The M6 Series was originally designed to meet the requirements of MIL-S$3786 / 40$. Standard construction includes $30^{\circ}$ indexing up to 12 positions, solder lug terminals, and adjustable stops. Switching is available up to 32 positions.

## SPECIFICATIONS

## ELECTRICAL

Current and Voltage Rating: Make and break resistive load $0.5 \mathrm{amp} @ 28$ VDC; $0.125 \mathrm{amp} @ 115$ VAC.
Current Carrying Capacity: 10 amps.
Dielectric Strength: 1,500 VAC between current carrying parts and ground.
Contact Resistance: Average initial 10 milliohms.
Insulation Resistance: In excess of $1,000,000$ megohms

Hardware: Mounting nut and lockwasher are shipped assembled.

## MECHANICAL

Materials and Finishes: All parts utilize non-corrosive materials as standard.
Clips and Rotors: Silver alloy composite as standard.
Insulation: Glass epoxy.
Index: Dual-ball, hill and valley design.
Index Life: 25,000 cycles minimum.
Index Torque: Switches have lowest practical torque consistent with crisp detenting and smooth, reliable operation.
Index Angles: Positive $30^{\circ}$ standard, $11.25^{\circ}, 15^{\circ}$, and $22.5^{\circ}$ available. Index Stops: Adjustable standard, or continuous. Stop Strength: 50 in . lbs. minimum.

## STANDARD PART NUMBER

EPOXY GLASS INSULATION
ADJUSTABLE STOPS SET @ 2 POS. - SOLDER LUG TERMINALS

| POLES | ACTIVE <br> POSITIONS | POLES/ <br> SECTION | NO. OF <br> SECTIONS | SHORTING | NON- <br> SHORTING | FIG. <br> $\star$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 01 | $02-12$ | 1 | 1 | M6G0112S | M6G0112N | MC |
| 02 | $02-12$ | 1 | 2 | M6G0212S | M6G0212N | MC |
| 02 | $02-06$ | 2 | 1 | M6G0206S | M6G0206N | MD |
| 03 | $02-12$ | 1 | 3 | M6G0312S | M6G0312N | MC |
| 04 | $02-12$ | 1 | 4 | M6G0412S | M6G0412N | MC |
| 04 | $02-06$ | 2 | 2 | M6G0406S | M6G0406N | MD |
| 06 | $02-06$ | 2 | 3 | M6G0606S | M6G0606N | MD |
| 08 | $02-06$ | 2 | 4 | M6G0806S | M6G0806N | MD |

* FIGURES ARE SHOWN ON PAGE 57.


## DIMENSIONS

STANDARD CONSTRUCTION
M6G - GLASS EPOXY CONSTRUCTION



How to Order Additional Options:

| $\begin{aligned} & 2 \text { DIGIT } \\ & \text { SERIES } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { INSULATION } \\ & \text { TYPE } \\ & \hline \end{aligned}$ | TOTAL POLES | ACTIVE POSITIONS | $\begin{gathered} \hline \text { CONTACT } \\ \text { TYPE } \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| M6 | G - GLASS | 01 - MIN. | $\begin{aligned} & 12 \text { - MAX@ 30º } \\ & 16 \text { - MAX @ } 22.5^{\circ} \end{aligned}$ | $\begin{aligned} & \mathrm{N}-\mathrm{NON-} \\ & \text { SHORTING } \\ & \mathrm{S}-\text { SHORTING } \end{aligned}$ |
| M6 | G - GLASS | 01 - MIN. | $\begin{aligned} & 32 \text { - MAX@11.5º } \\ & 24 \text { - MAX @ 15º } \end{aligned}$ | S-SHORTING |


| TERMINAL TYPE | INDEX ANGLE | $\begin{aligned} & \hline \text { STOP } \\ & \text { TYPE } \end{aligned}$ | SHAFT/ <br> BUSHING | $\begin{gathered} \hline \text { SHAFT } \\ \text { FLAT } \\ \hline \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| L - SOLDER LUG <br> R - REAR P.C. | $11.5^{\circ}$ | A - ADJ. |  | $\begin{aligned} & \text { SEE } \\ & \text { CHART } \end{aligned}$"B" |
|  | $15^{\circ}$ | C-CONT. |  |  |
|  | $22.5{ }^{\circ}$ |  |  |  |
|  | $30^{\circ}$ |  | SEE |  |
|  |  |  | CHART |  |
|  |  |  | "A" |  |



## SHAFT, BUSHING, AND FLAT OPTIONS



## PRINTED CIRCUIT BOARD OPTIONS



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