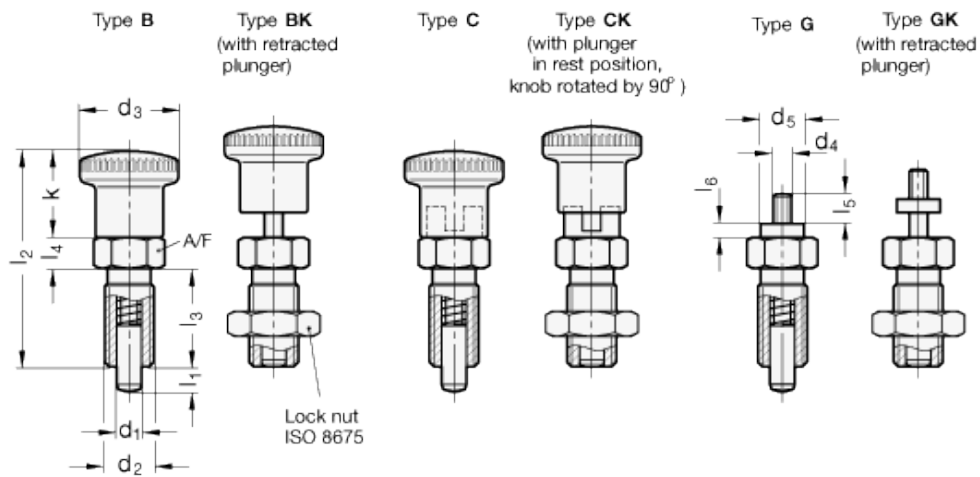


GN 817

Indexing plungers



technical informations

Body

Black-oxide steel.

Plunger

Hardened ground steel. Suggested matching hole in H8 tolerance.

Locking nut

Black-oxide steel.

Knurled knob

High impact strength polyamide based (PA) technopolymer, black colour, matte finish (type B, BK). Resistant to solvents, oils, greases and other chemical agents.

Knurled keyed knob

High impact strength special technopolymer, black colour, matte finish (standard colour) or red RAL 3000 RT. Resistant to solvents, oils, greases and other chemical agents.

Standard versions available

- Type B: with knob, without locking nut.
- Type BK: with knob and locking nut, ISO 8675.
- Type C: with knob, without locking nut.
- Type CK: with knob and locking nut, ISO 8675.

Other standard executions available

Threaded drive rod for combination with knobs on customer's request or to link the rod to an operating mechanism of the machine.

- Version G: without locking nut.
- Version GK: with locking nut.

Features and applications

GN 817 indexing plungers offer the following advantages:

- two retracting strokes (I1) per plunger \varnothing ;
- identical small dimensions I for type B and C;
- retracting mechanism (type C) is shrouded in part;
- defined thread length by an undercut at the end of the thread.

Version C with keyed knob is used in all the applications where the plunger must not protrude continually. In that case the knob is retracted and afterwards turned by 90°. A notch is provided for the key to prevent the plunger from turning by error or vibration.

Standard Elements	Main dimensions	Spring pressure in N \approx	Weight
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Description	d ₁ -0.02/-0.04	l ₁ min.	d ₂	d ₃	d ₄	d ₅	k	l ₂	l ₃	l ₄	l ₅	l ₆	A/F	Preload	Max load	g
GN 817-4-4-B	4	4	M8x1	16	-	-	14	35	16	5	-	-	10	4.5	12	11
GN 817-4-6-B	4	6	16	16	-	-	14	35	16	5	-	-	10	4	12.5	11
GN 817-5-5-B	5	5	M10x1	19	-	-	16	40	18	6	-	-	12	5	15	19
GN 817-5-8-B	5	8	M10x1	19	-	-	16	40	18	6	-	-	12	5	18	19
GN 817-6-6-B	6	6	M12x1.5	23	-	-	20	48	22	6	-	-	14	6.5	19	32
GN 817-6-9-B	6	9	M12x1.5	23	-	-	20	48	22	6	-	-	14	6	25	32
GN 817-8-8-B	8	8	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	26	68
GN 817-8-12-B	8	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	28	67
GN 817-10-12-B	10	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	9.5	38	69
GN 817-12-15-B	12	15	M20x1.5	28	-	-	24	67	33	10	-	-	22	11.5	40	117
GN 817-4-4-BK	4	4	M8x1	16	-	-	14	35	16	5	-	-	10	4.5	12	12
GN 817-4-6-BK	4	6	M8x1	16	-	-	14	35	16	5	-	-	10	4	12.5	12
GN 817-5-5-BK	5	5	M10x1	19	-	-	16	40	18	6	-	-	12	5	15	20
GN 817-5-8-BK	5	8	M10x1	19	-	-	16	40	18	6	-	-	12	5	18	20
GN 817-6-6-BK	6	6	M12x1.5	23	-	-	20	48	22	6	-	-	14	6.5	19	33
GN 817-6-9-BK	6	9	M12x1.5	23	-	-	20	48	22	6	-	-	14	6	25	33
GN 817-8-8-BK	8	8	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	26	69
GN 817-8-12-BK	8	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	28	69
GN 817-10-12-BK	10	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	9.5	38	71
GN 817-12-15-BK	12	15	M20x1.5	28	-	-	24	67	33	10	-	-	22	11.5	40	151
GN 817-4-4-C	4	40	M8x1	16	-	-	14	35	16	5	-	-	10	4.5	12	12
GN 817-4-6-C	4	6	M8x1	16	-	-	14	35	16	5	-	-	10	4	12.5	13
GN 817-5-5-C	5	5	M10x1	19	-	-	16	40	18	6	-	-	12	5	15	21
GN 817-5-8-C	5	8	M10x1	19	-	-	16	40	18	6	-	-	12	5	18	22
GN 817-6-6-C	6	6	M12x1.5	23	-	-	20	48	22	6	-	-	14	6.5	19	35
GN 817-6-9-C	6	9	M12x1.5	23	-	-	20	48	22	6	-	-	14	6	25	36
GN 817-8-8-C	8	8	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	26	73
GN 817-8-12-C	8	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	28	71
GN 817-10-12-C	10	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	9.5	38	74
GN 817-12-15-C	12	15	M20x1.5	28	-	-	24	67	33	10	-	-	22	11.5	40	125
GN 817-4-4-CK	4	4	M8x1	16	-	-	14	35	16	5	-	-	10	4.5	12	13
GN 817-4-6-CK	4	6	M8x1	16	-	-	14	35	16	5	-	-	10	4	12.5	13
GN 817-5-5-CK	5	5	M10x1	19	-	-	16	40	18	6	-	-	12	5	15	22
GN 817-5-8-CK	5	8	M10x1	19	-	-	16	40	18	6	-	-	12	5	18	22
GN 817-6-6-CK	6	6	M12x1.5	23	-	-	20	48	22	6	-	-	14	6.5	19	36
GN 817-6-9-CK	6	9	M12x1.5	23	-	-	20	48	22	6	-	-	14	6	25	37
GN 817-8-8-CK	8	8	M16x1.5	28	-	-	24	58	26	8	-	-	17	8.5	26	75
GN 817-8-12-CK	8	12	M16x1.5	2	-	-	24	58	26	8	-	-	17	8.5	28	72
GN 817-10-12-CK	10	12	M16x1.5	28	-	-	24	58	26	8	-	-	17	9.5	38	77
GN 817-12-15-CK	12	15	M20x1.5	28	-	-	24	67	33	10	-	-	22	11.5	40	151
GN 817-4-4-G	4	4	M8x1	-	M3	7	-	35	16	-	4.5	2.5	10	4.5	12	10
GN 817-4-6-G	4	6	M8x1	-	M3	7	-	35	16	-	4.5	2.5	10	4	12.5	10
GN 817-5-5-G	5	5	M10x1	-	M4	8	-	40	18	-	5.5	3	12	5	15	17

GN 817-5-8-G	5	8	M10x1	-	M4	8	-	40	18	-	5.5	3	12	5	18	17
GN 817-6-6-G	6	6	M12x1.5	-	M5	9	-	48	22	-	7	3.5	14	6.5	19	29
GN 817-6-9-G	6	9	M12x1.5	-	M5	9	-	48	22	-	7	3.5	14	6	25	29
GN 817-8-8-G	8	8	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	8.5	26	61
GN 817-8-12-G	8	12	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	8.5	28	60
GN 817-10-12-G	10	12	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	9.5	38	62
GN 817-12-15-G	12	15	M20x1.5	-	M6	12	-	67	33	-	8.5	4	22	11.5	40	111
GN 817-4-4-GK	4	4	M8x1	-	M3	7	-	35	16	-	4.5	2.5	10	4.5	12	11
GN 817-4-6-GK	4	6	M8x1	-	M3	7	-	35	16	-	4.5	2.5	10	4	12.5	11
GN 817-5-5-GK	5	5	M10x1	-	M4	8	-	40	18	-	5.5	3	12	5	15	18
GN 817-5-8-GK	5	8	M10x1	-	M4	8	-	40	18	-	5.5	3	12	5	18	18
GN 817-6-6-GK	6	6	M12x1.5	-	M5	9	-	48	22	-	7	3.5	14	6.5	19	30
GN 817-6-9-GK	6	9	M12x1.5	-	M5	9	-	48	22	-	7	3.5	14	6	25	30
GN 817-8-8-GK	8	8	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	8.5	26	62
GN 817-8-12-GK	8	12	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	8.5	28	62
GN 817-10-12-GK	10	12	M16x1.5	-	M6	10	-	58	26	-	8.5	4	17	9.5	38	64
GN 817-12-15-GK	12	15	M20x1.5	-	M6	12	-	67	33	-	8.5	4	22	11.5	40	135



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