

Product Data Sheet 8454/2 H4P

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The engineer's choice



8454/2 H4P

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1 General

Fan type	Fan	
Rotating direction looking at rotor	Counterclockwise	
Airflow direction	Air outlet over struts	
Bearing system	Ball bearing	
Mounting position - shaft	Any	

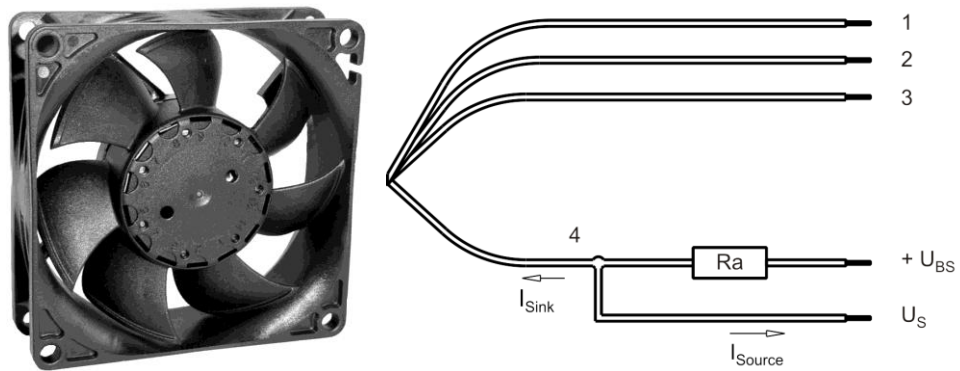
2 Mechanics

2.1 General

Width	80,0 mm	
Height	80,0 mm	
Depth	25,0 mm	
Mass	0,110 kg	
Housing material	Plastic	
Impeller material	Plastic	
Max. torque when mounted across both mounting flanges	Wire outlet corner: 30 Ncm Remaining corners: 50 Ncm	
Screw size	ISO 4762 - M4 degreased, without an additional brace and without washer	

2.2 Connections

Electrical connection	Wires	
Lead wire length	L = 310 mm	
Tolerance	+/- 10,0 mm	
Wire size (AWG)	24	
Insulation diameter	1,55 mm	



Wire	Color	Operation
1	red	+ UB
2	blue	- GND
3	violet	PWM
4	white	Tacho

The auxiliaries shown on the schematic diagram (which are required for the intended use) are not part of our delivery.

3 Operating Data

3.1 Operating Data - Electrical Interface - Input

Control input	PWM
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Features

Input type	Open collector	
PWM - Frequency		1 kHz - 30 kHz typical: 5 kHz

Characteristics	<p style="text-align: center;">Lüfter / Fan Kunde / Customer</p>																								
Schematics	<table border="1"> <caption>Approximate data points from the speed vs. PWM graph</caption> <thead> <tr> <th>PWM [%]</th> <th>Speed [1/min]</th> </tr> </thead> <tbody> <tr><td>0</td><td>0</td></tr> <tr><td>10</td><td>1500</td></tr> <tr><td>20</td><td>2000</td></tr> <tr><td>30</td><td>2500</td></tr> <tr><td>40</td><td>3000</td></tr> <tr><td>50</td><td>3500</td></tr> <tr><td>60</td><td>4000</td></tr> <tr><td>70</td><td>4500</td></tr> <tr><td>80</td><td>5000</td></tr> <tr><td>90</td><td>6500</td></tr> <tr><td>100</td><td>6500</td></tr> </tbody> </table>	PWM [%]	Speed [1/min]	0	0	10	1500	20	2000	30	2500	40	3000	50	3500	60	4000	70	4500	80	5000	90	6500	100	6500
PWM [%]	Speed [1/min]																								
0	0																								
10	1500																								
20	2000																								
30	2500																								
40	3000																								
50	3500																								
60	4000																								
70	4500																								
80	5000																								
90	6500																								
100	6500																								

3.2 Electrical Operating Data

Measurement conditions: Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C; Motor axis horizontal; warm-up time before measuring 5 minutes (unless otherwise specified). In the intake and outlet area should not be any solid obstruction within 0,5 m.

$\Delta p = 0$: corresp. to free air flow (see section 3.5)

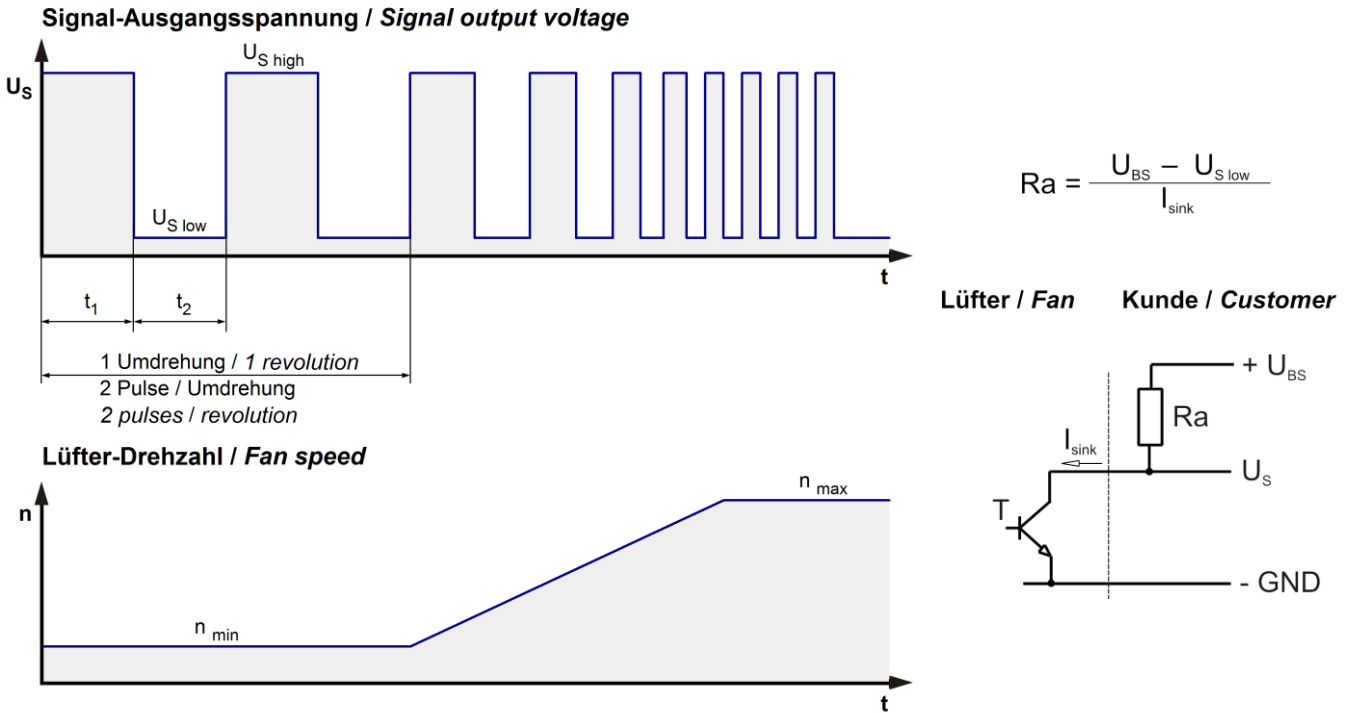
I: corresp. to arithm. mean current value

Name	Condition
PWM 0001	PWM: 100 %; f: 5 kHz

Features	Condition	Symbol	Values		
Voltage range		U	20 V		26,4 V
Nominal voltage		U_N		24,0 V	
Power consumption	$\Delta p = 0$	P	4,9 W	6,8 W	7,1 W
Tolerance	PWM 0010		+/- 17,5 %	+/- 17,5 %	+/- 25,0 %
Current consumption	$\Delta p = 0$	I	245 mA	280 mA	270 mA
Tolerance	PWM 0010		+/- 17,5 %	+/- 17,5 %	+/- 25,0 %
Speed	$\Delta p = 0$	n	5.550 1/min **)	6.200 1/min **)	6.200 1/min **)
Tolerance	PWM 0010				
Starting current consumption				1.350 mA	

3.3 Operating Data - Electrical Interface - Output

Tacho type	/2 (open collector)
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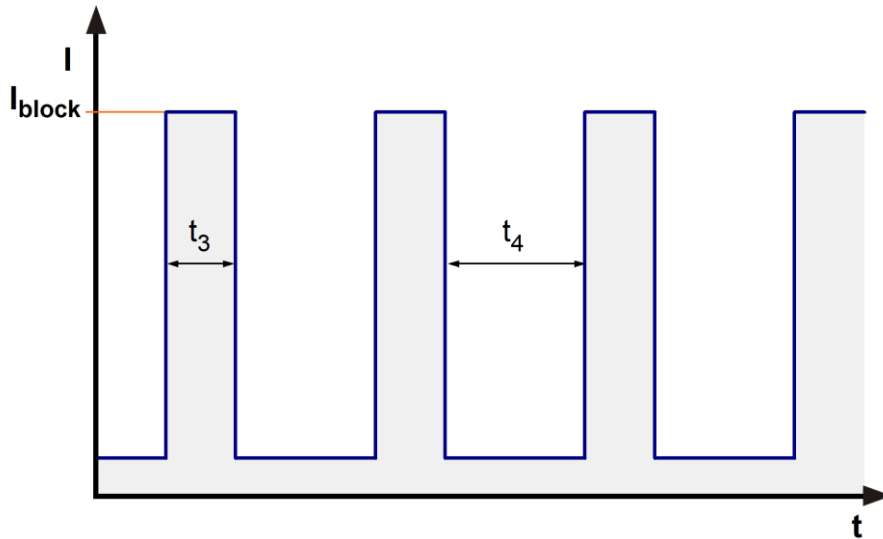


Features	Note	Values
Tacho operating voltage	U_{BS}	$\leq 60\text{ V}$
Tacho signal Low	$U_{S\ low}$	$\leq 0,4\text{ V}$
Tacho signal High	$U_{S\ high}$	$\leq 60\text{ V}$
Maximum sink current	I_{sink}	$\leq 4\text{ mA}$
External resistor	External resistor R_a from U_{BS} to U_S required. All voltages measured to GND.	
Tacho frequency	$(2 \times n) / 60$	207 Hz
Tacho isolated from motor	No	
Slew rate		$\Rightarrow 0,5\text{ V/us}$

n = revolutions per minute (1/min)

3.4 Electrical Features

Electronic function	Speed-Controlled	
Reversed polarity protection	Rectifying diode	
Max. residual current at U_N	$I_F \leq 1 \text{ mA}$	
Locked rotor protection	Auto restart	
Locked rotor current at U_N	I_{block} approx. 1.350 mA	
Clock signal at locked rotor	t_3 / t_4 typical: 0,5 s / 10 s	



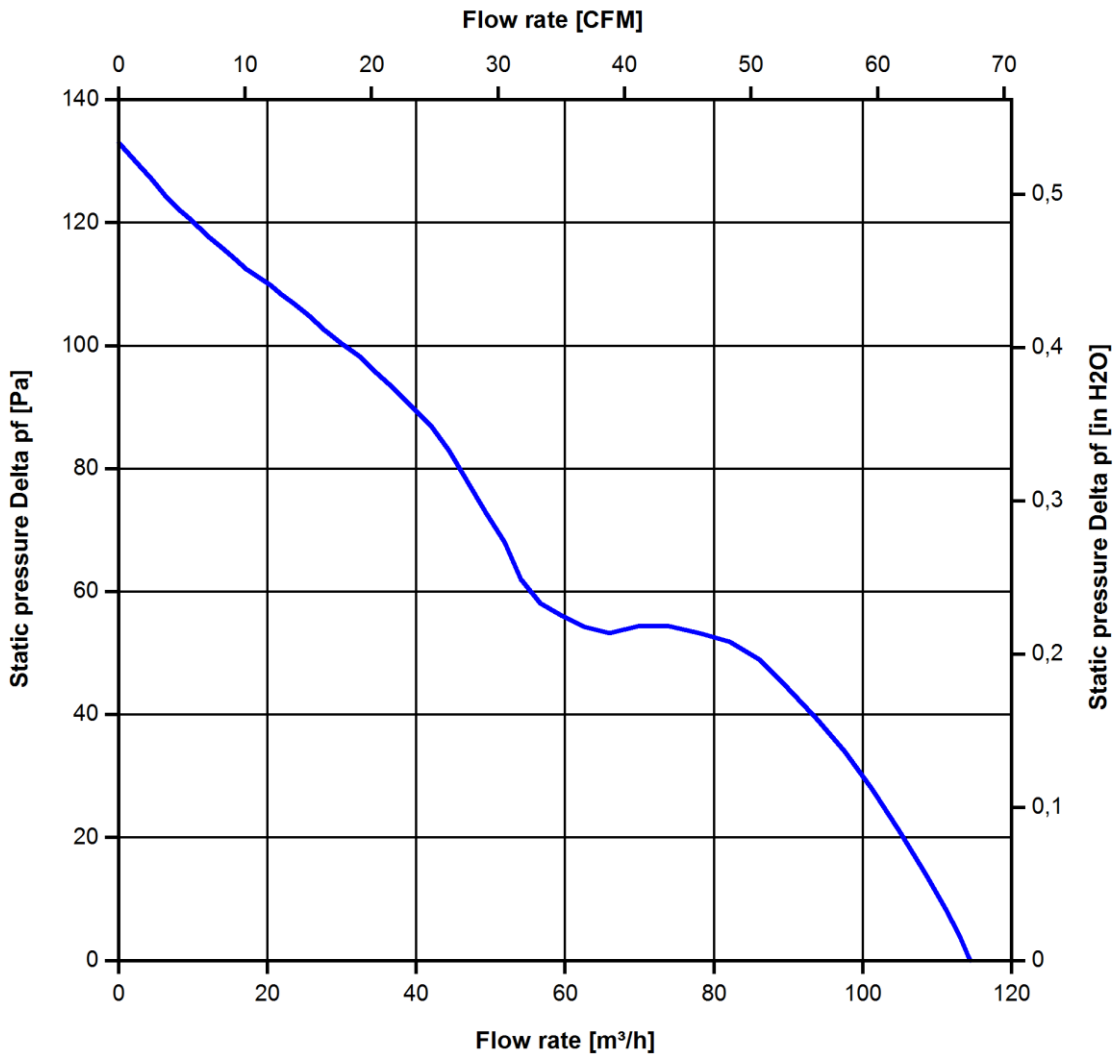
3.5 Aerodynamics

Measurement conditions: Measured with a double chamber intake rig acc. to DIN EN ISO 5801.
 Normal air density = 1,2 kg/m³; Temperature 23°C +/- 3°C;
 In the intake and outlet area should not be any solid obstruction within 0,5 m.
 The information is only valid under the specified test conditions and may be changed by the installation conditions. If there are deviations from the standard test conditions, the characteristic values must be checked under the installed conditions.

a.) Operation condition:

6.200 1/min at free air flow	PWM 100 %; f: 5 kHz		
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Max. free-air flow ($\Delta p = 0 / \dot{V} = \text{max.}$)	115,0 m ³ /h
Max. static pressure ($\Delta p = \text{max.} / \dot{V} = 0$)	133 Pa



3.6 Sound Data

Measurement conditions: Sound pressure level: 1 Meter distance between microphone and the air intake.
 Sound power level: Acc. to DIN 45635 part 38 (ISO 10302)
 Measured in a semianchoic chamber with a background noise level of Lp(A) < 5 dB(A)
 For further measurement conditions see section 3.5

a.) Operation condition:

6.200 1/min at free air flow	PWM 100 %; f: 5 kHz	PWM min.:	PWM max.:
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Optimal operating point	94,0 m3/h @ 36 Pa	
Sound power level at the optimal operating point	6,4 bel(A)	
Sound pressure level at free air flow, measured in rubber bands	50,0 dB(A)	

4 Environment

4.1 General

Min. permitted ambient temperature TU min.	-20 °C	
Max. permitted ambient temperature TU max.	70 °C	
Min. permitted storage temperature TL min.	-40 °C	
Max. permitted storage temperature TL max.	80 °C	

4.2 Climatic Requirements

Humidity requirements	humid heat, constant; according to DIN EN 60068-2-78, 14 days	
Water exposure	None	
Dust requirements	None	
Salt fog requirements	None	

Permitted application area:

The product is intended for use in sheltered rooms with controlled temperature and controlled humidity. Directly exposure to water must be avoided.

Pollution degree 1 (according DIN EN 60664-1)

There is either no pollution or it occurs only dry, non-conductive pollution. The pollution has no negative impact. Please require severity levels and specification parameters from the responsible development departments.

5 Safety

5.1 Electrical Safety

Dielectric strength DIN EN 60950 (VDE 0805) and DIN EN 60335 (VDE 0700) A.) Type test Measuring conditions: After 48h of storage at 95% R.H. and 25°C. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Min.	
B.) Routine test Measuring conditions: At indoor climate. No arcing or breakdown is allowed! All connections together to ground.	500 VAC / 1 Sec.	
Isolation resistance Measuring conditions: After 48h of storage at 95% R.H. and 25°C measured with U=500 VDC for 1 min.	RI > 10 MOhm	
clearance / creepage distance	1,0 mm / 1,2 mm	
Protection class	III	

5.2 Approval Tests

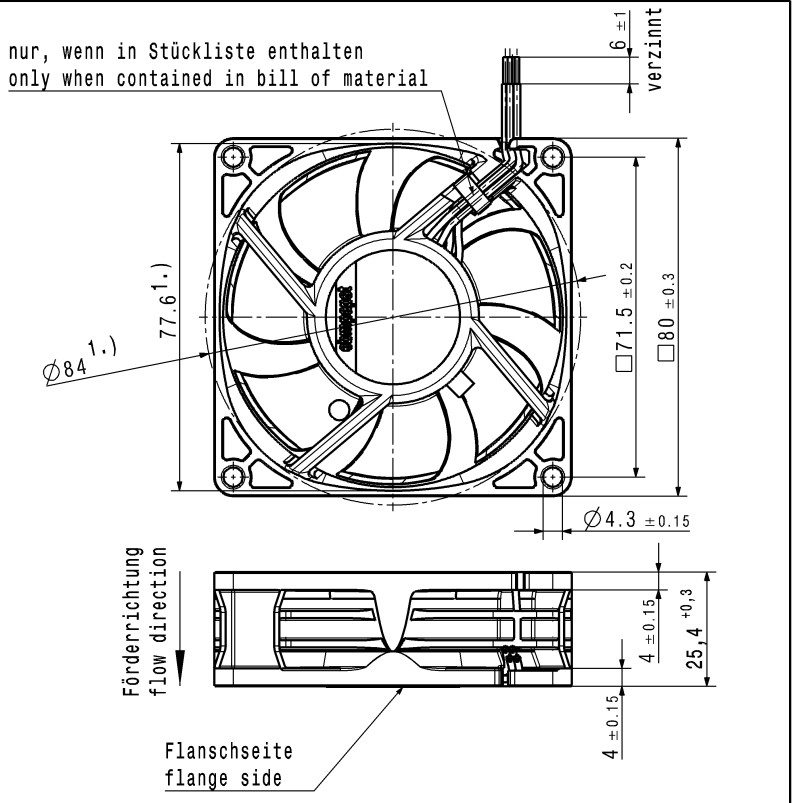
CE	EC Declaration of Conformity	Yes
EAC	Eurasian Conformity	Yes
UL	Underwriters Laboratories	Yes / UL audited by CSA according to UL507, Electric Fans
VDE	Association for Electrical, Electronic and Information Technologies	Yes / Approval acc. to EN 60950 (VDE 0805) - Information technology equipment
CSA	Canadian Standards Association	Yes / C22.2 No. 113 Fans and Ventilators
CCC	China Compulsory Certification	Not applicable

6 Reliability

6.1 General

Life expectancy L10 at TU = 40 °C	60.000 h	
Life expectancy L10 at TU max.	30.000 h	
Life expectancy L10 acc. to IPC 9591 at TU = 40 °C	102.500 h	

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1.) Maße für Montagewand
 1.) dimension for worktop mounting
 Länge und Anzahl der Litzen siehe Produktspezifikation.
 Length and number of the wires, look at the product specification.
 Kein Axialspiel bei Kugellager durch Federausgleich.
 No axial clearance of ball bearings conditional on a pre-load spring.

SAP-Status/State		Änd.-Nr./ Change-No.		CATIA-System-Version/ CATIA-System-Version		CAD-Umgebung/ CAD-Environment		Werkstoff / Material:		Volumen / Volume (cm ³):	
		Datum		Name		Artikel / Title:		Zchg.-Nr. / Drawing No:		Ers.f.Zchg. / Replaces:	
Tolerierung / Tolerances:		Bearth./ Origin		Sepr./ Checked		Freig./ Released				Dokumenttyp / Type of Document	
Allgemeintoleranzen / Gen. Tolerances:				Teilnummer / Part Number		Index / Index		Format / Size:		Maßstab/Scale	
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