M6 - SERIES

SPECIFICATIONS AND ORDERING INFORMATION

1 3/4" SQUARE 0.5 AMP @ 28 VDC

The M6 Series was originally designed to meet the requirements of MIL-S-3786/40. Standard construction includes 30° indexing up to 12 positions, solder lug terminals, and adjustable stops. Switching is available up to 32 positions.



SPECIFICATIONS

ELECTRICAL

Current and Voltage Rating: Make and break resistive load

0.5 amp @ 28 VDC; 0.125 amp @ 115 VAC. Current Carrying Capacity: 10 amps.

Dielectric Strength: 1,500 VAC between current carrying parts and

Contact Resistance: Average initial 10 milliohms. Insulation Resistance: In excess of 1,000,000 megohms

Hardware: Mounting nut and lockwasher are shipped assembled.

MECHANICAL

Materials and Finishes: All parts utilize non-corrosive materials

as standard.

Clips and Rotors: Silver alloy composite as standard.

Insulation: Glass epoxy.

Index: Dual-ball, hill and valley design. Index Life: 25,000 cycles minimum.

Index Torque: Switches have lowest practical torque consistent

with crisp detenting and smooth, reliable operation.

Index Angles: Positive 30° standard, 11.25°, 15°, and 22.5° available.

Index Stops: Adjustable standard, or continuous.

Stop Strength: 50 in. lbs. minimum.

STANDARD PART NUMBER

EPOXY GLASS INSULATION SWITCHES - 30° INDEXING ADJUSTABLE STOPS SET @ 2 POS. - SOLDER LUG TERMINALS

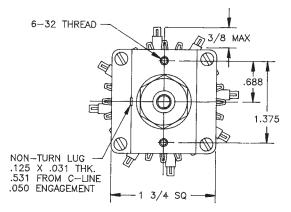
POLES	ACTIVE POSITIONS	POLES/ SECTION	NO. OF SECTIONS	SHORTING	NON- SHORTING	FIG. ★
01	02-12	1	1	M6G0112S	M6G0112N	MC
02	02-12	1	2	M6G0212S	M6G0212N	MC
02	02-06	2	1	M6G0206S	M6G0206N	MD
03	02-12	1	3	M6G0312S	M6G0312N	MC
04	02-12	1	4	M6G0412S	M6G0412N	MC
04	02-06	2	2	M6G0406S	M6G0406N	MD
06	02-06	2	3	M6G0606S	M6G0606N	MD
08	02-06	2	4	M6G0806S	M6G0806N	MD

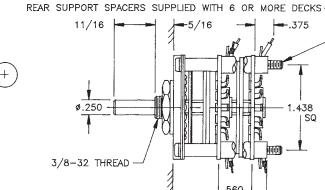
* FIGURES ARE SHOWN ON PAGE 57.

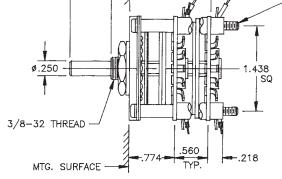
DIMENSIONS

STANDARD CONSTRUCTION

M6G - GLASS EPOXY CONSTRUCTION







2010 Yonkers Road Raleigh, NC 27604



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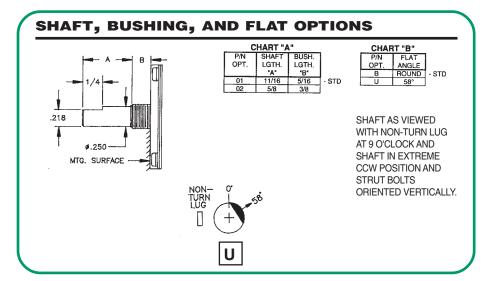
M

How to Order Additional Options:

2 DIGIT SERIES	INSULATION TYPE	TOTAL POLES	ACTIVE POSITIONS	CONTACT TYPE
M6	G - GLASS	01 - MIN.	12 - MAX @ 30° 16 - MAX @22.5°	N - NON- SHORTING S - SHORTING
M6	G - GLASS	01 - MIN.	32 - MAX @ 11.5° 24 - MAX @ 15°	S - SHORTING

TERMINAL	INDEX STOP		SHAFT/	SHAFT	
TYPE	ANGLE TYPE		BUSHING	FLAT	
L - SOLDER LUG R - REAR P.C.	11.5° 15° 22.5° 30°	A - ADJ. C - CONT.	SEE CHART "A"	SEE CHART "B"	

CUSTOMERS SPECIFIED ORDER NUMBER FOR STANDARD OPTIONS				ADDITIONAL OPTIONS				
M 6 G								
	(SPECIFY)	(SPECIFY)	(SPECIFY)	(SPECIFY)	(SPECIFY)	(SPECIFY)	(SPECIFY)	(SPECIFY)



PRINTED CIRCUIT BOARD OPTIONS P.C. BOARD MOUNTING PATTERN R LOCATION OF TERMINALS VARY WITH CONTACT CONFIGURATION & INDEXING .10 EFFECTIVE PIN INSERTION LENGTH 11/16 TERM. #1 0 ø.250 1.438 SQ. Ø1.510 26 0 THREAD 0 ø.760 (COMM. TERM'S) 0 MTG. SURFACE Ø.150 MTG. HOLES 26°

CUSTOM SWITCHES ARE AVAILABLE. CONTACT THE FACTORY WITH YOUR COMPLETE SPECIFICATIONS.



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