

# HCM1A1707

## Automotive grade High current power inductors



### Product features

- AEC-Q200 Grade 1 qualified
- High current carrying capacity
- Magnetically shielded, low EMI
- Frequency range up to 1 MHz
- Inductance range from 1.0  $\mu$ H to 68  $\mu$ H
- Current range from 5.2 A to 48 A
- 17.5 mm x 17.2 mm footprint surface mount package in a 7.0 mm height
- Moisture Sensitivity Level (MSL): 1
- Alloy powder core material
- Halogen free, lead free, RoHS compliant

### Applications

- Body electronics
  - Central body control module
  - Headlamps, tail lamps and interior lighting
  - Heating ventilation and air conditioning controllers (HVAC)
  - Doors, window lift and seat control
- Advanced driver assistance systems
  - Adaptive cruise control (ACC)
  - Automatic parking control
  - Collision avoidance system/ Car black box system
- Infotainment and cluster electronics
  - Audio subsystem: head unit and trunk amp
  - Digital instrument cluster
  - In-vehicle infotainment (IVI) and navigation
- Chassis and safety electronics
  - Airbag control unit
  - Electronic stability control system (ESC)
  - Electric parking brake
  - Electronic power steering (EPS)/ Anti-locking braking system (ABS)
- Engine and Powertrain Systems
  - Electric pumps, motor control and auxiliaries
  - Powertrain control module (PCU)/ Engine Control unit (ECU)
  - Transmission Control Unit (TCU)

### Environmental Data

- Storage temperature range (Component): -55 °C to +155 °C
- Operating temperature range: -55 °C to +155 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



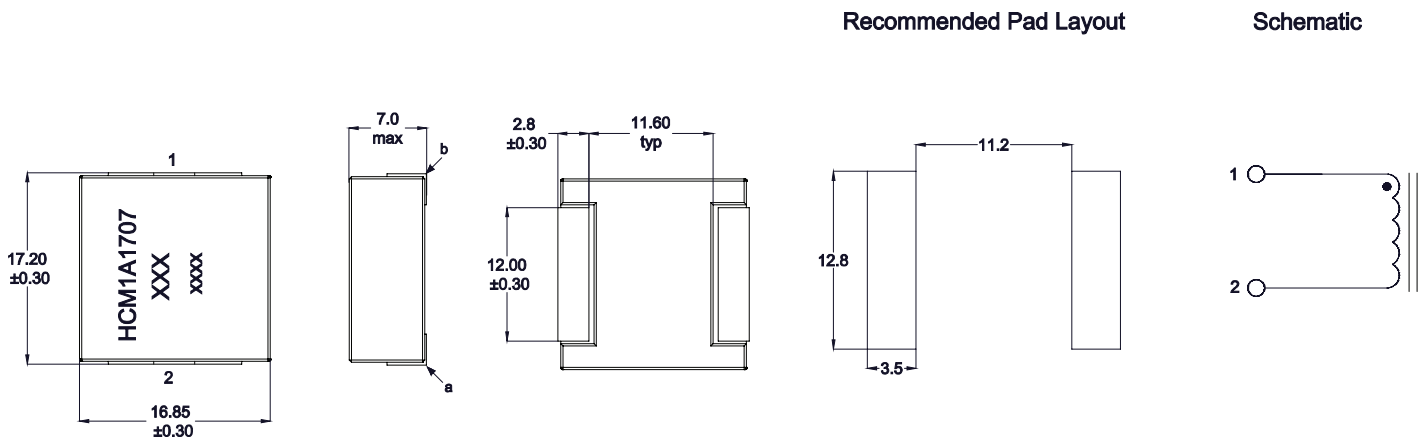
**Product Specifications**

Part Number <sup>6</sup>	OCL <sup>1</sup> (μH) ± 20%	FLL <sup>2</sup> (μH) minimum	I <sub>rms</sub> <sup>3</sup> (A)	I <sub>sat</sub> <sup>4</sup> (A)	DCR (mΩ) typical @ +20 °C	DCR (mΩ) maximum @ +20 °C	K-factor <sup>5</sup>
HCM1A1707-1R0-R	1.0	0.64	33	48	1.4	1.55	133
HCM1A1707-1R5-R	1.5	0.96	25.5	46	2.05	2.25	94
HCM1A1707-2R2-R	2.2	1.41	24	28	2.4	2.65	105
HCM1A1707-3R3-R	3.3	2.11	21	22	3.1	3.40	103
HCM1A1707-4R7-R	4.7	3.01	18	20	4.4	4.72	85
HCM1A1707-6R8-R	6.8	4.35	12	18	6.55	7.55	79
HCM1A1707-8R2-R	8.2	5.25	12	16	8.1	8.70	45
HCM1A1707-100-R	10	6.4	12	14	9.3	10	49
HCM1A1707-150-R	15	9.6	9.0	14	14.5	15.5	30
HCM1A1707-220-R	22	14.1	8.0	11	20.5	23	27
HCM1A1707-330-R	33	21.1	6.0	9.0	35.1	37	20
HCM1A1707-470-R	47	30.1	5.5	8.0	41	47	17
HCM1A1707-680-R	68	43.5	5.2	6.0	51	60	17

- Open Circuit Inductance (OCL) Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, 0.0 Adc, +25 °C
- Full Load Inductance (FLL) Test Parameters: 100 kHz, 0.25 V<sub>rms</sub>, I<sub>sat</sub>, +25 °C
- I<sub>rms</sub>: DC current for an approximate temperature rise of 30 °C without core loss. Derating is necessary for AC currents. PCB layout, trace thickness and width, air-flow, and proximity of other heat generating components will affect the temperature rise. It is recommended that the temperature of the part not exceed 155 °C under worst case operating conditions verified in the end application.

- I<sub>sat</sub>: Peak current for approximately 20% rolloff @ +25 °C
- K-factor: Used to determine B<sub>pp</sub> for core loss (see graph). B<sub>p-p</sub> = K \* L \* ΔI. B<sub>pp</sub>: (Gauss), K: (K-factor from table), L: (Inductance in μH), ΔI (Peak to peak current in Amps).
- Part Number Definition: HCM1A1707-xxx-R  
HCM1A1707 = Product code and size  
xxx= inductance value in μH, R= decimal point,  
If no R is present then last character equals number of zeros  
-R suffix = RoHS compliant

**Dimensions (mm)**

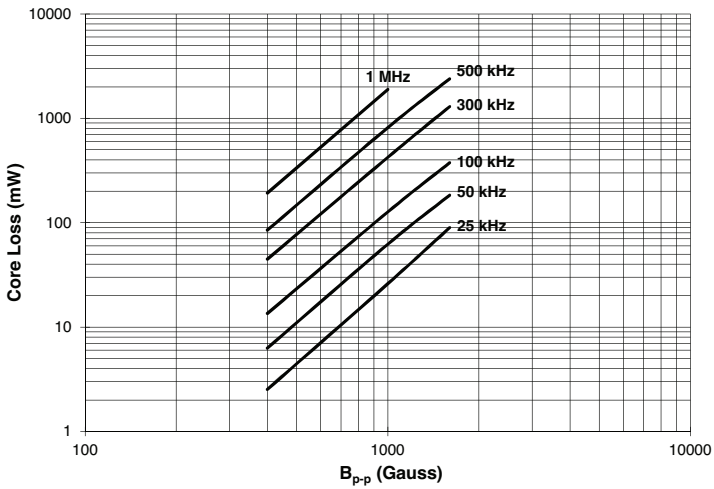


Part marking: HCM1A1707, XXX=inductance value in uH, R=decimal point. If no R is present then last character equals number of zeros.  
 xxx=Lot code  
 All soldering surfaces to be coplanar within 0.1 millimeters  
 DCR measured from point "a" to point "b"  
 Color: Grey  
 Do not route traces or vias underneath the inductor

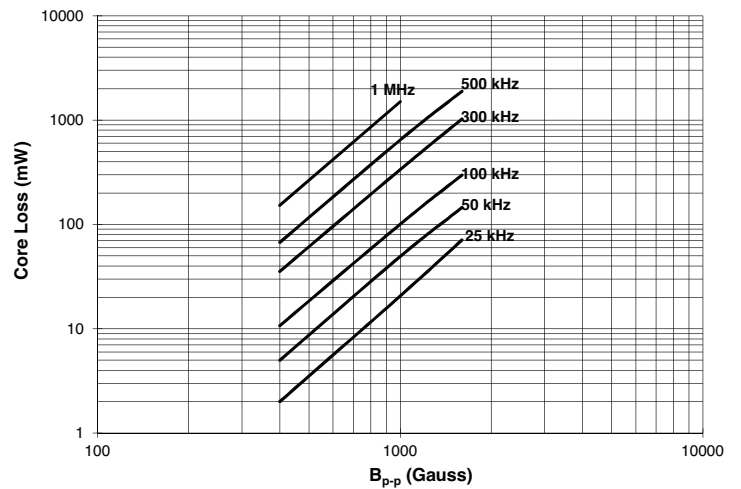


Core loss vs  $B_{p-p}$

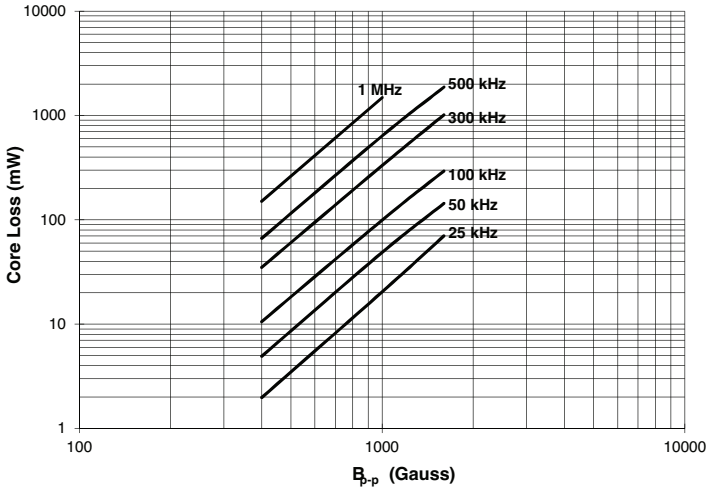
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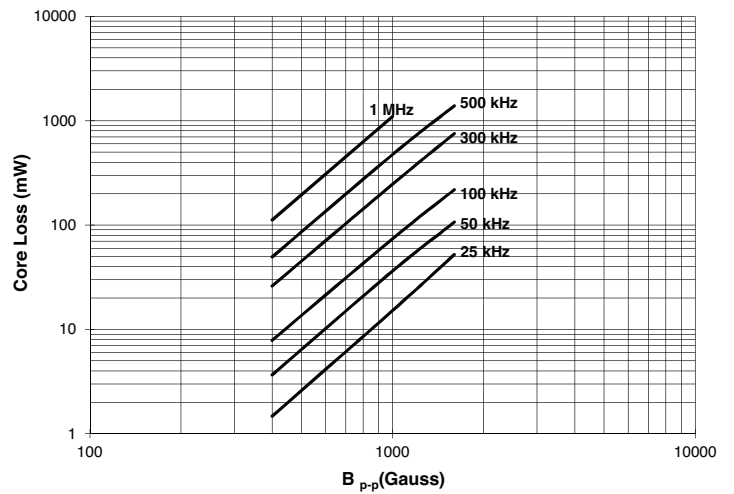
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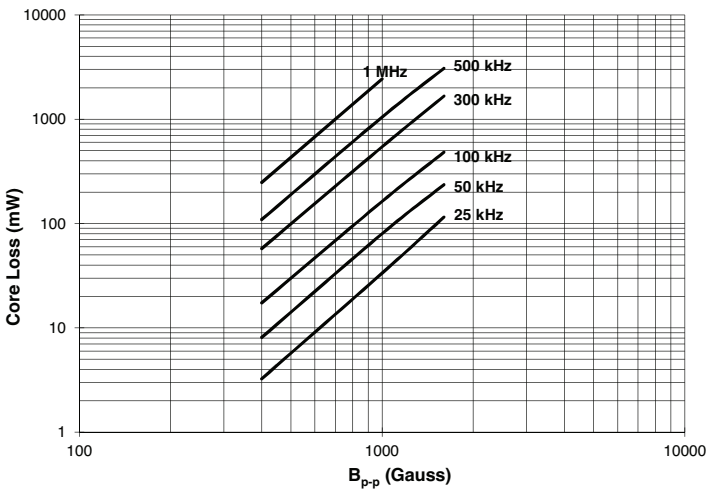
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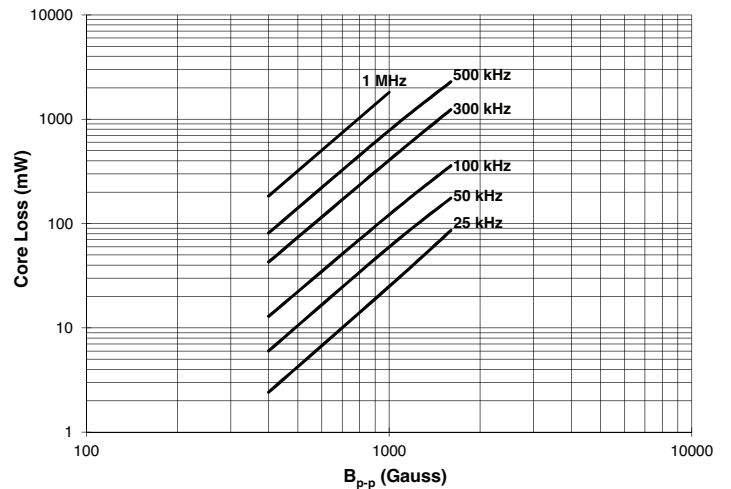
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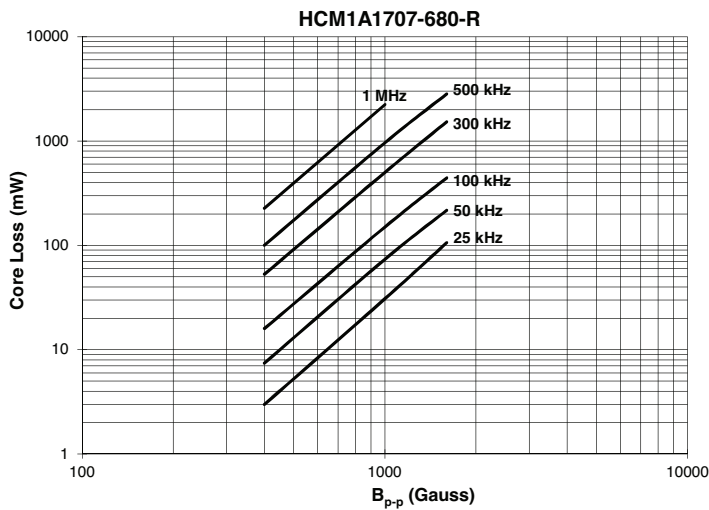
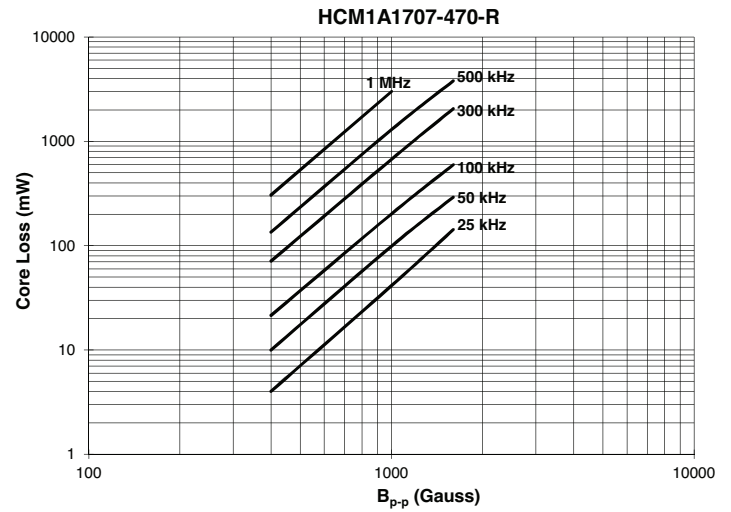
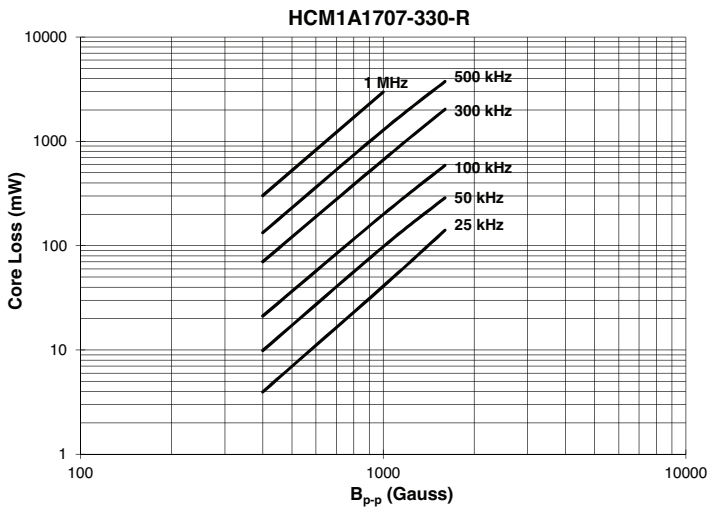
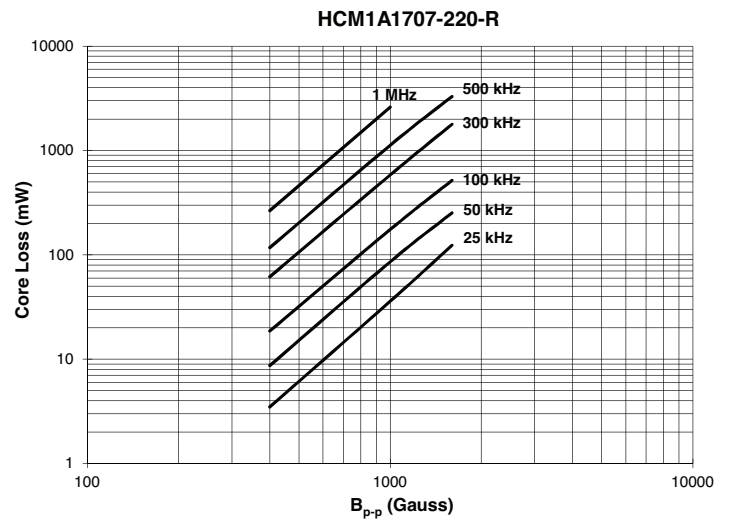
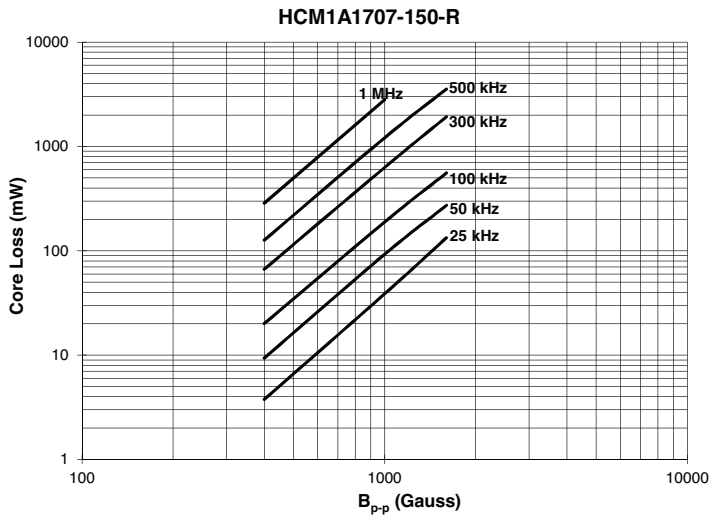
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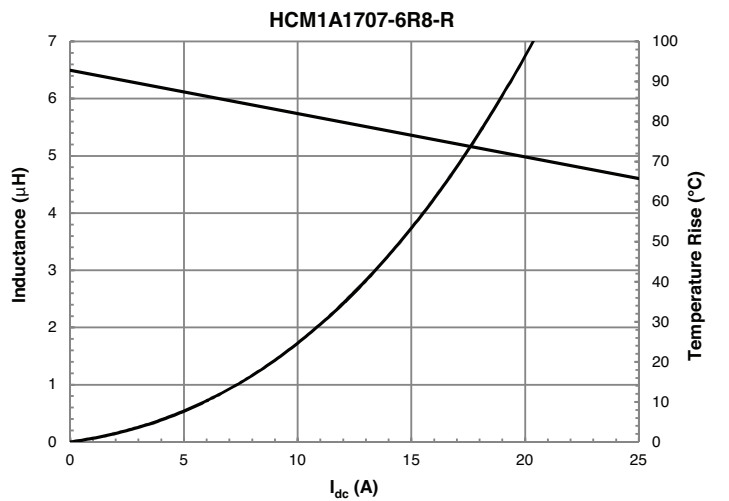
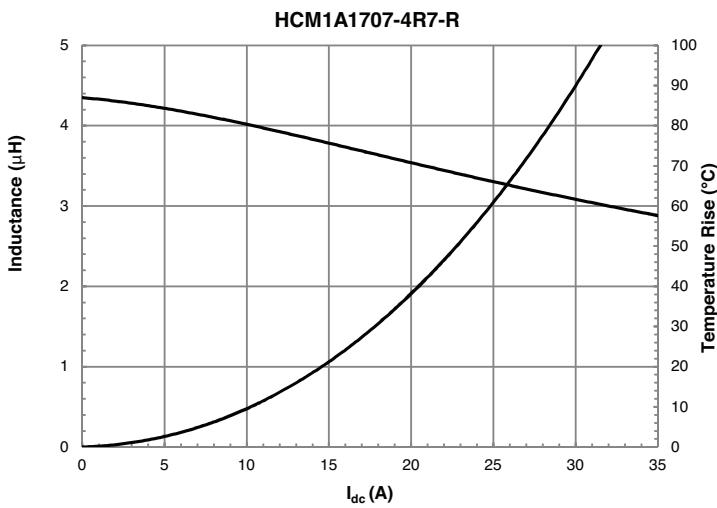
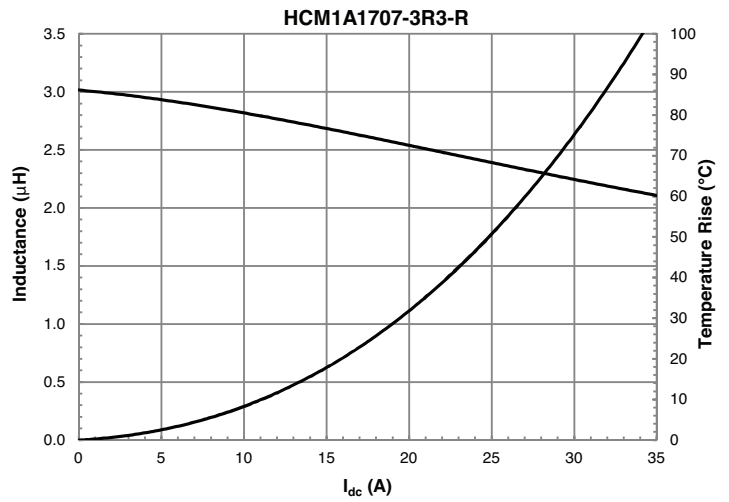
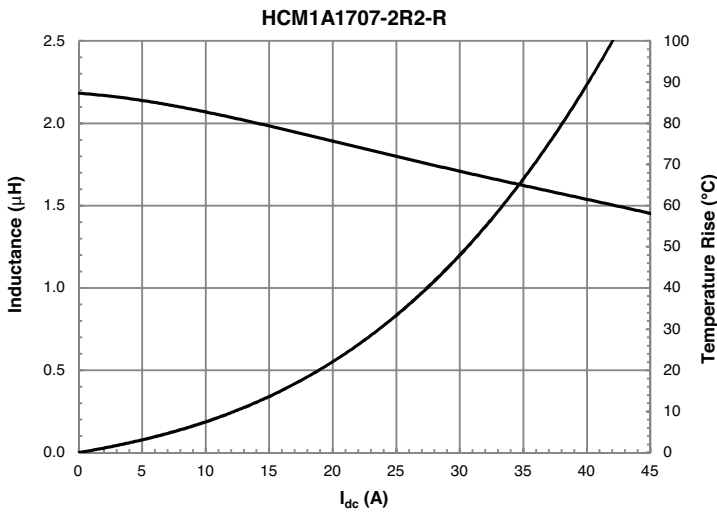
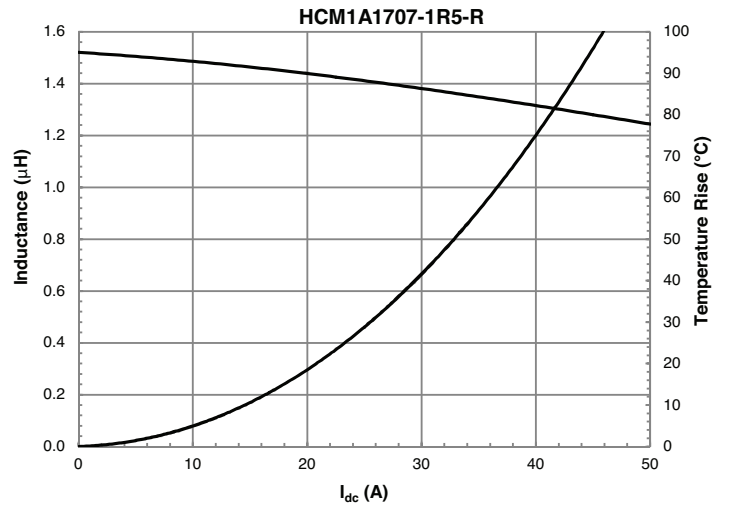
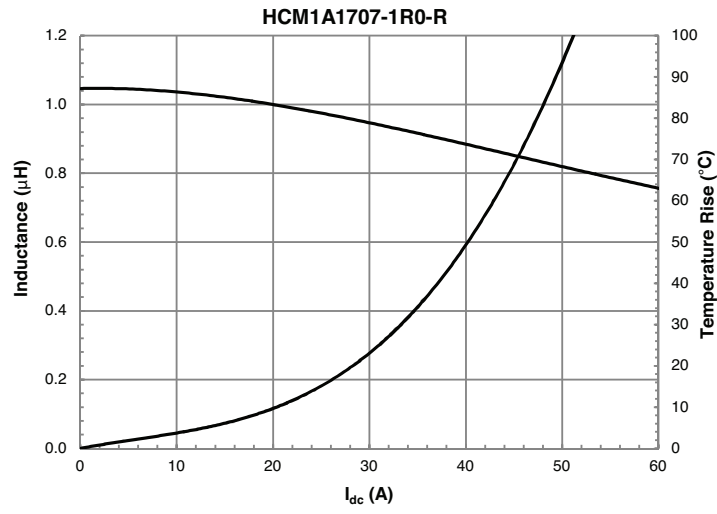
HCM1A1707-100-R



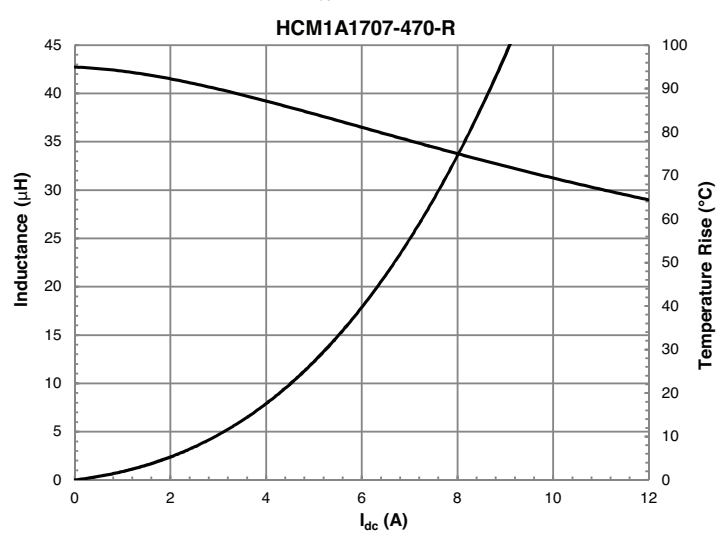
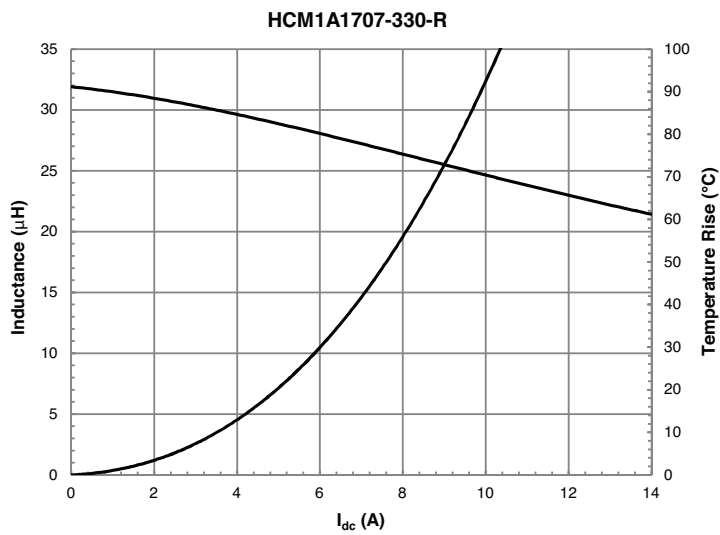
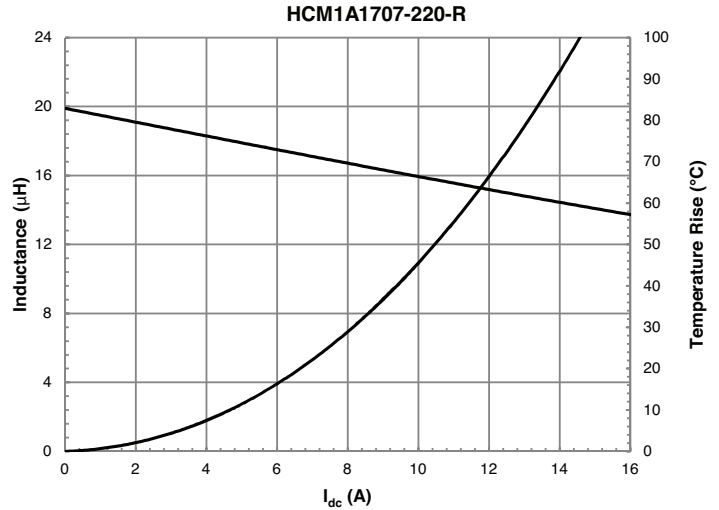
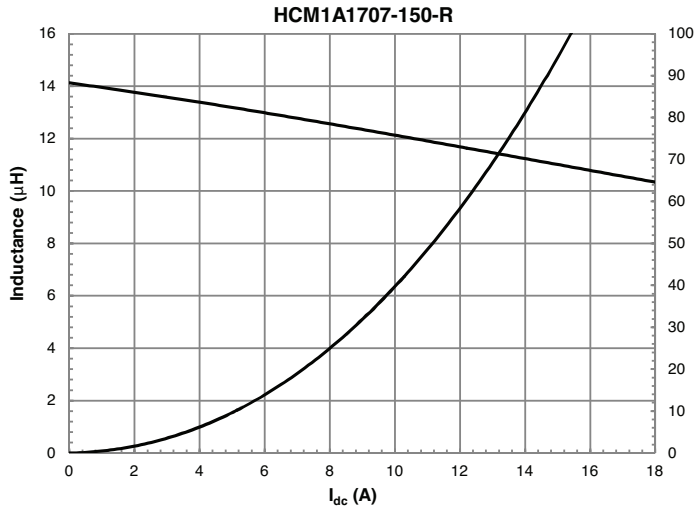
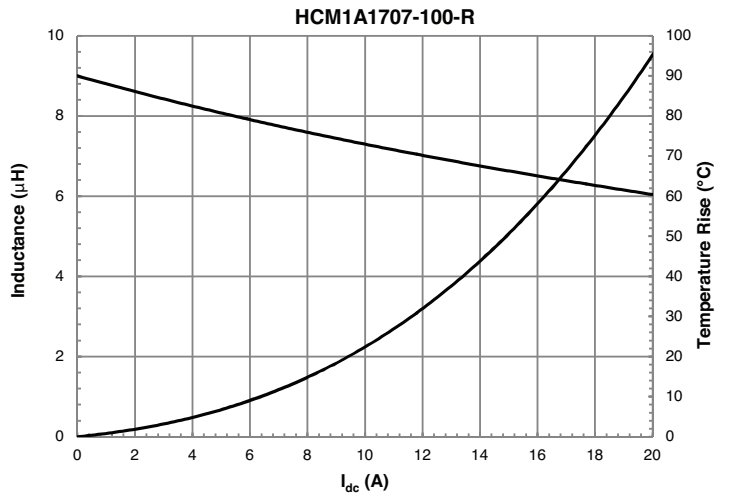
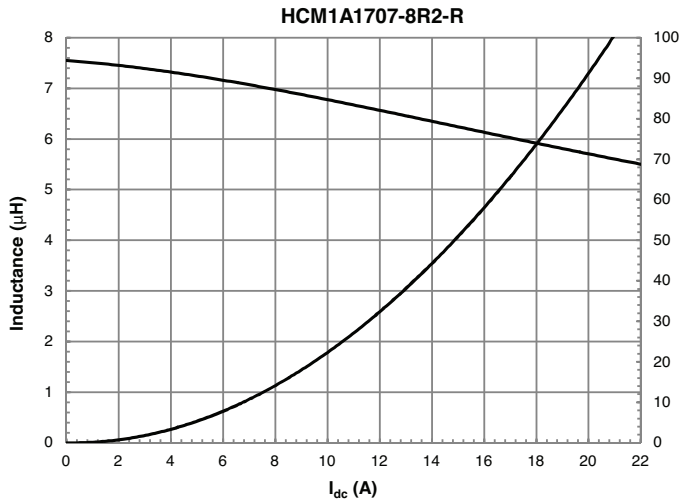
Core loss vs  $B_{p-p}$



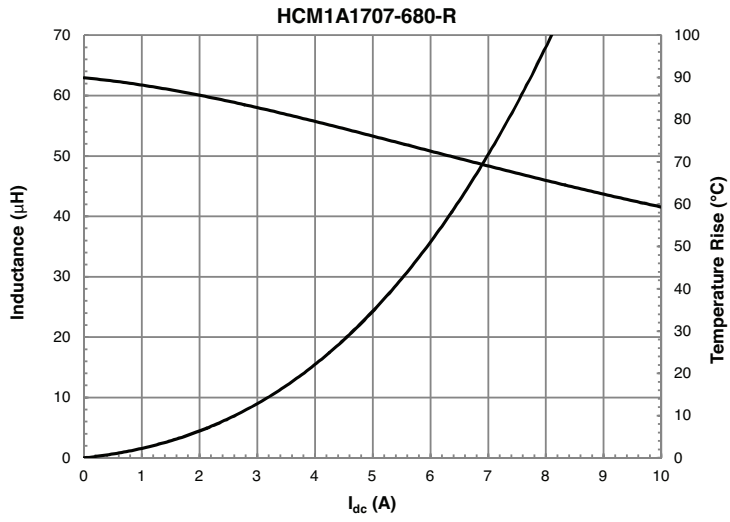
Inductance and temperature rise vs. current



Inductance and temperature rise vs. current

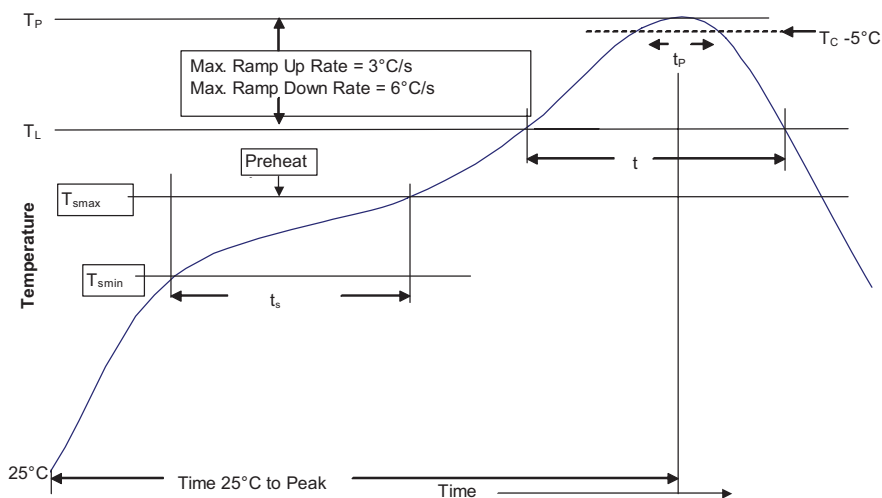


**Inductance and temperature rise vs. current**





**Solder reflow profile**



**Table 1 - Standard SnPb Solder (T<sub>c</sub>)**

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> ≥350
<2.5mm)	235°C	220°C
≥2.5mm	220°C	220°C

**Table 2 - Lead (Pb) Free Solder (T<sub>c</sub>)**

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm <sup>3</sup> >2000
<1.6mm	260°C	260°C	260°C
1.6 - 2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

**Reference JDEC J-STD-020**

Profile Feature	Standard SnPb Solder	Lead (Pb) Free Solder
Preheat and Soak		
• Temperature min. (T <sub>smin</sub> )	100°C	150°C
• Temperature max. (T <sub>smax</sub> )	150°C	200°C
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	60-120 Seconds	60-120 Seconds
Average ramp up rate T <sub>smax</sub> to T <sub>p</sub>	3°C/ Second Max.	3°C/ Second Max.
Liquidous temperature (T <sub>L</sub> )	183°C	217°C
Time at liquidous (t <sub>L</sub> )	60-150 Seconds	60-150 Seconds
Peak package body temperature (T <sub>p</sub> )*	Table 1	Table 2
Time (t <sub>p</sub> )** within 5 °C of the specified classification temperature (T <sub>c</sub> )	20 Seconds**	30 Seconds**
Average ramp-down rate (T <sub>p</sub> to T <sub>smax</sub> )	6°C/ Second Max.	6°C/ Second Max.
Time 25°C to Peak Temperature	6 Minutes Max.	8 Minutes Max.

\* Tolerance for peak profile temperature (T<sub>p</sub>) is defined as a supplier minimum and a user maximum.  
\*\* Tolerance for time at peak profile temperature (t<sub>p</sub>) is defined as a supplier minimum and a user maximum.

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