

SAFETY DATA SHEET

Optically Clear Flame Retardant Polyurethane Resin UR5641, Part A

According to Regulation (EC) No 1907/2006, Annex II, as amended.Commission Regulation (EU) No 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking			
1.1. Product identifier			
Product name	Optically Clear Flame Retardant Polyurethane Resin UR5641, Part A		
Product number	UR5641A, EUR5641RP250G, EUR5641K5K, ZE		
1.2. Relevant identified uses	of the substance or mixture and uses advised against		
Identified uses	Resin.		
Uses advised against	No specific uses advised against are identified.		
1.3. Details of the supplier of	the safety data sheet		
Supplier	ELECTROLUBE. A division of HK WENTWORTH LTD ASHBY PARK, COALFIELD WAY, ASHBY DE LA ZOUCH, LEICESTERSHIRE LE65 1JR UNITED KINGDOM +44 (0)1530 419600 +44 (0)1530 416640 info@hkw.co.uk		
1.4. Emergency telephone number			
Emergency telephone	+44 1865 407333		
SECTION 2: Hazards identification			
2.1. Classification of the substance or mixture			
Classification (EC 1272/2008	<u> </u>		
Physical hazards	Not Classified		
Health hazards	Eye Irrit. 2 - H319		
Environmental hazards	Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410		
2.2. Label elements Pictogram			
Signal word	Warning		
Hazard statements	H319 Causes serious eye irritation. H410 Very toxic to aquatic life with long lasting effects.		

Precautionary statements	 P264 Wash contaminated skin thoroughly after handling. P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice/ attention. P501 Dispose of contents/ container in accordance with national regulations.
Supplementary precautionary	P391 Collect spillage

Supplementary precautionary P391 Collect spillage. statements

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

3.2. Mixtures	3.2. Mixtures			
4-tert-butylphenyl diphenyl phos phenyl phosphate triphenyl phos		30	0-60%	
CAS number: —	EC number: 700-990-0			
M factor (Acute) = 1	M factor (Chronic) = 1			
Classification Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410				
trimethoxyvinylsilane			1-5%	
CAS number: 2768-02-7	EC number: 220-449-8	REACH registration number: 01- 2119513215-52-XXXX		
Classification Eye Dam. 1 - H318				
1-Methoxy-2-propanol			<19	
CAS number: 107-98-2	EC number: 203-539-1	REACH registration number: 01- 2119457435-35-XXXX		
Classification				
Flam. Liq. 3 - H226				

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Get medical attention immediately. Show this Safety Data Sheet to the medical personnel.
Inhalation	Remove affected person from source of contamination. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Place unconscious person on their side in the recovery position and ensure breathing can take place.

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or milk to drink. Stop if the affected person feels sick as vomiting may be danger	o ir s u p p	on comfortable for breathing. Place unconscious person on their side in the recovery on and ensure breathing can take place. Maintain an open airway. Loosen tight clothing

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

рі	escribed in this safety data sheet. Wash thoroughly after dealing with a spillage. Ensure rocedures and training for emergency decontamination and disposal are in place. Do not buch or walk into spilled material.
6.2. Environmental precautions	
a	void discharge into drains or watercourses or onto the ground. Avoid discharge to the quatic environment. Large Spillages: Inform the relevant authorities if environmental pollution ccurs (sewers, waterways, soil or air).
6.3. Methods and material for con	ntainment and cleaning up
in If if Fl at se se v u lic	Vear protective clothing as described in Section 8 of this safety data sheet. Clear up spills nmediately and dispose of waste safely. Approach the spillage from upwind. Small Spillages: if the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable vaste disposal container. Large Spillages: If leakage cannot be stopped, evacuate area. Tush spilled material into an effluent treatment plant, or proceed as follows. Contain and bsorb spillage with sand, earth or other non-combustible material. Place waste in labelled, ealed containers. Clean contaminated objects and areas thoroughly, observing nvironmental regulations. The contaminated absorbent may pose the same hazard as the pilled material. Flush contaminated area with plenty of water. Wash thoroughly after dealing <i>v</i> ith a spillage. Dangerous for the environment. Do not empty into drains. Dispose of waste to censed waste disposal site in accordance with the requirements of the local Waste Disposal outhority.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage		
7.1. Precautions for safe h	andling	
Usage precautions	Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Avoid discharge to the aquatic environment. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.	
Advice on general occupational hygiene	Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Wash at the end of each work shift and before eating, smoking and using the toilet. Change work clothing daily before leaving workplace.	
7.2. Conditions for safe storage, including any incompatibilities		
Storage precautions	Store away from incompatible materials (see Section 10). Store in accordance with local regulations. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.	
Storage class	Miscellaneous hazardous material storage.	

7.3. Specific end use(s)

Specific end use(s)

The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits

1-Methoxy-2-propanol

Long-term exposure limit (8-hour TWA): WEL 100 ppm 375 mg/m³ Short-term exposure limit (15-minute): WEL 150 ppm 560 mg/m³ Sk

WEL = Workplace Exposure Limit Sk = Can be absorbed through the skin.

8.2. Exposure controls

Protective equipment



Appropriate engineering controls	Provide adequate ventilation. Personal, workplace environment or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Use process enclosures, local exhaust ventilation or other engineering controls as the primary means to minimise worker exposure. Personal protective equipment should only be used if worker exposure cannot be controlled adequately by the engineering control measures. Ensure control measures are regularly inspected and maintained. Ensure operatives are trained to minimise exposure.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Personal protective equipment for eye and face protection should comply with European Standard EN166. Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn if a risk assessment indicates skin contact is possible. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with European Standard EN374. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.
Other skin and body protection	Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible.
Hygiene measures	Provide eyewash station and safety shower. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Clean equipment and the work area every day. Good personal hygiene procedures should be implemented. Wash at the end of each work shift and before eating, smoking and using the toilet. When using do not eat, drink or smoke. Preventive industrial medical examinations should be carried out. Warn cleaning personnel of any hazardous properties of the product.

Respiratory protection	Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN136.
Environmental exposure controls	Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties		
Appearance	Liquid.	
Colour	Clear.	
Odour	Not known.	
рН	Not available.	
Melting point	Not available.	
Initial boiling point and range	Not available.	
Flash point	Not available.	
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Upper/lower flammability or explosive limits	Not available.	
Vapour pressure	Not available.	
Vapour density	Not available.	
Bulk density	1.14 kg/l	
Solubility(ies)	Not available.	
Partition coefficient	Not available.	
Auto-ignition temperature	Not available.	
Decomposition Temperature	Not available.	
Viscosity	250 mPa s @ 23°C	
Explosive properties	Not considered to be explosive.	
Oxidising properties	Does not meet the criteria for classification as oxidising.	
9.2. Other information		
SECTION 10: Stability and reactivity		
10.1 Reactivity		

10.1. Reactivity

Reactivity

See the other subsections of this section for further details.

10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.		
10.3. Possibility of hazardous	reactions		
Possibility of hazardous reactions	No potentially hazardous reactions known.		
10.4. Conditions to avoid			
Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.		
10.5. Incompatible materials			
Materials to avoid	No specific material or group of materials is likely to react with the product to produce a hazardous situation.		
10.6. Hazardous decompositio	on products		
Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.		
SECTION 11: Toxicological int	formation		
11.1. Information on toxicologi	cal effects		
Acute toxicity - oral Notes (oral LD₅o)	Based on available data the classification criteria are not met.		
Acute toxicity - dermal Notes (dermal LD ₅₀)	Based on available data the classification criteria are not met.		
Acute toxicity - inhalation Notes (inhalation LC₅₀)	Based on available data the classification criteria are not met.		
Skin corrosion/irritation Animal data	Based on available data the classification criteria are not met.		
Serious eye damage/irritation Serious eye damage/irritation	Causes serious eye irritation.		
Respiratory sensitisation Respiratory sensitisation	Based on available data the classification criteria are not met.		
Skin sensitisation Skin sensitisation	Based on available data the classification criteria are not met.		
Germ cell mutagenicity Genotoxicity - in vitro	Based on available data the classification criteria are not met.		
Carcinogenicity Carcinogenicity	Based on available data the classification criteria are not met.		
IARC carcinogenicity	None of the ingredients are listed or exempt.		
Reproductive toxicity			
Reproductive toxicity - fertility	Based on available data the classification criteria are not met.		
Reproductive toxicity - development	Based on available data the classification criteria are not met.		
Specific target organ toxicity -	single exposure		
STOT - single exposure	Not classified as a specific target organ toxicant after a single exposure.		

Specific tar	get organ toxicity -	repeated e	exposure		
		Not class	assified as a specific target organ toxicant after repeated exposure.		
Aspiration h Aspiration h		Based or	n available data the classification criteria are not met.		
General inf	ormation		erity of the symptoms described will vary dependent on the concentration and the exposure.		
Inhalation		Prolonge	ged inhalation of high concentrations may damage respiratory system.		
Ingestion			ntestinal symptoms, including upset stomach. Fumes from the stomach contents may led, resulting in the same symptoms as inhalation.		
Skin contac	t	Prolonge	ed contact may cause dryness of the skin.		
Eye contac	t	Irritating	to eyes.		
Route of er	itry	Ingestion	n Inhalation Skin and/or eye contact		
Target orga	ins	No speci	fic target organs known.		
			Butane-1,4-diol		
	Acute toxicity - o	ral			
	Acute toxicity ora mg/kg)	al (LD50	1,500.0		
	Species		Rat		
	ATE oral (mg/kg))	1,500.0		
			1-Methoxy-2-propanol		
	Acute toxicity - o	ral			
	Acute toxicity ora mg/kg)	al (LD₅o	3,739.0		
	Species		Rat		
	Notes (oral LD₅₀))	LD_{50} 3739 mg/kg, Oral, Rat REACH dossier information. Based on available data the classification criteria are not met.		
	ATE oral (mg/kg))	3,739.0		
	Acute toxicity - d	ermal			
	Notes (dermal Ll	D₅o)	LD₅₀ >2000 mg/kg, Dermal, Rat REACH dossier information. Based on available data the classification criteria are not met.		
	Skin corrosion/in	ritation			
	Animal data		Dose: 0.5 mL, 4 hours, Rabbit Erythema/eschar score: No erythema (0). Oedema score: No oedema (0). REACH dossier information. Based on available data the classification criteria are not met.		

Skin sensitisationGuinea pig maximization test (GPMT) - Guinea pig: Not sensitising. REACH dossier
information. Based on available data the classification criteria are not met.

Germ cell mutagenicity

Skin sensitisation

Genotoxicity - in vitro	Gene mutation: Negative. REACH dossier information. Based on available data the classification criteria are not met.	
Genotoxicity - in vivo	Chromosome aberration: Negative. REACH dossier information. Based on available data the classification criteria are not met.	
Carcinogenicity		
Carcinogenicity	NOEL 3000 ppm, Inhalation, Mouse REACH dossier information. Based on available data the classification criteria are not met.	
Reproductive toxicity		
Reproductive toxicity - fertility	Two-generation study - NOAEL 1000 ppm, Inhalation, Rat F1 REACH dossier information. Based on available data the classification criteria are not met.	
Reproductive toxicity - development	Teratogenicity: - NOAEL: 1500 ppm, Inhalation, Rat REACH dossier information. Based on available data the classification criteria are not met.	
Specific target organ toxici	ty - single exposure	
STOT - single exposure	STOT SE 3 - H336 May cause drowsiness or dizziness. REACH dossier information.	
Target organs	Central nervous system Brain	
Specific target organ toxici	ty - repeated exposure	
STOT - repeated exposure NOAEL 919 mg/kg/day, Oral, Rat REACH dossier information. Based on available data the classification criteria are not met.		
	Tetramethyl orthosilicate	
Acute toxicity - inhalation		
ATE inhalation (vapours mg/l)	0.05	
2: Ecological Information		
ty		
Aquatic	Acute 1 - H400 Very toxic to aquatic life. Aquatic Chronic 1 - H410 Very toxic to life with long lasting effects.	
4-tert-butylphenyl di	phenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate	
<u>4-tert-butylphenyl di</u> Acute aquatic toxicit <u>y</u>	phenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate	
	phenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate $0.1 < L(E)C50 \le 1$	
Acute aquatic toxicity		
	Carcinogenicity Carcinogenicity Reproductive toxicity Reproductive toxicity - fertility Reproductive toxicity - fertility Reproductive toxicity - development Specific target organ toxicit STOT - single exposure Target organs Specific target organ toxicit STOT - repeated exposure Acute toxicity - inhalation ATE inhalation (vapours mg/l) 2: Ecological Information	

M factor (Chronic)

1

1-Methoxy-2-propanol

Acute toxicity - fish	LC₅₀, 96 hours: 20800 mg/l, Pimephales promelas (Fat-head Minnow) REACH dossier information.
Acute toxicity - aquatic	LC₅₀, 48 hours: 21100 mg/l, Daphnia magna
invertebrates	REACH dossier information.

Acute toxicity - aquatic	EC₅₀, 7 days: >1000 mg/l, Selenastrum capricornutum
plants	REACH dossier information.

12.2. Persistence and degradability

Persistence and degradability The degradability of the product is not known.

1-Methoxy-2-propanol

Persistence and degradability	The substance is readily biodegradable.
Phototransformation	Water - DT₅₀ : 3.1 hours REACH dossier information.
Biodegradation	Water - Degradation 96%: 28 days REACH dossier information.

12.3. Bioaccumulative potential

Bioaccumulative potential	No data available on bioaccumulation.

Partition coefficient Not available.

Butane-1,4-diol

Bioaccumulative potential Bioaccumulation is unlikely.

1-Methoxy-2-propanol

Bioaccumulative potential	No data available on bioaccumulation.
Partition coefficient	log Pow: <1 REACH dossier information.

12.4. Mobility in soil

Mobility

No data available.

1-Methoxy-2-propanol

Mobility

70.7 mN/m @ 20°C

Mobile.

12.5. Results of PBT and vPvB assessment

Surface tension

Butane-1,4-diol

Results of PBT and vPvB This product does not contain any substances classified as PBT or vPvB. assessment

1-Methoxy-2-propanol

Results of PBT and vPvB This substance is not classified as PBT or vPvB according to current EU criteria. assessment

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information	The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. Disposal of this product, process solutions, residues and by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any local authority requirements. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.
Disposal methods	Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.
SECTION 14: Transport inform	nation
General	For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
UN No. (ADN)	3082

14.2. UN proper shipping name

	—
Proper shipping name (ADR/RID)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS 4-tert- butylphenyl diphenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS 4-tert- butylphenyl diphenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS 4-tert- butylphenyl diphenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate)
Proper shipping name (ADN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS 4-tert- butylphenyl diphenyl phosphate bis(4-tert-butylphenyl) phenyl phosphate triphenyl phosphate)
14.3. Transport hazard class(e	<u>s)</u>
ADR/RID class	9
ADR/RID classification code	M6
ADR/RID label	9
IMDG class	9
ICAO class/division	9

ADN class

9

Transport labels

14.4. Packing group

Ш
III
III
III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS	F-A, S-F
ADR transport category	3
Emergency Action Code	•3Z
Hazard Identification Number (ADR/RID)	90
Tunnel restriction code	(E)
14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code	

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). Commission Regulation (EU) No 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet	ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
······	ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
	RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
	 IATA: International Air Transport Association. ICAO-TI: Technical Instructions for the Safe Transport of Dangerous Goods by Air. IMDG: International Maritime Dangerous Goods. CAS: Chemical Abstracts Service. ATE: Acute Toxicity Estimate. LC₅₀: Lethal Concentration to 50 % of a test population. LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose). EC₅₀: 50% of maximal Effective Concentration. PBT: Persistent, Bioaccumulative and Toxic substance. vPvB: Very Persistent and Very Bioaccumulative.
Classification abbreviations and acronyms	Eye Irrit. = Eye irritation Aquatic Acute = Hazardous to the aquatic environment (acute) Aquatic Chronic = Hazardous to the aquatic environment (chronic)
Classification procedures according to Regulation (EC) 1272/2008	Eye Irrit. 2 - H319: : Calculation method. Aquatic Acute 1 - H400: Aquatic Chronic 1 - H410: : Calculation method.
Training advice	Read and follow manufacturer's recommendations. Only trained personnel should use this material.
Issued by	Emily Kirk
Revision date	26/09/2017
Revision	0
SDS number	2149
Hazard statements in full	 H226 Flammable liquid and vapour. H318 Causes serious eye damage. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

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