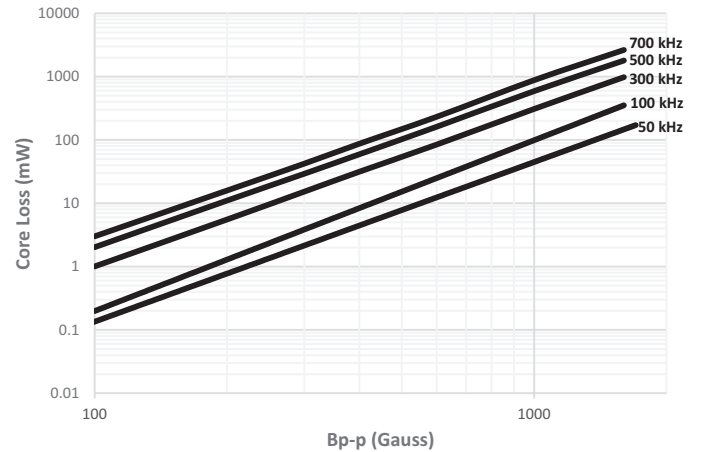
HCM1A1307V2-2R2-R



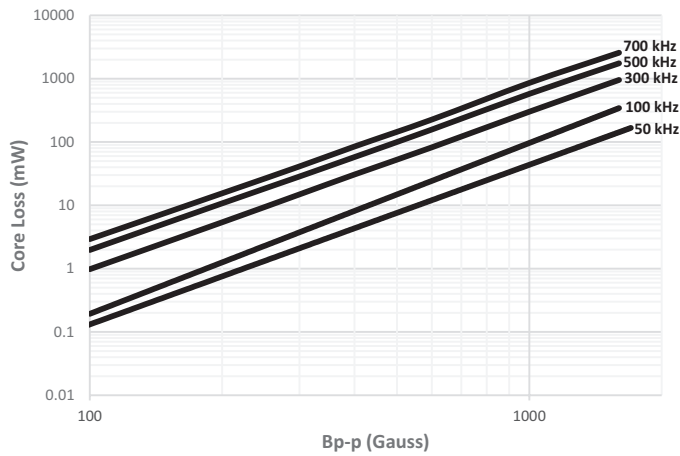
HCM1A1307V2-3R3-R



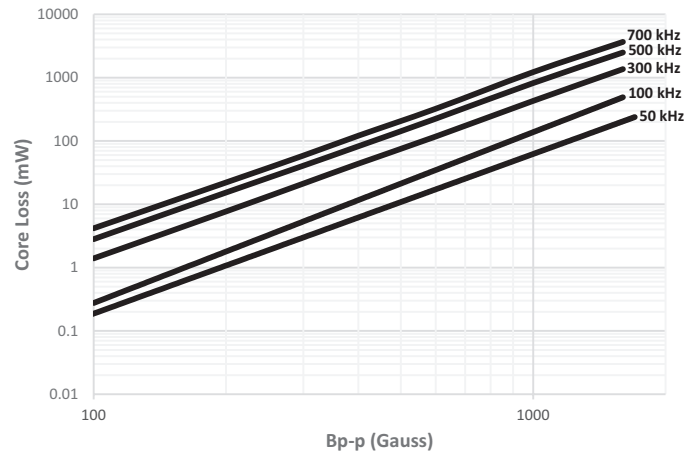
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HCM1A1307V2-5R6-R

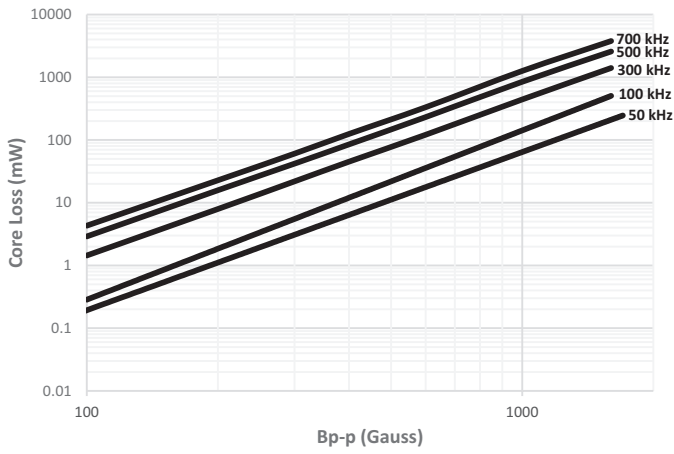


HCM1A1307V2-6R8-R

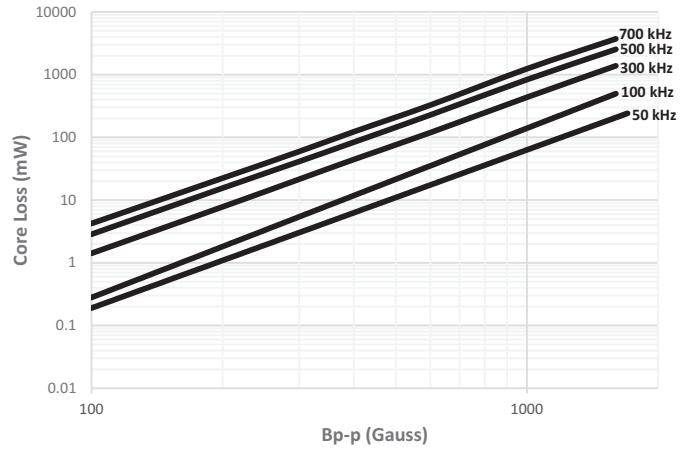


Core loss vs  $B_{p-p}$

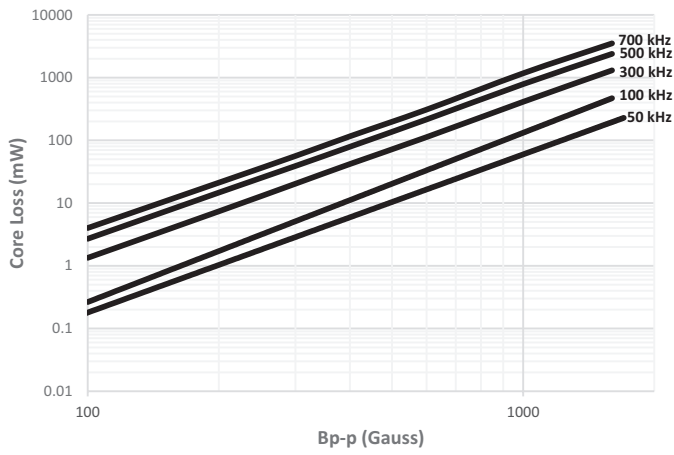
HCM1A1307V2-7R8-R



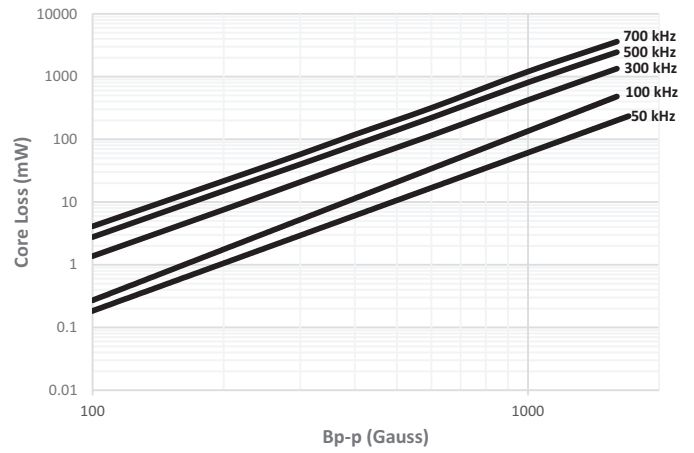
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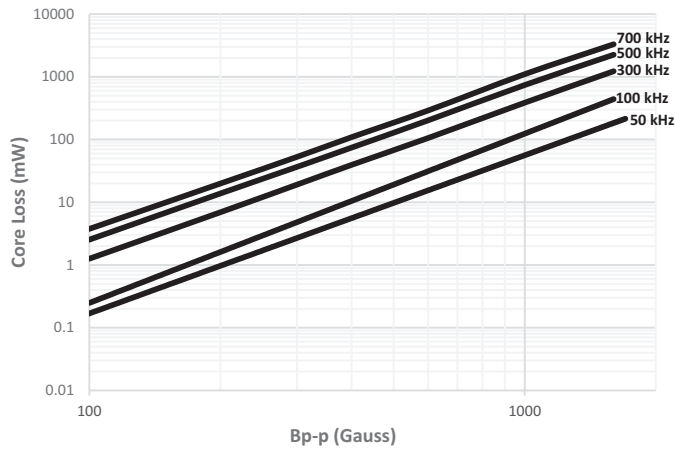
HCM1A1307V2-100-R



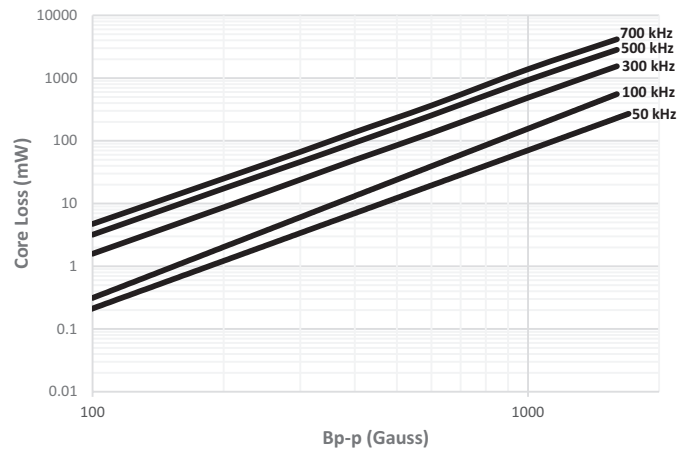
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HCM1A1307V2-150-R

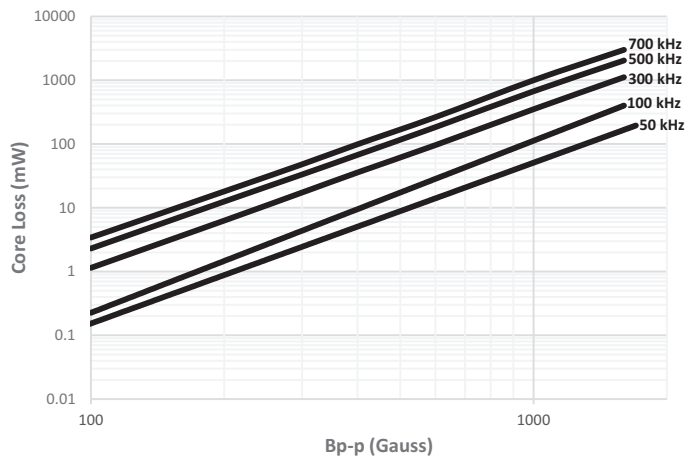


HCM1A1307V2-220-R

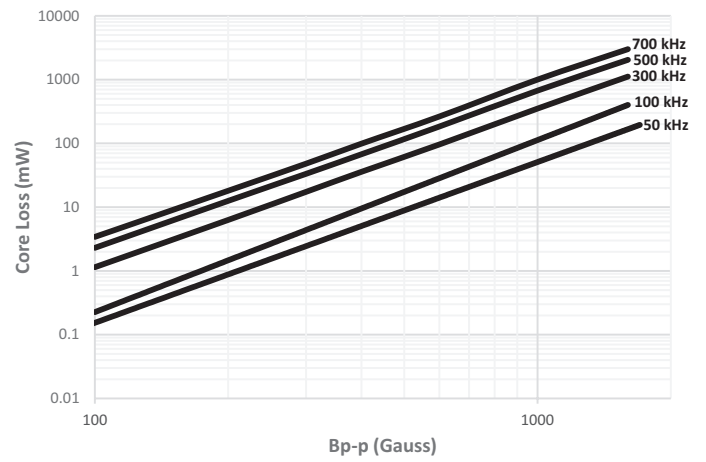


Core loss vs  $B_{p-p}$

HCM1A1307V2-330-R

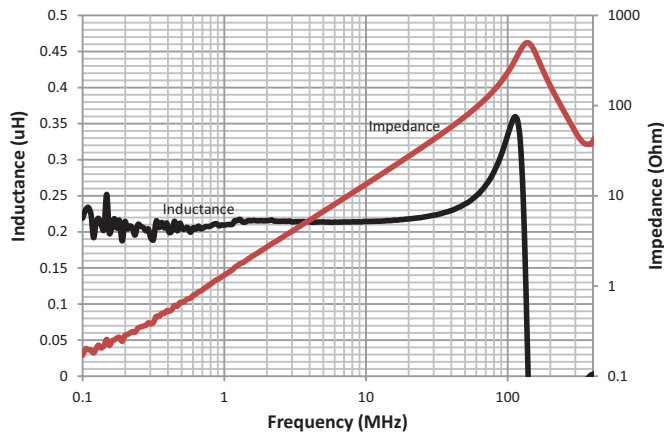


HCM1A1307V2-560-R

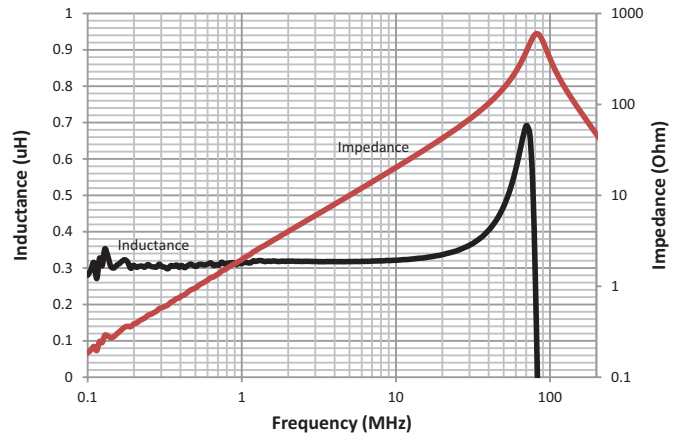


Inductance and impedance vs. frequency

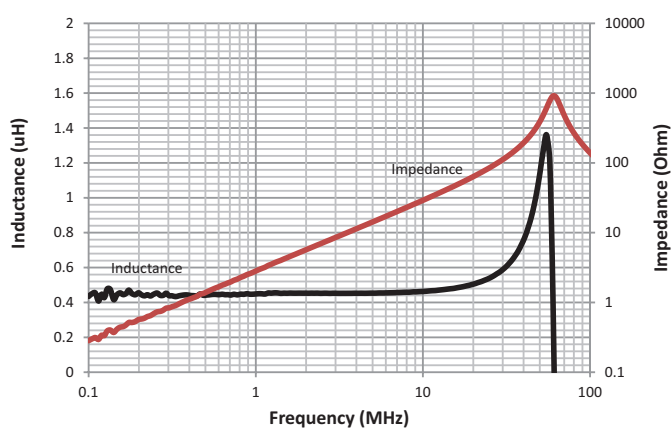
HCM1A1307V2-R22-R



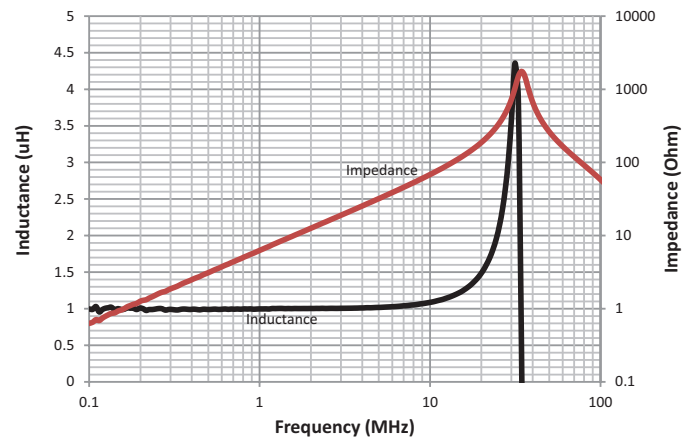
HCM1A1307V2-R33-R



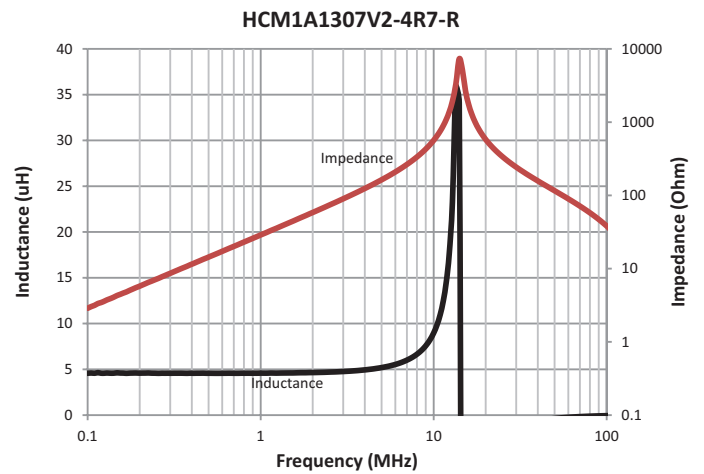
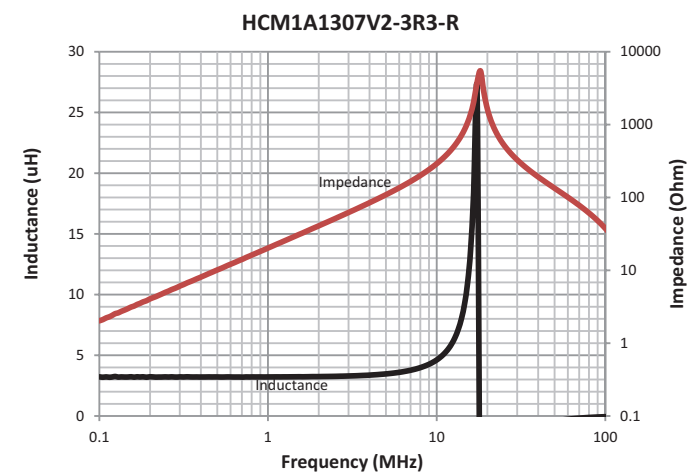
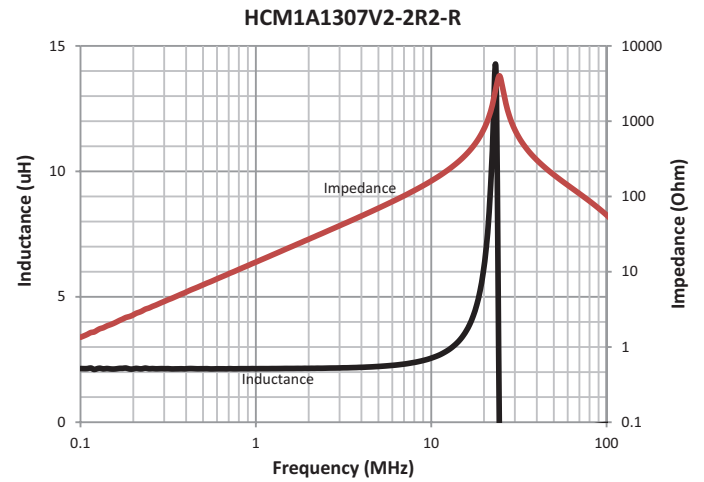
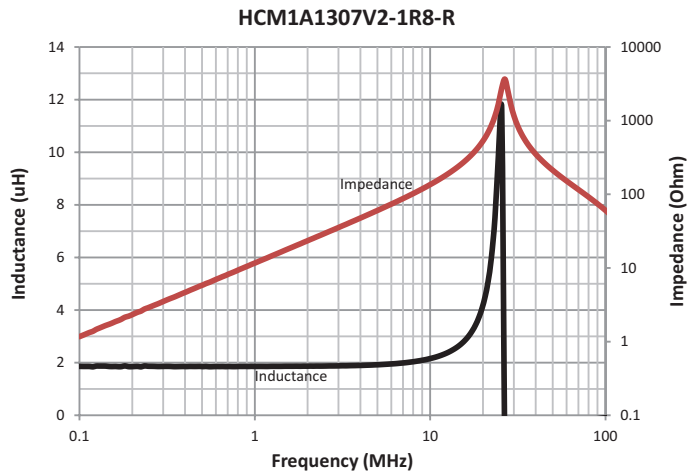
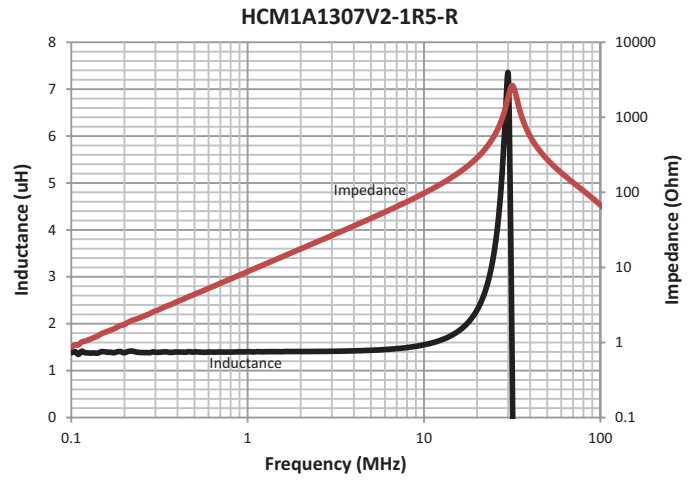
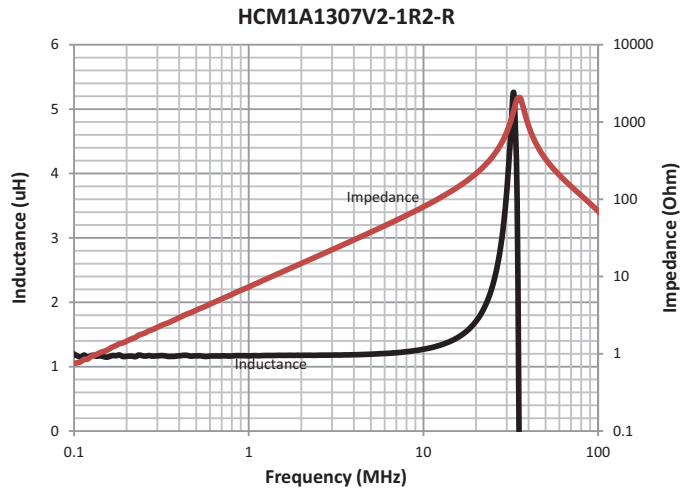
HCM1A1307V2-R47-R



HCM1A1307V2-1R0-R

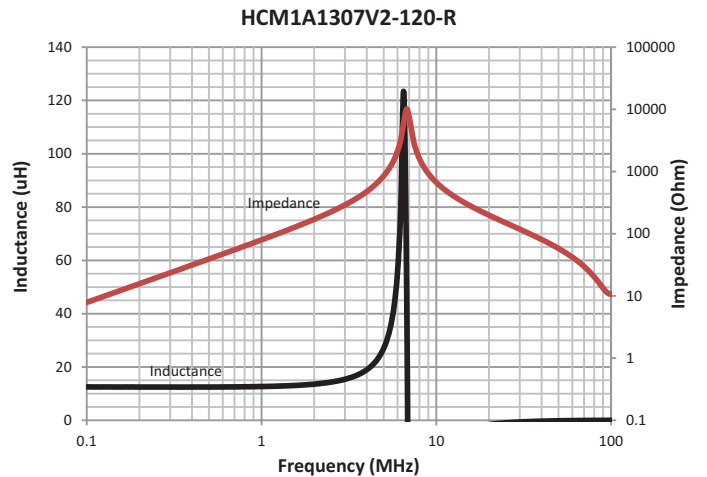
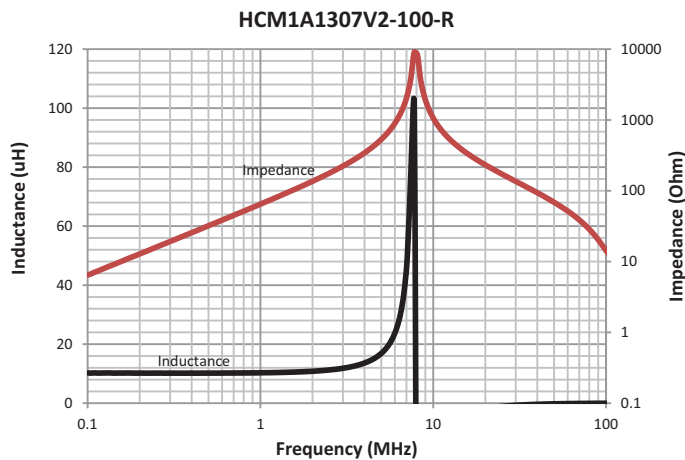
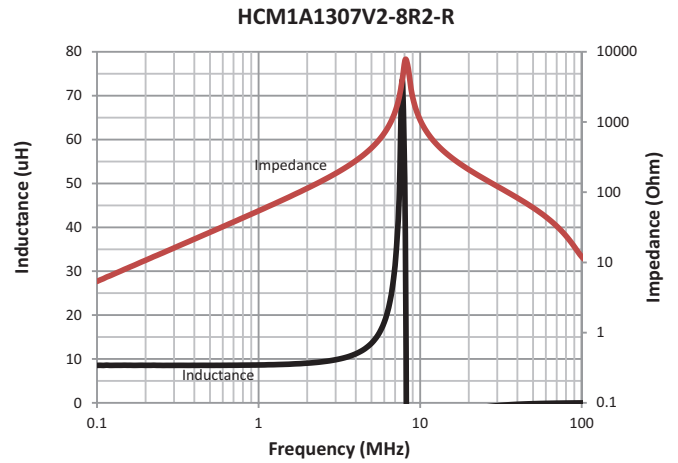
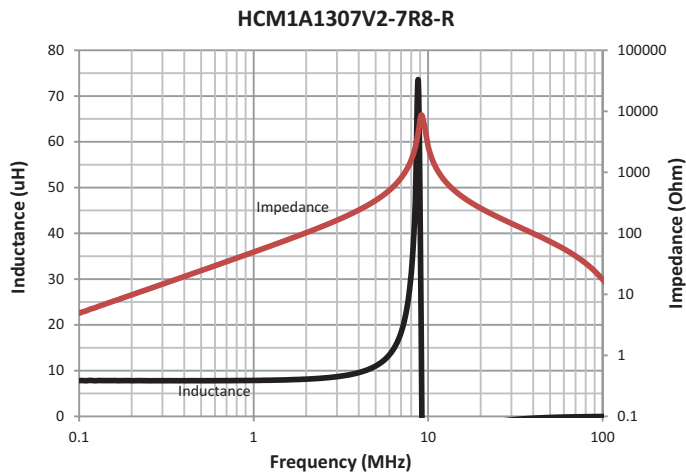
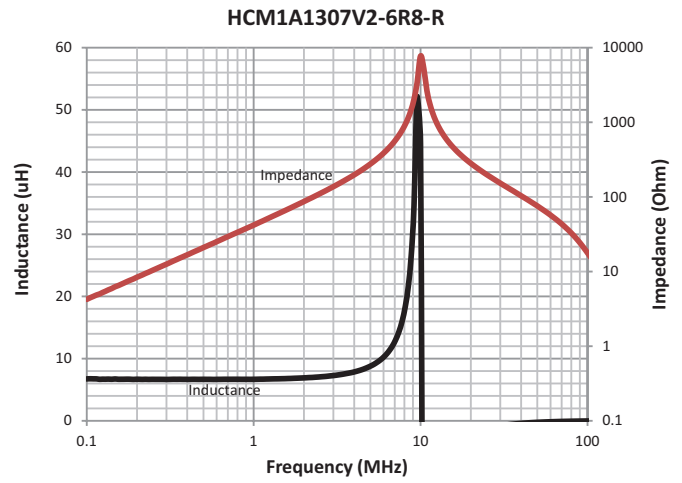
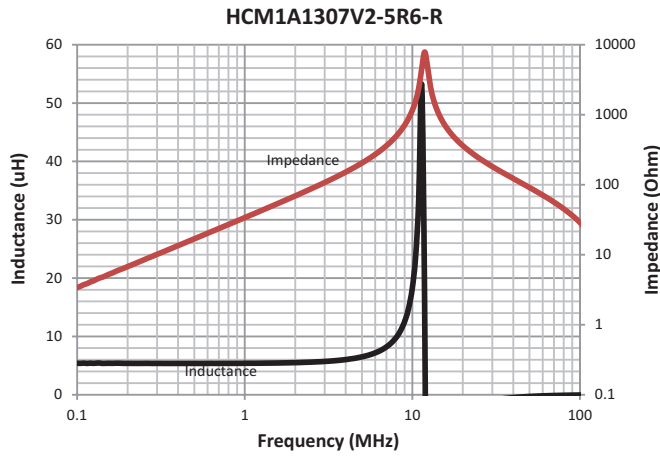


Inductance and impedance vs. frequency

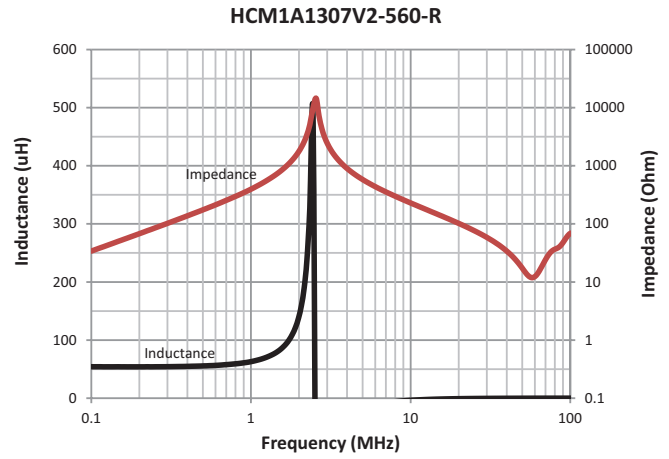
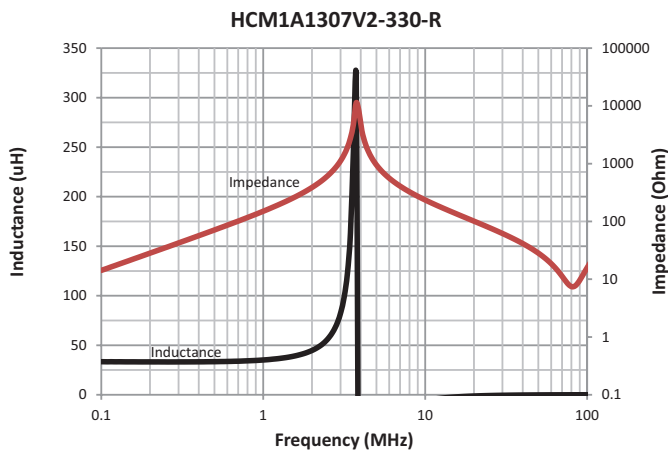
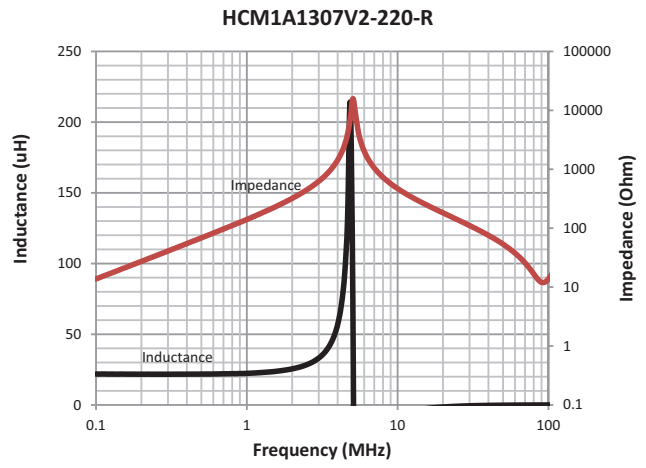
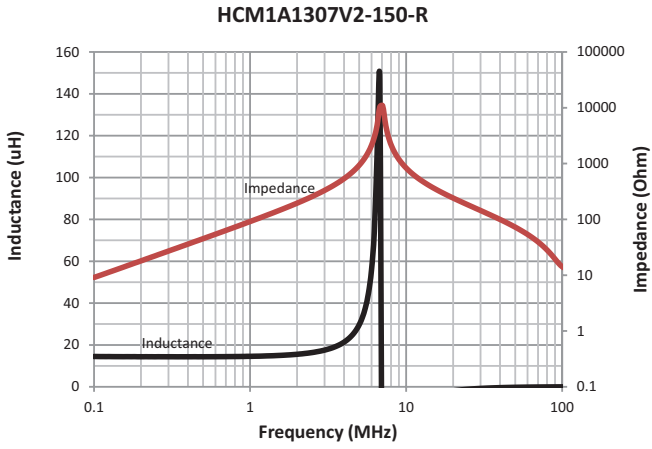




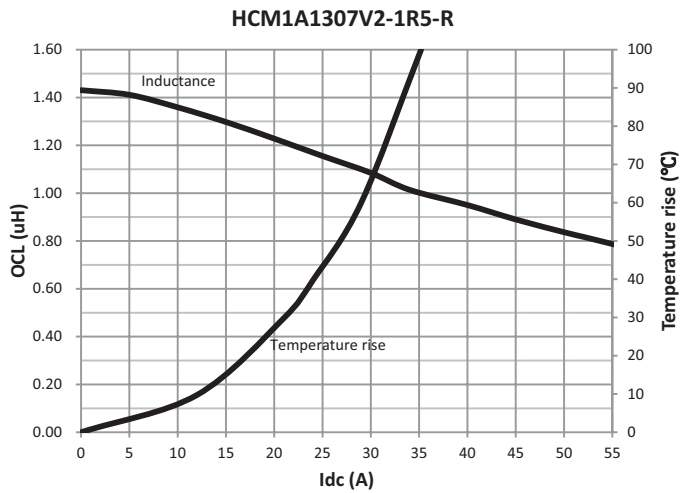
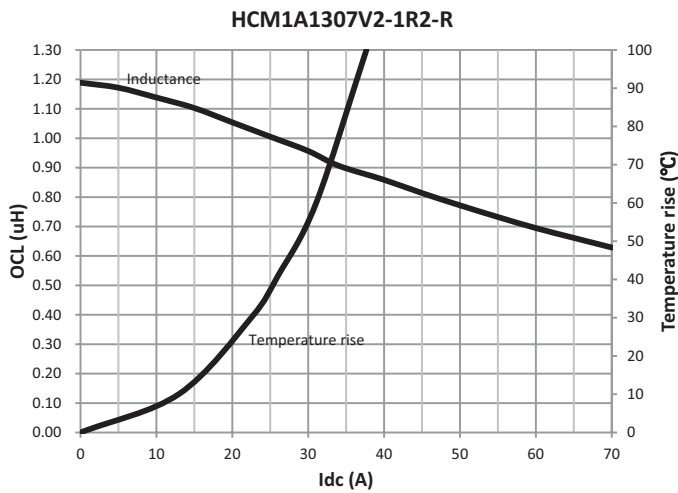
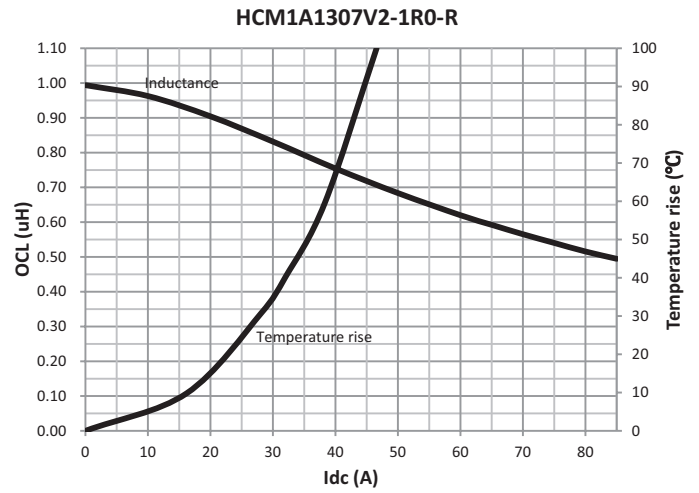
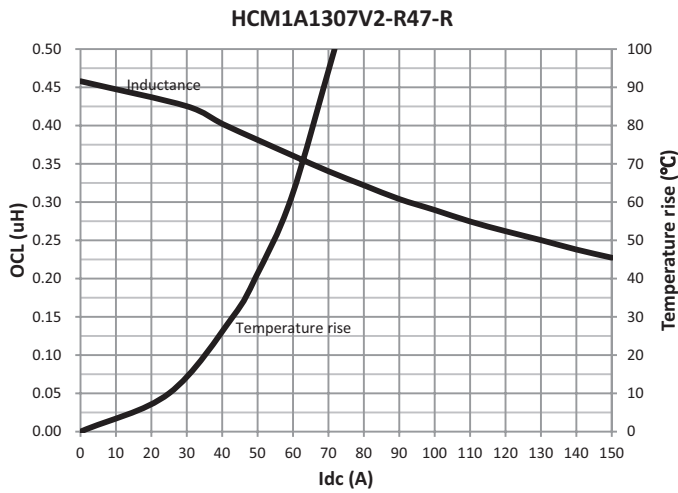
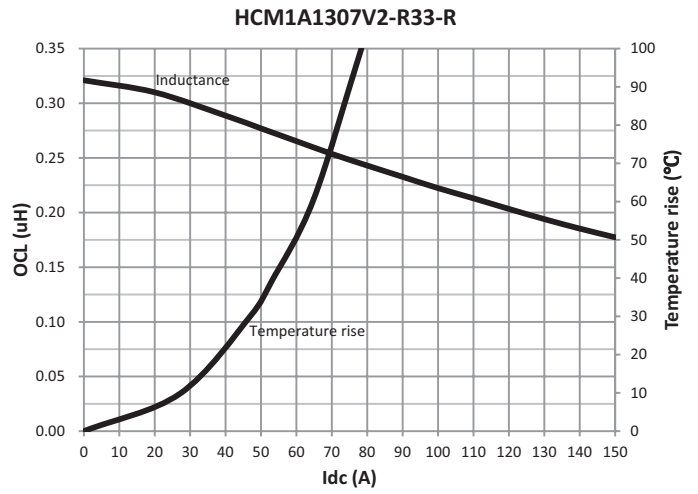
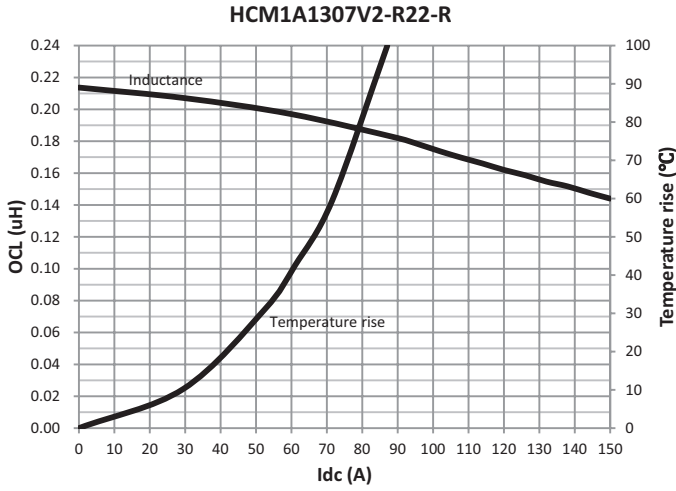
Inductance and impedance vs. frequency



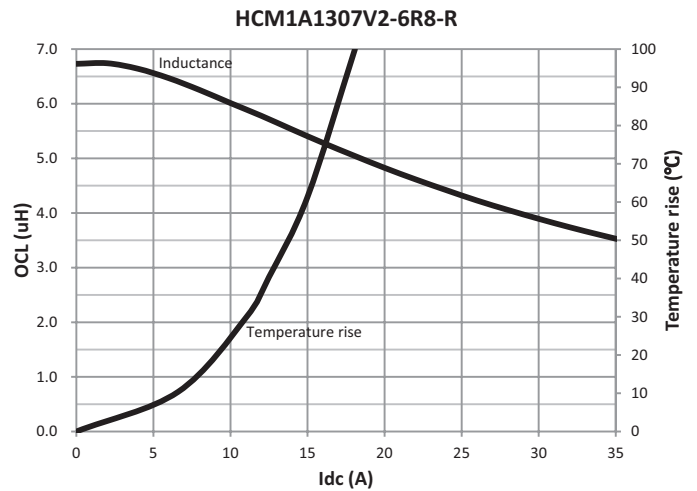
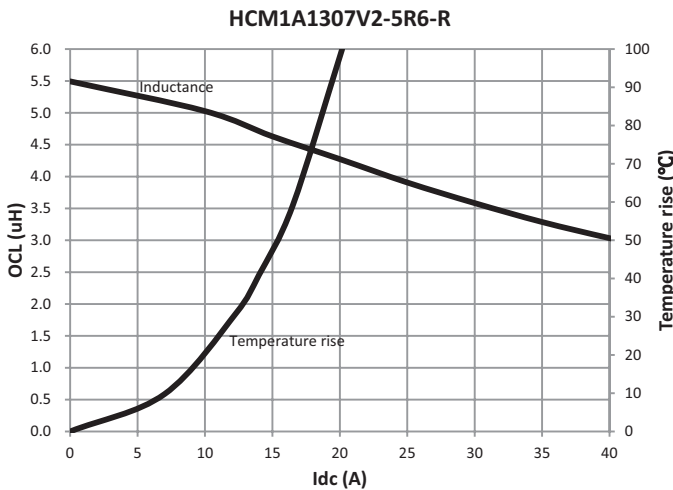
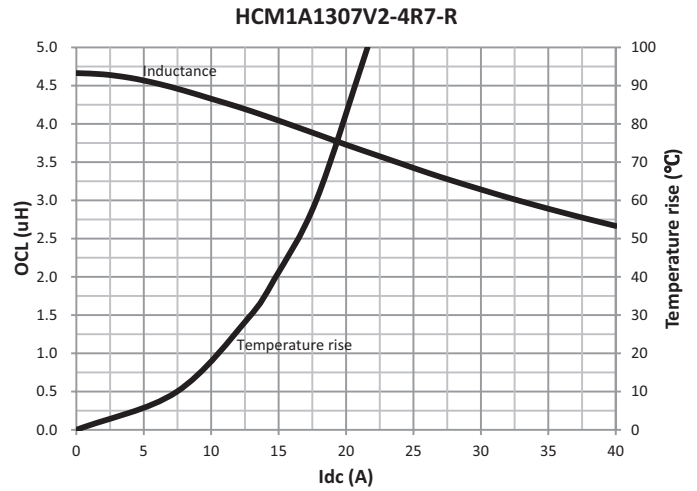
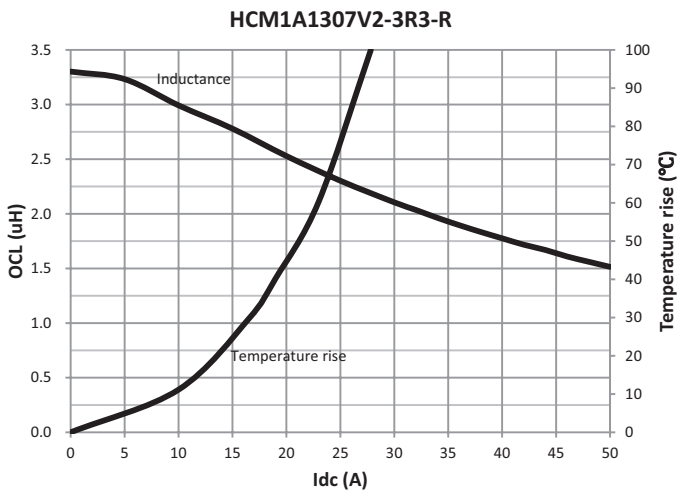
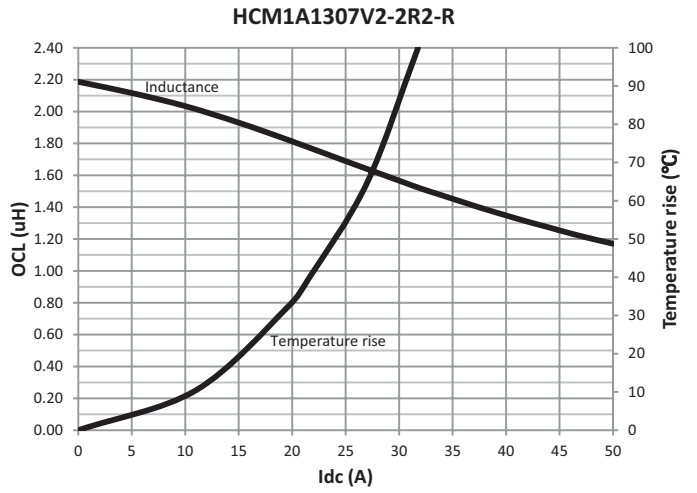
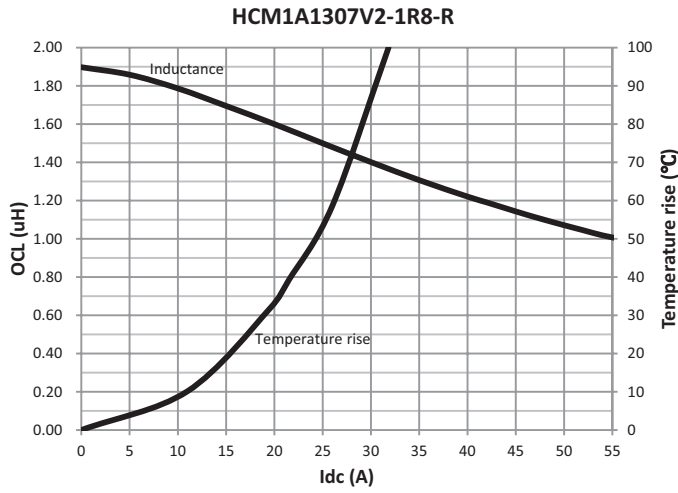
Inductance and impedance vs. frequency



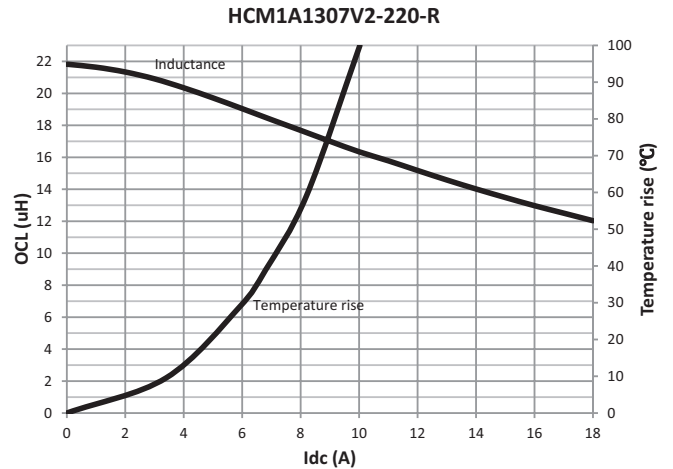
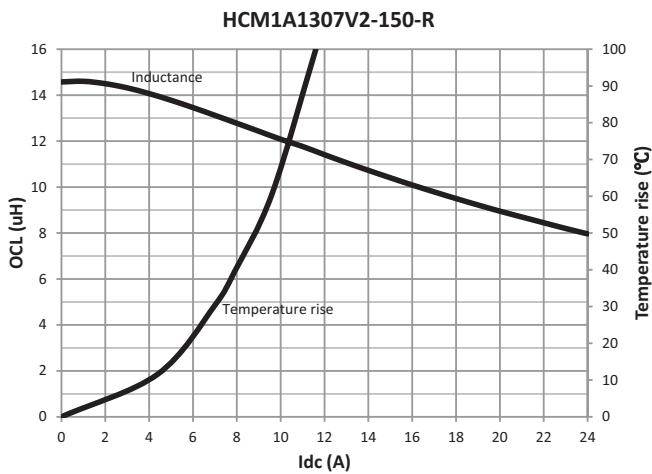
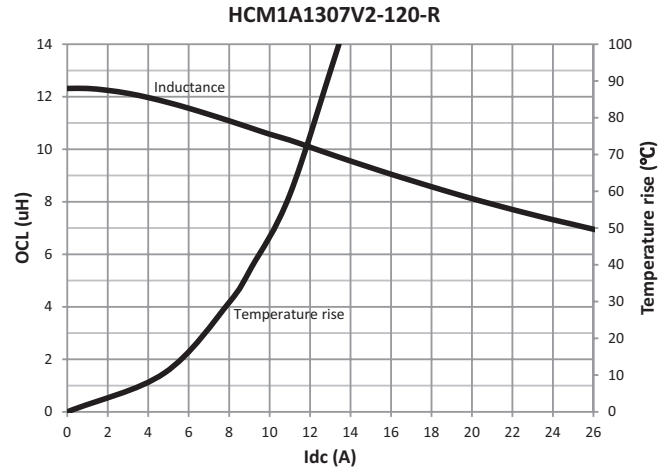
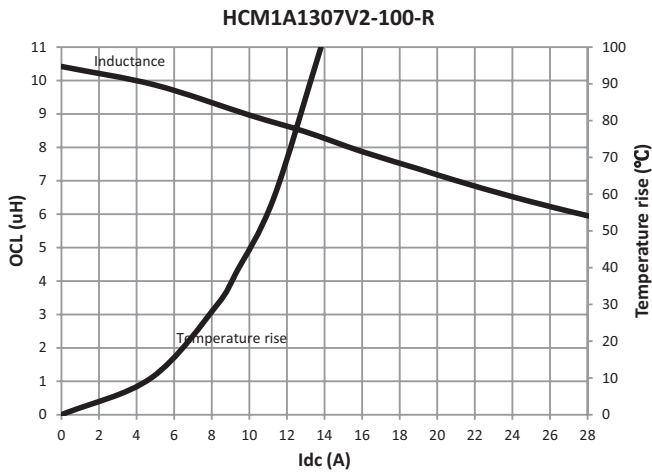
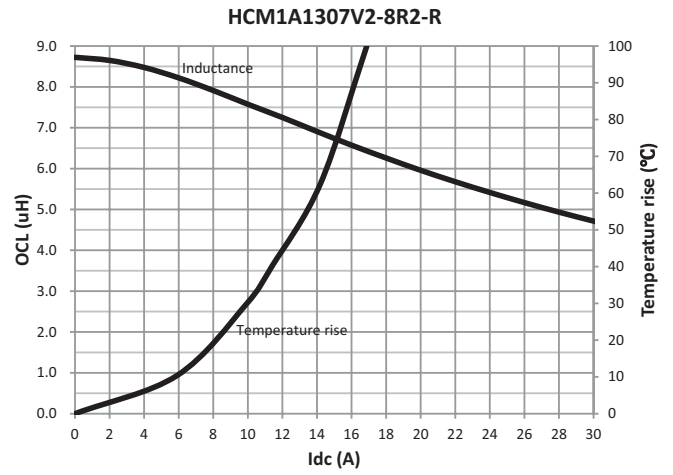
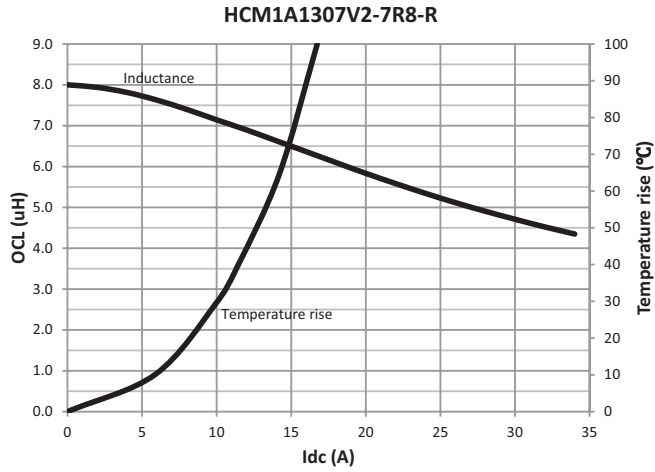
Inductance and temperature rise vs. current



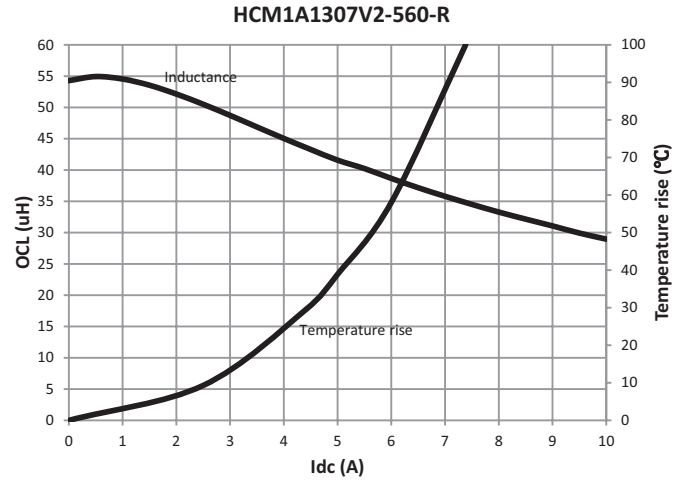
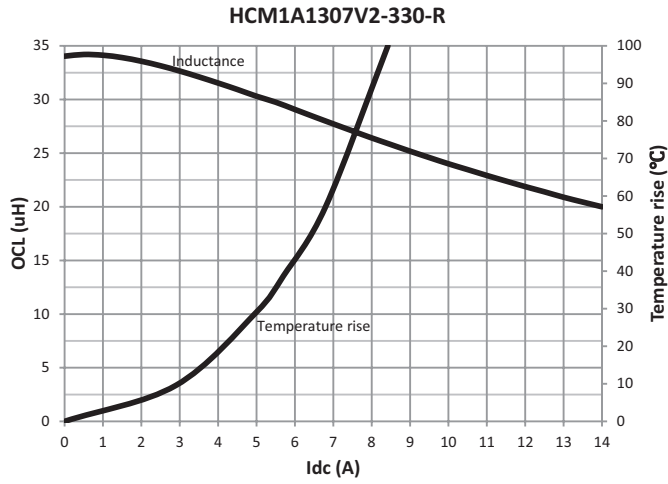
Inductance and temperature rise vs. current



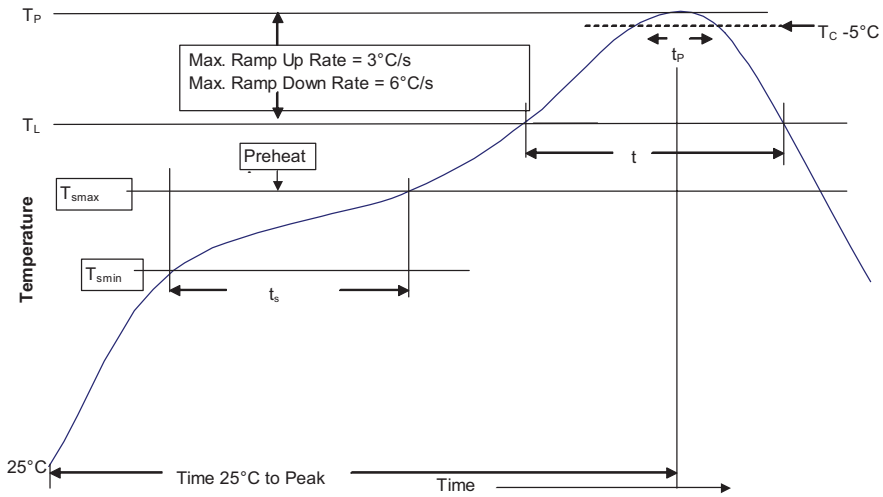
Inductance and temperature rise vs. current



**Inductance and temperature rise vs. current**



**Solder reflow profile**



**Table 1 - Standard SnPb solder (T<sub>C</sub>)**

Package thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> ≥350
<2.5 mm	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

**Table 2 - Lead (Pb) free solder (T<sub>C</sub>)**

Package thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm <sup>3</sup> >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

**Reference J-STD-020**

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat and soak		
• Temperature min. (T <sub>smin</sub> )	100 °C	150 °C
• Temperature max. (T <sub>smax</sub> )	150 °C	200 °C
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 seconds	60-120 seconds
Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>	3 °C/ second Max.	3 °C/ second Max.
Liquidous temperature (T <sub>L</sub> )	183 °C	217 °C
Time at liquidous (t <sub>L</sub> )	60-150 seconds	60-150 seconds
Peak package body temperature (T <sub>p</sub> )*	Table 1	Table 2
Time (t <sub>p</sub> )** within 5 °C of the specified classification temperature (T <sub>C</sub> )	20 seconds**	30 seconds**
Average ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6 °C/ second max.	6 °C/ second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.

\* Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.  
\*\* Tolerance for time at peak profile temperature (t<sub>p</sub>) is defined as a supplier minimum and a user maximum.

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