		SPEC. NO: T-0653-	-009N		
新弘智		DATE: Aug.7,2018	DATE: Aug.7,2018		
CUSTOMER'S PRODUCT NAME:					
EMTEK PRODUCT NAME:					
PHC0420-Series					
THIS SPECIFICATION IS:					
☐ FULLY ACCEPTED					
DENIED			POHS		
□ ACCEPTED UNDER THE FOLLOWIN	NG CONDITION	S	COMPLIANT		
SIGNA	TURE:	DATE:			
NAME	(PRINT):				
TITLE:					

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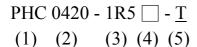
FACTORY: 39,Chingao Rd.,(305)Hsinpu, Hsinchu Hsien,Taiwan,R.O.C TEL: 03-5894-433 FAX: 03-5894-523



### 1. Scope

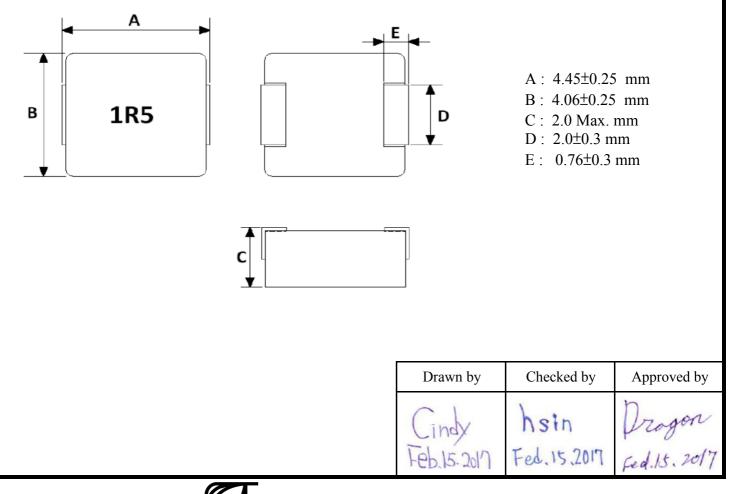
This specification applies High Current Power Inductors PHC0420-Series to be delivered to user.

### 2. Product Identification



- (1) Product name
- (2) Shapes and dimensions
- (3) Inductance
  - 1R5: 1.5µH
- (4) Tolerance(%) M: ±20%
- (5) Taping Type T: Taping, None:Bulk

### 3. Shapes and Dimensions



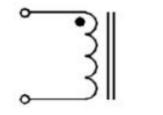
MTEK EMTEK CO., LTD.

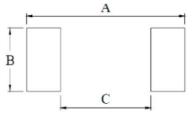
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### 4. Schematics and Land Patterns





А	4.95 mm
В	2.35 mm
С	1.65 mm

### 5. Electrical Characterisitics

### 5-1 Electrical Spec.

Customer Part Number			Tol.	Rdc (mΩ)		Heat Rating Current DC Amps.Idc(A)	Saturation Current DC Amps. Isat(A)
		(100KHz/0.5V)		Тур.	Max.	typ.	typ.
	PHC0420-R10T	0.10	М	7	9	10.5	15.0
	PHC0420-R22T	0.22	М	9	11	9.2	12.0
	РНС0420-R33 -Т	0.33	М	11	14	7.6	10.0
	РНС0420-R47 -Т	0.47	М	15	18	6.8	9.0
	PHC0420-R68T	0.68	М	19	21	5.2	8.0
	PHC0420-1R0T	1.0	М	24	27	4.5	7.0
	PHC0420-1R2T	1.2	М	24	27	4.5	7.0
	PHC0420-1R5T	1.5	М	38	46	4.0	6.0
	PHC0420-2R2T	2.2	М	52	58	3.0	5.0
	PHC0420-3R3T	3.3	М	74	87	2.5	4.0
	PHC0420-4R7T	4.7	М	92	105	2.2	3.0
	PHC0420-5R6T	5.6	М	128	150	2.3	2.1
	PHC0420-6R8T	6.8	М	162	178	2.0	2.1
	PHC0420-8R2T	8.2	М	188	207	1.8	2.0
	РНС0420-100 -Т	10.0	М	256	282	1.6	1.8



Inductance Tolerance: $M=\pm 20\%$ ,  $N=\pm 30\%$ 

1.All test data is referenced to  $25^{\circ}$ C ambient.

2. Idc : DC current (A) that will cause an approximate riangle T of 40°C

3. Isat : DC current (A) that will cause Lo to drop approximately 30%

4. Operating Temperature Range -40°C to + 125°C

- 5. The part temperature (ambient + temp rise ) should not exceed 125°C under worse case operating conditions. Circuit design , component placement, PWB trace size and thickness, airflow and other cooling provision all affect the part temperature. Part temperature should be verified in the end application.
- 6. The rated current as listed is either the saturation current or the heating current depending on which value is lower.

7. TEST FREQUENCY:100KHz,0.5V

TESTING INSTRUMENT L:Agilent/HP4284A Precision LCR Meter. Rdc:Chroma Millohmmeter16502 or equivalent.

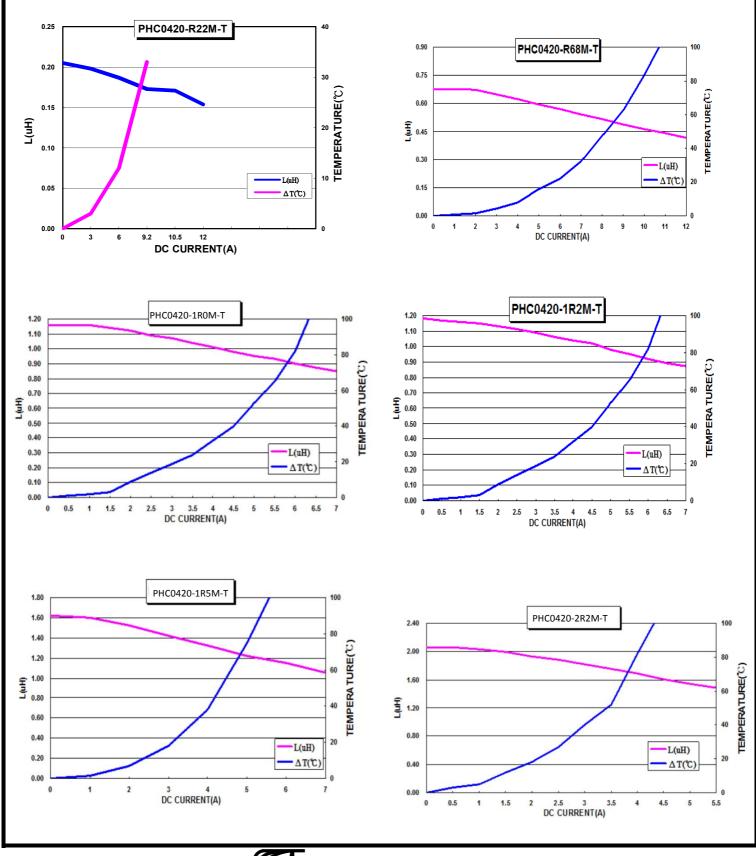
8. The moisture sensitivity level (MSL) of products is level 2.



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5-2 Typical Electrical Curve : Inductance VS Isat , Irms VS TEMP.



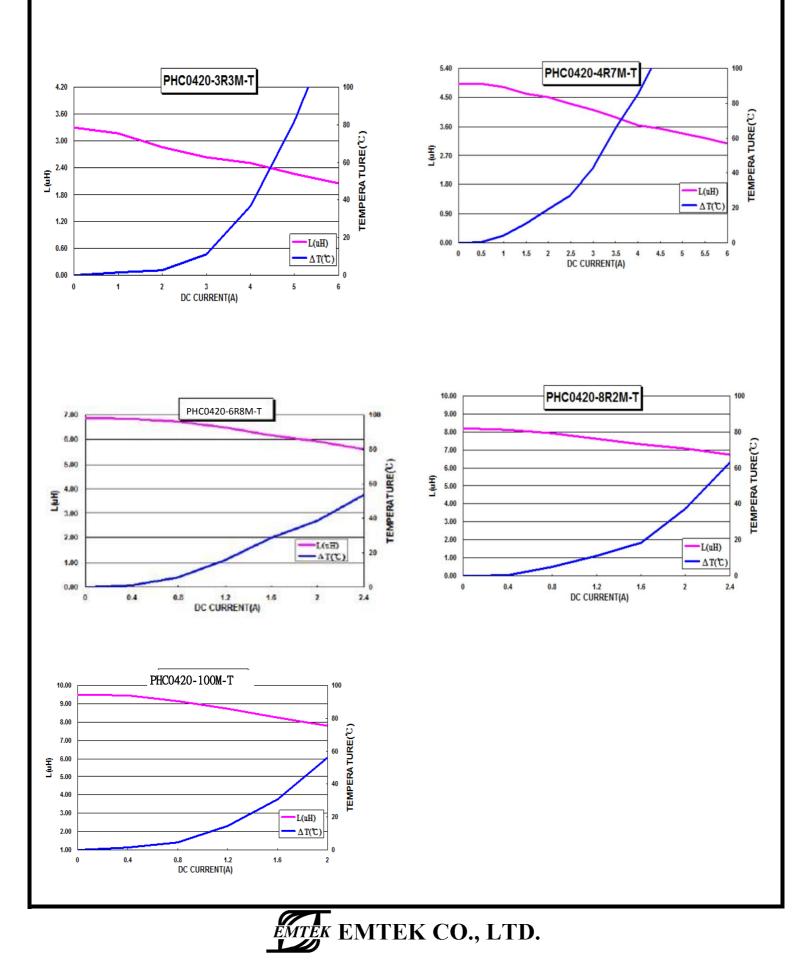
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5-2 Typical Electrical Curve : Inductance VS Isat , Irms VS TEMP.



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### 6. Reliability Test

Item	Specifications	Test conditions			
Solderability	The metalized area must have 90% minimum solder coverage.	Dip pads in flux and dip in solder pot( 96.5 Sn/3.5 Ag solder) at $255^{\circ}C \pm 5^{\circ}C$ .			
Resistance to soldering heat	There must be no case deformation or change in dimensions. Inductance must not change more than the stated tolerance.	Inductors shall be reflowed onto a PC board using 96.5 Sn/3.5 Ag solder paste. Solder process shall be at a maximum temperature of 260°C. For 96.5 Sn/3.5 Ag solder paste:>217°C for 90 seconds			
High temperature resistance	There must be no case deformation or change in dimensions. Inductance must not change more than the stated tolerance.	Inductors shall be subjected to temperature 125±2°C for 100 hours. Measure the test items after leaving the inductors at room temperature and humidity for 2 hours.			
Static Humidity	Inductors must not have a shorted or openwinding.	Inductors shall be subjected to temperature $85\pm2^{\circ}$ C and 90 to 95%RH. for 100 hours. Measure the test items after leaving the inductors at room temperature and humidity for 2 hours.			
Low temperature resistance	There must be no case deformation or change in dimensions. Inductance must not change more than the stated tolerance.	Inductors shall be subjected to temperature -40±2°C for 100 hours. Measure the test items after leaving the inductors at room temperature and humidity for 1 to 2 hours.			
Temperaure cycle	Change from an initial value Inductance: within ±10%	The specimen shall be subjected to 10 continuous cycles of temperature change of $-40^{\circ}$ C for 30 min and $125^{\circ}$ C for 30 min with the transit period of 3 mir or less. Then it shall be stabilized under standard atmospheric conditions for 1 hr before measurement.			





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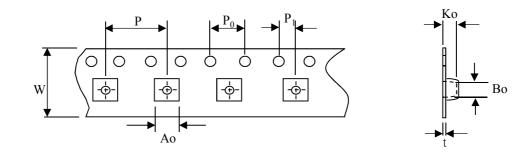
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### 7. Packaging

The packaging must be done not to receive any damage during transporting and storing.

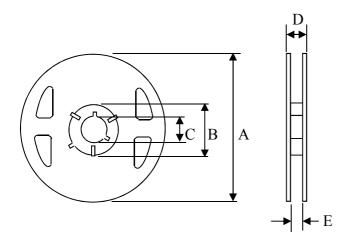
### 7-1 Tape dimensions



( Dimensions in mm; Tolerance :  $\pm 0.1$ )

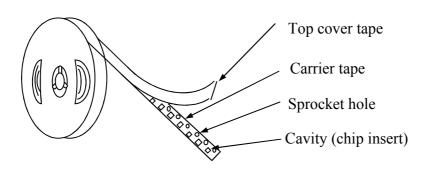
Symbol	W	Р	P <sub>0</sub>	P <sub>1</sub>	Ao	Bo	Ko	t
Dimension	12	8	4	2	4.55	4.75	2.4	$0.25 \pm 0.05$

#### 7-2 Reel dimensions



	(Dimensions in mm)
Symbol	Т
А	180
В	60
С	13
D	16
Е	13.2

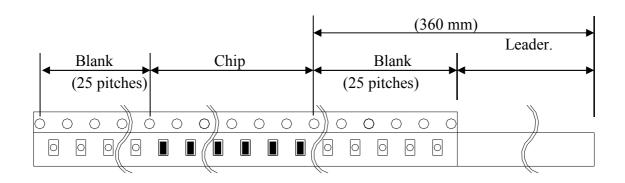
### 7-3 Tapping figure





#### 7-4 Packaging Form

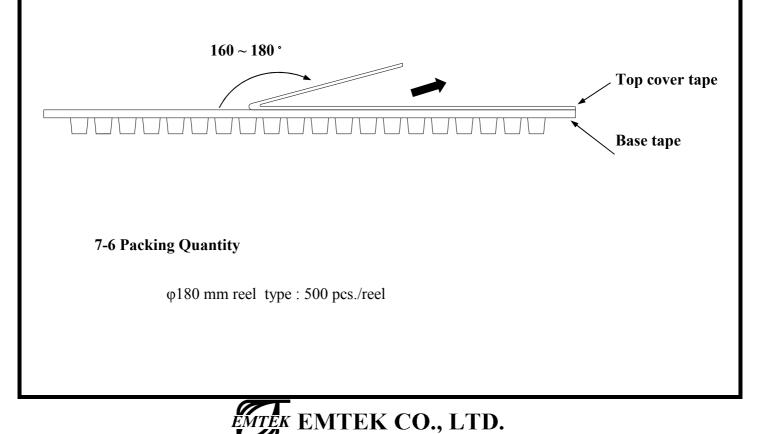
There shall not continuation more than two vacancies of the product.



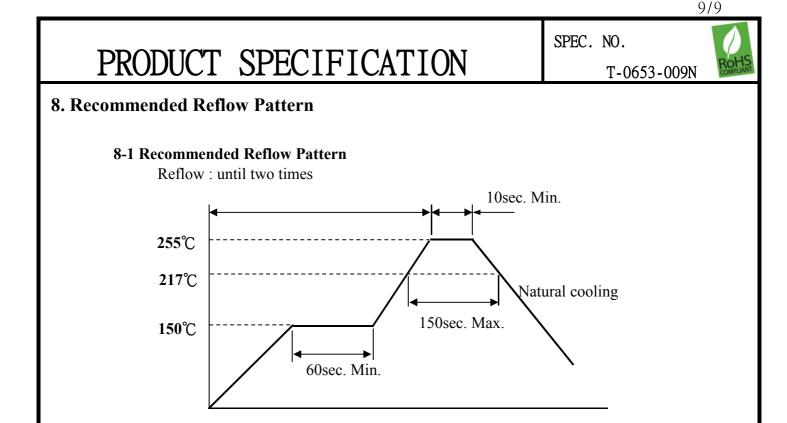
#### 7-5 Cover Tape Peel Strength

The force for tearing off cover tape is  $0.1 \sim 0.6(N)$  in the arrow direction at the following conditions:

Temperature :  $5 \sim 35^{\circ}$ C Humidity :  $45 \sim 85\%$ Atmospheric pressure :  $860 \sim 1060$  hpa



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#### 8-2 Iron Soldering

Use a solder iron of less than 30W when soldering ,do not allow the soldering iron tip directly touch the Ceramic body outside of terminal electrode.

5 seconds max. at 260  $^\circ\!\mathrm{C}$  .

#### 9. Attention in Case of Using

In case of using product ,please avoid following matters:

Splashing water or salt water

Dew condenses

Toxic gas (Hydrogen sulfide, Sulfurous acid ,Chlorine, Ammonia)

Vibrations or shocks which exceed the specified condition

Please be careful for the stress to this product by board flexure or something after the mounting.

#### 10. Others

- 10-1 Operating temperature range : Ferrite Series :-40~+125°C
- 10-2 Storage condition : Temperature  $20^{\circ} \sim 25^{\circ}$ C, Relative Humidity  $40\% \sim 60\%$
- 10-3 Recommended wire wound inductors should be used within 6 months from the time of delivery.



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