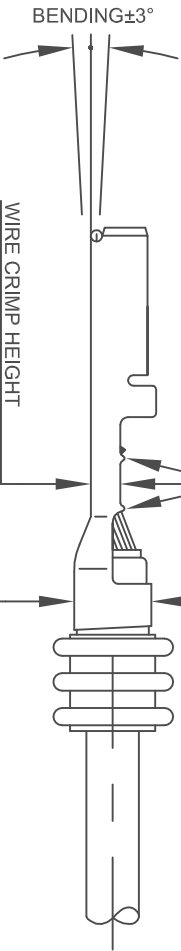
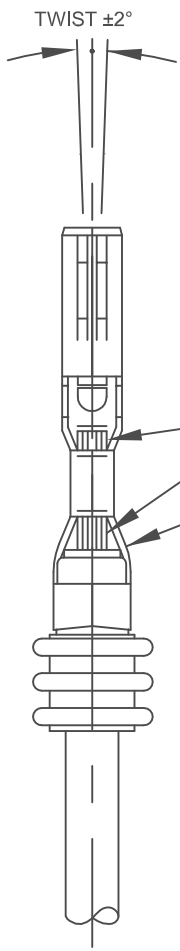
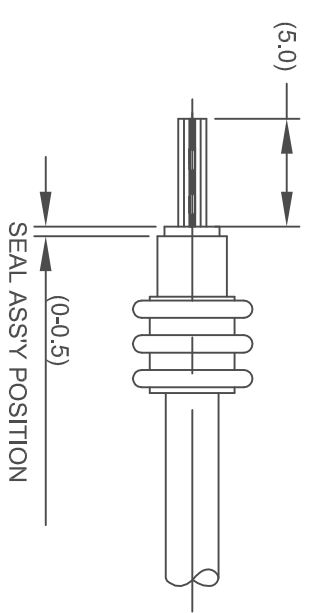


KEEP THE WIRE TO APPEAR

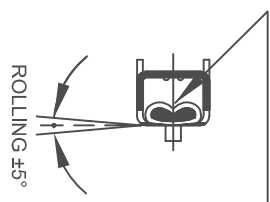
BE SURE NOT TO ENCROACH THE INSULATION BY WIRE BAREL



WIRE STRIP LENGTH



SEAM MUST BE CLOSED WIRE MUST NOT BE EXPOSED



INS. DIA.	WIRE SEAL NO.	COLOR	APPLICATOR PARTS NO.		
			WIRE CRIMPER	INS. CRIMPER	ANVIL
1.7-2.1	570-260-001	BLACK	B086-1	B086-2A	B086-5
2.1-2.7	570-260-002 570-260-003	BLUE			

WIRE SIZE	WIRE CRIMP HEIGHT	CRIMP STRENGTH	INS. DIA.	INS. CRIMP HEIGHT
AWG# 22	0.82 $\pm$ 0.04	4 kgf MIN.	APPROX. 1.7	(3.0)
AWG# 20	0.85 $\pm$ 0.04	7 kgf MIN.	APPROX. 2.2	(3.4)
			APPROX. 2.7	(3.8)

MATERIAL: BRASS (t=0.25)  
WIRE RANGE: AWG#20-#22

INS. DIA.: 1.7-2.7  
UNIT: mm

TITLE		TOLERANCE UNLESS NOTED		ACAD REFERENCE NO.	WATERPF
570 SERIES, FEMALE CRIMP DETAIL		DIMENSION	TOLERANCE	DRAWN: F. JAWDI	DATE: SEPT.01,99
.00	+	-	-	CHECKED:	DATE:
.000	+	-	-	SCALE: N.T.S	SHEET 1 OF 1
ANGULAR	+	-	-	DRAWING NUMBER	ISSUE
				570-290-721	1

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