



NOTE

- 1) THREAD DIMENSIONS BELOW MARKED WITH AN ASTERISK (*) INDICATE METRIC THREAD.
- 2) OTHER DIMENSIONS/THREAD COMBINATIONS AVAILABLE; CONSULT FACTORY.
- 3) MATERIAL USED: (a) BRASS WITH NICKEL PLATING. (b) C1020 STEEL WITH NICKEL PLATING.
- 4) MAX TORQUE ALLOWED: 2.3Kg-cm (BRASS STANDOFF) REQUIRED INSTALL TORQUE: 1.1Kg-cm REQUIRED REMOVAL TORQUE: 1.0Kg-cm
- 5) MAX TORQUE ALLOWED: 8.0Kg-cm (STELL STANDOFF)

THREADED STANDOFF PART NUMBER	"A"	"B" REF	"C"	"D"	MATERIAL USED SEE NOTE 3	THREAD NOTE
621-250-103-115	.220	.173	.393	.165	(a)	UNIFIED
621-250-104-115	.189	.276	.465	.134	(a)	UNIFIED
621-250-105-115	.220	.260	.480	.165	(a)	UNIFIED
621-250-106-115	.220	.119	.339	.165	(a)	UNIFIED
621-250-107-115	.244	.260	.504	.181	(a)	UNIFIED
621-250-108-115	.189	.197	.386	.134	(a)	UNIFIED
621-250-109-115	.189	.473	.664	.134	(a)	UNIFIED
621-250-110-115	.189	.276	.465	.134 *	(a)	#4-40 UNC SHAFT M3 X 0.5 HOLE
621-250-111-115	.220	.260	.480	.165 *	(a)	M3 SHAFT M3 X 0.5 HOLE
621-250-112-115	.189	.250	.439	.134	(a)	UNIFIED
621-250-113-115	.150	.280	.430	.080	(a)	UNIFIED
621-250-114-115	.220	.145	.365	.165	(a)	UNIFIED
621-250-115-115	.189	.315	.504	.134	(a)	UNIFIED
621-250-116-115	.189	.291	.480	.134	(a)	UNIFIED
621-250-117-115	.189	.276	.465	.134	(a)	#4-40 UNC SHAFT M2 X 0.5 HOLE
621-250-118-115	.150	.280 MAX	.430	.115±.005	(b)	UNIFIED
621-250-119-115	.189	.276	.465	.134	(a)	UNIFIED
621-250-120-115	.220±.005	.217±.005	.437	.165	(a)	UNIFIED
621-250-121-115	.189	.276	.465	.134	(a)	#4-40 UNC SHAFT M2 X 0.4 HOLE
621-250-122-115	.189	.235	.424	.134	(a)	UNIFIED
621-250-123-115	.250	.313	.563	.156	(a)	UNIFIED
621-250-124-115	.310	.500	.810	.156	(a)	UNIFIED
621-250-125-115	.210	.500	.710	.156	(a)	UNIFIED
621-250-126-115	.189	.276	.465	.134	(b)	UNIFIED
621-250-127-115	.189	.276	.465	.134	(b)	UNIFIED
621-250-128-115	.210	.540	.750	.156	(b)	UNIFIED

* SUBMINIATURE

RECOMMENDED DISPOSITION OF STOCK (PRIOR ISSUE PARTS)	<input type="checkbox"/> SCRAP <input type="checkbox"/> REWORK <input type="checkbox"/> SEE ENGINEERING MEMO	<input type="checkbox"/> INSPECT <input type="checkbox"/> USE AS IS <input type="checkbox"/> SEE ENGINEERING MEMO
ISSUE NUMBER	ORIGINAL	
①	P/N 621-250-114-115 ADDED. F.BRIONES MAY 3/99	
②	P/N 621-250-121-115 ADDED. P. ZHANG JUNE 14/99	
③	P/N 621-250-122-115 ADDED. D.A.N. MAY 18, 01	
④	P/N 621-250-123-115 ADDED. F.BRIONES FEB.25/03	
⑤	P/N 621-250-124-115 AND 621-250-125-115 ADDED. F.BRIONES NOV.07/05	
⑥	P/N 621-250-126-115 ADDED. F.BRIONES APR.13/06	
⑦	P/N 621-250-127-115 ADDED. R.BLAKEYLY MAY 23/06	
⑧	P/N 621-250-128-115 ADDED. F.BRIONES JAN 06/07	
⑨	NOTE 5 ADDED. F.BRIONES JAN 26/07	

SUBMINIATURE "D" MOUNTING HARDWARE
621 SERIES

TOLERANCE UNLESS NOTED DIMENSION TOLERANCE .00 ± .010 .0000 ± .0000 ANGULAR ±	DRAWING NOTES: 1) DO NOT SCALE DRAWINGS. 2) INCLUDE THICKNESS OF PLATING. 3) ALL SCREW THREADS TO BE CLASS 2 FIT (AMSTD) UNLESS OTHERWISE SPECIFIED.	THIRD ANGLE PROJECTION
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DRAWN: J. CHOW CHECKED: EDAC USE:	DATE: AUG 9/96 DATE: SHEET 2 OF 3	ISSUE 26

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