

Aluminum electrolytic capacitors

Large-size capacitors

Series/Type:B41605Date:September 2019

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Large-size capacitors

Compact – 125 °C

Long-life grade capacitors

Applications

- High-reliability equipment in automotive power electronics
- Applications with highest ripple current load at high frequencies

Features

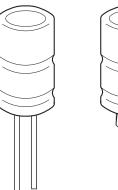
- High reliability and long useful life, up to 5000 h at 125 °C
- Very high ripple current capability optimized for high frequencies
- Compact design
- High vibration stability up to 40 g depending on capacitor size
- SIKOREL design storage for up to 15 years at a temperature of up to 35 °C
- RoHS-compatible
- Qualification based on the AEC-Q200 standard

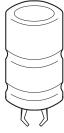
Construction

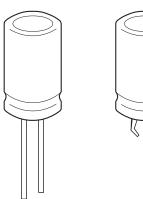
- Charge/discharge-proof, polar
- Aluminum case, insulated with PET sleeve and with insulation sheet at the can bottom
- High vibration stability version with middle corrugation
- Minus pole marking on case surface
- Minus pole not insulated from case
- Overload protection by safety vent on the base
- Version without insulating sleeve available upon request

Terminals

- Version with wired terminals, weldable and solderable
- Snap-in with 3 terminals, protection against polarity reversal







B41605





Specifications and characteristics in brief

I voltage V _R 25	25 63 V DC			
voltage V _s 1.1	1.15 · V _R			
I capacitance C _R 200				
citance tolerance ±20				
age current l _{leak} n, 20 °C)	$\frac{C_R}{\mu F} \cdot \frac{V_R}{V} + 4 \mu A$			
nductance ESL Ap				
I life ¹⁾	rements:			
C; V _R ; I _{AC,R} > 5	\leq 30% of initial value			
; V _R ; 2.3 · I _{AC,R} > 2	\leq 3 times initial specified limit	2)		
; V_{R} ; 2.0 · $I_{AC,R}$ > 5	\leq initial specified limit			
ge endurance test	est requirements:			
C; V _R 200	\leq 10% of initial value			
	\leq 1.3 times initial specified lim	lit ²⁾		
	\leq initial specified limit			
tion resistance To	est Fc:			
standard) Fre	Hz2 kHz, displacement amplitude max. 0.37	5 mm,		
Ca	Capacitor rigidly clamped by the case, e.g. using our standard fixture.			
	To IEC 60068-1:			
	55/125/56 (-55 °C/+ 125 °C/56 days damp heat test)			
onal specification IEC	IEC 60384-4			
ence standard AE	AEC-Q200 ³⁾			
acc Ca limatic category 55/ onal specification	acceleration max. 5 g, duration 3×4 h. Capacitor rigidly clamped by the case, e.g. using our standard fixture. To IEC 60068-1: 55/125/56 (-55 °C/+ 125 °C/56 days damp heat test) IEC 60384-4			

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

2) ESR_{max} at 100 Hz, 20 °C

3) Refer to chapter "General technical information, 2.3 AEC-Q200 standard" for further details.

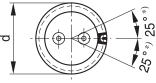


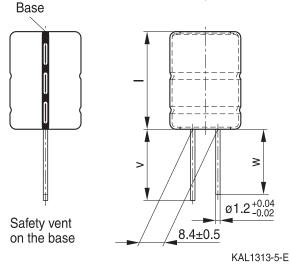


Dimensional drawings

Large-size capacitor, high vibration stability version (with middle corrugation) with wired terminals

*) Permissible range of positions for minus pole marking



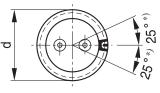


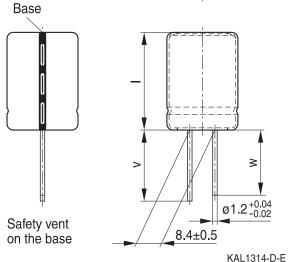
Dimensions, weights and packing units

Dimen	Dimensions		length	Approx.	Packing
d +1	l ±2	v -2	w -2	weight	units
mm	mm	mm	mm	g	pcs.
22	40	25	23	21	56
25	40	25	23	28	56
25	50	25	23	35	56
30	50	15	13	50	36
35	50	15	13	68	30

Large-size capacitor, standard vibration stability version with wired terminals

*) Permissible range of positions for minus pole marking





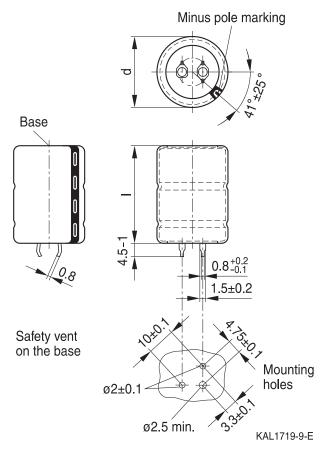
Dimensions, weights and packing units

Dimen	Dimensions		length	Approx.	Packing
d +1	l ±2	v -2	w -2	weight	units
mm	mm	mm	mm	g	pcs.
22	40	25	23	21	56
25	40	25	23	28	56
25	50	25	23	35	56
30	50	15	13	50	36
35	50	15	13	68	30





Large-size capacitor, high vibration stability version (with middle corrugation) with snap-in terminals



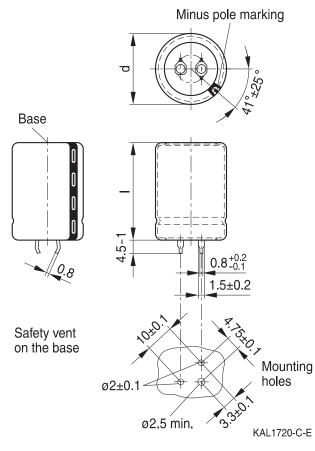
Dimensions, weights and packing units

Dimensions		Approx.	Packing
d +1	l ±2	Approx. weight	units
mm	mm	g	pcs.
22	40	21	160
25	40	28	130
25	50	35	130
30	50	50	80
35	50	68	60





Large-size capacitor, standard vibration stability version with snap-in terminals



Dimensions, weights and packing units

Dimensions		Approx.	Packing
d +1	l ±2	weight	units
mm	mm	g	pcs.
22	40	21	160
25	40	28	130
25	50	35	130
30	50	50	80
35	50	68	60







Packing example of large-size capacitors, snap-in version



For ecological reasons the packing is pure cardboard.

Ordering codes for terminal styles and insulation features

Identification in 3rd block of ordering code -

Large-size capacitors					
Terminal version	Vibration stability version				
	Standard	High			
3 terminals 4.5 mm	M002	M003			
Wired terminals	M008	M009			

Ordering examples:

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B41605E5129M002 }	large-size capacitor, snap-in version with 3 terminals and PET insulation
B41605E5129M003 }	large-size capacitor, snap-in version with 3 terminals,
	middle corrugation (high vibration stability) and PET insulation
B41605E5129M008 }	large-size capacitor, with wired terminals and PET insulation
B41605E5129M009 }	large-size capacitor, with wired terminals,
	middle corrugation (high vibration stability) and PET insulation





Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

V _R (V DC)	25	40	55	63		
	Case dimensions $d \times I$ (mm)					
C _R (μF)						
2000				22 × 40		
2500			22×40			
2700				25×40		
3300			25 × 40			
3900		22 × 40		25×50		
4700			25×50			
5100		25×40				
5600				30×50		
6800	22×40	25 × 50	30 × 50			
8100				35 imes 50		
9000	25×40					
10000		30 × 50	35 × 50			
12000	25×50					
15000		35 × 50				
18000	30 × 50					
27000	35 × 50					



Compact – 125 °C

B41605



Technical data and ordering codes

0	0		500			1.	
C _R	Case	ESR _{max}	ESR _{max}	ESR _{max}	I _{AC,max}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	10 kHz	10 kHz	(composition see
20 °C	d × l	20 °C	−40 °C	20 °C	125 °C	125 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	
V _R = 25 V	' DC						
6800	22×40	22	115	19	9.5	6.5	B41605E5688M00*
9000	25×40	18	80	15	10.5	7.1	B41605E5908M00*
12000	25×50	13	55	12	13.2	9.0	B41605E5129M00*
18000	30×50	11	45	11	14.3	9.8	B41605E5189M00*
27000	35×50	10	32	11	14.6	10.0	B41605E5279M00*
$V_{R} = 40 V$	DC				•		
3900	22×40	26	115	19	9.5	6.5	B41605E7398M00*
5100	25×40	21	80	15	10.5	7.1	B41605E7518M00*
6800	25×50	16	60	11	13.2	9.0	B41605E7688M00*
10000	30×50	13	45	11	14.4	9.9	B41605E7109M00*
15000	35×50	11	32	11	14.7	10.1	B41605E7159M00*
$V_{R} = 55 V$	' DC						
2500	22×40	31	115	19	9.5	6.4	B41605E0258M00*
3300	25×40	24	80	15	10.5	7.1	B41605E0338M00*
4700	25×50	18	60	12	13.2	9.0	B41605E0478M00*
6800	30×50	15	45	11	14.3	9.8	B41605E0688M00*
10000	35×50	13	35	11	14.6	10.0	B41605E0109M00*
$V_{\rm R} = 63 \text{ V DC}$							
2000	22×40	35	115	19	9.5	6.4	B41605E8208M00*
2700	25×40	26	85	15	10.4	7.0	B41605E8278M00*
3900	25×50	20	65	12	13.2	9.0	B41605E8398M00*
5600	30×50	16	45	11	14.3	9.8	B41605E8568M00*
8100	35 imes 50	13	35	11	14.6	10.0	B41605E8818M00*

Composition of ordering code

* = Version

2 = for snap-in version with 3 terminals

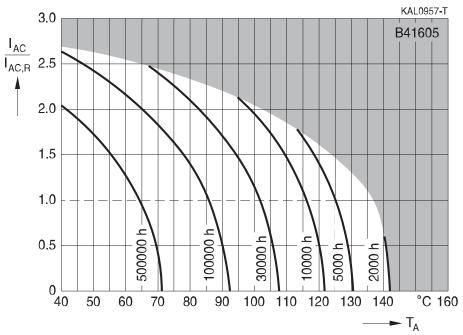
- 3 = for snap-in version with 3 terminals and middle corrugation
- 8 = for version with wired terminals
- 9 = for version with wired terminals and middle corrugation





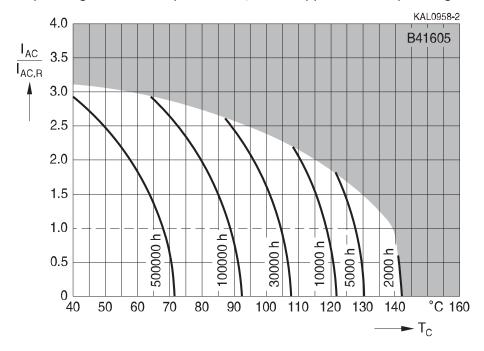
Useful life¹⁾

depending on ambient temperature $T_{\text{\tiny A}}$ under ripple current operating conditions at $V_{\text{\tiny R}}$



Useful life¹⁾

depending on case temperature T_{C} under ripple current operating conditions at V_{R}

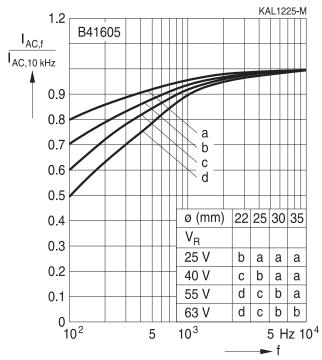


1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



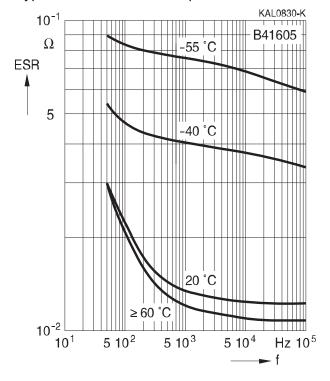


Frequency factor of permissible ripple current I_{AC} versus frequency f



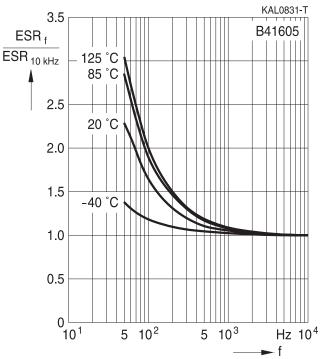
Equivalent series resistance ESR versus frequency f

Typical behavior for 3300 µF/55 V



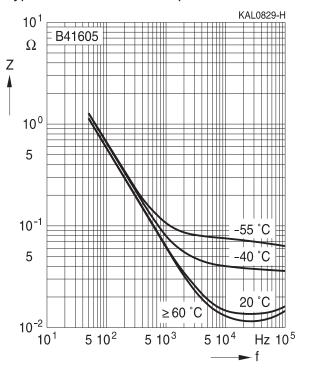
Frequency characteristics of ESR

Typical behavior



Impedance Z versus frequency f

Typical behavior for 3300 µF/55 V







Cautions and warnings

Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC). Furthermore, some of the high-voltage electrolytes used are self-extinguishing.

As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our aluminum electrolytic capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents Upper category temperature	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors. Do not exceed the upper category temperature.	11.6"Cleaning agents"7.2"Maximum permissible
Passive flammability	Avoid external energy, e.g. fire.	operating temperature" 8.1 "Passive flammability"





Торіс	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the eapacitors	8.2
	Avoid overload of the capacitors.	•
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	capacitors.	
	Do not apply excessive mechanical stress to the	
	capacitor terminals when mounting.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	"Shelf life and storage
	+5 to +35 °C and a relative humidity of \leq 75%.	conditions"
	·	Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals -
of insulating	when ring clips are used for mounting.	accessories"
sleeves		
		<u> </u>

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Detailed information can be found on the Internet under

www.tdk-electronics.tdk.com/orderingcodes.



Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C _R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C _f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{\max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_{T}	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I.	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
I _{AC,RMS}	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I _{AC,f}	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I.	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without	Maximale Gehäuselänge (ohne Anschlüsse
	terminals and mounting stud)	und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
T _c	Case temperature	Gehäusetemperatur
Т _в	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





B41605

Compact - 125 °C

Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
X _c	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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